

APPROVAL SHEET

承 认 书

Product Name	Quartz Crystal 石英晶体谐振器 K-F-20.000M-20-3030-4085-50 曙光信息	
P/N		
Customer's Name		
Customer's P/N		
Lot NO.		
Specification Sheet #	SK-2826	
Date	2019-9-12	
Generation	朱梦静	
Approval	李坡	
Customer Confirmation		



_____ 南京中电熊猫晶体科技有限公司

CHINA ELECTRONICS NANJING CHINA ELECTRONICS PANDA CRYSTAL TECHNOLOGY CORPORATION

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南京中电熊猫晶体科技有限公司 Nanjing CEC Panda Crystal Tech Corp.		Specification of Quartz Crystal 石英晶体谐振器规格书	NO: SK-2826
		3.2×2.5 SMD	DATE: 2019/9/12
■ 更改记录(REVISION	N HISTORY)		
日期 (DATE)	,	版本(EDITION)	拟制 (DRAW)
1.2019-9-12		第一版(First Edition)	朱梦静
			+

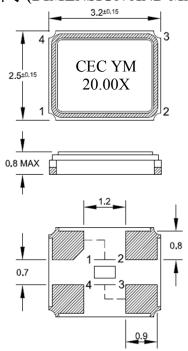
Specification of Quartz Crystal 石英晶体谐振器规格书

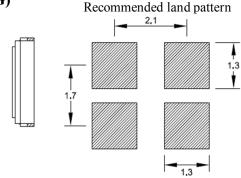
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■ 外形及印字(DIMENSION AND MARKING)





#2 and #4 are connected to the cover. (please connect to GND)

Marking Definitions:(印字说明)

CEC:Logo

Y/Year(年的最后一位)the last digit of year

M/Month(月度代码)A,B,C,D,E,F,G,H,J,K,L,M

X/Factory(制造工厂) N:南京工厂,S;深圳工厂,L:廊坊工厂 UNIT(单位)mm

■ 电气参数(ELECTRICAL SPECIFICATION)

D/N		K-F-20.000M-20-3030-4085-50
P/N	料号	N-F-20.000191-20-3030-4083-30
Nominal Frequency	标称频率	20.00000MHz
Mode of Oscillation	振荡模式	Fundamental
Operating Temperature	工作温度范围	-40°C ~ 85°C
Storage Temperature Range 保存温度范围		-55°C ~ +125°C
Test Set	测试系统	250B PI-Network
Drive Level	激励电平	100 uW Max.
Loading Capacitance	负载电容	20 pF
Frequency Tolerance	调整频差	±30 ppm Max.(AT 25℃)
Equivalent Resistance	等效阻抗	50 ohms Max.
Temperature Drift	温度频差	±30 ppm Max./ -40 °C ~ +85 °C
Shunt Capacitance	静电容	3.0 pF Max.
Motional Capacitance	动电容	/
Aging	老化率	±3 ppm/ year Max.
Insulation Resistance	绝缘阻抗	500 MΩMin / 100V±15V D.C.
Other	其它	Tape & Reel
Note		

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■ 可靠性测试条件(RELIABILITY	TEST)

序号	项目	条件	合格标准
NO	ITEM	CONDITIONS	BASIS OF VERDICT
1	高温贮存	工作温度: Temperature:85℃	ΔFL=±10 ppm MAX
	HIGH	不带电, 试验结束后24±2小时测试	ΔRs=平均阻抗*20%或5
	TEMPERATURE	时间 Times: 1000 hours	Ω MAX(两者取大值)
	STORAGE	The test was conducted 24 ±2 hours at the end of the test(no charge)	\triangle FL \leq \pm 10 ppm \triangle RS \leq 5 Ω or \pm 20% (Whichever is Larger)
2	恒定湿热	温度: 85℃±2℃; 湿度85%; 时间: 1000小时	ΔFL=±10 ppm MAX
	CONSTANT	试验结束后24±2小时进行测试	ΔRs=平均阻抗*20%或5
	HUMIDITY	Temperature: 85 °C±2 °C; Humidity: 85%; Time: 1000 hours	ΩMAX(两者取大值)
		The test was conducted 24 ± 2 hours at the end of the test	\triangle FL $\leq \pm 10$ ppm
			\triangle RS \leq 5 Ω or \pm 20%
3	低温贮存	温度 Temperature: -40℃	(Whichever is Larger) $\Delta FL=\pm 10 \text{ ppm MAX}$
3		时间 Time: 1000 hours	ΔRs=平均阻抗*20%或5
	STORAGE	试验结束后24±2小时进行测试	Ω MAX (两者取大值)
	STORAGE	The test was conducted 24 ±2 hours at the end of the test	△FL≤±10 ppm
		The test was conducted 2 1 = 2 hours at the sha of the test	$\triangle RS \le 5 \Omega \text{ or } \pm 20\%$
			(Whichever is Larger)
4	温度循环	-55℃±2℃ (5 min) ←→125℃±2℃ (5 min);循环1000次	ΔFL=±10 ppm MAX
	TEMPERATURE	-55 °C±2°C (5 min) $\stackrel{5}{\longleftarrow}$ 125°C±2°C (5 min); For 1000 cycles	ΔRs=平均阻抗*20%或5
	CYCLING	最大转换时间 Maximum conversion time: 5 min	Ω MAX(两者取大值)
		高低温保存时间 High/Low temperature holding time: 30 min	△FL≤±10 ppm
			$\triangle RS \le 5 \Omega \text{ or } \pm 20\%$
5	跌落	1m高处自由跌落到硬木板上,3次	(Whichever is Larger) ΔFL=±5 ppm MAX
)	DROP	Height: 1m; 3 times	ΔRs=平均阻抗*20%或5
	DROI	ricignt. Im, 5 times	Ω MAX (两者取大值)
		△FL≤±10 ppm	
		\triangle RS \leqslant 5 Ω or \pm 20%	
			(Whichever is Larger)
6	机械冲击	峰值 Peak: 100g's	ΔFL=±5 ppm MAX
	MECHANICAL	持续时间 Duration: 6ms	ΔRs=平均阻抗*20%或5
	SHOCK	波形 Waveform: 半正弦波 Half-sine	ΩMAX(两者取大值)
		变化速度 Velocity Change: 12.3 ft / sec	\triangle FL \leq ±10 ppm \triangle RS \leq 5 Ω or ±20%
		振动方向 Direction: +X, -X, +Y, -Y, +Z, -Z	\triangle RS \leq 5 Ω or \pm 20% (Whichever is Larger)
		每个方向各3次 3 times/direction	("Inche vol 15 Eurger)
		最后进行电性能测试 Conduct electrical performance tests	

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序号	项目	条件	合格标准
NO	ITEM	CONDITIONS	BASIS OF VERDICT
7	振动 VIBRATION	频率 Frequency: 10~2000Hz: 加速度幅度 Acceleration: 5g/s 振动方向 Direction: X, Y, Z 振动时间 Duration: 每个方向20分钟 20min/direction. 循环次数 Times: 12次	ΔFL=±5 ppm MAX ΔRs=平均阻抗*20%或5 Ω MAX(两者取大值) ΔFL≤±10 ppm ΔRS≤5 Ω or ±20%
8	耐焊接热 WELDING HEAT RESISTANT	TsMax. TsMin. 6°C/minMax. 6°C/minMax. 150°C TP:260°C Max TsMax: 200°C TsMin: 150°C CYCLE TIME周期: 2次	(Whichever is Larger) ΔFL=±5 ppm MAX ΔRs=平均阻抗*20%或5 Ω MAX(两者取大值) △FL≤±10 ppm △RS≤5 Ω or ±20% (Whichever is Larger)
9	可焊性 SOLDER	试验前预处理: 155℃高温贮存4小时 温度: 260℃±5℃的锡槽中浸渍 Pretreatment before test:155℃ high-temperature store 4 hours Temperature: 260℃±5℃, immersion	浸锡率≥95% Solder Coverage ≥95%
10	引出端强度 TERMINAL STRENGTH	1.8kg的切向推力(60秒)以及1.8kg的垂直拉力(60秒) 1.8kg,of the tangential thrust (60 s) 1.8kg of the perpendicular tension (60 s)	电极不断裂 No Rupture Observed

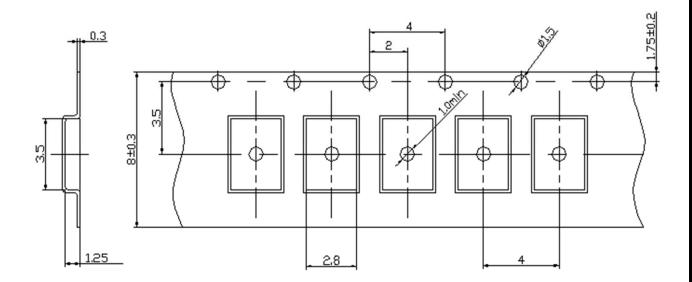
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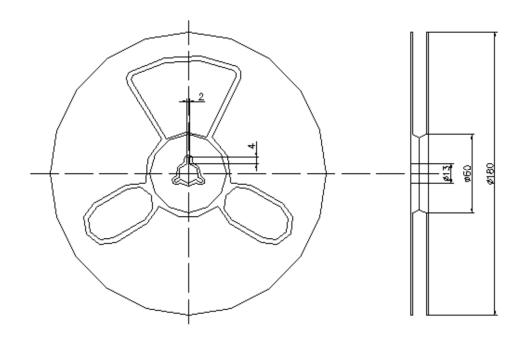
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■编带(TAPE)



■轮(REEL)



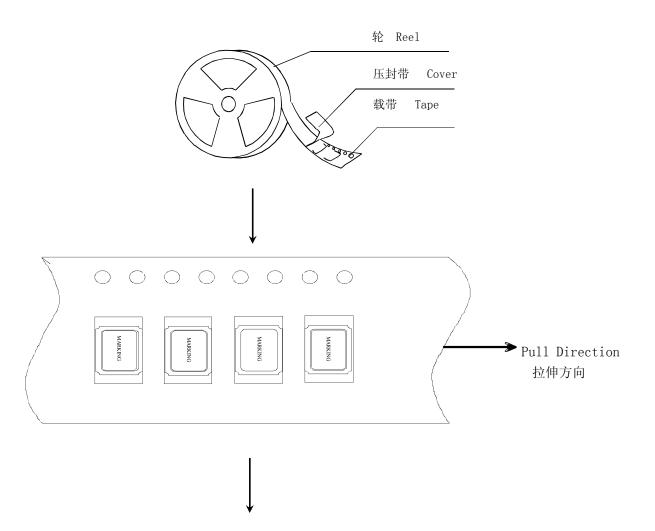
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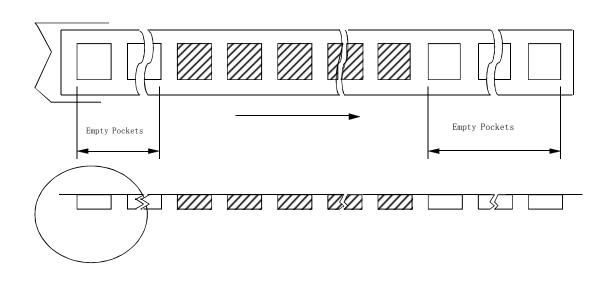
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■编带方式(TAPING METHOD)





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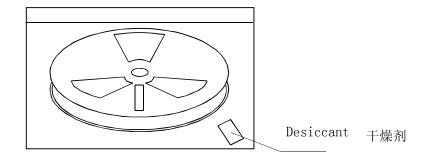
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■包装 (PACKAGE)

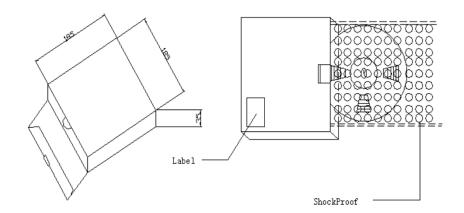
1. 自封袋(Bag)

3000 只=1 轮

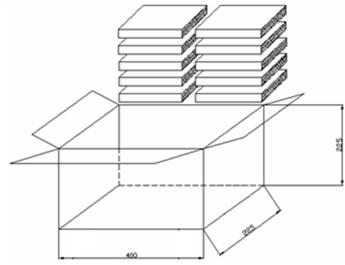
3000 pcs=1 Ree1



- 2. 内包装(Inside Package)
- 1 轮=1 盒
- 1 Reel = 1 Box



- 3. 外包装(Outside Package)
- 10 盒=1 箱
- 10 Box=1 Carton



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■保存条件(Storage Condotion)

1. 保存温度: 25℃±15℃

Storage Temperature: $25^{\circ}\text{C} \pm 15^{\circ}\text{C}$

2. 湿度: 10%-60% humidity:10%-60%