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Abstract. This is a very short abstract.

1 Introduction

Process mining is a recent discipline that includes techniques for process analysis and discovery. Today, many Information Systems that integrate the concept of business process provide registration of events that occur during the process activities. Starting from recorded executions related to the same process, the goal of the process mining techniques is extracting data to discover automatically a process model or, if the model already exists, to check the executions in term of conformance and performance.

The idea of this work consists in developing an approach for exploiting the huge ammount of data recorded in the process activities by the information systems. More precisely, our purpose is to find pattern on data that could influence the process behaviour. For this reason, the work presented in this paper is based on some concepts of Machine Learning and Data Mining. Should be noted that using data mining for similar aims has already been explored by Van der Aalst in [], the idea there consists in discovering how data attributes may influence the routing of cases. Instead, in this contribution the intention is to present an approach based on data mining techniques also, but for discovering dependencies between process data and its conformance and performance. Finally, another goal that we pursue is providing a predective model to check the conformance result and some performance metrics for the future process executions.

2 Example

To clarify what presented in this paper the example illustrated in this section will be taken into exam whenever is needed.

Commercial organizations usually follow a specific procedure to manage orders received from various clients. In general this procedure represents a business process that includes many different activities, each of them can involve diffent departments of the organization. Let us consider a semplification of this procedure. For us, the sale process begins with receiving an order notification from a client, so the first process activity is simply called "Order". After the order is received the sale process continues with some activities that can be done in parallel (since they do not present any dependencies). One of these is the "FinancialCheck" activity during which the order is analysed from a financial point of view (for example verifying the client situation and solvency). In parallel an activity called "WarehouseCheck" is performed. In this phase a check regarding the merchandise requested by the order is done, and in case of a shortage an external order is issued for a supplying, this is done through the activity "ExternalWarehouse". After the completion of the parallel activities, a synchronization is needed before continuing the sale procedure. In the semplification considered here the sale process terminates with the activity "Notify" in which a result regarding the acceptance of the order is comunicated to the client.

There are many differents formalisms for modeling business processes, the most popolar are based on flowcharts because of their expressivness (BPMN for instance). For our purposes, a process is represented by a Petri net which is a mathematical model characterized by rigor and suitable for process mining analysis. It is worth noting that there exist some techniques that allow transforming a model expressed in a flowchart to a model expressed with a Petri net, more information can be found in []. The petri net representing the sale process discussed in this section is shown in figure 1. The Petri net is obtained by transforming a BPMN model in which each activity can have only tow possibile state: start state, denoting the begin of the activity, and the end state.

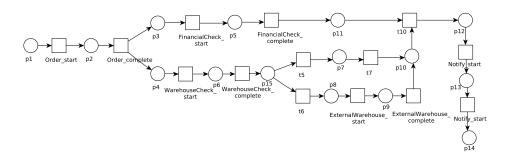


Fig. 1. Petri net

3 Process Analysis

The process analysis is performed by using the Petri net modeling the process and an event log recording the related executions (process instances). The basic building blocks of event logs are events. An event e can be seen as a pair e = (a,t) representing an action a recorded and the corresponding timestamp t.

Action and timestamp are denoted respectively by $\alpha(e)$ and $\phi(e)$. Events that belong to the same process are grouped into *traces*. Formally, a trace T is a finite sequence of events T[1], ..., T[n], such that $\phi(T[i]) \leq \phi(T[i+1])$ for all $i \in [1, n)$. A log L is a set of traces, recording the activities performed by a system during a finite number of process executions. We assume here the following hypothesis:

- All traces are instances of the same process.
- For each action there exists a corresponding transition in the net that will be denoted, for simplicity, by the same name of the action.

3.1 Log replay algorithm

The key algorithm expoloited to analyze the Petri net model with respect to the log is the $log\ replay$ algorithm []. Given a Petri net model and an event log as intput to the algorithm, the output results can be used to check the conformance of traces and to evaluate some performance metrics. For each trace in the log, log replay starts by placing one token in the start place of the net. For each event in the trace the corresponding transition is fires in an non blockin way and the marking of the net is updated. "Non blocking replay" means that if the log replay execution requires to fire an enabled transition, the missing tokens are created artificially. The output of the log replay of a trace can be represented as an orderd list R of pairs (tr,i), representing that the transition tr has been fired to mimic the event T[i].

In general, there could exist some transition in the net called *invisible*. This can happen if the transition models an internal choice that is not visible in the system, or it is used to implement a construct of a more abstract modelling language (BPMN or others). Usually, invisible transitions are considered to be lazy, i.e, when firing a visible transition t corrisponding to an event of the trace is needed, only then the invisibile transition enabling t is fired. However, in this paper, we adopt an other way for handling these transitions: the firing is performed as soon as possible. This allows to carry out some performance measures that are not possible with the lazy methode as explained in [?](riferimento al paper Applying Process Analysis to the italian eGov Entreprise Architecture)

The result of log repaly can be used to evaluate conformance and performance of the Petri net model. Conformance problems can be discovered by analyzing the tokens that have been artificially created (the missing tokens) and the tokens that were not consumed (the remaining tokens).

3.2 Conformance Analysis

To clarify the conformance analysis technique we exploit the Petri net presented in section 2 with reference to tow traces, T and T', presented respectively in figures 2 and 3. The log replay execution of the trace T, which is compliant with

Order	Order	WarhouseCheck	FinancialCheck	FinancialCheck	WarhouseCheck	Notify	Notify
#1 start	#1 complete	#1 start	#1 start	#1 complete	#1 complete	#1 start	#1 complete
02.12.2012 9:30:50	02.12.2012 10:15:00	02.12.2011 10:35:25	02.12.2012 10:40:20	02.12.2012 12:00:20	02.12.2012 12:40:20	02.12.2012 12:55:20	02.12.2012 13:00:10

Fig. 2. Conforme log example

the Petri net, terminates with a marking containing one token in the end place $\{p14 \rightarrow 1\}$, and returns the sequence:

```
R = \{(Order\_start, 1), (Order\_complete, 2), (WarehouseCheck\_start, 3), \\ (FinancialCheck\_start, 4), (FinancialCheck\_complete, 5), \\ (WarehouseCheck\_complete, 6), (t5, 7), (t7, 7), (t10, 7), (Notify\_start, 7), (Notify\_complete, 8)\} \\ (1)
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The log replay execution of the trace T' terminates with remaing tokens $\{p8 \to 1, p14 \to 1\}$ and a missing token $\{p10 \to 1\}$. The missing token is created artificially and this fact records a wrong execution of the event $Notify_start$. In fact, notice that in the trace T' this event is executed before the termination of the activity "FinancialCheck", and this is interpreted as a non conformance to the process model. The sequence returned by log replay is:

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R' = \{(Order\_start, 1), (Order\_complete, 2), (WarehouseCheck\_start, 3), \\ (FinancialCheck\_start, 4), (WarehouseCheck\_complete, 5), (t5, 6), (t7, 6), (t10, 6) \\ (Notify\_start, 6), (Notify\_complete, 7)\} 
(2)
```

Order	Order	WarhouseCheck	FinancialCheck	WarhouseCheck	Notify	Notify
#1 start	#1 complete	#1 start	#1 start	#1 complete	#1 start	#1 complete
02.12.2012 9:30:50	02.12.2012 10:15:00	02.12.2011 10:35:25	02.12.2012 10:40:20	02.12.2012 12:40:20	02.12.2012 12:55:20	02.12.2012 13:00:10

Fig. 3. Non conforme log example

3.3 Performance analysis

A performance analysis of a process can also be done based on the log replay results. Since the logs contain timestamps, the log replay can be used to compute performance measures of the process. The idea is to calculate the time interval between production and consumption of tokens in each place. Analysing performance can be applied only to traces that do not present missing token during the replay, because such tokens cannot have time information. During the log replay the following metrics can be computed for each trace and each place:

- sejour time (tsj): the time interval between arrival and depature of tokens;
- synchronization time (tsc): the time interval between arrival of a token in the place and enabling of a transition in the post-set of the place;
- waiting time (tw): the time interval between enabling of a transition in the post-set of the place and token departure (thus tsj = tsc + tw).

To clarify the metrics evaluated by this tecnique, as done with conformance analysis, we exploit the Petri net presented in section 2 and the trace T presented in figure 2. The replay starts with firing the transition Order_start at time 0s, thus a token arrives at p2 at time 0s. After 45min the token in p2 is consumed and the transition $Order_complete$ is fired, so tw(p2) = 45min, and a token arrives at p3 and p4. At the time 1h: 5min: 25s the transition WarhouseCheck_start is fired, thus tw(p4) = 20min + 25sec and a token is produced at p6. At the time 1h:10min:20s the transition $FinancialCheck_start$ is fired and a token is produced at p5, so tw(p3) = 25min + 20s. After 2h : 30min : 20sfrom the replay start the transition Financial_complete is fired, hence we have tw(p5) = 1h + 20min and a token is produced at p11. At time 3h:10min:20sthe firing of the transition $WarehouseCheck_complete$ is executed, so tw(p6) =2h + 4min + 55s and token is produced at p7. After 15min the invisible transition t7 is fired and a token is produced at p10. At this point the transition t10is enabled, so firing it is now possible and a token is produced at p12. Notice that tsc(p11) = 40min, tsc(p10) = 0s. At the time 3h : 25min : 20s the transition $Notify_start$ is fired and a token is produced in p13, after 4min + 4sec the transition $Notify_complete$ is fired and tw(p13) = 4min + 40s.

An important performance measure is the activity execution time. This can be deducted from the waiting time in the places between the start and the complete transitions of each activity. For example, time execution for "FinancialCheck" is given by the waiting time computed for the place p5: tw(p5) = 1h + 20min.

It is worth noting that the synchronization time is greater than zero only for places which contain on their post-set transitions depending from other places. For the Petri net in figure 1, the only places which can have a synchronization time not null are p10 and p11. For instance, the sycronization time is greater than zero for p11 in the trace in figure 2. That means that, for this particular instance of the process, the branch with the activity related to the Financial checking is faster than the branch with the warehouse activities.

4 An approach based on classification for Process Analysis

Employing data mining techniques for process analysis was already experimented by Van Deer Aalst in [?]. In that paper the idea consists in discovering how data attributes may influence the routing of cases. This work is motivated by the presence of a huge ammount of data recorded in the event logs in the form of attributes that could contain implicit information. In this contribution, the same methodology is adopted to offer an additional tool for process analysis.

With the approach presented here, our goal is to discover patterns or rules in the event logs data in corrispondence of which conformance errors, discussed in section 3, occur. The goal is to conduct an investigation into data to discover the cause of conformance anomalies. Given the enormous quantity of data, the analysis is carried out with *classification*, a classical data mining technique.

4.1 Classification: basic concepts

In a classification problem, data is represented by a collection of records (called instances), each of them is characterized by a tuple (\mathbf{x}, y) , where \mathbf{x} is an attribute set, while y is a special attribute called "target attribute" denoting the class to which the record belongs. With this technique, the idea is learning a classification model that maps each attribute set x to one of the predefined class labels y.

A classification model is useful for the following purposes:

- Descriptive Modeling: A calsification model can serve as an explanatory tool to distinguish between objects of different classes.
- Predictive Modeling: A classification model can also be used to predict the class label of unknown records. In fact, a classification model can be treated as a black box that automatically assigns a class label when presented with an attribute set of an unknown record.

Many classification models could be used for a classification problem. For our purpose we choose the decision tree model because of its simplicity and diffusion. In a decision tree, to each leaf node is assigned a class label (a possible value of the attribute target). The non-terminal nodes, which include the root and other internal nodes, contain attribute test conditions to separate records that have different characteristics. In principle, there are exponentially many decision trees that can be constructed from a given set of attributes. While some of the trees are more accurate than others, finding the optimal tree is computationally infeasible because of the exponential size of the search space. However, efficient algoritms have been developed to induce a reasonably accurate decision tree in a reasonable amount of time. These algorithms usually employ a greedy strategy that grows a decision tree by making a series of decisions about which attribute to use for partioning the data. For instance Hunt's algorithm is one of theme and it represents the basis of many existing decision tree induction algorithms, including C4.5 algorithm used for our purposes.

See [] for more information about classification.

4.2 Classification for Conformance Checking

Analysing data arising from event logs can be transformed into a classification problem. The data set can be derived from the process data, In particular, each instance data determines a record of the data set. For the process presented in section 2, a record is charaterized by the following attributes set: an instance identifier, a client identifier, the client typology with two possible values: new client and consolidated client, the sales manager responsabile for the order, the chief financial officier name who conducts the financial evaluation activities, the warehouseman name for the warehouse check activities, a supplier name in case of an external warehouse activity, and finally the result communicated to the client for the order issued. The conformance result for the process instance provides an additional and important data which takes the role of the target attribute. All these attributes are discrete and contribute to formulate the data set presented in table 1 of the classification problem.

OrdIde	CltIde	CltType	SalMan	FinOff	WrhsMan	Supplier	OrdResut	Conf
1	20	consolidate	Marco	Alessandro	Alex	Gianni	positive	yes
2	15	new	Anna	Mario	Alessio	Mario	positive	yes
3	10	consolidate	Maria	Roberto	Alessio	Gianni	negative	yes

Table 1. Data set

Using existing data mining tools for classification, it is possible to build a decistion tree as a classification model for the example presented here. We do this based on data produced artificially just for exemplary purposes: from the event log recorded, the attributes that characterize the process are extracted, and all the resources needed for the classification algorithm employed are produced. The resulting decision tree is presented in figure 4.

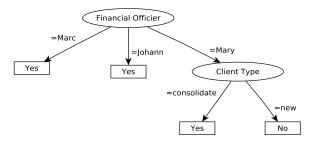


Fig. 4. decision tree

The decision tree returned describes a data pattern in correspondence of which a process instance could present conformance errors: order managed by the sales manager "Mary" and received from consolidate clients of the organization may not respect the standard sales procedure. However, to get information most significant for our analysis, it is useful to relate what is noticed by the decision tree with the log replay results. In figure 5 is presented a Petri net that resumes the conformance analysis conducted on instances recorded in the event log taken in exam. Arcs are labled by the number of activations done. Places, whenever presents some remaining or missing tokens, are labled by the number of these tokens.

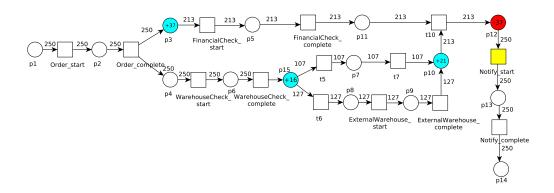


Fig. 5. Petri net

The Petri net reporting the log replay results shows that there are 37 of 250 process executions with conformance errors. In fact, the presence of 37 missing tokens in p12 signals a forced execution of the transition "Notify_start". In order to give an interpretation for this results, it must be taken into account the non blocking behaviour of the log replay. In this case, the 37 missing tokens in p12 notice that during the replay the algorithm needs to mimic the event "Notify_start" but the transition associated to the event is not enabled in the marking reached by the net, so the algorithm creates artificial tokens for completing the trace replay. This situation is possible only if the invisible transition t10 is not enabled. Now, if t10 is not enabled that means that there are no tokens in the place p10 or p7. But notice that there are 21 remaining tokens in the place p10, so the transition t10 is not enabled for those 37 instances because the place p7 does not present tokens. Moreover, the Petri net in figure highlights 37 remaing tokens in the place p3, so we can deduce that in those instances financial activities were not performed. From this facts, we can conclude that the conformance problems presented in 37 instances are due to a missing execution of the financial activities check. On the other hand, the decision tree reports that the instances with conformance problems are made by consolidate clients. In this case, it might be reasonable that, for the orders made by the consolidate clients of the organization, could not be necessary a financial valutation of their situation.

The analysis based on a combination of the log replay results and the pattern data described by the classification, may allow to discover new cases of the business procedure to take into consideration during a possible process extension. For instance, with the analysis done before, in order to extend the model presented in section 2 we can include what it was discovered: for the orders done by the consolidate clients of the organization, the financial check activity is not needed. In other cases, whenever a process extension is not possible (i.e. a fixed procedure to be strictly respected), such kind of analysis can help in taking corrective measures in order to avoid conformance errors. In particular, through a combination of the log replay results and the data patterns rules it may be possible to discover (and localize) conformance errors causes. This fact can be fundamental to bring the right corrections. For instance, in our sale process, if the procedure described by the model must be respected in any case, a revision on the staff behaviour about consolidate clients can be done in order to avoid conformance errors.

The classifier constructed with this approach can be used not only in a descriptive sense but also in predictive way. In fact, given a new event log, in order to perform the conformance checking to the process model, the decision tree obtained can be used to predict the conformance result of the new process instances. This can allow some advantage in term of the execution time since the log replay algorithm can take more time than the one needed by a decision tree to classify a new instance. Also, it is worth noting that, whenever the set of attributes needed for classification is known before the execution of the process instance, it can be interesting to predict the conformance result of the instance and avoid the errors that could happen during the execution.

4.3 Classification for Perfomance Analysis

The approach presented in section 4 can be extended for performance analysis. Using classification technique for discovering how data attribute can influence process performance provides useful information in analysing and optimizing the process services. For example, discovering data patterns in correspondence of which some activities need more time for completion than others, helps in making decision about resources distribution to various process activities or in scheduling activities.

In addition to the execution or completion time, classification can be used to discover information about more complex performance metrics such as the syncronization time. Processes with parallel activities and syncronizations can often present activities that represent a bottleneck, this leads to increase the waiting time of some activities and consequently the completion time of the entire process. In this context, with the approach presented in this paper, the goal is to discover rules in the process data that influence the syncronization time. The model built by classification techinque can be used also in a predicting way, and this is certainly very important in order to optimize performance execution of the process.

OrdIde	CltIde	CltType	SalMan	FinOff	WrhsMan	Supplier	OrdResut	Synch
1	20	consolidate	Marco	Alessandro	Alex	Gianni	positive	high_wareh.
2	15	new	Anna	Mario	Alessio	Mario	positive	normal
3	10	consolidate	Maria	Roberto	Alessio	Mario	negative	normal
2	15	new	Anna	Mario	Roberto	Gianni	positive	high_wareh.

Table 2. Data set

With reference to the example in section 2 and to the performance metrics explained in section 3, in this paragraph the approach based on classification is illustrated for the performance analysis. From the Petri net in figure 1 two parallel branches are identified, one presents financial activities and the other the warehouse activities. We are interested in analysing the syncronization between the two branches. Indeed, the synchronization time of interest are: tsc(p10), tsc(p7)that are one of the results returned by the log replay algorithm (section 3). As explained for the conformance analysis, to formulate the classification problem the dataset is in part extracted from the event logs. Target attribute must be something that characterizes the performance in term of synchronization. The idea chosen in this illustration considers simply for each instance the difference between syncronization time of p10 and p7: tsc(p7) - tsc(p10). It should be noted that classification deals with discrete or categorical target attribute. Since the performance metrics (syncronization time in this case) are expressed as continuous values, a discretization phase is required during the formulation of the classification problem. Let us choose the target attribute as a categorical attribute. Given a treshold S, if tsc(p7) - tsc(p10) exceeds the value S, then the target attribute indicates the branch with the high syncronization time, otherwise the target indicates that the instance presents a normale syncronization time. Therefore, the target attribute can assume three possible values: high_financial, high_warehouse and normal. Based on these information (process data extracted form event logs and target attribute desumed from log replay results) the data set for the classification problem is formulated and presented in table 2. As done for conformance analysis, the data set is used as an input for the classification algorithm that returns the decision tree presented in figure 6.

The decision tree shows that the syncronization time is too high, so not acceptable, for instances in which the external warehousing is done by the supplier "Gianni". In other general terms, the rule detected by the decision tree corre-

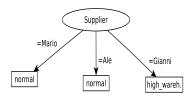


Fig. 6. decision tree

lates the process performance with something regarding the warehousing. So the process efficiency depends on the provision policy of the organization.

5 Implementation with ProM Framework

In order to do experiments with some business process prototype, the approach presented in this paper has been implemented as a set of plugins that integrates the ProM6, a process mining framework [], and Weka, a datamining framework providing tools about classification and other techniques. We can divide the plugins in three classes:

- Plugins for managing the event log: with these plugins the goal is parsing the
 event log which traces the business process, extracting significant attributes
 and preparing the data set. There are three plugin in this class:
 - Generate Instances With Conformance: this plugin takes as input an event log and returns as output a complete data set with the target attribute as shown in figure 1. The data set returned respects the format needed by Weka classification tool.
 - Generate Instances With Performance: this plugin is analogous to the previous one, but the data set generated in this case has as target attribute something characterizing the process performance as discussed in section 4.3.
 - Generate Instances to Classify: starting from an event log, with this plugin the goal is to generate a set of instances for which the conformance (or performance) result is unknown. The instances generated can be classified using an existing classification model.
- Plugins for managing the classification: with these plugins the goal is to generate a classification model based on a data set and to use it for classifying unknown records. In fact, in this class we find two plugins:
 - Generate Classifier: given a data set in which target attribute is known, this plugin uses tools provided by Weka library to generate a classifier. In particular, the model generated is a decision tree built using J48 algorithm, the implementation of C4.5 developed by Weka.

- Classify Instances: given a set of not classified instances and a classifier model, this plugin simply classify the instances according to the classifier.
- Plugins managing resources: in this class we find a set of plugins useful for the serialization (and deserialization) of the resources used by the previous plugins, such as data set and classifiers. There are also some plugins allowing the visualization of these resources into *ProM6* framework.