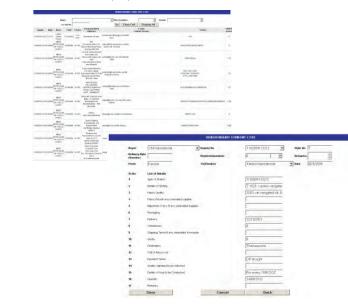
Evaluation sheet

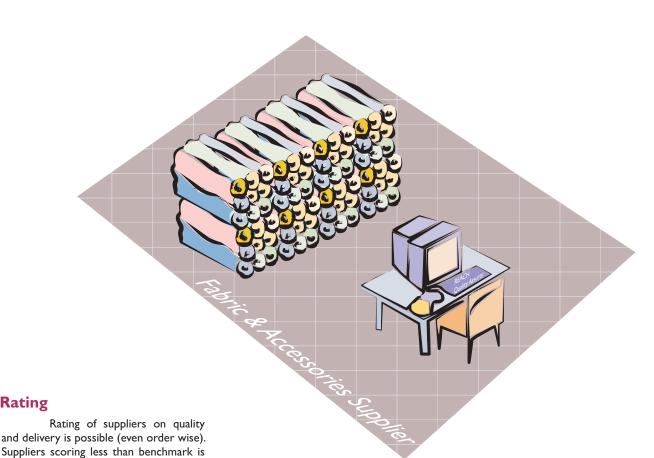
Record of supplier assessment sheet and performance allows easy identification of suitable supplier for pre-production planning, ensuring efficient capacity utilisation and lead-time management



Vendor inquiry & chart

Provides you with the details required about an inquiry, sampling upto production and to monitor different vendors on a inquiry.





								Sı	ıpp	lier R	ating							
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de-listed from approved suppliers list.

			Approved Supplier Master			
C	reate New	Period From To Display All Records	1 1 2000 2	Ge		
	S.Mr.	Supplier Name	Contact Person	Product Specify	Date Reg	Edi
	1	Opera Clothing Pvt.Ltd	Mr Sansay	Mens Shirts	16/12/2004	Ed
П	2	Kitman international	Mr.Acora/Sameer	104	NA:	1.6
0	1	Olassay	Mr Oday Kumar	na	84	Da
	4	Swamy Enterprises	Mr Kuppuswarny	TBC	TBC	Ed
П	5	Krishna Kritwear	M:Amil	Knitted Goods		to
П	. 8	Sindrate	Ms. Sandrys	bilouse/pants/skirts		Ed
П	7	thenevolent Fastion	Mr. HasmMr. Wean	totoms.	76	Ed
0	8	Ois Garments	+Curriér	0	(0)	Ed
	3	Brit Connections	Mr. Sofru / Mr. Promad	Trousers	NA	Es
	10	Indian Garment	Mr. Micky	ALL PRODUCTS	768	Ed
2	Delete	Back to Main				

Gain new market insights. Adapt quickly to market

REACH Merchandising Manager is tailored to ensure your competitiveness in the sewn product manufacturing and merchandising marketplace where trends are created overnight; fashions change quickly and without warning.

The Magnitude of the Manufacturing Problem

The manufacturing of apparel is a "make to order" manufacturing environment with innumerable steps. Production is outsourced in much of the industry. The sourcing supply chain varies from style to style, season to season and even the same style within a season. Even if the steps are the same, the groupings of steps into multiple tiers can be different depending on individual supplier capabilities and capacity . Consequently, the same style can have a different multi-tier supply chain for different seasons.

Shown below is the typical number of events that need close monitoring in order to identify and address delays to ensure on time

	High	Low
Seasons	12 or more	4
Apparel Sub-Divisions	200	50
Items per Sub-Division	30	10
Process Steps	300	300
Events to monitor	21,600,000	600,000

The benefits of using REACH Merchandising Manager

REACH Merchandising Manager streamlines sampling, merchandising, production and quality processes, integrating customer service with optimal utilization of resources across the enterprise. REACH Merchandising Manager allows you to automate a large number of routine events without human involvement. Most importantly, the software can prompt you to intervene when exceptional events demand it. In short, your merchandising value chain becomes more efficient, responsive and profitable

REACH Merchandising Manager will enable you to 'manage your company by exception' directing the vast majority of the company's human attention to the out-of-the ordinary business situations that present the most risk and the greatest opportunity.

Impact on Revenues

End-to-End integration of company data ensures all parties have the latest, most accurate information. This leads to cutting down on wastage, shortening time-to-market cycles for new collections and styles while accelerating your ROI (Return On

Impact on Costs

RMM helps you cut inventory volumes, eliminate production backlogs, and reduce the expense of working with partners resulting in greater efficiency with dramatically lowered costs.

Impact on Strategy

Rapid analysis of critical business data from all parts of your value chain enables faster and accurate planning of budgets and





"REACH Merchandising Manager has helped us streamline our processes and hence the information flow. This has been a great help." $\frac{1}{2} \left(\frac{1}{2} \right) = \frac{1}{2} \left(\frac{1}{2} \right) \left(\frac{1$

About REACH Technologies

ACH Technologies, a leader in Business Technology Solutions for the global soft goods ustry, offers pre-packaged products, custom solutions, Business Process Outsourcing (BPO), is all ting services and offshore development facilities.

solutions enable stake holders across the soft goods value chain work collaboratively fectively and efficiently.

REACH solutions impact the creme de la creme of companies, academic and research institutions including Calvin Klein, DIESEL, GAP, Levi's, Marks & Spencer, NIKE, TESCO, United Colors of Benetton, Tommy Hilfiger, Wal Mart, Zodiac Clothing, Madura Garments, Arvind Clothing, Gokaldas, United Nations Conference on Trade and Development, Apparel Training and Design Centre, Apparel Export Promotion Council, Clothing Manufacturers Association of India, National Institute of Fashion Technology, Regional Vocational Training Institute etc.



pattern engineering, grading and marker planning for minimizing fabr consumption and supplying the sewi sections with accurate cut parts.

pleats turning and balance, grain lin point placements, drill marking, si adjustment, cutting of checks, plain size combinations, seam allowand



s the proven industry standard Co

decision support to let you save

nd fabric rolls for a given set of style to the hest cut planners. The number of variables and possible solutions exceed normal human abilities but no that of REACH Cut Planner.

REACH Technologies 49, First Main, Third Phase, JP Nagar, Bangalore- 560 078. Tel: 91-80- 65996111/112 / 113 Fax: 91-80- 26585744 info@reach-tech.com www.reach-tech.com



rtments of apparel, textile, leat



REACH Merchandising Manager Manage your supply chain efficiently. Cut Costs. Cut Cycle Times.





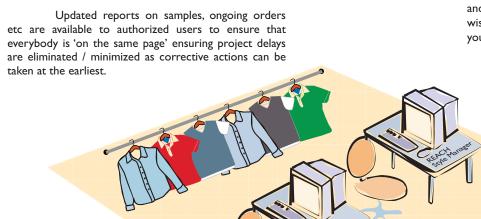
enabling collaborative partnerships across the soft goods value chain

For the extended apparel enterprise to plan, analyze and manage manufacturing and merchandising processes



Status Reports

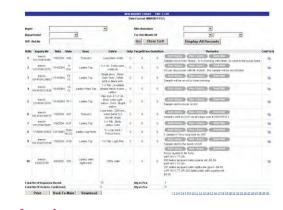
taken at the earliest.





Inspection Reports

Reports on sample inspection and price quotation.



Inquiry

All inquiries are captured on a single sheet and can be sorted merchandiser-wise, departmentwise, buyer-wise etc to access information the way you want it when you want it easily.



Online feedback from buyers helps you manage your relationships better.

Costing

RMM costing module will help you streamline and structure your costing process. It comes with internal costing, external costing, a library for currency conversion and enables you to prepare buyer price quotation with

				internal Costing S	hest			
Count 2 Shell Fab Otty 1 Shell Fab Otty 5 Shell Fabric Width 5 Shell Fabric Price 1 Shell Consumption 1 Shell Fabric Value 1 Total Fabric Value 2	20	1	Currency Date Lining Fall Lining Fall Lining Fall Lining Fall Lining Cor Lining Fall CM	o Oity one Width aric Price osumption	EURO 1 120304 40 30 50 .4 20.00	Buyer Tran Fabric O Tran Fabric W Tran Fabric P Tran Consum Tran Fabric Va Finishing & Pa	fidth rice ption	CM Internation 40 30 45 1.2 54,00 20
Trens HANG TAG EXPORT CARTON master Poly Bag			Price 1 RS 1 RS 2 RS			Comeum	ption	
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Reg Style References	Price Guota		Descri Spec F	iption leferences	Ladies Variousted 11020041332	Fabric Qu		00% -M×S-XL-
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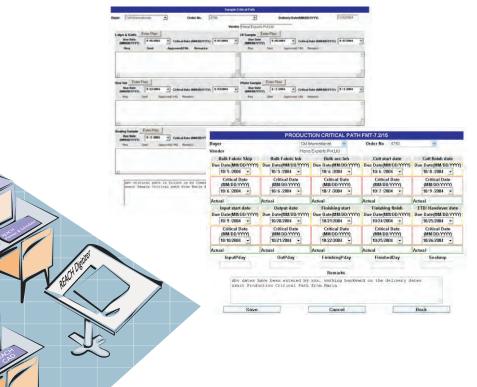
Sampling

Integration with buyers provides seamless cross communication essential for bush: Sandi Super Sandi Visuar 14571E Desc Streemen Mulfire 114 Sangle Record efficient exchange of requisition, destription 309/2004 10 30 0 1/30/2004 (//A0) samples and status.

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Prin	e .	ŀ		Nev	w Develo	pment Chart - Develo	pment(SINPUT)			
		Sample No	SM24904112029		=	Buyer		CM International		
		Vendor	Herie Exports PALtd			Merchant		Shibu		
		Description	Ladies Varigated Rib Vest			Fabric				
		Price &unit	100% dn vangete	i ch vangeted rib		Date of Sample	ETA)(MM/DD/YYY)	09/24/2004		
		No.of Sample Required	4		7	Sample Require	d on (MM/DD/YYYY)			
			Spec	Ski	etch	Save	Cancel	Back		

Critical Path

Critical Path offers you a time & action plan for sampling and production. Any deviation from the plan will auto-generate an alert that prompts you to take corrective action.



Order Details

Maintain comprehensive details of the order, graphics and pictures, spec. sheet, detailed trim details, report generation, email, remote communication with suppliers, internal departments, buyers and more.

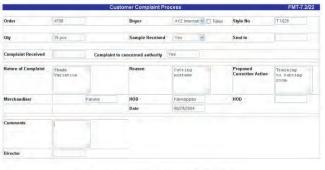
d.No.		Go	Clear Cell	lo TNA	TNA Alen	8	Date 7/(10/2015)	1.4723 PM			
No Order	Ref.No Style	Desc	Fabric			Vendor Comm	eti-	Remarks			
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Print	Back To	Main Downto	ad							7.	
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		Attatchmentjaj									
					Amatch Elec						
		Message									
		Dear Supplie	re.					4			
		Following &	re the comment	: Please	pet back to	us your unde	enteeming				
		Thanks and h	egacda,								b

		SPE	C Sheet			
RefNo			PS # 886		New	
No.of Measurement	• 1		10			
Date (MM ED/YYYY)			03/81/04			
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4						
		s	m	-	5d	- 2
9	WaistRelaxed	32	34	36	38	
2	Wasit Stretched	48	50	52	64	
3	Hip below by	48	50	52	54	
3	Front rise Excl w/band	20	21	22	23	
.5	Back rise Excl w/band	33	34	35	36	
6	Thigh below cortch	32	33	34	35	
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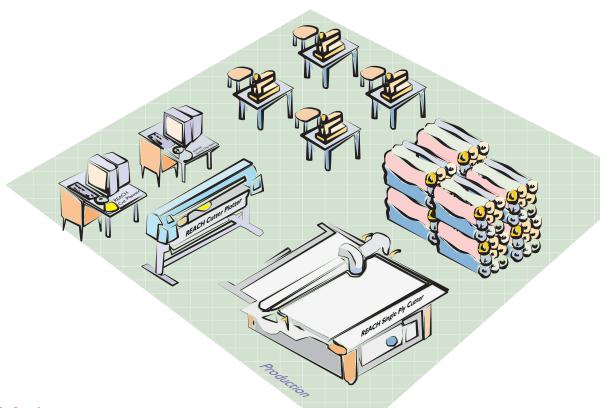






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Time & Action

Merchandise Calendar helps you track the tasks of individuals, groups, suppliers, subcontractors and certain common tasks.

Type-In-Re	ef.No 000		No.Of Events	5	
Vendor Na	ame 🔽		Merchant	Admir	n
S.No Ref.Ent	Events New.Events	Planned.Date(MM/DD/YYYY)	Done(Y/N)	Variance	Comm
1	Fabric approval for single jers	4/31/2005	п		
2	Colour correction No.3464	4/26/2005	Þ		Colour approved
3	Report on Ref. No. 84561	5/27/2005			
4	Sample request for XYZ & Co.	4/31/2005			Quotation awaited
5	Inspection report on Ref. No. 5	4/24/2005			
al					

Production Updates

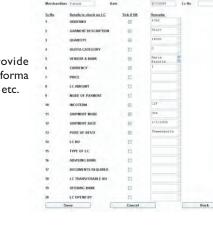
Production Updates from multiple geographical locations.

Buyer	[3	XYZ Inte	ernations	1 3	1	Ven	and the same	/DD/YYY)		•		
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1 4790	KYZ Inte	rnational 1	T 1628_L	dies varigated	Rib Vest	- 2	000m	1500	n.	500m 150l	Haria Exports Pvt.Ltd	
OrderNo/Cut	Input	Output	Emb.St	Emb.Rcvd	Wash.St	W.RcVd	Chking	PB.Pack	Ctn.Pk	Rom	Date On	FLDt
4790-1880	800	600	600	400	400	300	300	230	200	First inspection	OK 9/17/2004 6:0	8 59 PM
Print			Back	- 1								





Processes data to provide reports and information on proforma invoice, sales contract, shipping, L/C etc.





Computerised database building and maintenance for easy access / retrieval of information on clients, vendors and other important contacts.

i			Buyer Master Shee	t			
		Buyer		→ Go			
			New Display All	Records			
	Buyer Name	Contact Person	Address	Email	Tel No.	Fax No.	
7	KLM International	Mithal	#40/2, XXXX	mithal@vinfash.com	080-5633611	080-253452	Edit
	Thomas	Jack	#49, Jackson Road, Australia	jack@yahoo.com	915450666	915450666	Edit
							Edit
	EFG International	Vital	XXXXXX	vitali@yahoo.com	333333333	3333333	Edit

Manage User

5 BL/AWB copy

6 Flight details / Vessel Schedul

Save Cancel Back

Onty Rate Amount

8 Inspection Certificate

Multiple Security levels and user profiles to protect privacy as well as to prevent unauthorised access to sensitive information.