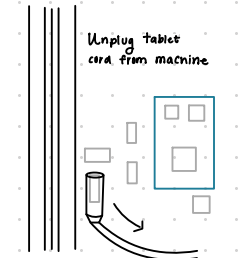
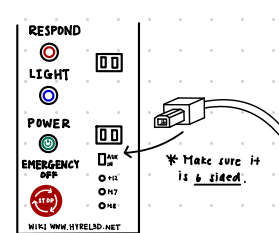


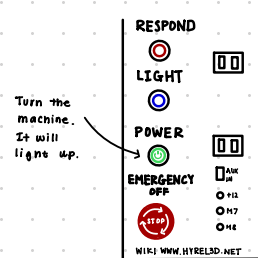
1. Make sure the emergency button is popped in and the machine is turned off.



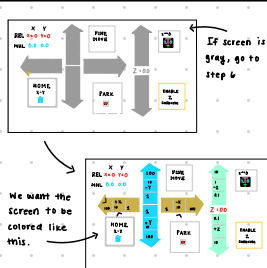
2. The cord that connects the machine to the tablet is pulled out.



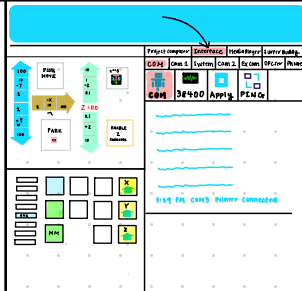
3. The usb-B cord will be plugged into the machine and your external pc.



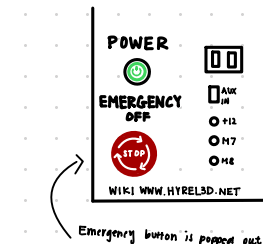
4. Turn on the machine.



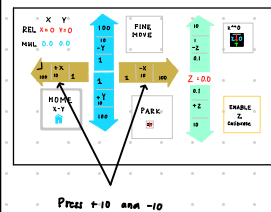
5. If your screen is gray, go to step 6. If not, skip to step 7.



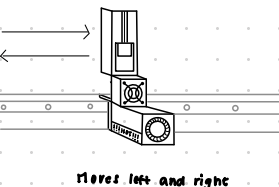
6. Navigate to interface -> com -> then press Apply to connect printer. Should turn into color



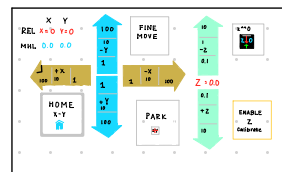
7. Pop the emergency button off.



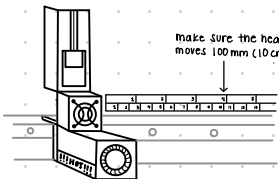
8. Press +10x and -10x on Repetier and check Y too.



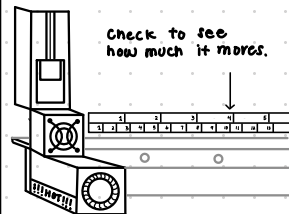
9. Watch your machine to check that the head moves left & right.



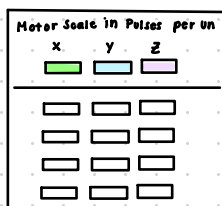
10. Press +100x and -100x on Repetier to check its distance.



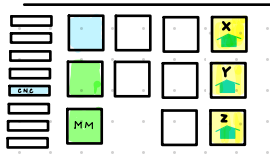
11. Use ruler to check the starting & ending distance (100mm) for both X and Y.



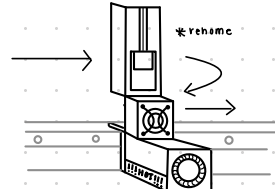
12. If the measurements are inaccurate, go to step 13, otherwise skip to step



13. Go to Settings -> Printer -> and adjust the X,Y,Z of the motor scale.



14. Navigate to the CNC Tab on the left, and check home button for X,Y,Z.



15. The head should all move back home, then follow with re-home.



16. Ready to use.