

# Non-parabolicity and band gap renormalization in Si doped ZnO

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## INTRODUCTION

## EXPERIMENTAL METHODS

Films were deposited via RF magnetron sputtering using an AJA Phase II-J Orion system. The system was configured with a 'sputter-up' geometry with the substrate being suspended above two separate ceramic targets of ZnO and SiO<sub>2</sub> that were arranged off-centre and tilted at 5° towards the middle of the substrate. Soda-lime glass substrates (OptiWhite<sup>TM</sup>, NSG) of size 100 × 100 × 4 mm<sup>3</sup> were used throughout. They were cleaned by scrubbing with a nylon brush and a series of de-ionized water and isopropanol alcohol rinses followed by blow drying with a nitrogen gas jet. During deposition the ZnO and SiO<sub>2</sub> targets were sputtered from simultaneously using powers of 150 W and 50 W respectively. A growth pressure of 2mTorr Ar was used during deposition. The substrate temperature was maintained at 350±5°C during growth and the substrate was kept static (i.e was not rotated). Deliberate gradients of both thickness and composition were subsequently achieved across the resultant film to generate a 'combinatorial' sample. A second film of pure SiO<sub>2</sub> was deposited under identical conditions (but without ZnO) to generate a reference

film for calculating the % wt. profile of SiO<sub>2</sub> in the co-sputtered film.

A Shimadzu UV-Vis-IR 3700 spectrophotometer with mapping capability was used to measure the transmittance of the co-sputtered film over the range 250 - 2500 nm. 289 spectra were taken in total at 5 mm increments over the full sample surface. At each of these 289 points the sheet resistance was also measured using a CMT-SR2000 4-point probe mapping system. Following transmittance and sheet resistance measurements the sample was cut into one hundred 10 × 10 mm<sup>2</sup> pieces. A selection of these pieces, 10 in total, were further scribed into four 5 × 5 mm<sup>2</sup> sections and Hall measurement were performed on each of these sections. The Hall measurement was performed with custom built equipment, provided by Semimetrics Ltd., using a field strength of 0.8 T. Ellipsometry was performed on the same sections using a Woollam M2000-UI system. Ellipsometry was also used to map the thickness profile of the pure SiO<sub>2</sub> reference film.

## RESULTS

## CONCLUSIONS

The authors would like to thank ...

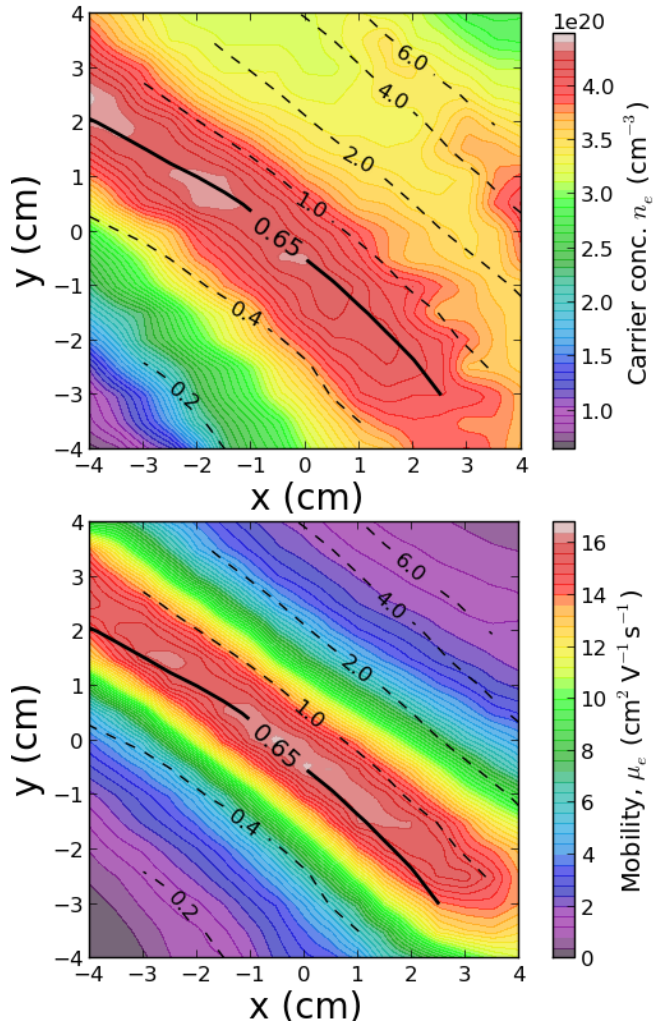


FIG. 1. Contour maps of carrier concentration and mobility over the combinatorial sample. The (---) contour lines show an overlay of the % wt.  $\text{SiO}_2$  composition.

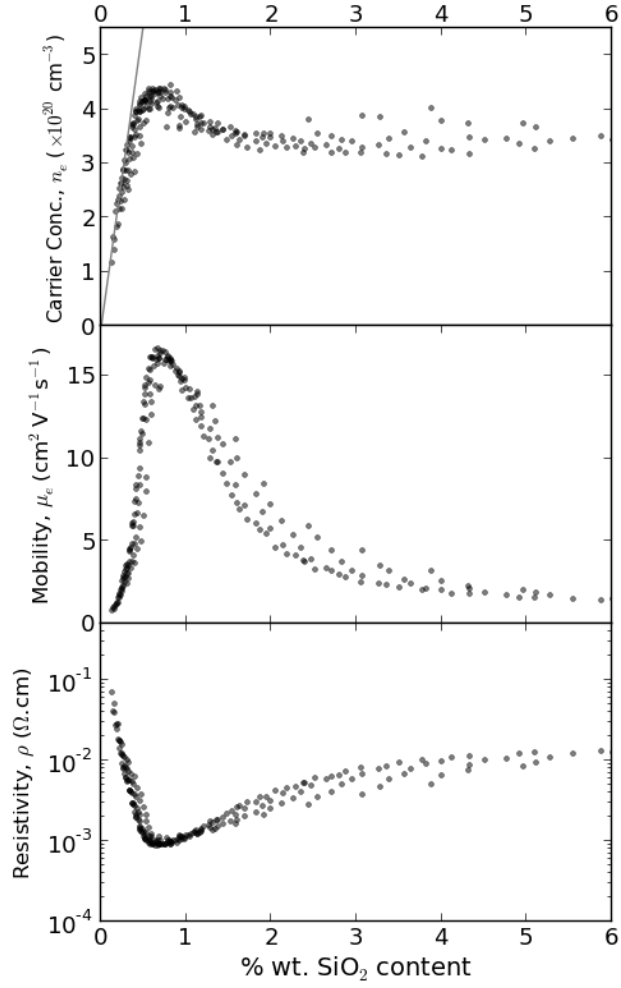


FIG. 2. Distributions of carrier concentration, mobility and resistivity with respect to % wt.  $\text{SiO}_2$  content. The maximum values for  $n_e$  ( $4.4 \times 10^{20} \text{ cm}^{-3}$ ) and  $\mu_e$  ( $16.5 \text{ cm}^2 \text{ V}^{-1} \text{ s}^{-1}$ ) coincide with a composition of 0.65% wt.  $\text{SiO}_2$ . The solid straight line in the top plot shows the maximum theoretical carrier concentration with respect to  $\text{SiO}_2$  content should every incorporated Si atom be substituted at a Zinc site and donate 2 carriers.

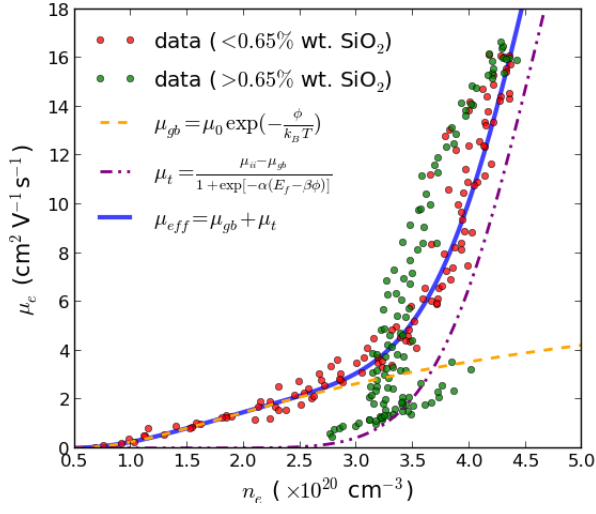


FIG. 3.

