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Computer Optical Products, Inc.





COPI 800 & 900 ENCODERS

- Incremental
- Absolute
- Sinusoidal

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CP-800/900 Series Size-25 Housed Rotary Optical Encoders

Solid or hollow shaft, incremental, sine/cosine, or absolute format

Allied Motion's CP-800/900 series are size-25 (2.5 in. (63.5mm)) rotary optical encoders, available as solid or hollow shaft models with incremental, sine/cosine, absolute (single- or multi-turn) encoding formats. These rugged units have their own bearing system, and are fully enclosed in a metal housing sealed up to IP66.

CP-800 models have a solid shaft and are offered with either a square or servo flange. CP-900 models have a hollow shaft design with a hub-shaft accepting up to 0.5"(12.7 mm) shafts. A face mounted spring absorbs installation misalignment.

CP-800/900 encoders offer exceptional resolution of up to 5 million counts per rev. or 16-bit absolute (24-bit multi-turn absolute), enabling their use in high precision positioning applications. Custom designs are available to suit special requirements.

Features & Benefits

- Industry-standard size-25 fits/ retrofits easily in many applications
- Both solid
 – and hollow-shaft models for application flexibility
- Incremental, sine/cosine, single– and multi-turn absolute versions
- Shielded ABEC-7 bearings for smooth, long-life operation
- Rugged aluminum housing with IP65-rated protection
- Choice of side or rear-exit connector or cable

Options

- Special line counts and index
- Custom connector or cable version
- Sealed bearings (IP65) and housing (IP66)
- Extended temperature range: -25°C to +100°C



- Robust solid

 or hollow-shaft size-25 rotary optical encoders
- Up to 5 million counts/revolution (max frequency response 4 MHz)
- Absolute single turn resolution up to 16-bit

SPECIFICATIONS — INCREMENTAL ENCODERS

| Model | CP-800/900 | CP-850/950 | CP-870/970 | CP-850/950-HHC | | | |
|--|--|---|--|--|--|--|--|
| Туре | Incremental, sine/cosine | Incremental, digital | Incremental, digital, line driver | Incremental, digital, high count | | | |
| Format | A quad B, index A quad B, index, inverses | | A quad B, index, inverses | A quad B, index, inverses | | | |
| Resolution (in cycles/rev) 1 cycle/rev = 4 counts/rev | 96, 100, 110, 120, 128, 155, 192, 200, 210, 220, 240, 254, 256, 280, 288, 300, 310, 360, 384, 400, 480, 500, 576, 600, 720, 800, 850, 1000, 1024, 1100, 1250, 1800, 2000, 3600, 5000, 5625, 6000 | 16, 32, 50, 96, 100, 110, 120, 128, 155, 192, 200, 210, 220, 240, 254, 256, 280, 288, 300, 310, 360, 384, 400, 480, 500, 508, 512, 560, 576, 600, 720, 768, 800, 850, 960, 1000, 1152, 1200, 1440, 1700, 2000, 2048, 3600, 4000, 4096, 5000, 7200, 8192, 10000, 11250, 12000, 16384 | 16, 32, 50, 96, 100, 110, 120, 128, 155, 192, 200, 210, 220, 240, 254, 256, 280, 288, 300, 310, 360, 384, 400, 420, 480, 500, 508, 512, 560, 576, 600, 720, 768, 800, 850, 960, 1000, 1024, 1152, 1200, 1440, 1700, 2000, 2048, 3600, 4000, 4096, 5000, 7200, 8192, 10000, 11250, 12000, 16384 | 25k, 25.6k, 31.25k, 32k, 50k, 51.2k, 62.5k, 64k, 90k, 100k, 102.4k, 112.5k, 125k, 128k, 156.25k, 180k, 200k, 204.8k, 225k, 250k, 256k, 312.5k, 360k, 400k, 409.6k, 450k, 500k, 512k, 625k, 720k, 819.2k, 900k, 1000k, 1024k, 1250k | | | |
| Frequency Response | 100 kHz | 300 kHz | 300 kHz | 4 MHz | | | |
| Accuracy | ± 12 arcsec (typ.) | | | | | | |
| Repeatability | 1 arc sec | ± 1 count | ± 1 count | ± 1 count | | | |
| Output | Op amp (TIL084) | TTL/74LS04 | Line driver | Line driver* | | | |
| Power Supply (VDC) | +5, +12 (50 mA max. ea.) | +5 (100 mA max.) | +8 to +30 (150 mA max.) | +5 (250 mA max.) | | | |

^{*} Recirculating quadrature counter recommended as receiving device (e.g., HP HCTL-2000, -2016, -2020, or LSI 7166)

Incremental Encoder Connections (Connector: MS3102R-18-1P)

| Connection | А | A inv | В | B inv | Index | Index inv | +5 VDC | Common | Shield |
|---------------|---|-------|---|-------|-------|-----------|--------|--------|--------|
| Connector Pin | А | G | В | Н | С | I | E | F | J |



Specifications subject to change without notice

CP-800/900 Series Size-25 Housed Rotary Encoders

SPECIFICATIONS — ABSOLUTE ENCODERS

| Model | CP-850/95 | 0-12GC | CP-850/95 | 0-14GC | CP-850/95 | 0-12NB | CP-850/9! | 50-12GC/3600 | CP-850/9 | 50-12BD | CP-850/95 | 0-12AN |
|-----------------|---------------------------------------|------------------------|-----------|--------|--|--------|-----------|---------------|------------------------------------|----------------------------------|-------------------------|--------|
| Туре | Absolute, | 12-bit | Absolute, | 14-bit | Absolute, | 12-bit | Absolu | te, 0.1° step | Absolute | e, BCD | Absolute, analog | |
| Format | Parallel Gray code Parallel Gray code | | | | Parallel Gray code, 12-bit excess 248 | | | | Parallel BCD | | 12 bits (4096 steps) | |
| Freq. Response | | 100 kHz min. word rate | | | | | | | | 50µs latency | | |
| Output | TTL compatible | | | | | | | | 0 - 10 V (std.), 4-20 mA (opt.) | | | |
| Direction input | N/A | ١ | N/A | ١ | TTL/CMO | S (5V) | | N/A | N/A | A | TTL/CMOS (5V) | |
| Power Supply | +5 VDC ± 10%, (100 mA max.) | | | | | | | | | +12.6 to +16.6, (100 mA max.) | | |
| Absolute Enco | der Connec | | | | | | | | | | MS3102R-1 | ICC 1D |
| Connector | Signal | Pin | Signal | Pin | Signal | Pin | Signal | Pin | Signal | Pin | Signal | Pin |
| | G0 | A | G0 | P P | B0 | A | G0 | A | B1 | A | I _{OUT} | A |
| | G1 | В | G1 | S | B1 | В | G1 | В | B2 | В | I _{OUT} (rtn.) | В |
| | G2 | C | G2 | A | B2 | C | G2 | C | B4 | C | V _{OUT} | C |
| | G3 | | G3 | В | B3 | | G3 | D | B8 | D | V _{OUT} (rtn.) | D |
| | G4 | E | G4 | С | B4 | E | G4 | E | B10 | E | Direction | E |
| | G5 | F | G5 | D | B5 | F | G5 | F | B20 | F | +15 VDC | F |
| | G6 | G | G6 | E | В6 | G | G6 | G | B40 | G | Common | G |
| | G7 | Н | G7 | F | В7 | Н | G7 | Н | B80 | Н | GND | Н |
| | G8 | J | G8 | G | B8 | J | G8 | J | B100 | J | | |
| | G9 | K | G9 | Н | В9 | K | G9 | K | B200 | K | | |
| | G10 | М | G10 | J | B10 | М | G10 | M | B400 | M | | |
| | G11 | N | G11 | K | B11 | N | G11 | N | B800 | N | | |
| | +5 VDC | V | G12 | М | Direction | L | +5 VDC | V | B1000 | P | | |
| | Common | T | G13 | N | +5 VDC | V | Common | T | B2000 | R |] | |
| | GND | S | +5 VDC | V | Common | T | GND | S | B4000 | U |] | |
| | | | Common | T | GND | S | | | Direction | L |] | |
| | | | GND | shield | | | | | +5 VDC | V | | |

SPECIFICATIONS — MECHANICAL

| Model | CP-800 Series | CP-900 Series | | | | |
|--------------------------------|---|-----------------|--|--|--|--|
| Shaft Diameter, in. (mm) | 0.3745/0.3748 (9.512/9.520) | 0.5 (12.7) max. | | | | |
| Shaft Play, in. (mm) | 0.05 (1.27) axial; 0.005 (0.127) radial | | | | | |
| Shaft Loading, lb (N) | 40 (178) axial; 35 (156) radial | | | | | |
| Shaft Runout, T.I.R., in. (mm) | 0.0005 (| 0.0127) | | | | |
| Shaft Material | 416 stain | less steel | | | | |
| Shaft Rotation | Continuous | , reversible | | | | |
| Bearing Type | ABE | C-7 | | | | |
| Starting Torque, oz-in (mNm) | 1.5 (10.6) max. at 20 °C | | | | | |
| Inertia, oz-in-s² (kgm²) | 4.1E-4 (2.9E-6) | | | | | |
| Slew Speed, RPS (RPM) | 160 (9600) | | | | | |
| Shock, g | 50 at 11 ms | | | | | |
| Vibration, Hz | 5 - 2000 Hz at 20g | | | | | |
| Operating Temp., °C | -20 to +90 | | | | | |
| Humidity | 98% without condensation | | | | | |
| Protection Rating | Without shaft seal: IP54 (with shaft seal: IP65) | | | | | |
| Housing Material | Aluminum (flange and cover) | | | | | |
| Weight, lb (kg) | 13 (0.369) | | | | | |



Common

GND

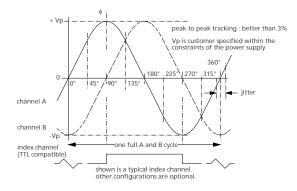
Т

CP-800/900 Series Size-25 Housed Rotary Encoders

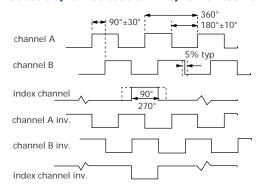
OUTPUT WAVEFORMS

Note: All waveforms shown for CW rotation viewed from encoder shaft end

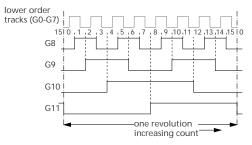
CP-800/900



CP-850/950, CP-850/950-HHC, CP-870/970

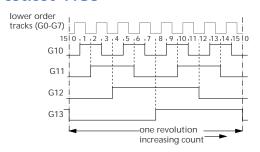


CP-850/950-12GC, CP-850/950-12GC/3600

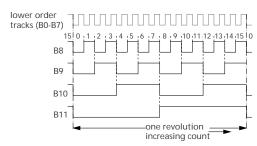


For -12GC/3600: 0.1°/step: 0-1799, then 2296 to 4095

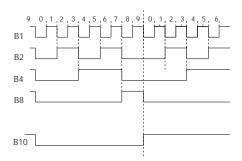
CP-850/950-14GC



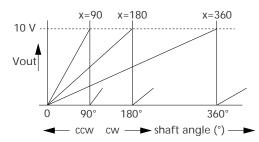
CP-850/950-12NB



CP-850/950-12BD



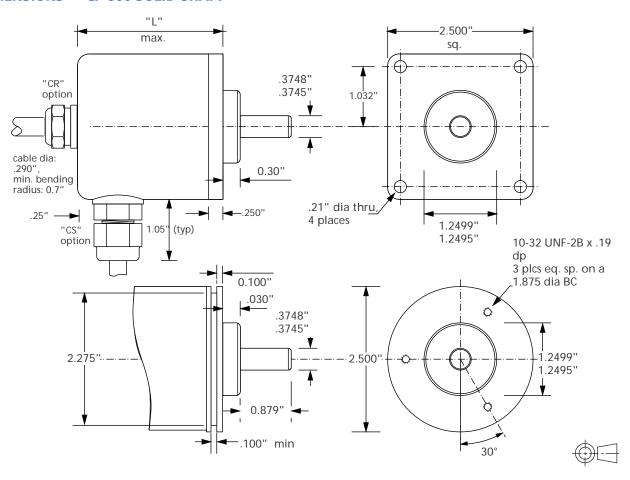
CP-850/950-12NB



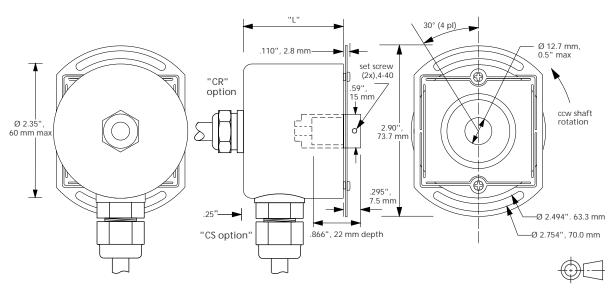
| Options | x= 90 | x= 180 | x = 360 | | |
|------------|---------------|---------|---------|--|--|
| Rotation | 90° | 180° | 360° | | |
| Resolution | 5.28 arc min. | | | | |
| mV/step | 9.77 mV | 4.88 mV | 2.44 mV | | |

CP-800/900 Series Size-25 Housed Rotary Encoders

DIMENSIONS — CP-800 SOLID-SHAFT



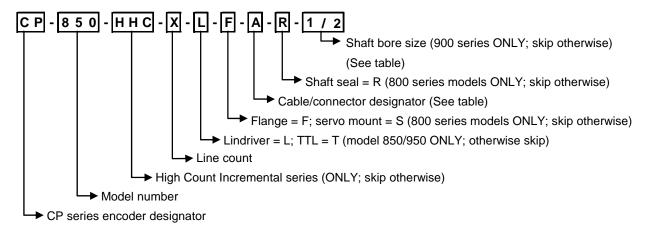
DIMENSIONS — CP-900 HOLLOW-SHAFT





CP-800/900 Series Size-25 Housed Rotary Encoders

MODEL NUMBERING — INCREMENTAL ENCODERS



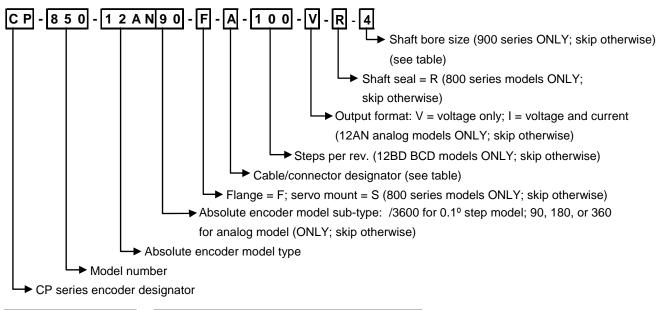
Cable/Connector

- A = rear cable
- B = side cable
- C = rear connector
- D = side connector

Shaft Bore Size

Enter bore size as inch fraction or whole number for metric (mm): Inch: 3/32, 3/16, 1/4, 5/16, 3/8, 1/2 Metric: 4, 5, 6, 8, 10, 11, 12 (mm)

MODEL NUMBERING — ABSOLUTE ENCODERS



Cable/Connector

- A = rear cable
- B = side cable
- C = rear connector
- D = side connector

Shaft Bore Size

Enter bore size as inch fraction or whole number for metric (mm): Inch: 3/32, 3/16, 1/4, 5/16, 3/8, 1/2
Metric: 4, 5, 6, 8, 10, 11, 12 (mm)



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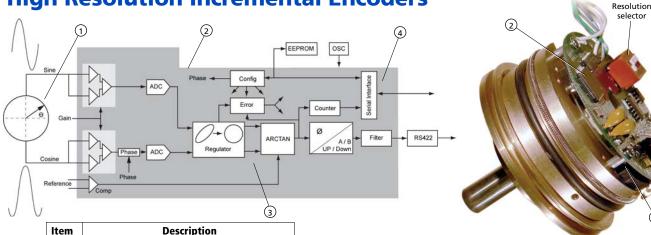
www.alliedmotion.com





chnology Overview

High Resolution Incremental Encoders



CP-850-HHC high resolution encoder less cover

High Resolution Incremental Encoder Technology

Digital interpolator Signal correction

2

High fidelity base sinewave encoder

16-bit asynchronous or synchronous serial output

Very high resolution incremental encoders are used in many high precision positioning and measuring systems. One technique for achieving high resolution is that employed by Allied Motion, which enables up to 2,250,000 incremental A/B cycles per revolution. Conventional "edge detection" multiplication can then be employed to raise the resolution to 9,000,000 measuring points per revolution with repeatability of better than one arc second.

The foundation of Allied Motion's high resolution encoding technology is an optimized sinewave encoder with servo-controlled light source to maintain illumination quality level.

This is combined with an electronic interpolator with signal correction technology that outputs digital incremental A and B signals, plus an index channel.

Allied Motion's high resolution encoders can be used as any incremental encoder would be, but with a much higher resolution potential and bandwidth (up to 4 MHz).

Advantages of High Resolution Encoders

Allied Motion's high resolution encoders offer benefits for many positioning and measuring applications:

- Extremely fine resolution per revolution of up to 0.52 arc sec* along with excellent temperature characteristics
- High repeatability to allow "mapping" system error to achieve absolute accuracy of better than two arc seconds
- A high resolution technology that enables a more cost-effective solution than alternate methods
- An encoder disc that is more robust than those employed in typical high-count encoders
- A compact encoder package without the need for additional interpolation electronics included elsewhere in the system

High Resolution Encoder Applications

Below are representative applications that benefit from the advantages of high resolution encoders:

- Azimuth and elevation encoders for 3D scanners
- Spectrum analyzers for the communication industry
- Spectrum analyzers for chemical analysis equipment
- Medical gas chromatography
- High definition facial recognition surveillance cameras
- Tunable lasers for communication system instrumentation
- Optical spectrum wavemeters
- Missile seeker heads
- High precision theodolites
- Optical trackers
- 3D printers

* ~0.13 arc sec with edge detection

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High Resolution Incremental Encoders

| | Size [mm (in)] | Resolution [cycles/r] | Output | Voltage Supply [VDC] | Speed* [RPM] | Shaft or Bore, D x L [mm (in)] | Options |
|-------------|--|--------------------------|--|----------------------------|------------------------|--------------------------------------|--|
| CP-250-HHC | 45.2 x 63 (1.78 x 2.48) | 5000 to 125000 | Linedriver, RS-422 levels, 4 MHz | + 5 ± 5% | 1920 up to 4800 RPM | Up to 10 mm (0.39) hub | Cable and connector |
| CP-850-HHC | "Size 25" 63.5 Ø (2.5) solid shaft | 25000 to 1250000 | Linedriver, RS-422 levels, 4 MHz | + 5 ± 10% | 192 up to 9,600 RPM | 9.52 x 22.3 (0.3848 x 0.879) | Flange, face or servo mount Rear or side connector or cable exit |
| CP-950-HHC | "Size 25" 63.5 Ø (2.5) hollow shaft | 25000 to 1250000 | Linedriver, RS-422 levels, 4 MHz | + 5 ± 10% | 192 up to 9,600 RPM | 12.7 x 22 (0.5 x 0.866) | Spring mount (shown) Rear or side connector or cable exit Up to 0.5" hollow shaft ID |
| CP-2650-HHC | 67.3 Ø, 19 ID (2.65 Ø, 0.748" ID) hollow shaft | 25000 to 1250000 | Linedriver, RS-422 levels, 4 MHz | + 5 ± 10% | 192 up to 9,600 RPM | 0.748" (19 mm) hollow shaft | Cable and connector |
| CP-3750-HHC | 95.3 Ø, 50.8 ID (3.75 Ø, 2 ID) hollow shaft | 50000 up to 2250000 | Linedriver, RS-422 levels, 4 MHz | + 5 ± 10% | 106 up to 4800 RPM | 2" (50.8 mm) hollow shaft | Cable and connector |

^{*} Speed depends upon resolution: N_{max} =2.4 E8 ÷ Linecount

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