

# **APPROVAL SHEET**

# 承 认 书

Product Name	Quartz crystal 有央晶体谐振器
P/N	S-F-20.000M-20-3030-4085-50
Customer's Name	曙光 <b>信息</b>
Customer's P/N	
LOT NO.	
Specification sheet#	DSS-0992
Date	2019/9/12
Draw	<b>ZBL</b>
Check	tang
Customer Confirmation	



# **CEC** 南京中电熊猫晶体科技有限公司

CHIDA ELECTRONICS NANJING OHINA ELECTRONICS PANDA ORYSTAL TECHNOLOGY CORPORATION

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南京中电熊猫晶体科技有限公司 Nanjing CEC Panda Crystal Tech Corp.		Specification of quartz crystal 石英晶体谐振器规格书	NO: DSS-0992
		HC-49U/S	DATE: 2019/09/12
■ 更改记录(REVISION	(HISTORY)		-
日期 (DATE)		版本(EDITION)	拟制 (DRAW)
1. 2019-09-12		第一版(First edition)	ZBL
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Nanjing CEC Panda Crystal Tech Corp.

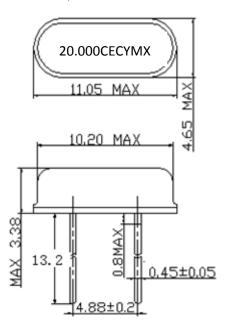
### Specification of quartz crystal 石英晶体谐振器规格书

NO: DSS-0992

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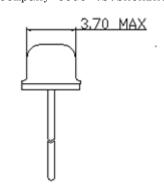
## ■ 外形及印字(DIMENSION AND MARKING)



Marking Definitions:(印字说明) 20.000/Frequency(中心频率的前5位数字) 1st 5 significant digits of center frequency Y/Year(年的最后一位)the last digit of year (0:2010,1:2011,2:2012...)

M/Month(月度代码)A,B,C,D,E,F,G,H,J,K,L,M UNIT(单位)mm

X/Company Code (S:Shenzhen, N:Nanjing, L:Langfang)



#### ■ 电气参数(ELECTRICAL SPECIFICATION)

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Type 型号	: HC-49U/S
Nominal frequency 标称频率	: 20.000000 MHz
Mode of oscillation 振荡模式	: Fundamental
Operating temperature range 工作温度范围	: -40°C ~ +85°C
Storage temperature range 保存温度范围	: -40°C ~ +85°C
Test set 测试系统	: 250B
Drive level 激励电平	: 100μW
Loading capacitance 负载电容	: 20pF
Frequency tolerance 调整频差	: ±30ppm. Max.(AT 25°C ±3°C)
Equivalent resistance 等效阻抗	: 50 ohms Max.
Temperature drift 温度频差	: ±30ppm Max./-40°C to +85°C
Shunt capacitance 静电容	: 7.0pF Max.
Motional capacitance 动电容	: /
Aging 老化率	: ±5ppm/ year Max.
Insulation resistance 绝缘阻抗	: 500MΩMin / 100V±15V D.C.
Other 其它	: Bulk
Note	:

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NO: DSS-0992

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## ■ 可靠性测试条件(RELIABILITY TEST)

序号	项目	<b>条件</b>	
NO	ITEM	CONDITIONS	BASIS OF VERDICT
1	跌落 DROP	100cm高处自由跌落到3cm厚木板上,3次 High:100cm;Thickness:3cm;3tims 50cm高捆包从每一面跌落到实地上 Dropping the units packaged inside a shipping carton	△FL≤±5ppm △RS≤5Ω or ±10%
		box from 50cm height in each planar side of the carton on a concrete floor	(whichever is largrer)
2	振动 VIBRATION	频率 Frequency:10~60Hz:幅度 Amplitude:±0.75mm 周期 Cycle time:10-60-10Hz: 1min 振动方向 Direction:X,Y, Z 振动时间 Duration: 每个方向2小时 2 h/direction.	$\triangle$ FL $\leq$ ±5ppm $\triangle$ RS $\leq$ 5 $\Omega$ or ±10% (whichever is largrer)
3	温度变化 TEMPERATURE SHOCK	30min -40℃±2℃(30min) ←→85℃±2℃(30min);循环10次 30min -40℃±2℃(30min) ←→85℃±2℃(30min);For 10 cycles	$\triangle$ FL $\leq$ ±5ppm $\triangle$ RS $\leq$ 5 $\Omega$ or ±10% (whichever is largrer)
4	湿热 HUMIDITY	温度:85℃±2℃;湿度85%;时间:1000小时 Temp:85℃±2℃;Humidity:85%;Times:1000h	$\triangle$ FL $\leq$ 10ppm $\triangle$ RS $\leq$ 5 $\Omega$ or $\pm$ 10% (whichever is largrer)
5	低温 COLD RESISTANCE	温度:-40℃±2℃;时间:1000小时 Temp:-40℃±2℃;Times:1000h	△FL≤±10ppm △RS≤5Ω or ±10% (whichever is largrer)
6	高温 HEAT RESISTANCE	温度:85℃±2℃;时间:1000小时 Temp:85℃±2℃;Times:1000h	$\triangle$ FL $\leq$ ±10ppm $\triangle$ RS $\leq$ 5 $\Omega$ or ±10% (whichever is largrer)
7	回流焊 REFLOW	255℃+5℃ 20sec MAX; 260℃ MAX 260℃ MAX 260℃ MAX 260℃ MAX 260℃ MAX 217℃以上 (over 217℃) 217℃ 217℃ 217℃ 217℃ 217℃	$\triangle$ FL $\leq$ ±5ppm $\triangle$ RS $\leq$ 5 $\Omega$ or ±10% (whichever is largrer)

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# ■ 可靠性测试条件(RELIABILITY TEST)

序号	项目	条件	合格标准
NO	ITEM	CONDITIONS	BASIS OF VERDICT
8	焊接	Temp.:250±2℃	浸锡率≥95%
	Solderability	Solderdipping Speed:20±5mm/sec	the solder immersion surface≥95%
		Dipping Depth:2-5mm	
9	焊接耐热性	Temperature of soldering tip:390℃	△FL≤±5ppm
	Soldering Heat Resistance	Heating Time:3sec, twice	$\triangle RS \leq 5 \Omega$ or $\pm 10\%$
	(Manual Soldering)		(whichever is largrer)
10	引脚强度	只要求试验引线型元器件的引线完整性	晶体无损伤
	Terminal Strength (leaded)	Test leaded device lead integrity only	without distinct damage
	(Todded)	条件A: (907克);沿引线方向1次(10s	
		Condition A: (907g) along the wire direction	
		once (10sec),	
		条件B: (454克); 90度弯曲3次 condition B: (454g)90 degree bend 3 times	

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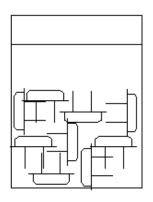
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#### ■包装 (PACKAGE)

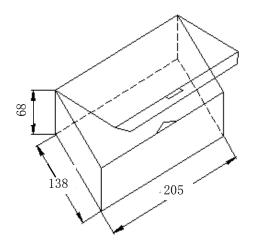
1. 自封袋

200 只=1 包

200 pcs=1 Bag



- 2. 内包装(Inside package)
- 10 包=1 盒
- 10 Bag=1 box



- 3. 外包装(outside Package)
- 12 盒=1 箱
- 12 box=1 carton

