

Iron-On Patch Application Manual

Materials Needed

- Iron-on patch
- Iron (with temperature control)
- Pressing cloth or parchment paper
- Clean, flat surface
- Garment or fabric item
- Ruler or measuring tape (optional)
- Pencil for marking (optional)

Before You Start

Check Your Patch

- Ensure the patch has adhesive backing
- Verify the patch size fits your intended location
- Check that the fabric is compatible with heat application

Prepare Your Iron

- Clean the iron plate to remove any residue
- Set temperature according to fabric type:
 - Cotton/Denim: High heat (400°F)
 - Polyester blends: Medium heat (275-300°F)
 - Delicate fabrics: Low-medium heat (250°F)
- Turn OFF steam function

Step-by-Step Application

Step 1: Prepare the Garment

- Wash and dry the garment before application
- Lay the garment flat on a hard, heat-resistant surface
- Iron out any wrinkles from the application area

Step 2: Position the Patch

- Place the patch adhesive-side down on desired location
- Use ruler to ensure proper alignment
- Mark position lightly with pencil if needed
- Remove any protective backing from the patch

Step 3: Protect and Press

- Cover the patch with pressing cloth or parchment paper
- This prevents direct contact between iron and patch
- Ensures even heat distribution

Step 4: Apply Heat and Pressure

- Place preheated iron on top of pressing cloth
- Apply firm, even pressure for 10-15 seconds
- Do NOT move the iron back and forth
- Press down firmly and hold steady

Step 5: Cool and Check

- Remove iron and pressing cloth
- Allow patch to cool for 30 seconds
- Gently test edges - they should be firmly adhered
- If edges lift, repeat heating process

Step 6: Final Check

- Turn garment inside out
- Iron the back of the patch area for 10 seconds
- This ensures complete adhesion
- Allow to cool completely before wearing

Temperature Guide by Fabric

Fabric Type	Temperature Setting	Heat Level
Cotton	400°F	High
Denim	400°F	High
Cotton/Poly Blend	300°F	Medium-High
Polyester	275°F	Medium
Rayon	250°F	Low-Medium
Delicate Fabrics	225°F	Low

Safety Tips

Important Safety Reminders:

- Never leave iron unattended

- Keep iron away from children
- Use pressing cloth to prevent burns
- Work in well-ventilated area
- Unplug iron when finished

Troubleshooting

Patch Won't Stick

- **Solution:** Increase temperature slightly and press longer
- Check if patch has adhesive backing
- Ensure fabric is clean and dry

Patch Edges Lifting

- **Solution:** Re-iron edges with extra pressure
- Use pressing cloth and hold for 20 seconds
- Check temperature settings

Patch Looks Shiny

- **Solution:** Always use pressing cloth
- Reduce temperature slightly
- Avoid direct iron contact

Adhesive Visible Around Edges

- **Solution:** Trim excess adhesive before application
- Use pressing cloth to prevent spreading
- Clean iron plate if adhesive transfers

Care Instructions After Application

Washing

- Wait 24 hours before first wash
- Turn garment inside out
- Use cold water and gentle cycle
- Avoid fabric softener on patch area

Drying

- Air dry when possible
- If using dryer, use low heat setting
- Avoid high heat that could damage adhesive

Ironing

- Always use pressing cloth over patch
- Iron on reverse side when possible
- Use appropriate temperature for fabric

Pro Tips

For Best Results:

- Test iron temperature on fabric scrap first
- Work quickly but don't rush
- Apply patches to clean, unworn garments when possible
- Store unused patches in cool, dry place
- Consider hand-sewing around edges for extra durability

When to Seek Professional Help

- High-value or delicate garments
- Large or complex patch designs
- Multiple patches requiring precise alignment
- Uncertainty about fabric compatibility

Remember: Practice makes perfect! Start with a test patch on a hidden area or scrap fabric to get comfortable with the process.