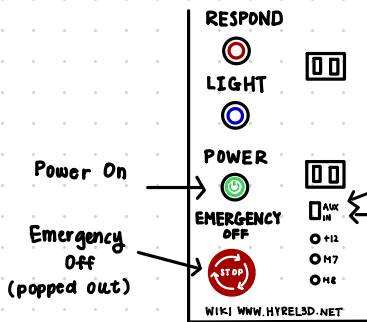


# Set Up : Calibration for External PC

- ① Step 1: Make sure that the POWER is on,  
the EMERGENCY OFF is off, and the Aux is in.



Make sure USB-b  
is connected to the  
computer.

\* Make sure you are plugging in the  
b-sided usb-B cord.

Once it is plugged in  
and set up correctly,  
your screen will  
light up from  
gray to color.

- ② Step 2: Time to Calibrate!

- Check X value by pressing  
+X 10 and -X 10 in Repetrel  
and head moves left and  
right, respectively.
- Measure the distance between  
the starting position and ending  
position and make sure it moves  
exactly 100 mm when +100 -100 is pressed.
- If the moving distance is inaccurate,  
adjust the x-value in motor scale.  
(settings → printer → hardware setup)
- Repeat steps a-c for the Y-values.
- On repetrel, open the CNC tab and  
check the HOME in all directions X,Y,Z.

