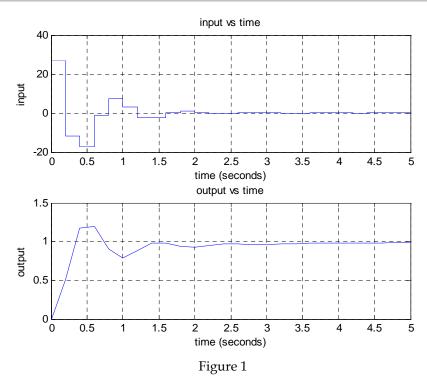
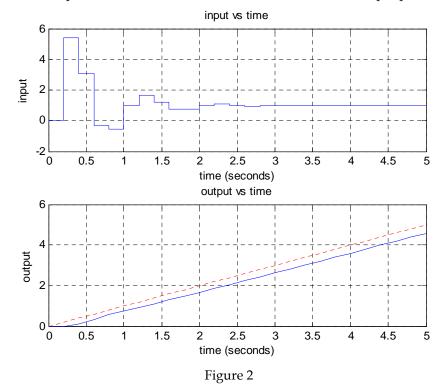
Simulations have been done based on nearly same rise time. By seeing results of simulation tuning parameters have been decided.

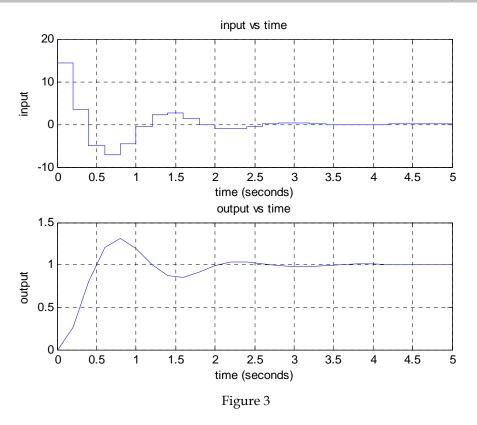
1.a. Simulation for bumpless controller with Tc = Sc, simulation for unit step change

for K = 2; ti = 40; td = 2.5;



## 1.b. Simulation for bumpless controller with Tc = Sc, simulation for unit ramp input





## 2.b. Simulation for with filtering and Tc = Sc, for unit slope ramp input

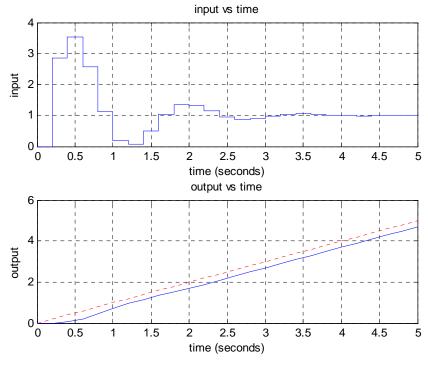


Figure 4

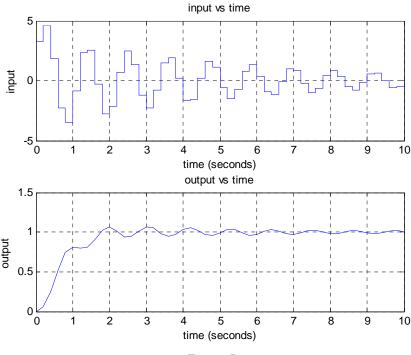


Figure 5

## 3.b. 2-DOF PID Controller with Tc = Sc(1), for unit ramp input

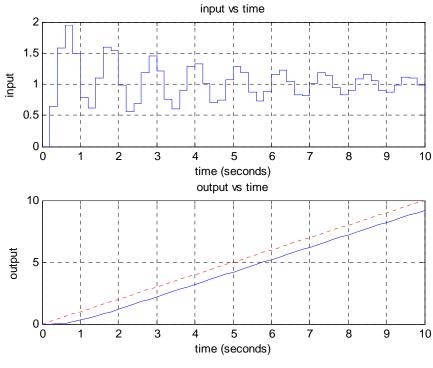
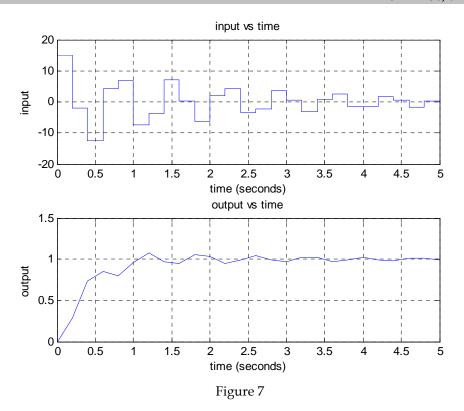
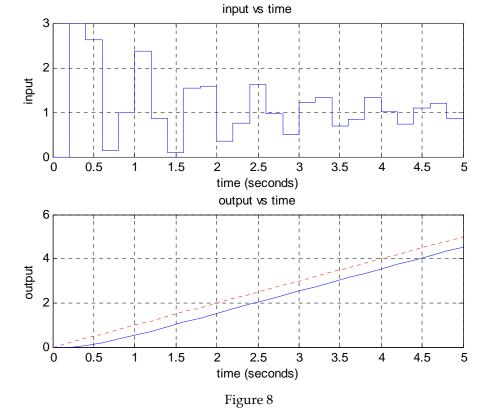
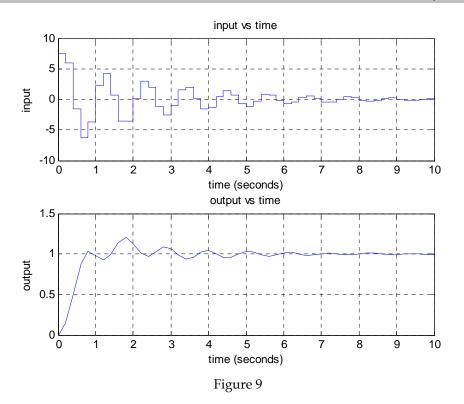


Figure 6



## 4.b. 2-DOF PID Controller with Tc = Sc(1) and N = infinite, for unit ramp input





5.b. 2-DOF PID Controller with Tc(1) = Sc(1), for b = 0.3, for unit step input

