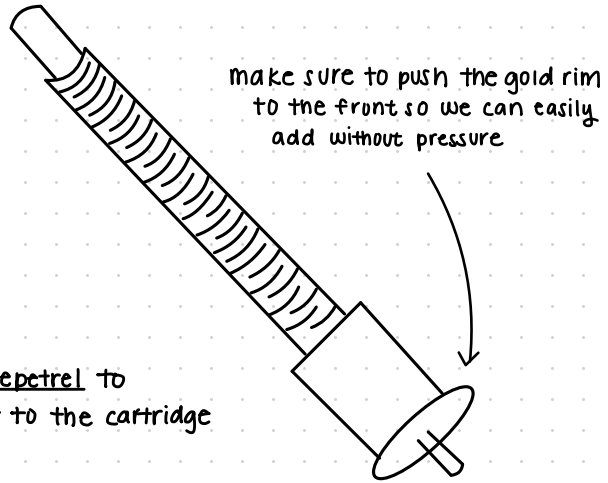
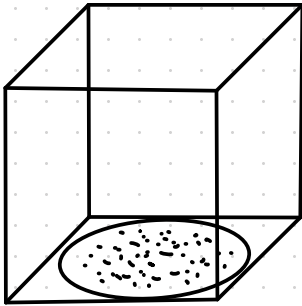
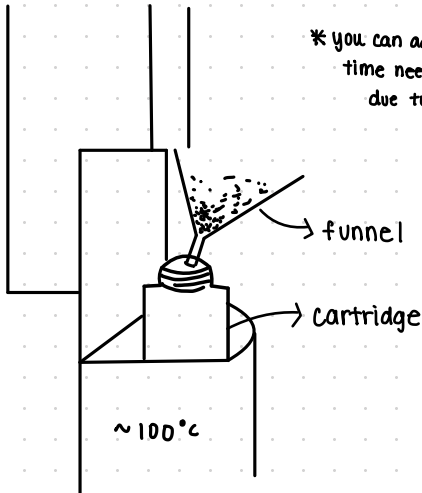


Preparing (Powdered) Material for Heated Syringe Heads

Step 1: Measure out the amount
(may need more or less depending on cartridge size)

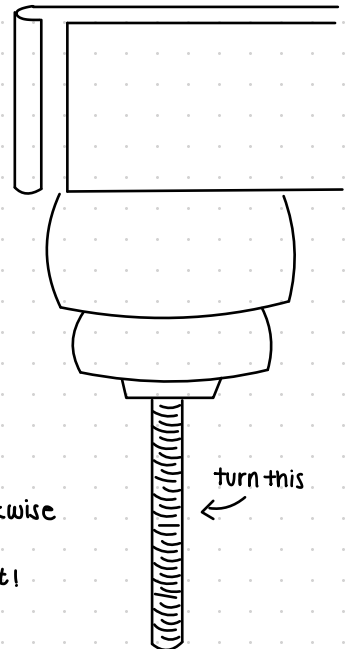


Step 2: Heat up cartridge on Repetrel to $\sim 100^{\circ}\text{C}$ and add powder to the cartridge (using the funnel)



* you can add a little at a time because time needed to melt may change due to different properties

Step 3: Close Cartridge and Flip it around in order to reduce bubbles



Step 4: Once melted, turn the rod counter-clockwise until the material comes out.
Flip it back over and you are ready to print!