HASH JOIN pseudo-code (high-level, simplified perspective)

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HASH JOIN
 CHILD_ROW_SOURCE_1 \leftarrow driving/build row source, or "left" input alias: r_1 columns: (c_1, c_2, ..., c_n)
 CHILD_ROW_SOURCE_2 ← probe row source, or "right" input
                                                                                       alias: r_2 columns: (c_1, c_2, ..., c_m)
with join conditions as follows:
    \begin{array}{c} r_1.\,c_{h_1}=r_2.\,c_{j_1}\\ \text{and } r_1.\,c_{h_2}=r_2.\,c_{j_2}\\ \text{and } r_1.\,c_{h_k}=r_2.\,c_{j_k}\\ \text{and } expression\,(\,r_1.\,c_{h_{k+1}},\ldots\,,\,\,r_1.\,c_{h_p}\\ \quad \, ,\,\,r_2.\,c_{j_{k+1}},\ldots\,,\,\,r_2.\,c_{j_q}\,) \end{array} \right\} \  \, \textit{non-equality conditions}
Start CHILD_ROW_SOURCE_1
For each row r_1 = (c_1, c_2, ..., c_n) from CHILD_ROW_SOURCE_1 Loop -- build loop
      insert r_1 into the hash table using (r_1, c_{h_1}, ..., r_1, c_{h_k}) as the hash key
End loop -- CHILD_ROW_SOURCE_1 has been fully processed
If CHILD_ROW_SOURCE_1 returned at least 1 row Then
      Start CHILD_ROW_SOURCE_2
      For each row r_2 = (c_1, c_2, ..., c_m) from CHILD_ROW_SOURCE_2 Loop -- probe loop
            For each row r_1 matching (r_2, c_{j_1}, ..., r_2, c_{j_k}) in the hash table /* access conditions */ Loop
                  /* evaluate non-equality conditions: filter conditions */
                  If expression(r_1, c_{h_{k+1}}, \dots, r_1, c_{h_n}, r_2, c_{j_{k+1}}, \dots, r_2, c_{j_a}) is true Then
                        Yield the combined row r_j = (r_1, c_1, \dots, r_1, c_n, r_2, c_1, \dots, r_2, c_m) to the parent operation (*)
                  End If
            End Loop
                                                                                                             (*) Actually, only projected columns
      End Loop
                                                                                                             are passed to the parent operation
End If
```

Key points:

- CHILD_ROW_SOURCE_1 and _2 are started only once (per start of the parent), and processed independently, in turn
- The hash table (in workarea) is built from CHILD_ROW_SOURCE_1: rows from CHILD_ROW_SOURCE_2 are not buffered (iff the hash join can be processed fully in memory)
- The hash key is formed of equi-joined columns; non-equality join conditions are always used as *filter* conditions, and evaluated by *iterating* on rows matching the probe key in the hash table—if there are too many such rows, a lot of CPU time could go into that
- The optimizer may swap join inputs, depending on (estimated) memory requirements of using either as the build row source