k-means: Columns of Q are indicator vectors

 $x \in \mathbb{R}_{i}^{n}$ is mapped to α – the new coordinates minimize: $||X_i - C^{(i)}\alpha||$ This has the solution $\alpha = \left(C^{(i)T}C^{(i)}\right)^{-1}C^{(i)T}x$

A new vector in the *i*-th language,