



# Design and Development of a Three Finger Exoskeleton

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# **Outline**

- 1. Introduction
  - Objective
  - Motivation
- 2. Methods
  - Finger Motion Capturing
  - Three Position Analytical Motion Synthesis of a 4-bar mechanism
  - Optimal 4-bar mechanism
  - Redundancy Resolution
- **3.** Resolving Redundancy in Object Translation Task

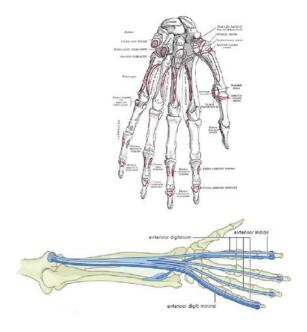


# Introduction

# **Objective**

Understanding of human finger physiology.

• Optimal design of a three finger exoskeleton.

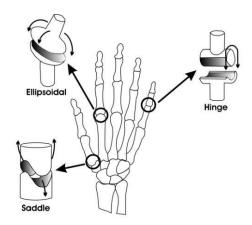




# **Motivation – Accomplishment**

- ➤ Optimal design of a Three-finger Exoskeleton to track the human finger motion accurately assistive and rehabilitation purposes.
- ➤ Human finger joint cannot be modeled by a single revolute joint changing instantaneous center of rotation.
- ► Hence, **4-bar mechanism** based finger exoskeleton is designed optimally.
- The kinematic model of the designed exoskeleton is made and the exoskeleton is fabricated.
- Redundancy Resolution of the designed exoskeleton.

# **Methods**



**Human Finger Joints** 

<u>Index Finger Exoskeleton – 3 DOF</u>

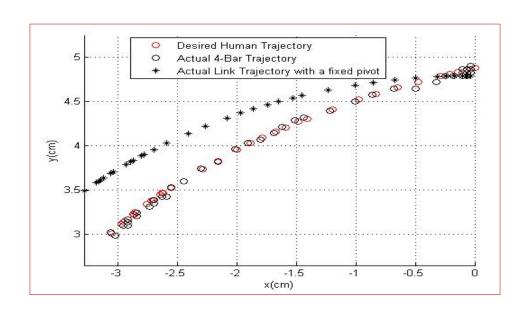
<u>Middle Finger Exoskeleton – 3 DOF</u>

Thumb Exoskeleton – A/A DOF

**Thumb Exoskeleton – F/E DOF** 

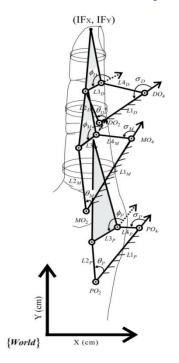


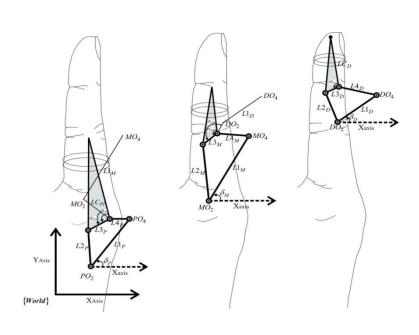
# Comparison of the trajectories of 4-bar mechanism & revolute joint link with that of the human finger



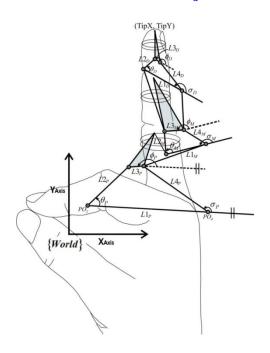


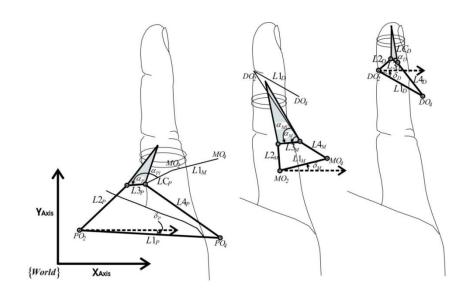




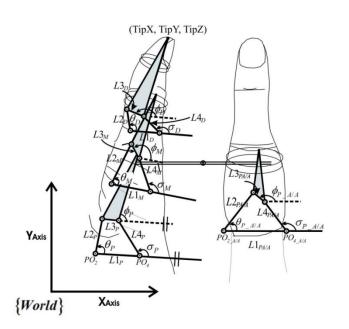


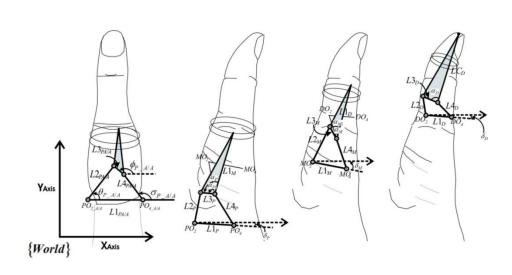




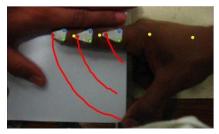


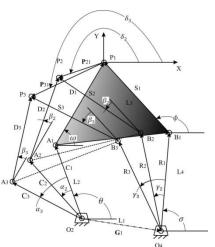












$$V_1 = D_1 - S_1 (1)$$

$$G_1 = C_1 + V_1 - R_1 \tag{2}$$

$$C_2 + D_2 - P_{21} - D_1 - C_1 = 0 (3)$$

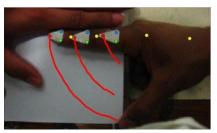
$$C_3 + D_3 - P_{31} - D_1 - C_1 = 0 (4)$$

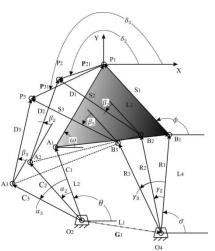
$$ce^{(i(\theta+\alpha_2))} + de^{(i(\omega+\beta_2))} - p_{21}e^{(i\delta_2)} - se^{(i\omega)} - ce^{(i\theta)} = 0$$
 (5)

$$ce^{(i(\theta+\alpha_3))} + de^{(i(\omega+\beta_3))} - p_{31}e^{(i\delta_3)} - se^{(i\omega)} - ce^{(i\theta)} = 0 \ \ (6)$$

$$ce^{i\theta}(e^{i\alpha_2} - 1) + de^{i\omega}(e^{i\beta_2} - 1) = p_{21}e^{i\delta_2}$$
 (7)

$$ce^{i\theta}(e^{i\alpha_3} - 1) + de^{i\omega}(e^{i\beta_3} - 1) = p_{31}e^{i\delta_3}$$
 (8)





$$c \cos\theta(\cos\alpha_2 - 1) - c \sin\theta\sin\alpha_2 + d \cos\omega(\cos\beta_2 - 1) - d \sin\omega\sin\beta_2 = p_{21}\cos(\delta_2)$$

$$c \cos\theta(\cos\alpha_3 - 1) - c \sin\theta\sin\alpha_3 + d \cos\omega(\cos\beta_3 - 1) - d \sin\omega\sin\beta_3 = p_{31}\cos(\delta_3)$$

$$(10)$$

$$c \sin\theta(\cos\alpha_2 - 1) + c \cos\theta\sin\alpha_2 + d \sin\omega(\cos\beta_2 - 1) + d \cos\omega\sin\beta_2 = p_{21}\sin(\delta_2)$$

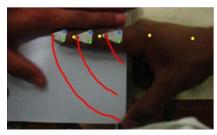
$$(11)$$

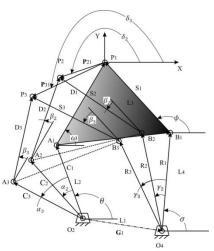
$$c \sin\theta(\cos\alpha_3 - 1) + c \cos\theta\sin\alpha_3 + d \sin\omega(\cos\beta_3 - 1) + d \cos\omega\sin\beta_3 = p_{31}\sin(\delta_3)$$

$$+ d \cos\omega\sin\beta_3 = p_{31}\sin(\delta_3)$$

$$(12)$$







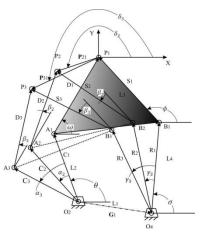
#### **Twelve Variables:**

c,  $\theta$ ,  $\alpha_2$ ,  $\alpha_3$ , d,  $\omega$ ,  $\beta_2$ ,  $\beta_3$ ,  $P_{21}$ ,  $P_{31}$ ,  $\delta_2$  and  $\delta_3$ .

#### **To Solve for:**

the magnitudes (c, d) and angles  $(\theta, \omega)$  of the vectors C and D.





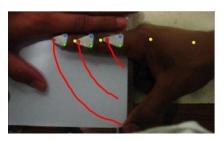
$$\begin{bmatrix} M_L & -N_L & O_L & -Q_L \\ H_L & -I_L & J_L & -K_L \\ N_L & M_L & Q_L & O_L \\ I_L & H_L & K_L & J_L \end{bmatrix} \begin{bmatrix} C_{1x} \\ C_{1y} \\ D_{1x} \\ D_{1y} \end{bmatrix} = \begin{bmatrix} F_L \\ L_L \\ U_L \\ W_L \end{bmatrix}$$

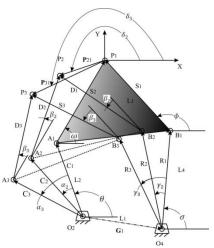
$$\begin{split} &M_L = \sin \alpha_2 - 1, \quad N_L = \sin \alpha_2, \quad O_L = \cos \beta_2 - 1, \quad Q_L = \sin \alpha_2, \quad F_L = p_{21} \cos \delta_2, \\ &H_L = \cos \alpha_3 - 1, \quad I_L = \sin \alpha_3, \\ &J_L = \cos \beta_3 - 1, \quad K_L = \cos \beta_3, \quad L_L = p_{31} \cos \delta_3, \quad V_L = p_{21} \sin \delta_2, \quad W_L = p_{31} \sin \delta_3, \quad C_{1x} = c \cos \theta, \\ &C_{1y} = c \sin \theta, \quad D_{1x} = d \cos \omega \quad \text{and} \quad D_{1y} = d \sin \omega \end{split}$$

#### Magnitude and angles of the **Left Dyad**

$$c = \sqrt{{C_{1x}}^2 + {C_{1y}}^2}; \qquad \theta = \tan^{-1}({C_{1y}}/{C_{1x}});$$

$$d = \sqrt{D_{1x}^2 + D_{1y}^2}; \qquad \omega = \tan^{-1}(D_{1y}/D_{1x});$$





$$\begin{bmatrix} M_R & -N_R & O_R & -Q_R \\ H_R & -I_R & J_R & -K_R \\ N_R & M_R & Q_R & O_R \\ I_R & H_R & K_R & J_R \end{bmatrix} \begin{bmatrix} R_{1x} \\ R_{1y} \\ S_{1x} \\ S_{1y} \end{bmatrix} = \begin{bmatrix} F_R \\ L_R \\ U_R \\ W_R \end{bmatrix}$$

where  $M_R = \cos \gamma_2 - 1$ ,  $N_R = \sin \gamma_2$ ,  $O_R = \cos \beta_2 - 1$ ,  $Q_R = \sin \beta_2$ ,  $F_R = p_{21} \cos \delta_2$ ,

 $H_R = \cos \gamma_3 - 1$ ,  $I_R = \sin \gamma_3$ ,  $J_R = \cos \beta_3 - 1$ ,  $K_R = \sin \beta_3$ ,  $L_R = p_{31} \cos \delta_3$ ,  $U_R = p_{32} \cos \delta_3$ 

 $p_{21} \sin \delta_2$  and  $W_R = p_{31} \sin \delta_3$ .

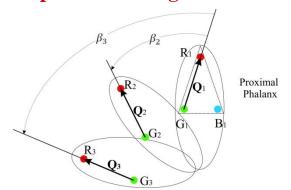
#### Magnitude and angles of the Right Dyad

$$r = \sqrt{R_{1x}^2 + R_{1y}^2}$$
;  $\sigma = \tan^{-1}(R_{1y}/R_{1x})$ ;

$$s = \sqrt{{S_{1x}}^2 + {S_{1y}}^2}$$
;  $\phi = \tan^{-1}(S_{1y}/S_{1x})$ ;

Thus, for the given fixed pivot positions,  $O_2$  and  $O_4$  and the eight parameters  $\alpha_2$ ,  $\alpha_3$ ,  $\beta_2$ ,  $\beta_3$ ,  $P_{21}$ ,  $P_{31}$ ,  $\delta_2$  and  $\delta_3$ , a 4-bar linkage mechanism is determined using three-position motion synthesis.

# Computation of angles in the three position analytical motion synthesis of 4-bar linkage



$$\alpha_3 = 2 \tan^{-1} \left( \frac{K_2 \pm \sqrt{K_1^2 + K_2^2 - K_3^2}}{(K_1 + K_3)} \right)$$

$$\alpha_2 = 2 \tan^{-1} \left( \frac{A_5 \sin \beta_3 + A_3 \cos \beta_3 + A_6}{A_1} \right)$$



# Computation of angles in the three position analytical motion synthesis of 4-bar linkage

where,

$$K_1 = A_2 A_4 + A_3 A_6$$

$$K_2 = A_3 A_4 + A_5 A_6$$

$$K_3 = \frac{{A_1}^2 - {A_2}^2 - {A_3}^2 - {A_4}^2 - {A_6}^2}{2}$$

$$A_1 = -C_3^2 - C_4^2$$

$$\mathbf{A}_2 = \mathbf{C}_3\mathbf{C}_6 - \mathbf{C}_4\mathbf{C}_5$$

$$A_3 = -C_4C_6 - C_3C_5$$

$$A_4 = C_2C_3 + C_1C_4$$

$$A_5 = C_4 C_5 - C_3 C_6$$

$$A_6 = C_1 C_3 - C_2 C_4$$

$$C_1 = Z_3 \cos(\beta_2 + \eta_3) - Z_2 \cos(\beta_3 + \eta_2)$$

$$C_2 = Z_3 \sin(\beta_2 + \eta_3) - Z_2 \sin(\beta_3 + \eta_2)$$

$$C_3 = Z_1 \cos(\beta_3 + \eta_1) - Z_3 \cos(\eta_3)$$

$$C_4 = -Z_1 \sin(\beta_3 + \eta_1) + Z_3 \sin(\eta_3)$$

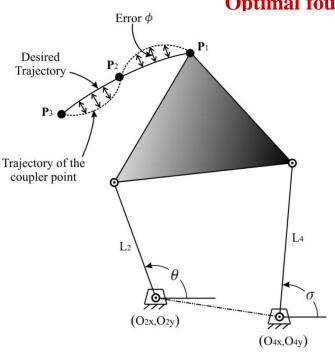
$$C_5 = Z_1 \cos(\beta_2 + \eta_1) - Z_2 \cos(\eta_2)$$

$$C_6 = -Z_1 \sin(\beta_2 + \eta_1) + Z_2 \sin(\eta_2)$$

## Optimal Design of a Three Finger Hand Exoskeleton (cont'd)

# Methods (cont'd)

#### **Optimal four-bar mechanism**



#### **General Optimization Strategy:**

A total of ten design variables such as

$$P_{1x},\,P_{1y},\,O_{2x},\,O_{2y}$$
 ,  $O_{4x}$  ,  $O_{4y},\,L_2,\,L_4,\,\theta$  and  $\sigma$ 

### An alternative Optimization Strategy:

Four design variables such as

$$O_{2x},\ O_{2y}$$
 ,  $O_{4x}$  and  $O_{4y}$ 

# **Optimal four-bar mechanism**

# **Objective Function**

$$\phi = \sum_{i=1}^{n} d_i^2$$

where, 
$$d_i = H(i) - F(i)$$
;

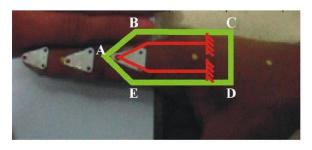
 $H(i) = i^{th}$  path point of the Human data;

 $F(i) = i^{th}$  path point of the 4-bar Coupler.

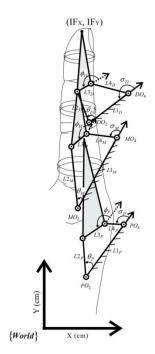
The procedural steps to get the optimal 4-bar are:

- (i) Perform three-position motion generation by analytical synthesis using fixed pivot points (design variables) suggested by the optimization algorithm.
- (ii) Evaluate the objective
- (iii) Constraint violation check.
- (iv) Replace the previous design by a new one (obtained through stochastic mutation of the fixed pivot point positions).

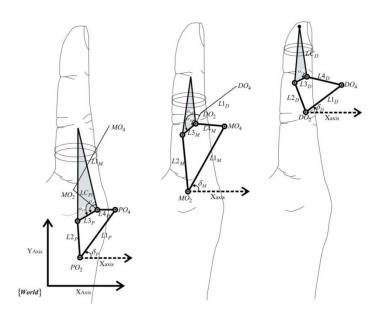
## **Constraint**



# **Kinematic Model of the Index Finger Exoskeleton**



(a) Serially connected 4-bars



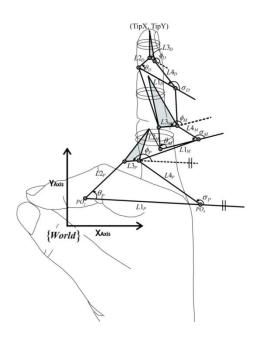
(b) Proximal 4-bar (c) Middle 4-bar (d) Distal 4-bar

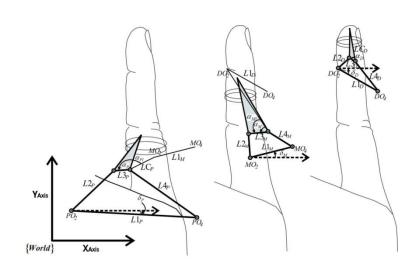
## **Kinematic Model of the Index Finger Exoskeleton (cont'd)**

$$\begin{split} X_{IF} &= \cos(\delta_{M}) \times (L1_{M} + L4_{M} \times \cos(\sigma_{M}) + LC_{MI} \times \cos(\phi_{M} - \alpha_{MI})) - \sin(\delta_{M}) \times (L4_{M} \times \sin(\sigma_{M}) + LC_{MI} \times \sin(\phi_{M} - \alpha_{MI})) + \cos(\delta_{P}) \times (L1_{P} + L4_{P} \times \cos(\sigma_{P}) + LC_{PI} \times \cos(\phi_{P} - \alpha_{PI})) \\ &- \sin(\delta_{P}) \times (L4_{P} \times \sin(\sigma_{P}) + LC_{PI} \times \sin(\phi_{P} - \alpha_{PI})) + \cos(\delta_{D}) \times (L1_{D} + L4_{D} \times \cos(\sigma_{D}) \\ &+ LC_{D} \times \cos(\phi_{D} - \alpha_{D})) - \sin(\delta_{D}) \times (L4_{D} \times \sin(\sigma_{D}) + LC_{D} \times \sin(\phi_{D} - \alpha_{D})) \\ Y_{IF} &= \sin(\delta_{M}) \times (L1_{M} + L4_{M} \times \cos(\sigma_{M}) + LC_{MI} \times \cos(\phi_{M} - \alpha_{MI})) + \cos(\delta_{M}) \times (L4_{M} \times \sin(\sigma_{M}) \\ &+ LC_{MI} \times \sin(\phi_{M} - \alpha_{MI})) + \sin(\delta_{P}) \times (L1_{P} + L4_{P} \times \cos(\sigma_{P}) + LC_{PI} \times \cos(\phi_{P} - \alpha_{PI})) \\ &+ \cos(\delta_{P}) \times (L4_{P} \times \sin(\sigma_{P}) + LC_{PI} \times \sin(\phi_{P} - \alpha_{PI})) + \sin(\delta_{D}) \times (L1_{D} + L4_{D} \times \cos(\sigma_{D}) \\ &+ LC_{D} \times \cos(\phi_{D} - \alpha_{D})) + \cos(\delta_{D}) \times (L4_{D} \times \sin(\sigma_{D}) + LC_{D} \times \sin(\phi_{D} - \alpha_{D})) \end{split}$$



# **Kinematic Model of the Middle Finger Exoskeleton**





(b) Proximal 4-bar (c) Middle 4-bar (d) Distal 4-bar

(a) Serially connected 4-bars



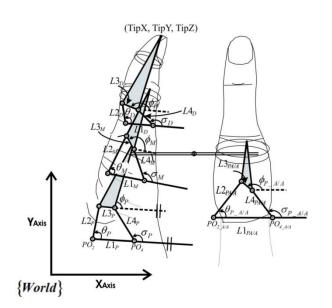
# **Kinematic Model of the Index Finger Exoskeleton (cont'd)**

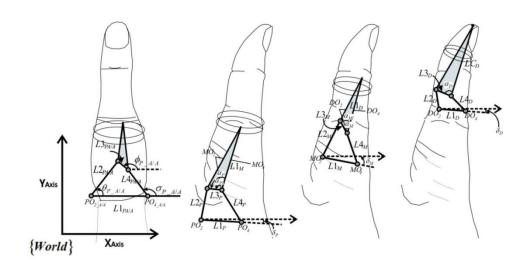
$$\begin{split} X_{MF} &= \cos(\delta_{M}) \times (L1_{M} + L4_{M} \times \cos(\sigma_{M}) + LC_{M} \times \cos(\phi_{M} - \alpha_{M})) - \sin(\delta_{M}) \times (L4_{M} \times \sin(\sigma_{M}) + LC_{M} \times \sin(\phi_{M} - \alpha_{M})) + \cos(\delta_{P}) \times (L1_{P} + L4_{P} \times \cos(\sigma_{P}) + LC_{Pl} \times \cos(\phi_{P} - \alpha_{Pl})) \\ &- \sin(\delta_{P}) \times (L4_{P} \times \sin(\sigma_{P}) + LC_{Pl} \times \sin(\phi_{P} - \alpha_{Pl})) + \cos(\delta_{D}) \times (L1_{D} + L4_{D} \times \cos(\sigma_{D}) \\ &+ LC_{D} \times \cos(\phi_{D} - \alpha_{D})) - \sin(\delta_{D}) \times (L4_{D} \times \sin(\sigma_{D}) + LC_{D} \times \sin(\phi_{D} - \alpha_{D})) \\ Y_{MF} &= \sin(\delta_{M}) \times (L1_{M} + L4_{M} \times \cos(\sigma_{M}) + LC_{Ml} \times \cos(\phi_{M} - \alpha_{M})) + \cos(\delta_{M}) \times (L4_{M} \times \sin(\sigma_{M}) \\ &+ LC_{Ml} \times \sin(\phi_{M} - \alpha_{Ml})) + \sin(\delta_{P}) \times (L1_{P} + L4_{P} \times \cos(\sigma_{P}) + LC_{Pl} \times \cos(\phi_{P} - \alpha_{Pl})) \\ &+ \cos(\delta_{P}) \times (L4_{P} \times \sin(\sigma_{P}) + LC_{Pl} \times \sin(\phi_{P} - \alpha_{Pl})) + \sin(\delta_{D}) \times (L1_{D} + L4_{D} \times \cos(\sigma_{D}) \\ &+ LC_{D} \times \cos(\phi_{D} - \alpha_{D})) + \cos(\delta_{D}) \times (L4_{D} \times \sin(\sigma_{D}) + LC_{D} \times \sin(\phi_{D} - \alpha_{D})) \end{split}$$





# **Kinematic Model of the Thumb Finger Exoskeleton**





(b) Proximal 4-bar (c) Middle 4-bar (d) Distal 4-bar

(a) Serially connected 4-bars

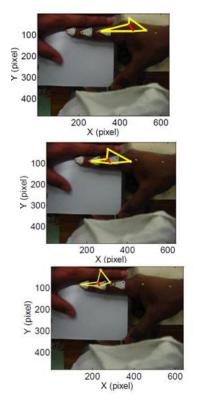
# **Kinematic Model of the Index Finger Exoskeleton (cont'd)**

$$\begin{split} X_{Th} &= -\sin(\phi_{P\_A/A}) \times (\cos(\delta_M) \times (L1_M + L4_M \times \cos(\sigma_M) + LC_{Ml} \times \cos(\phi_M - \alpha_{Ml})) - \sin(\delta_M) \times (L4_M \times \sin(\sigma_M)) \\ &+ LC_{Ml} \times \sin(\phi_M - \alpha_{Ml})) + \cos(\delta_P) \times (L1_P + L4_P \times \cos(\sigma_P) + LC_{Pl} \times \cos(\phi_P - \alpha_{Pl})) \\ &- \sin(\delta_P) \times (L4_P \times \sin(\sigma_P) + LC_{Pl} \times \sin(\phi_P - \alpha_{Pl})) + \cos(\delta_D) \times (L1_D + L4_D \times \cos(\sigma_D)) \\ &+ LC_D \times \cos(\phi_D - \alpha_D)) - \sin(\delta_D) \times (L4_D \times \sin(\sigma_D) + LC_D \times \sin(\phi_D - \alpha_D))) \\ Y_{Th} &= \cos(\phi_{P\_A/A}) \times (\sin(\delta_M) \times (L1_M + L4_M \times \cos(\sigma_M) + LC_{Ml} \times \cos(\phi_M - \alpha_{Ml})) + \cos(\delta_M) \times (L4_M \times \sin(\sigma_M)) \\ &+ LC_{Ml} \times \sin(\phi_M - \alpha_{Ml})) + \sin(\delta_P) \times (L1_P + L4_P \times \cos(\sigma_P) + LC_{Pl} \times \cos(\phi_P - \alpha_{Pl})) \\ &+ \cos(\delta_P) \times (L4_P \times \sin(\sigma_P) + LC_{Pl} \times \sin(\phi_P - \alpha_{Pl})) + \sin(\delta_D) \times (L1_D + L4_D \times \cos(\sigma_D)) \\ &+ LC_D \times \cos(\phi_D - \alpha_D)) + \cos(\delta_D) \times (L4_D \times \sin(\sigma_D) + LC_D \times \sin(\phi_D - \alpha_D))) \\ Z_{Th} &= \cos(\delta_M) \times (L1_M + L4_M \times \cos(\sigma_M) + LC_{Ml} \times \cos(\phi_M - \alpha_{Ml})) - \sin(\delta_M) \times (L4_M \times \sin(\sigma_M)) \\ &+ LC_{Ml} \times \sin(\phi_M - \alpha_{Ml})) + \cos(\delta_P) \times (L1_P + L4_P \times \cos(\sigma_P) + LC_{Pl} \times \cos(\phi_P - \alpha_{Pl})) \\ &- \sin(\delta_P) \times (L4_P \times \sin(\sigma_P) + LC_{Pl} \times \sin(\phi_P - \alpha_{Pl})) + \cos(\delta_D) \times (L1_D + L4_D \times \cos(\sigma_D)) \\ &+ LC_D \times \cos(\phi_D - \alpha_D)) - \sin(\delta_D) \times (L4_D \times \sin(\phi_P - \alpha_{Pl})) + \cos(\delta_D) \times (L1_D + L4_D \times \cos(\sigma_D)) \\ &+ LC_D \times \cos(\phi_D - \alpha_D)) - \sin(\delta_D) \times (L4_D \times \sin(\phi_P - \alpha_{Pl})) + \cos(\delta_D) \times (L1_D + L4_D \times \cos(\sigma_D)) \\ &+ LC_D \times \cos(\phi_D - \alpha_D)) - \sin(\delta_D) \times (L4_D \times \sin(\phi_P - \alpha_{Pl})) + \cos(\delta_D) \times (L1_D + L4_D \times \cos(\sigma_D)) \\ &+ LC_D \times \cos(\phi_D - \alpha_D)) - \sin(\delta_D) \times (L4_D \times \sin(\phi_D - \alpha_{Pl})) + \cos(\delta_D) \times (L1_D + L4_D \times \cos(\sigma_D)) \\ &+ LC_D \times \cos(\phi_D - \alpha_D)) - \sin(\delta_D) \times (L4_D \times \sin(\sigma_D) + LC_D \times \sin(\phi_D - \alpha_D)) \\ &+ LC_D \times \cos(\phi_D - \alpha_D)) - \sin(\delta_D) \times (L4_D \times \sin(\sigma_D) + LC_D \times \sin(\phi_D - \alpha_D)) \\ &+ LC_D \times \cos(\phi_D - \alpha_D)) - \sin(\delta_D) \times (L4_D \times \sin(\sigma_D) + LC_D \times \sin(\phi_D - \alpha_D)) \\ &+ LC_D \times \cos(\phi_D - \alpha_D)) - \sin(\delta_D) \times (L4_D \times \sin(\sigma_D) + LC_D \times \sin(\phi_D - \alpha_D)) \\ &+ LC_D \times \cos(\phi_D - \alpha_D)) - \sin(\delta_D) \times (L4_D \times \sin(\sigma_D) + LC_D \times \sin(\phi_D - \alpha_D)) \\ &+ LC_D \times \cos(\phi_D - \alpha_D)) - \sin(\delta_D) \times (L4_D \times \sin(\sigma_D) + LC_D \times \sin(\phi_D - \alpha_D)) \\ &+ LC_D \times \cos(\phi_D - \alpha_D)) - \sin(\delta_D) \times (L4_D \times \sin(\sigma_D) + LC_D \times \sin(\phi_D - \alpha_D)) \\ &+ LC_D \times \cos(\phi_D - \alpha_D)) - \sin(\phi_D - \alpha_D) \\ &+ LC_D \times \cos(\phi_D - \alpha_D)) - \sin(\phi_D - \alpha_D) \\ &+ LC_D \times \cos$$



## **Results**

# **Optimal Index Finger Exoskeleton**



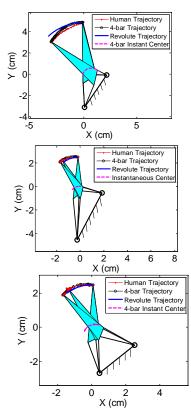
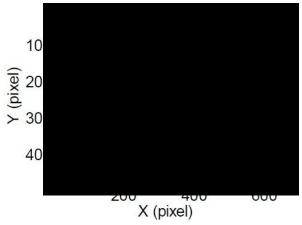


Table 1. Optimal Link length parameters for the Index Finger Exoskeleton

	Lli (cm)	L2i (cm)	L3i (cm)	L4i (cm)
Proximal 4-	3.65	2.25	1.44	1.00
bar				
Middle 4-	4.50	3.50	1.01	1.69
bar				
Distal 4-bar	2.64	1.92	0.80	2.09

L1i: L1P, L1M, L1D; L2i: L2P, L2M, L2D; L3i: L3P, L3M, L3D; L4i: L4P, L4M, L4D;



## Results(cont'd)

# **Optimal Middle Finger Exoskeleton**

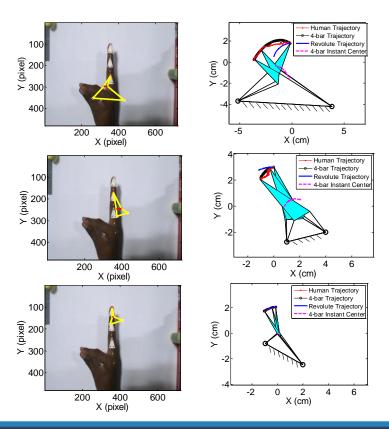
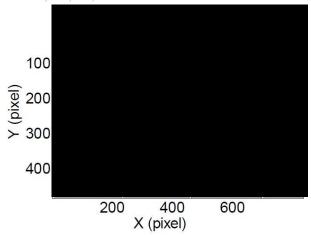


Table 2. Optimal Link length parameters for the Middle Finger Exoskeleton

	Lli (cm)	L2i (cm)	L3i (cm)	L4i (cm)
Proximal 4-	9.01	4.16	1.08	5.99
bar				
Middle 4-	3.09	1.71	1.42	2.00
bar				
Distal 4-bar	3.38	1.20	0.35	2.81

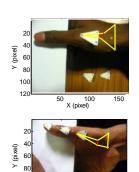
L1i: L1P, L1M, L1D; L2i: L2P, L2M, L2D; L3i: L3P, L3M, L3D; L4i: L4P, L4M, L4D;

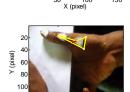


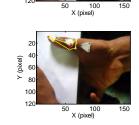


## Results(cont'd)

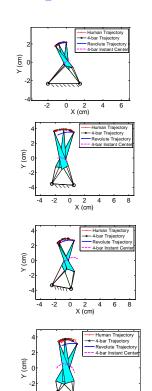
# **Optimal Thumb Exoskeleton**







50



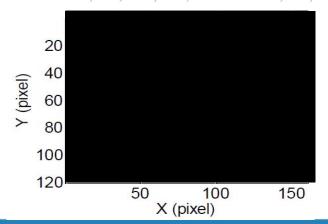
0 2 4 X (cm)

6 8

Table 3. Optimal Link length parameters for the Thumb Exoskeleton

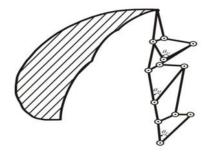
	Lli (cm)	L2i (cm)	L3i (cm)	L4i (cm)
Proximal	3.50	2.71	0.85	1.92
A/A 4-bar				
Proximal 4-	3.00	2.36	1.04	2.78
bar				
Middle 4-	2.64	3.00	1.05	2.36
bar				
Distal 4-bar	2.01	1.45	1.20	1.64

L1i: L1PA/A, L1P, L1M, L1D; L2i: L2PA/A, L2P, L2M, L2D; L3i: L3PA/A, L3P, L3M, L3D; L4i: L4PA/A, L4P, L4M, L4D;

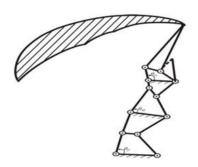


# **Work Volume of the Three Finger Exoskeleton**

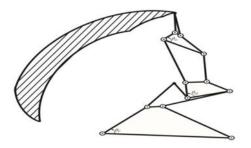
# **Index Finger Exoskeleton**



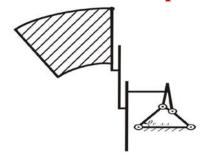
Thumb Exoskeleton Side -View



## **Middle Finger Exoskeleton**



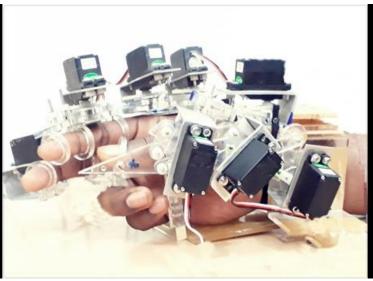
**Thumb Exoskeleton Top -View** 



# Results(cont'd)

# **Rapid Prototype of the Three Finger Exoskeleton**





# Results(cont'd)

# **Actuator Attachment**







# Thank You!

