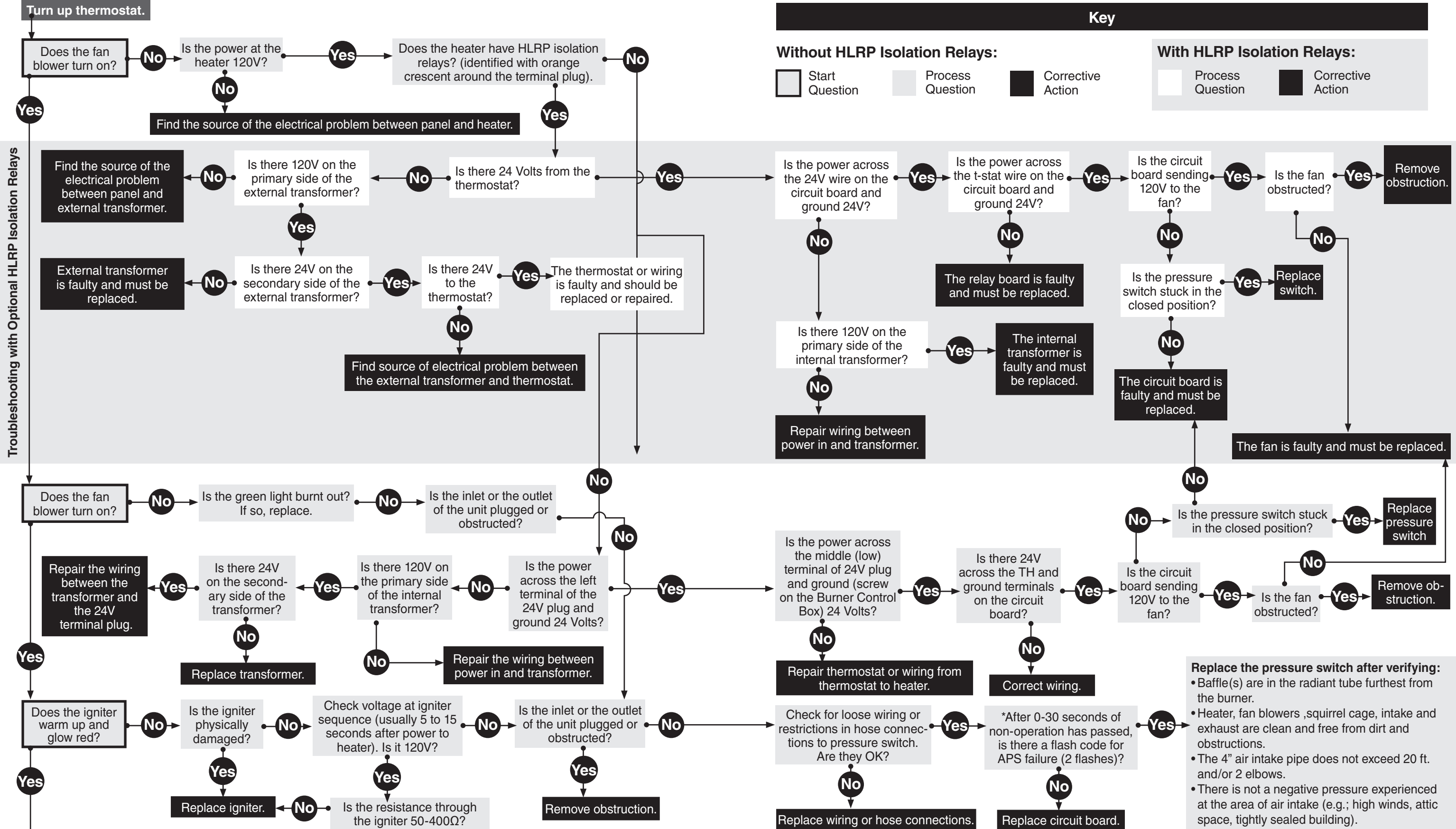


Troubleshooting Guide HL3

**NOTICE** Bypassing any switch is intended for testing purposes only. Do not leave switch bypassed during normal operation or the heater's built-in safety mechanisms will be compromised.



**Key**

**Without HLRP Isolation Relays:**

Start Question    Process Question    Corrective Action

**With HLRP Isolation Relays:**

Process Question    Corrective Action

Continued on page below

\* Refer to LED diagnostic Fault Code Chart;

Continued from page above

