

Wide Band Gap Chalcogenide Semiconductors

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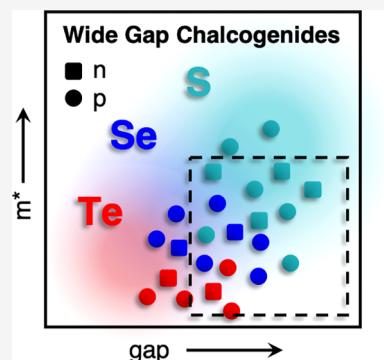
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ABSTRACT: Wide band gap semiconductors are essential for today's electronic devices and energy applications because of their high optical transparency, controllable carrier concentration, and tunable electrical conductivity. The most intensively investigated wide band gap semiconductors are transparent conductive oxides (TCOs), such as tin-doped indium oxide (ITO) and amorphous In–Ga–Zn–O (IGZO), used in displays and solar cells, carbides (e.g., SiC) and nitrides (e.g., GaN) used in power electronics, and emerging halides (e.g., γ -CuI) and 2D electronic materials (e.g., graphene) used in various optoelectronic devices. Compared to these prominent materials families, chalcogen-based ($\text{Ch} = \text{S}, \text{Se}, \text{Te}$) wide band gap semiconductors are less heavily investigated but stand out because of their propensity for p-type doping, high mobilities, high valence band positions (i.e., low ionization potentials), and broad applications in electronic devices such as CdTe solar cells. This manuscript provides a review of wide band gap chalcogenide semiconductors. First, we outline general materials design parameters of high performing transparent semiconductors, as well as the theoretical and experimental underpinnings of the corresponding research methods. We proceed to summarize progress in wide band gap ($E_G > 2$ eV) chalcogenide materials—namely, II–VI MCh binaries, CuMCh₂ chalcopyrites, Cu₃MCh₄ sulvanites, mixed-anion layered CuMCh(O,F), and 2D materials—and discuss computational predictions of potential new candidates in this family, highlighting their optical and electrical properties. We finally review applications—for example, photovoltaic and photoelectrochemical solar cells, transistors, and light emitting diodes—that employ wide band gap chalcogenides as either an active or passive layer. By examining, categorizing, and discussing prospective directions in wide band gap chalcogenides, this Review aims to inspire continued research on this emerging class of transparent semiconductors and thereby enable future innovations for optoelectronic devices.



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1. INTRODUCTION

Wide band gap (WBG or “wide-gap”) semiconductors are critical to various electronic devices, such as transparent contacts, p–n junctions, and thin film transistors.¹ Since the 1950s, oxide wide band gap semiconductors have been intensively investigated, in particular for their contradicting properties of high transparency and high conductivity. The transparent conducting oxide (TCO) Sn-doped In₂O₃, known as ITO, has been paramount to a variety of commercial devices in the past decades.² Possible alternatives, such as F-doped SnO₂ (FTO)³ and Al-doped ZnO (AZO),⁴ have been explored in-depth and implemented into commercial devices. In the 21st century, multinary transparent amorphous oxide semiconductors (TAOS), such as indium gallium zinc oxide (IGZO), have also been heavily investigated as channel layers in thin film transistors (TFT) because of their high transparency, high mobility, and good uniformity,⁵ leading to their commercial use in liquid crystal displays (LCDs). Although these n-type TCOs show excellent performance, p-type doping and high hole mobilities in oxides has proven much more difficult to achieve in practice. This is due primarily to (1) intrinsic limitations in dispersion that localize the valence band holes and (2) challenges in introducing the holes by p-type doping and minimizing compensating defects. A breakthrough was achieved with the proposed strategy of “chemical modulation of the valence band” (CMVB), using delafossite CuAlO₂ as a preliminary example.⁶ This approach uses hybridization of O

2p states with metal 3d states at the valence band maximum (VBM), increasing dispersion. Subsequently, the use of this strategy and other approaches has led to a variety of Cu-based p-type TCOs, though optoelectronic properties of p-type TCOs still do not compare with n-type TCOs. Because of these challenges, only a narrow subset of p-type TCO materials have been incorporated into commercial device applications, for example, Cu₂O and SnO, which are mainly used in thin film transistors.⁷

Despite the focus of research and device integration on wide-gap oxide materials, transparent semiconductors are not limited to oxides. To date (2020), there are several classes of nonoxide semiconductors that have been experimentally demonstrated to be transparent and conducting. Of interest to this Review, the following group VI chalcogenide (Ch) semiconductors have been investigated: (1) binary II–VI MCh semiconductors (e.g., ZnS,⁸ CdS,⁹ Zn_xCd_{1-x}S¹⁰), as well as other binary M_xCh semiconductors (e.g., SnS₂, In₂S₃, where M = metal); (2) ternary chalcopyrite I–III-Ch₂ semiconductors (mostly Cu-based), represented by CuAlS₂,¹¹ and other ternaries (e.g., α-BaCu₂S₂¹² and Cu₃TaS₄¹³); (3) multinary layered mixed-anion compounds, such as LaCuOCh,¹⁴ BaCuSF, and CuSCN;¹⁵ and (4) 2D chalcogenides, such as MoS₂, including both binary and ternary materials. Additionally, significant research has been done on wide band gap semiconductors (also called WBG semiconductors or WBGSSs) with anions from groups IV (e.g., graphene,¹⁶ and carbon nanotubes,¹⁷ SiC¹⁸), V (e.g., GaN,^{19,20} zinc nitrides²¹), and VII (e.g., CuI²²), which are not discussed here. A network diagram schematic of these material classes is depicted in Figure 1, with chalcogenides highlighted in red. Many review papers and book chapters address various aspects of this broad field of WBG semiconductors. Some examine oxide TCOs, focusing on intrinsic material properties,^{23,24} while others highlight applications, such as transparent electronics,¹ TFTs,⁷ and photovoltaics.²⁵ Others summarize nitrides,²⁶ halides,²² and carbides,²⁷ including graphene.²⁸ A few reviews have briefly mentioned wide-gap chalcogenide semiconductors, but limit their focus to oxides or a narrow subset of chalcogenides.²⁹ Thus, here we focus on these wide band gap chalcogenides, referring to chalcogen anions as Ch (with Ch = S, Se, Te) and not including O for the purposes of this Review.

As is evident from the literature, wide band gap chalcogenide semiconductors present several distinctions in comparison to oxide counterparts, with particular advantages for optoelectronic applications and as p-type semiconductors. The covalency of a metal–VI (M–VI) bond tends to increase going down group VI, leading to larger orbital overlaps and lower hole effective masses. Thus, heavier chalcogenides have higher-lying p orbitals (S 3p, Se 4p, Te 5p) that can hybridize with M (e.g., Cu 3d) to form more disperse, delocalized valence bands than in oxides.⁶ This can result in higher achievable mobilities in p-type chalcogenides, for example, up to 20 cm² V⁻¹ s⁻¹ for Cu-based compounds,^{12,30,31} compared to <1 cm² V⁻¹ s⁻¹ for Cu-based p-type wide-gap oxides (with some exceptions,³² up to 10 cm² V⁻¹ s⁻¹ in single crystal CuAlO₂). However, the band gap E_G (and optical transparency window) tends to be smaller for chalcogenides than for oxides, though this is not always the case (e.g., ZnS has a wider gap than ZnO, see section 3). There is also evidence that chalcogenides are easier to be doped p-type than oxides because of their higher-lying p-derived valence bands and smaller ionization energies, a postulated design principle for high p-type doping.³³ Additionally, weaker M–Ch bonds compared to M–O bonds in these materials allow for ease

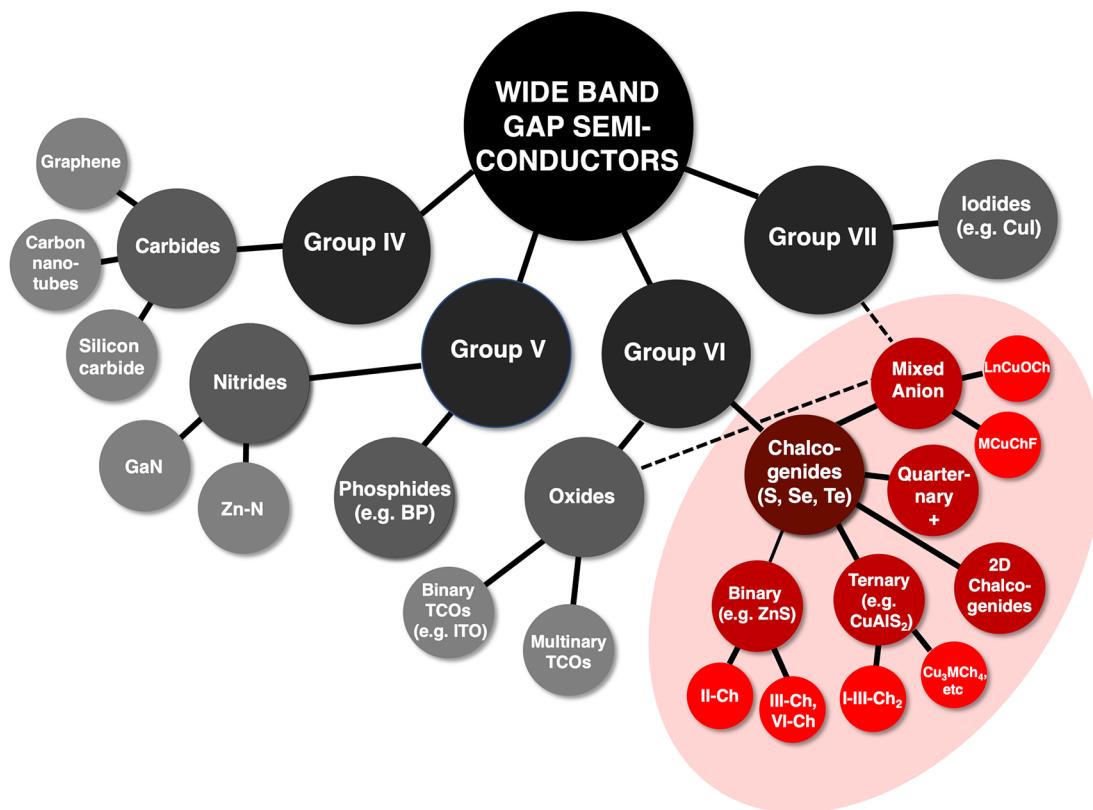


Figure 1. Schematic network diagram depicting various material classes of wide band gap semiconductors. Classes are sorted by anion group. Chalcogenide wide-gap semiconductors, which are the focus of this review article, are highlighted in red (with Ch = S, Se, Te).

of synthesis but may lead to increased degradation and stability concerns in chalcogenides. We note fewer stable chalcogenides exist in nature and in the experimental literature than oxides (see below), partially due to decomposition tendencies in air and water, but this implies that there are likely many unexplored chalcogenides. Considering these factors, it is of value to review wide-gap chalcogenide semiconductors.

To further demonstrate the need for this investigation, Figure 2a displays the extent to which the material space of wide band gap chalcogenides is underexplored by plotting the distribution of computed band gaps for all known thermodynamically stable oxides and chalcogenides in the Materials Project database.³⁴ Most of these materials correspond to experimentally synthesized compounds from the Inorganic Crystal Structure Database (ICSD).^{35,36} We show all compounds with predicted gaps greater than 1 eV to represent wide-gap semiconductors, because density functional theory (DFT) tends to underestimate band gap by a factor of 1–2 with GGA and GGA+U functionals,³⁷ unless U is empirically fit to recreate the experimental gap (see section 2.2.1).³⁸ The resulting plot shows a similar statistical distribution, but for about 1.5 times more oxides (~15 456) than chalcogenides (~10 611), which are further subdivided into 3367 sulfides, 2330 selenides, and 1767 tellurides (see Figure 2b). This can be, in part, attributed to the generally tendency of oxides to be more stable and earth abundant, which is why so many have been discovered in nature or realized synthetically. However, recent research confirms synthesis of many new computationally predicted compounds unlikely to occur in nature, for example, in the space of ternary nitrides,^{39,40} suggesting possible realization of many new chalcogenides with chemical compositions and stoichiometries that have never been synthesized (and thus are missing from

Figure 2). Moreover, many computationally “metastable” structures can be stabilized through techniques, such as heterostructural alloying.⁴¹ Thus, exciting and challenging research lies ahead to uncover new wide band gap chalcogenide materials with potential uses in energy applications and beyond.

In this Review, following the introduction (section 1), we highlight the functional materials properties of interest in wide band gap chalcogenide semiconductors (section 2) and discuss computational and experimental methods to calculate, synthesize, characterize, and optimize such materials. Next, we discuss the prominent classes of chalcogenide semiconductors classified by cations, stoichiometry, and crystal structure (section 3), as shown in red in Figure 1. We highlight materials that have been realized experimentally (Tables 1–3) and identify promising theoretical predictions (Table 4) to inform and inspire continued research in this field. Lastly, we summarize the most prominent applications of wide-gap chalcogenide semiconductors in electronic devices (section 4), and discuss new potential device architectures. Since there is no clear boundary between transparent and nontransparent, we define “wide band gap semiconductors” for the purposes of this Review as semiconductors whose band-to-band absorption edge appears larger than 2 eV (wavelengths less than 620 nm). Among wide band gap chalcogenide semiconductors, we focus on electronic n- or p-type dopable materials, which excludes highly insulating and amorphous chalcogenides, as well as energy storage and nanogenerator applications of chalcogenides from this review, referring the reader elsewhere.^{42,43} Because of the multidisciplinary nature of these materials, this Review is intended for a wide audience, from computational scientists to experimental materials scientists to engineers focusing on particular optoelectronic technologies. Thus, we have tailored

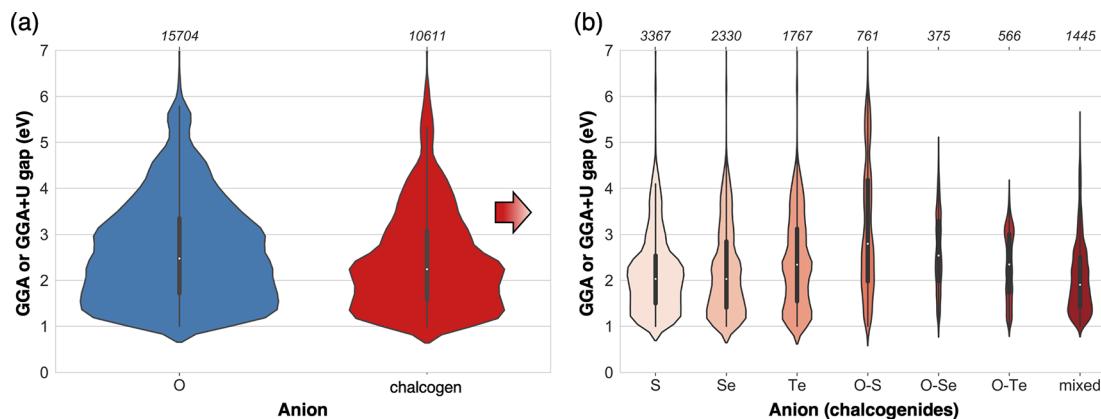


Figure 2. (a) Violin plot of the smoothed distribution of computed GGA or GGA+U band gaps within all known oxide materials (blue) and within all chalcogenide and mixed chalcogenides (red). (b) Chalcogenides and mixed chalcogenides are further categorized by anion type, with “mixed” referring to any mixed-anion chalcogenide. Data is only plotted for materials with band gaps greater than 1 eV. Note that the GGA+U functional significantly underestimates the band gap, so this is a reasonable cutoff for materials screening of wide-gap chalcogenides ($E_G > 2$ eV in this Review). Violin plots are binned by count, and all data is from the open source Materials Project database.³⁴ We note that some of the mixed-anion compounds listed may in fact have a chalcogenide cation rather than anion (e.g., sulfates).

each section to be either read independently or together as a comprehensive review.

2. MATERIALS PROPERTIES AND RESEARCH METHODS

The primary requirements of functional wide band gap chalcogenide semiconductors discussed in this text differ by application, but most share four basic criteria: (1) synthesizability and thermochemical stability, (2) a wide enough band gap to ensure transparency to light of a particular wavelength range, (3) high enough mobility to enable optoelectronic device integration, and (4) n- or p-dopability to ensure a sufficient concentration of charge carriers. Here, we discuss both the theoretical and experimental considerations of each of these properties, which are pertinent to designing high performance wide-gap chalcogenide materials. We will focus on properties relevant to photovoltaics and transparent electronics, since they are desirable and rare, though we also mention properties important in other applications such as photocathodes for solar water splitting and light emitting diodes (LEDs) (see section 4). We also provide evidence why chalcogenides in particular could be an important, underexplored chemical space to look for materials with these properties, and we highlight some unique challenges of chalcogenide materials.

Up until recently, material candidates were selected for synthesis based primarily on chemical intuition and theoretical approximations. Historically, it was easier to grow materials one-by-one and measure their conductivities and transparencies than to perform expensive ab initio computation to estimate such properties, so most experimental materials in section 3 were developed in this manner. Recent advances in high-performance computing and efforts, such as the Materials Genome Initiative (MGI), have driven development of computational platforms, such as the Materials Project,³⁴ AFLOWLIB,⁴⁴ NREL-MatDB,^{45–47} and Open Quantum Materials Database,⁴⁸ that compile data from density functional theory (DFT) calculations and allow facile exploration and screening of material candidates for desired properties. This accessibility of data has fundamentally changed how experimental materials scientists select candidate materials for synthesis. In section 3, we will discuss some key findings from ab initio computational screenings of

wide-gap chalcogenides using the properties and descriptors discussed here.

Computational materials screenings often make use of a “funnel” approach to filter out materials of particular interest, depicted by Figure 3a. Usually the more computationally “inexpensive” steps are performed first and are followed by more in-depth steps that require more computer resources. In some studies “inputs” are drawn from materials property databases, while others calculate novel classes of compounds that have never been synthesized (e.g., via substitutions, random structure searches, or machine learning). As shown, a screening methodology typically requires (1) an initially data subset in a selected range of stoichiometries or structures (e.g., inorganic metal chalcogenides), (2) a proxy for thermodynamic stability, and then (3) a series of descriptors calculated from the electronic band structure or other methods to estimate a property of interest (e.g., effective mass to estimate mobility). Experimental materials discovery is illustrated by an analogous “experimental funnel” in Figure 3b. This process starts with synthesis of material candidates sometimes from the computational funnel (Figure 3a), and then, a series of characterization experiments are performed to measure composition, structure, and various properties, with an end goal often to incorporate the characterized material into a device. We will discuss the “rungs” of the computational and experimental funnels next, some outputs in section 3, and possible device applications in section 4.

2.1. Synthesizability and Stability

2.1.1. Thermodynamic Stability Calculations. A wide-gap chalcogenide material must be both synthesizable and stable to be useful for device applications. A first-order computational descriptor for synthesizability is estimated by comparing formation energies of compounds within the same compositional space and by investigating their degradation pathways. Shown in Figure 4a, a first-order computational descriptor for synthesizability, “energy above the convex hull” (E_{hull}). For a given compound, for example, AB_2 polymorph β_4 , E_{hull} measures how far β_4 ’s formation energy (ΔG_f) is from a convex hull described by the thermodynamic ground states within compositional space, for example, A–B. An E_{hull} of 0 meV/atom indicates a ground state, and correlates strongly with a high probability of

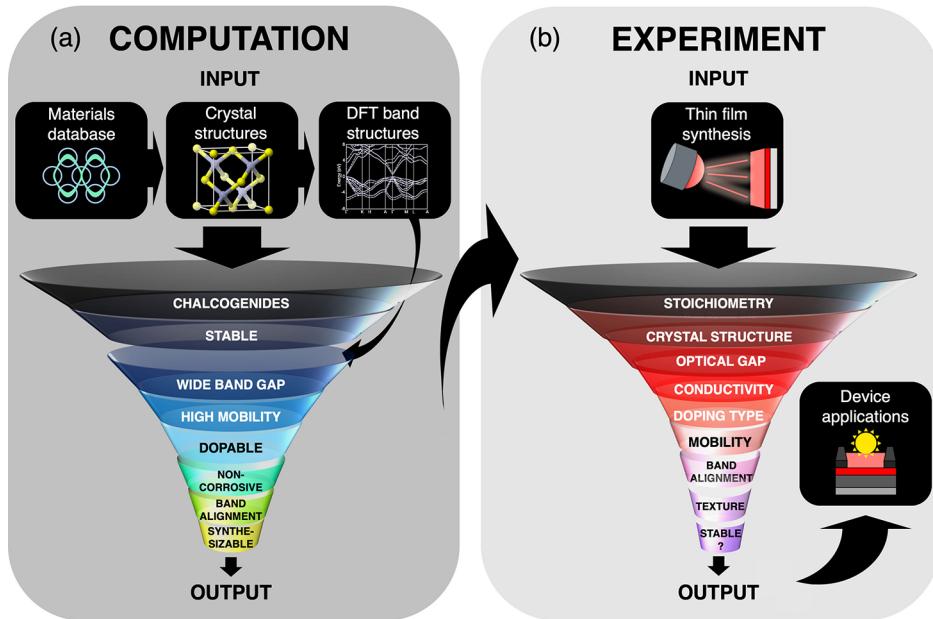


Figure 3. (a) Computational and (b) experimental screening funnels to search for desirable properties of wide-gap semiconductors within a computational materials database and using experimental methods. The computational figure in panel a is adapted with permission from ref 49. Copyright 2018 American Chemical Society.

synthesizability. An $E_{\text{hull}} < 0.03$ eV/atom is usually considered “stable” for oxides (within thermal energy kT), and “metastable” compounds tend to lie in the range $E_{\text{hull}} < 0.1$ eV/atom,⁴⁹ though it is not established whether chalcogenides conform to these limits.⁵⁰ An upper E_{hull} limit of synthesizability has recently been hypothesized by an amorphous “synthesizability skyline”, and the skyline of chalcogenides was found to be significantly higher than that of oxides.⁵¹ This suggests that thermodynamically metastable polymorphs may be more achievable for chalcogenides than for oxides, which is a significant advantage for the number of possible materials that can be studied.

The E_{hull} assessment can be applied early in a screening because it is usually computationally inexpensive. It does not require band structure calculations, only a DFT structure relaxation and cross comparison to other structures within a database. However, assessing stability and synthesizability by thermodynamics alone does not tell the full story. One issue chalcogenides face more than oxides is their stability in air and aqueous environments. Sulfides and selenides in general are more likely to oxidize and decompose under standard conditions than oxides, due to low energy reaction pathways with water or water vapor to form H_2S or H_2Se , though this is not universally true and can be studied computationally for particular compounds of interest. For example, screenings for photoelectrochemical materials have used calculations of Pourbaix diagrams to assess the stability of a compound.^{52,53} Additionally, p-type dopants must be stable within a host compound. For example, there have been several attempts of doping ZnO p-type with N and In/Ni, but these materials have later been shown to be unstable over time due to compensating donor defects.^{54,55} It is also important to note that computationally promising “synthesizable” and “stable” materials still may not be possible to achieve in practice due to competing reactions, various decomposition pathways, degassing, or uncertainties in calculations, among other reasons.

2.1.2. Experimental Synthesis, Phase Analysis. One of the best ways to determine synthesizability and stability of a

given material system is to *synthesize* it, but this is not necessarily straightforward. There is a huge variety of bulk and thin film growth techniques and numerous interconnected parameters to optimize in synthesis and postprocessing, as covered in many texts.^{56–60} Wide band gap semiconductors can be made in forms of bulk, thin film, 2D, or even quantum dots. Thin films are usually the most useful form for electronic device applications, and will be the focus in this Review. Thin film transparent chalcogenides have been synthesized by (1) physical vapor deposition (PVD),⁶¹ including sputtering,⁶² pulsed laser deposition (PLD),⁶³ and thermal or electron-beam evaporation,^{64,65} molecular beam epitaxy (MBE),^{66,67} by (2) chemical vapor deposition, usually involving some reactions between precursors, such as atomic layer deposition (ALD),^{68,69} metal organic chemical vapor deposition (MOCVD),⁷⁰ and plasma-enhanced chemical vapor deposition (PECVD),⁷¹ or by (3) solution processes, including spray pyrolysis,⁷² sol–gel,^{73,74} and chemical bath deposition (CBD).⁷⁵ Postdeposition treatments can be applied to enhance crystallinity or introduce dopants, such as exposure to gas (e.g., sulfurization and selenization, common in chalcopyrite materials)⁷⁶ and rapid thermal annealing,⁷⁷ and films can be doped via ion implantation or diffusion. Synthesis methods for bulk semiconductors varies, spanning a wide range of material quality, including solid-state reactions, spark plasma sintering,¹¹ floating zone synthesis,⁷⁸ growth from melt techniques, for example, Czochralski and Bridgman growth,^{79,80} etc. To achieve semiconducting materials in layer-controlled 2D forms, the two major directions are top-down methods, that is, exfoliating materials from their bulk counterparts and bottom-up methods, that is, direct synthesis of 2D materials from constituent elements or precursors (see section 3.6 for examples).⁸¹ After synthesis, stoichiometry and elemental uniformity can be determined by X-ray fluorescence (XRF), Rutherford backscattering spectroscopy (RBS), X-ray photoelectron spectroscopy (XPS, limited to surface stoichiometry), energy dispersive X-ray spectroscopy (EDS or EDX), among other techniques. Sometimes off-stoichiometric syn-

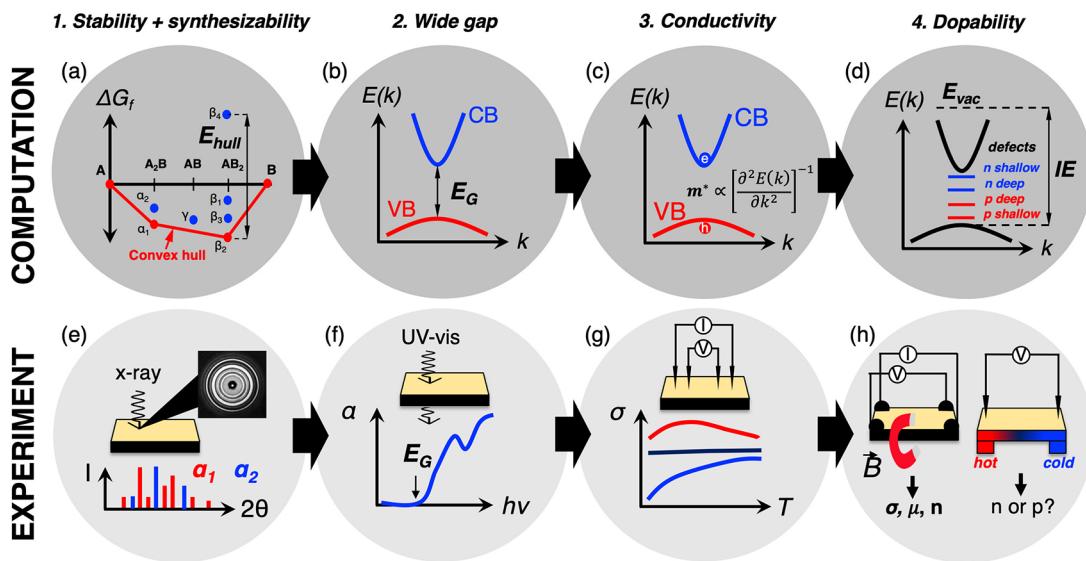


Figure 4. Schematic representations of the four computational descriptors highlighted in the text: (a) energy above the convex hull E_{hull} as a descriptor for thermodynamic stability, (b) band gap E_G as a descriptor for transparency, (c) effective mass m^* as a descriptor for mobility, and (d) defect levels and ionization energy (IE) as descriptors for dopability. The corresponding experimental properties and tools are (e) crystal structure and phase stability measured by X-ray diffraction, (f) absorption and optical band gap using UV-vis spectrophotometry, (g) conductivity σ (temperature-dependent σ shown here) using a four-point probe, and (h) quantification of mobility μ , carrier concentration n , and carrier type using the Hall measurement (left) and a Seebeck measurement (right). Details are described in the text.

thesis is useful for achieving targeting properties and high conductivity.

Achieving the right stoichiometry of chemical elements does not guarantee that a crystal phase of interest has been made. Many of the low temperature growth techniques result in amorphous or nanocrystalline material, which has to be treated for crystallization. X-ray diffraction (XRD) techniques are often used to confirm whether a targeted crystal phase has been synthesized.⁸² Measured diffraction peaks can be compared to standard reference patterns, which can be experimentally or computationally generated. Secondary phases may be present, but not visible with diffraction. Sometimes nanocrystalline phases can be detected by electron diffraction or Raman spectroscopy, among other methods, but Raman reference patterns for new materials are not as easily accessible. A cartoon schematic of XRD experiments is shown in Figure 4e.

Additional constraints exist when synthesizing chalcogenide materials for device applications, as discussed earlier. Most importantly, materials need to be stable in air and at the interface of relevant chemicals they are grown upon or below in a device stack or exposed to during their lifecycle. To this end, it is useful to measure material properties after exposure in the air for a given time interval. Additional constraints include temperature stability (most devices have a “thermal budget”), stability to UV irradiation (for devices that will operate in the sun), Pourbaix stability (e.g., in PEC device applications, where materials are often exposed to extremely acidic or basic conditions), etc. It is also important to consider the lifetime of the device when designing materials to be incorporated, that is, whether migration of dopants or segregation into secondary phases will occur over time. End-of-life decomposition and recyclability of materials is also becoming increasingly important in rational materials design, as researchers strive to implement principles of the circular economy.⁸³

2.2. Band Gap

2.2.1. Computational Optical Properties. A material with a band gap E_G higher than approximately 3.1 eV (corresponding to a band absorption onset at 400 nm), is typically considered “transparent” so long as other effects are negligible (e.g., free carrier absorption and defect absorption; see below). In this Review, we will also be discussing semitransparent materials with band gaps greater than 2 eV (band absorption onset at 620 nm); hence, the term “wide band gap semiconductors”. Band gap and dominant band-to-band absorption can be estimated from electronic structure calculations from ground state density functional theory (DFT), as shown schematically in Figure 4b as the lowest energy difference between the conduction band minimum (CBM) and the valence band maximum (VBM). Different DFT functionals trade off band gap accuracy for computational efficiency. Fast, “cheap” DFT calculations using, for example, GGA and GGA+U have been performed and compiled for tens of thousands of experimentally known materials in computational databases (e.g., Materials Project³⁴) but have been shown to significantly underestimate band gaps unless the U value is empirically fit to band gap. More expensive calculations such as hybrid functionals (e.g., HSE06) and GW can also be applied in a lower-throughput manner at a greater computational cost. These computational methods have been benchmarked to predict band gaps on a case-by-case basis within 25% uncertainty⁸⁴ and are available in limited quantities (~1000) in some computational databases (e.g., NRELMatDB^{45–47}). In general oxides tend to exhibit a wider gap than counterpart chalcogenides (see section 1), but as shown in Figure 3, there are still many chalcogenides with wide band gaps. We note that a wide band gap alone does not necessarily guarantee optical transparency. Dominant transitions tend to occur at direct gaps, rather than indirect gaps that require phonon assistance for absorption. At high carrier doping, intraband scattering and free carrier absorption can cause loss of transparency within the near-

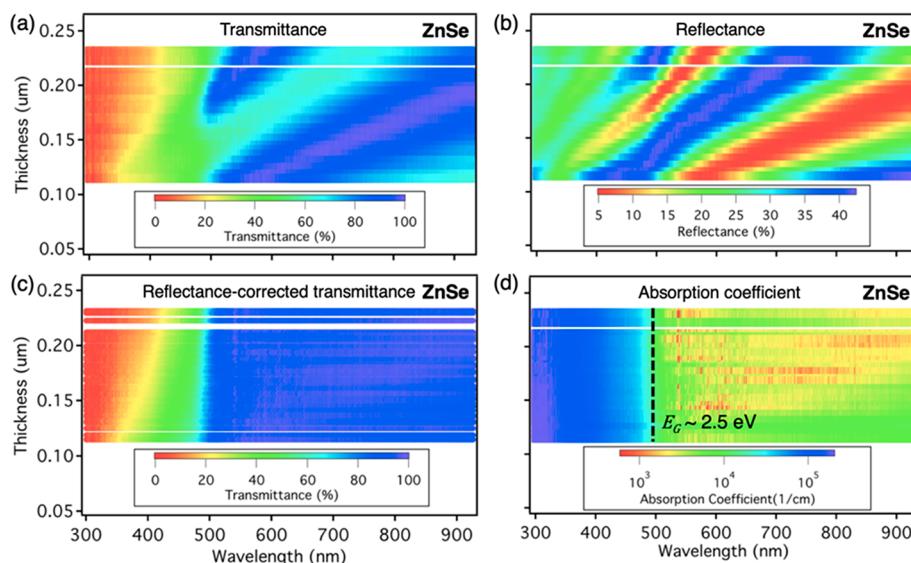


Figure 5. Optical properties of sputtered ZnSe thin films as a function of thickness: (a) transmittance, (b) reflectance, (c) reflectance-corrected transmittance, and (d) absorption coefficient, indicating how optical band gap E_G is estimated experimentally.

infrared and visible spectrum that increases with doping concentration. Additionally, dopants can introduce defect levels within the gap that reduce optical transparency, and in some materials, excitonic absorption may also become significant.⁸⁵ These effects are trickier to predict computationally.

2.2.2. Experimental Optical Properties. Optical properties of transmittance, reflectance and absorption are typically measured for thin films with UV–vis–IR spectrophotometry as a function of wavelength, as depicted in Figure 4f. Transmittance and reflectance measurements can be used to calculate the absorption coefficient, $\alpha = -\ln\left(\frac{T}{1-R}\right)/d$, as a function of wavelength. From the absorption spectrum, the low-frequency cutoff is typically fit to estimate the band gap using the Tauc relation $(\alpha h\nu)^{1/r}$, where $r = 1/2$ is assumed for allowed direct transitions and $r = 2$ is assumed for allowed indirect transitions. Such fits are often ambiguous depending on the selected energy range, which is not standardized and depends on the discretion of the researcher. Band-to-band transitions typically occur in semiconductors for absorption coefficients of approximately 10^4 cm^{-1} , so the cutoff is usually drawn around this value as an alternative method to estimate the optical absorption threshold without asserting the band gap. Thus, it can be very difficult to conclusively determine from Tauc plots whether a material has a direct or indirect band gap and to accurately estimate indirect band gap for which the optical transition probability is usually low. In addition, researchers should be aware that transmittance and reflectance are *thickness dependent* measurements, leading to different accessible dynamic ranges of absorption coefficient measurements. It is important to keep this in mind when interpreting Tauc-derived experimental band gaps and comparing reported values for samples with very different thicknesses.

To illustrate some of these discrepancies, Figure 5 shows the optical properties of sputtered zincblende ZnSe thin films, plotted as a function of film thickness. As evidenced from Figure 5a and b, transmittance values are a function of wavelength and are heavily influenced by Fabry–Perot interference fringes related to light scattering from the front and back of the film. Thus, it is ambiguous to report transmittance from a single wavelength number, yet this is still done routinely in the

literature. One way to solve this issue is to use the reflectance-corrected transmittance, $T_{\text{corr}} = \frac{T}{1-R}$, as shown in Figure 5c. For a given thickness, this mathematical transformation results in a monotonically increasing T_{corr} with wavelength, and thus a more reliable value. However, even T_{corr} still depends somewhat on film thickness (Figure 5c), so thin films will appear “transparent” if thin enough. Considering these two factors, transmittance can be useful as a reference but is not an appropriate metric to compare various materials systems. Instead, it is recommended to report the α to avoid thickness and wavelength dependence. Figure 5d shows the absorption coefficients as a function of wavelength and thickness. In this case there is a fixed onset at $\sim 490 \text{ nm}$ where absorption reaches 10^4 cm^{-1} regardless of thickness, so we can interpret this value as a band gap of $\sim 2.5 \text{ eV}$ (compared to the literature reported gap of $\sim 2.7 \text{ eV}$).¹²⁰

Spectrophotometers can also be equipped with an integrating sphere to measure diffuse reflectance for rough samples. Other useful optical characterization techniques include Fourier transform infrared spectroscopy (FTIR) to probe the infrared and ellipsometry to extract optical constants (i.e., refractive index n and extinction coefficient k), and there are many in-depth reviews and textbooks on these methods.^{86–88} In this Review, we will focus on reporting optical band gap because it is the standard value reported consistently in the literature, yet we will often use the “~” symbol to emphasize aforementioned experimental and analytical uncertainties. We also provide references that report absorption coefficient, transmittance, roughness, and other optical properties.

2.3. Mobility and Conductivity

The carrier mobility μ of a material is set by the intrinsic dispersion of the electronic bands as quantified by effective mass m^* and is limited by the mean free path of carriers with charge q (or the inverse of mean free path, scattering time τ), such that

$$\mu = \frac{q\tau}{m^*} \quad (1)$$

while electrical conductivity is proportional to both the carrier mobility and the carrier concentration n

$$\sigma = qn\mu = \frac{q^2 n\tau}{m^*} \quad (2)$$

2.3.1. Effective Mass and Scattering Time. Conductivity can be estimated from DFT electronic band structures by first considering effective mass m^* (electron effective mass m_e^* for n-type conductivity and hole effective mass m_h^* for p-type conductivity). There are generally two types of effective mass reported in the literature. The first, density of states effective mass m_{DOS}^* , is estimated by integrating the entire density of states near the band edge and assuming nondegenerate doping. The second, band effective mass (or inertial effective mass) m_b^* is band structure dependent and accounts for band anisotropy and degeneracies. This value is generally used for transport calculations, so we will refer to it herein. From band theory, the band effective mass is defined as the second partial derivative of band energy with respect to crystal momentum and is represented by the effective mass tensor \mathbf{m}_{ij}^*

$$\mathbf{m}_{ij}^* = \left[\frac{1}{\hbar^2} \frac{\partial^2 E}{\partial k_i \partial k_j} \right]^{-1} \quad (3)$$

Diagonalizing and inverting this tensor results in an effective mass for three perpendicular directions in the crystal, and in an isotropic crystal it is a scalar value, m^* .⁸⁹ Effective mass has units of electron mass m_0 but is often simplified as m^*/m_0 , such that it is unitless, a convention that is adopted in this Review. This value depends on the orbitals present at the band edges and their degree of splitting and hybridization. It usually ranges from 0.1–10 for electrons and holes in semiconductors, though the exact value of m^* differs by application, how it is defined (e.g., number of bands included in the calculation, and Fermi level position), and particular calculation method. Computational codes, such as BoltzTraP⁹⁰ and EMC,⁹¹ are available for calculation of m^* for large data sets. Because of the tighter binding of valence band states compared to conduction band states, wide-gap materials tend to have much lower m_e^* than m_h^* , allowing for higher n-type conductivity to be achieved.⁹² This is depicted in Figure 4c, where the CBM is far more disperse than the VBM. In most wide-gap oxides, low valence state dispersion is due to highly localized O 2p orbitals lying at or near the VBM and introduces a fundamental limitation to achieving high p-type mobility. This limitation is one reason for exploring chalcogenides, which exhibit more delocalized VBM orbitals and hence may be advantageous over oxides in achieving wide-gap semiconductors with low hole effective mass and high mobility (see section 1).

Scattering time τ is much more difficult to calculate from ab initio methods, and differs drastically by material. It is typically decomposed into various scattering components

$$\frac{1}{\tau} = \frac{1}{\tau_i} + \frac{1}{\tau_g} + \frac{1}{\tau_l} + \frac{1}{\tau_n} \quad (4)$$

where τ_i is ionized impurity scattering (i.e., off of charged dopant ions), τ_g is grain boundary scattering (i.e., off of crystal grains or dislocation defects), τ_l is lattice vibration scattering (i.e., off of phonons or polarons), and τ_n is neutral impurity scattering (i.e., off of uncharged dopants or defects). These carrier scattering mechanisms depend not just on crystal structure but on processing conditions, crystal purity, doping levels, among other conditions, and are covered in detail elsewhere.^{93–95} When transparent semiconductors are degenerately doped to concentrations approximately $>10^{20}$ cm⁻³, it is typical for

temperature-independent ionized impurity scattering to dominate.^{96,97} Most computational screening studies assume ionized impurity scattering dominates in wide-gap chalcogenides, such that the constant relaxation time approximation (cRTA) holds. However, computational methods and associated software packages, such as the aMoBT code,⁹⁸ to consider other scattering effects in the calculation of mobility are advancing, as well as semiempirical methods, such as the β_{SE} descriptor. We note that the thresholds for “high” mobility and conductivity are arbitrary and requirements will differ by application.

2.3.2. Mobility or Conductivity Measurements. Figure 4g and 4h demonstrate the two most common ways to measure electrical conductivity in thin film materials. In the first configuration in Figure 4g, a four-point probe is used to measure sheet resistance of bulk or thin film semiconductors, and in-plane conductivity can be calculated if film thickness known. The basic concept is to source current through two terminals while generating and measuring voltage from the other two terminals. Vertical or out-of-plane resistivity can be measured by preparing a sandwich structure with conductive materials as top/bottom electrodes and target material in the middle, and measuring its electrical resistance, also requiring independent thickness measurements to extract electrical conductivity.

Hall effect measurements shown on the left of Figure 4h are often used to obtain Hall mobilities and carrier concentrations (as well as carrier type). When a source current flows through two terminals, carriers deviate under a vertical magnetic field and accumulate at the edges, generating a Hall voltage proportional to carrier concentrations. Mobility can then be back-calculated from conductivity and carrier concentrations, and carrier type is indicated from the sign of the Hall voltage. The measured mobility typically consists of multiple scattering mechanisms, and τ can be back-calculated using eq 1 if m^* is known. To reveal the particular scattering mechanism for a thin film, the Hall mobility can be measured as a function of temperature. For example, a temperature-dependent mobility suggests phonon scattering, whereas temperature independent mobility is usually indicative that ionized impurity scattering dominates. This latter case is a typical dominant scattering mechanism in highly conductive n-type transparent conducting oxides and is also present in several transparent conducting sulfides.

Conductivity can also be measured optically, using light to excite free carriers. This is particularly useful to evaluate intragrain mobility and for bulk powder samples which cannot be analyzed with four-point probe or Hall setups due to their granularity. This method relies on the optical absorption at photon energies below the energy gap, which is related to the free electrons or holes. The relationship is summarized by considering carriers as free electrons from the Drude model, from which conductivity, mobility, carrier concentration can be calculated if m^* is known.¹⁰⁰ Mobility can also be backed out from device measurements (e.g., in transistors), as is described for 2D chalcogenides in section 3.6.

2.4. Dopability

In addition to low m^* and high τ , eq 1 illustrates that high conductivity also requires a sufficiently high carrier concentration n_n for electrons (or n_p for holes). This depends on the material’s dopability, which is a function of several parameters. For example, to be a highly conductive wide-gap p-type semiconductor, a material must support the introduction of p-type dopants (i.e., dopant must be soluble and energetically

stable), be dopable to a high enough concentration, and not be susceptible to compensation by n-type “hole killer” defects. It has been theorized that n-type dopability is favorable in materials with large electron affinities, while p-type dopability is favorable in materials with small ionization energies.³³ This is one reason why it is more difficult to dope wide-gap materials; in general as the gap increases, the CBM shifts toward vacuum level and the VBM shifts away from it. Additionally, the wider the gap the more likely defect levels are to emerge within the gap and induce carrier compensation. Because of the 3p, 4p, or 5p character of chalcogen atoms, valence levels of chalcogenides tend to lie closer to vacuum than oxides with 2p character of oxygen atoms, suggestive of a higher propensity for p-type doping in chalcogenides compared to oxides. However, while noting this general trend, many chalcogenides are in fact highly n-type dopable as well, and defect calculations, are usually necessary to understand dopability.

2.4.1. Computational Dopability. Computationally understanding defect compensation and selecting appropriate dopants requires defect formation energy calculations, which require large DFT supercells and thus are computationally quite expensive. These calculations can estimate the energy level of particular dopants, whether they are shallow or deep, and whether they should lead to n-type or p-type conductivity (see Figure 4d). The defect formation energy, $E^f[X^q]$, is the energy cost to create or remove an isolated defect X with charge state q from a bulk material, and describes how favorable various defects and dopants are to form compared to one another. It is calculated as

$$E^f[X^q] = E_{\text{tot}}[X^q] - E_{\text{tot}}[\text{bulk}] - \sum_i n_i \mu_i + qE_F + E_{\text{corr}} \quad (5)$$

where $E_{\text{tot}}[X^q]$ and $E_{\text{tot}}[\text{bulk}]$ are DFT formation energies of defective and bulk supercells, $-\sum_i n_i \mu_i$ is the summation over chemical potentials of the defect elements, and qE_F is the cost in energy of adding or removing an electron (E_F is the Fermi level). E_{corr} are correction terms that account for mirroring of charges, VBM alignment, and other spurious computational effects. The calculated formation energies can be used as inputs to thermodynamic simulations that output equilibrium defect concentration, carrier densities, and Fermi level positions for an assumed set of chemical potentials. Specifics of these defect calculations and thermodynamic simulations are covered in comprehensive reviews.^{101,102} Recently, codes such as PyCDT and Pylada have been developed to run defect calculations on a high throughput framework, making them more accessible to the research community.^{103,104} Defect calculations can also be used to screen for defect tolerance^{105–107} and for deep-level defect induced absorption that would decrease optical transparency.¹⁰⁸

To roughly assess dopability, some high throughput studies have calculated the branch point energy (BPE, also referred to as Fermi level stabilization energy or charge neutrality level), which approximates the position where the Fermi level E_F is pinned when defects are introduced.¹⁰⁹ The BPE is calculated using the following formula:¹¹⁰

$$\text{BPE} = \frac{1}{2N_k} \sum_k \left[\frac{1}{N_{\text{CB}}} \sum_i^{N_{\text{CB}}} \epsilon_{\text{CB},k} + \frac{1}{N_{\text{VB}}} \sum_i^{N_{\text{VB}}} \epsilon_{\text{VB},k} \right] \quad (6)$$

where N_k is the number of k-points in the DFT calculation, N_{CB} and N_{VB} the number of CBs and VBs averaged over, and $\epsilon_{\text{CB},k}$

and $\epsilon_{\text{VB},k}$ the DFT energy eigenvalues at each k-point. This descriptor is advantageous because it uses only bulk DFT band structure calculations and can be simply incorporated into high throughput methodologies. BPE has been benchmarked for several binary wurtzite, zincblende, and rocksalt systems,¹¹⁰ and has been used in screenings for p-type transparent conductors.^{111,112} However, despite its advantages BPE does not indicate whether a semiconductor is actually dopable in practice, cannot explain deep defect levels, varies depending on how many bands are averaged over, and has not yet been benchmarked for a comprehensive set of structures and chemistries.¹¹³

2.4.2. Experimentally Quantifying Doping. Dopants are introduced intrinsically or intentionally during growth, or by a subsequent processing step such as rapid thermal processing or ion implantation. At concentrations greater than approximately 1%, impurity concentration can usually be determined via X-ray fluorescence spectroscopy (XRF), X-ray photoelectron spectroscopy (XPS), energy dispersive spectroscopy (EDS), or Rutherford backscattering spectroscopy (RBS), among other methods. Some highly sensitive techniques, such as secondary-ion mass spectrometry (SIMS), can detect impurities down to parts per million or even parts per billion,^{114,115} but their quantification requires reference samples. X-ray absorption spectroscopy (XAS) can be useful to determine the location and coordination of defects, that is, whether they are vacancies V_A , interstitials A_i , substitutions B_A , antisites (X_A), or complexes, but also requires standards and detailed modeling. We note that the semiconductor community sometimes uses the term “dopant” for incorporation of chemical substitutions of greater than 1%, even in solid solutions or systems, where phase segregation occurs. This appears in multiple studies referenced in this Review, so it is important to be clear about diversity of this terminology.

Because of compensation, dopant concentration does not usually equal carrier concentration, so it is essential to measure carrier concentration directly. In the context of this article, the goal of doping a semiconductor is often to increase the majority carrier concentration without significantly reducing the mobility. These two properties can be measured using a Hall effect setup, as described previously and schematically shown in Figure 4h (left). It is highly recommended to ensure that the measured carrier type is the same and the carrier density is similar upon the magnetic field reversal. Even with these precautions, it may be difficult to accurately determine whether a material is doped n-type or p-type from Hall effect measurements of low-mobility materials or magnetic compounds. In such cases, the Seebeck coefficient (i.e., thermopower) can be measured using a Seebeck thermocouple probe (Figure 4h, right), which is less sensitive to artifacts. The majority carrier type is indicated by the sign of the Seebeck coefficient, and the carrier concentration is usually inversely proportional to the magnitude of the Seebeck coefficient.

2.5. Band Positions, Alignments, and Other Properties

Additional criteria essential for the implementation of materials into optoelectronic device applications are the energetic offsets of the band edges and the Fermi level E_F (i.e., ionization energy, electron affinity, and work function). These offsets referenced to those of the other layers in a device and the band bending of the resulting interface or junction determine the transport of electrons and holes through the interface of the device. For example, to align a top contact n-type wide-gap material to a p-

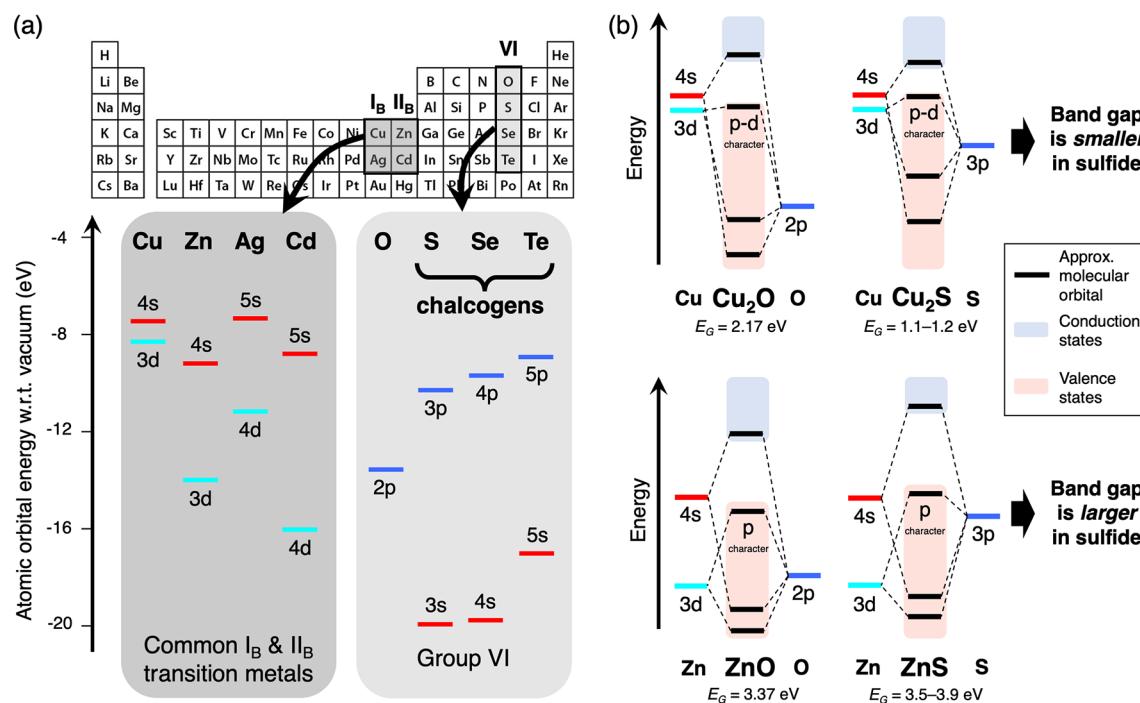


Figure 6. (a) Atomic orbital (AO) energies of group VI elements (including chalcogens S, Se, Te) and of common transition metal elements present as cations in compounds throughout this Review. Energies are from NIST database LDA calculations¹²¹ and are aligned to experimental first ionization energies (see Supporting Information for details). (b) Molecular orbital (MO) schematics of representative binary oxides and sulfides: cuprite Cu₂O, chalcocite Cu₂S, wurtzite ZnO, and wurtzite ZnS (a wide-gap chalcogenide semiconductor, see section 3). Bonding diagrams and band offsets are approximated from the literature and density of states (DOS) calculations using a schema described in the Supporting Information.^{123–126} We emphasize that these MO diagrams should be seen as schematic illustrations, as they neglect ionic bonding and cannot be directly scaled up to extended solids. For each compound, only the majority orbital contributions to the DOS are included. AO positions (colored bars) are to scale and band edges of each compound (blue and pink shading) are to scale with those of other compounds, but MO positions (black bars) and orbital splitting (dashed lines) are estimates and are not to scale.

type CdTe solar cell, the position of the CBM of the n-type material must be closely aligned in energy to the CBM of CdTe.¹¹⁶ As mentioned in 2.1.3, chalcogenide materials tend to have higher VBM closer to vacuum (lower ionization energies) than their oxide counterparts. This could enable band alignment configurations in devices and junctions that are not possible in oxides. Other properties of interest to wide band gap semiconductor materials and their practical applications include flexibility, lattice matching (i.e., interatomic distance), and microstructure, which will be discussed for materials in section 3.

2.5.1. Computational Band Alignment. As depicted in the bottom of the computation funnel of Figure 3, band alignment can be qualitatively assessed using DFT surface calculations of alternating crystal and vacuum slabs to estimate the ionization energy (IE or the VBM with respect to vacuum). These methods are reviewed comprehensively elsewhere.^{117,118} Some studies have used these calculations for high-throughput screenings, in particular in searches for electrochemical catalysts and electrodes.⁵² Band alignments can differ drastically depending on the surface morphology, including crystallographic plane, surface termination, and defects. As a result, band alignments in polycrystalline materials can be averaged over the most stable surfaces, but there is not yet a consensus among the DFT community about their treatment.¹¹⁹ In addition, band alignments are often modified in practice when two materials are brought into direct contact (rather than contact with vacuum). Such interfacial band alignment can be accessed from explicit interface slab calculations for any material pair for which the crystallographic relationship at the interface is well-defined. This

is difficult to do for most materials without considering interfacial defects or strain; hence, such calculations are usually performed for epitaxial lattice-matched interfaces.

2.5.2. Experimental Band Alignment. Experimentally, work functions (E_F with respect to vacuum level) are typically measured by Kelvin probe or by ultraviolet photoelectron spectroscopy (UPS) from secondary electron cutoff.¹²⁰ Another powerful technique is XPS, which can be used to measure valence band offsets and band bending by following shifts in the core levels. Interfacial band alignment experiments can be performed by bottom-up (layer-by-layer deposition) or top-down (depth profiling) modes to experimentally measure band bending at interfaces, which is of particular importance to device applications. The latter mode is more common in the literature but less accurate due to chemical modification of the interface by sputtering with Ar ions. When determining band offsets from XPS core level shifts when another layer deposited on the original surface, it is important to keep in mind that the information depth depends on the kinetic energy of the photoelectrons. Complementary to XPS/UPS, Auger electron spectroscopy measurements are another possible way to detect the energy difference between E_F and the VBM. Such experimental assessment of band alignment is important for designing functional optoelectronic devices (see section 4).

3. MATERIALS

Wide band gap chalcogenide semiconductors have unique chemistries and properties compared to their oxide counterparts, which can be understood from the point of view of

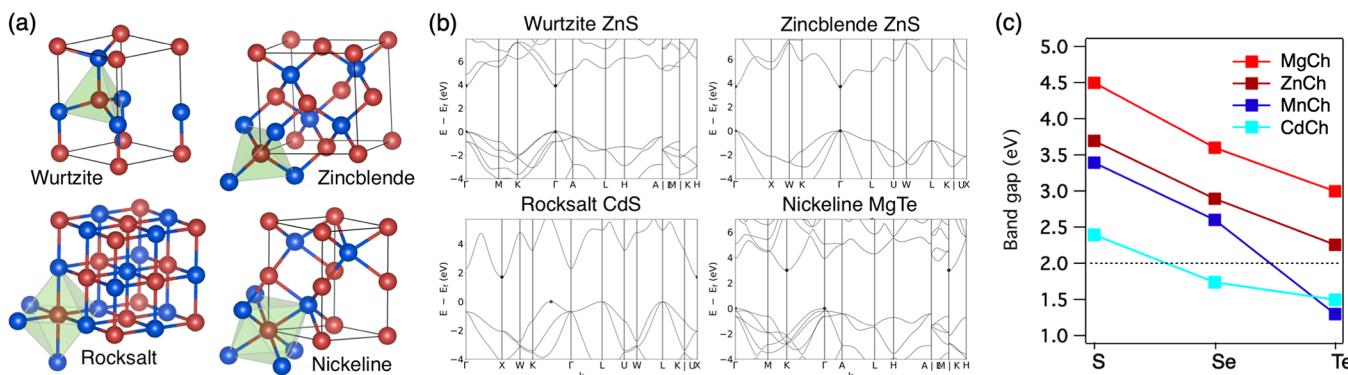


Figure 7. (a) The four most prevalent crystal structures of Zn-, Mg-, Mn-, and Cd-based binary, bivalent II-Ch metal chalcogenides. (b) Band structures of representative binaries with these crystal structures, calculated from the Materials Project database using a GGA functional and a scissor operation to correct for experimental band gap. (c) Experimental band gaps of the most stable structure of each material in this class, as discussed in this section (see Table 1).

molecular orbital theory. A simple chemical bonding schematic comparing atomic orbitals (AOs) and approximate molecular orbitals (MOs) is shown in Figure 6 (see Supporting Information for figure details) and is useful for illustrating bonding-derived distinctions between chalcogenides and oxides. Figure 6a depicts the AO energies for group VI,^{121,122} demonstrating that p valence energies increase going down group VI (from O 2p, S 3p, Se 4p, Te 5p). Figure 6a also demonstrates that Ch p (and s) orbitals are much closer in energy to each other than to O 2p (and O 2s, not pictured), which helps explain why chalcogenides often crystallize in stable structures distinct from oxide counterparts but similar to one another (e.g., CuAlO₂ versus CuAlCh₂, see sections 3.3 and 3.4.3). Energy levels of common transition metals (M = Cu, Zn, Ag, Cd), which are cations in many compounds discussed in this Review, are also plotted in Figure 6a.

Figure 6b depicts molecular orbital schematics for four representative oxide and sulfide compounds (see Supporting Information). According to molecular orbital theory, orbitals closer in energy to one another are more likely to hybridize. In many common M–VI bonds, ionicity tends to decrease going down group VI, in particular in Cu–VI bonds due to Cu's high energy 3d orbitals. This promotes a larger p–d orbital overlap integral in chalcogenides than oxides, as exemplified in Figure 6b by a larger p–d overlap in Cu₂S than Cu₂O. Thus, higher energy p orbitals can hybridize more strongly with metal d orbitals. Assuming these orbitals contribute to the VB edge, this can lead to more delocalized VBM, lower hole effective masses (see section 2),⁶ and higher achievable mobilities in p-type chalcogenides as discussed in section 1 and subsequently.

The trade-off is that the band gap E_G tends to be smaller for chalcogenides than for oxides, for example, E_G of Cu₂S < E_G of Cu₂O as shown in Figure 6b. However, Figure 6b also demonstrates an exception to this general trend, namely, E_G of ZnS > E_G of ZnO. One key difference between these Cu–VI and Zn–VI systems is that metal 3d states contribute significantly to the VB in Cu–VI, whereas the VB is primarily of anion p character in Zn–VI. We note that many of the compounds in this Review are Cu-based (see Tables 1–4), but some compounds still exhibit an exception to this general trend. A postulated design principle in the literature for achieving high p-type doping propensities is a small ionization energy, that is, higher position of p-orbital derived valence bands.³³ In Figure 6b, the VB edge is higher in ZnS than ZnO; ZnS has been shown to be p-type dopable (see section 3), while ZnO is definitively n-

type.^{54,55} Cu₂O and Cu₂S have even higher VB edges and higher p-type dopabilities, respectively. The gap of Cu₂S is too low to be considered in this review, but many materials discussed subsequently contain Cu and thus Cu–Ch bonds.

In this section, we highlight the major advances in various classes of dopable wide band gap chalcogenide semiconductors ($E_G > 2.0$ eV) and compare their properties and their underlying physics. We will discuss bulk crystal structures, intrinsic and extrinsic dopants, and some alloys and composites, focusing mostly on materials that have been synthesized as polycrystalline thin films. Experimental band gaps and electrical properties discussed are measured at approximately 300 K, unless otherwise denoted. We also highlight some of the binary chalcogenides, ternary chalcogenides, and oxychalcogenides that have been predicted via computational searches. Many of these materials have not yet been explored in-depth for optoelectronic applications, so they open up areas of future experimental research. As stated previously, we will not cover amorphous materials or insulating materials, such as chalcogenide glasses, which are of interest but have been reviewed in depth elsewhere.⁴³ Materials reported in this section are summarized in Tables 1–4, and a summary figure in the end of this section.

3.1. Binary II-Ch Chalcogenides

Binary, bivalent metal chalcogenides M²⁺Ch²⁻ (Ch = S, Se, Te) are the simplest class of wide band gap chalcogenide semiconductors. The II–VI chalcogenide materials (notated II-Ch here) are the most common binaries for electronic applications, and typically contain metal cations from group II and II_B (Zn, Mg, Mn, or Cd, among others). II-Ch binaries typically crystallize in wurtzite (WZ), zincblende (ZB, also written “zinc blende”, that is, sphalerite), rocksalt (RS, i.e., halite), or nickeline (NC, i.e., nickel arsenide) structures, as shown in Figure 7. These close-packed structures differ in their stacking (hexagonal close-packed in WZ and NC, face-centered cubic in RS) and their cation coordination (tetrahedral in WZ and ZB, octahedral in RS and NC).¹²⁷ The WZ, ZB, RS, and NC structures typically crystallize in space groups P6₃mc, F43m, Fm³m, and P6₃/mmc, respectively.

The structural motifs in these binary chalcogenides are the building blocks for most of the wide band gap chalcogenide materials used today. Alloys and composites can be formed using these binaries as terminal compounds, forming isostructural alloys, for example, Zn_xMg_{1-x}S, heterovalent

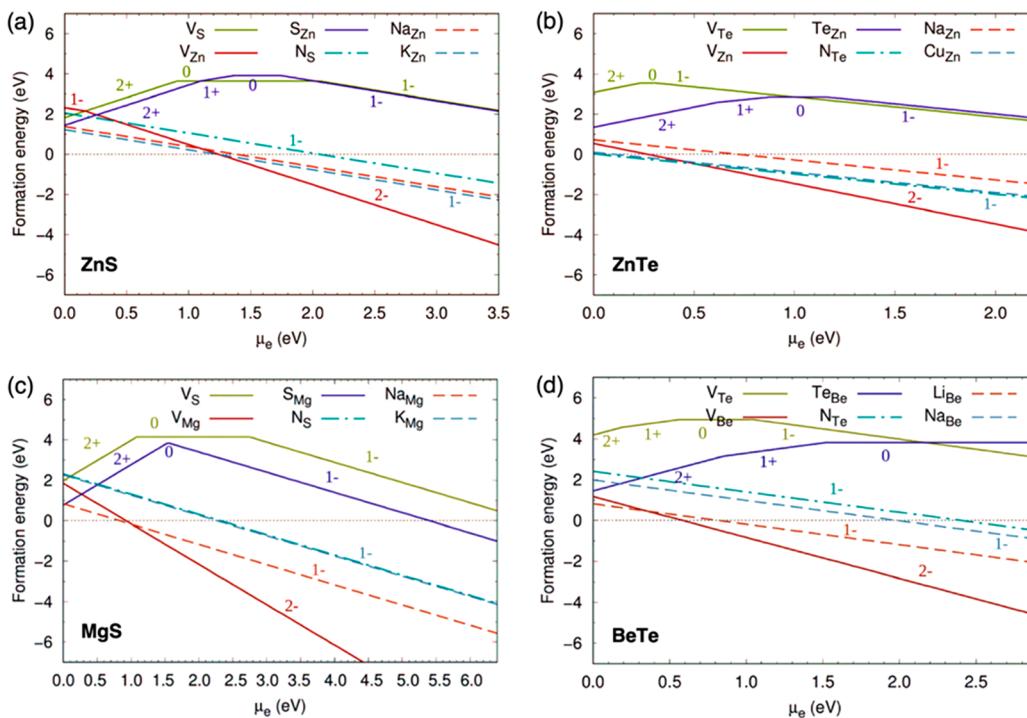


Figure 8. Defect formation energy plots for a representative set of binary II–VI chalcogenides: (a) ZnS, (b) ZnTe (c) MgS, and (d) BeTe. The defect formation energy $E^f[X^q]$ of a given dopant X^q is plotted as a function of chemical potential μ_e at 0 K (i.e., Fermi energy E_F). These plots show the lack of compensation for particular dopants, suggesting p-type conductivity. Reproduced with permission from ref 144. Copyright The Royal Society of Chemistry, 2008, under Creative Commons Attribution 3.0 Unported License <https://creativecommons.org/licenses/by/3.0/>.

heterostructural alloys with another lower gap binary, for example $\text{Cu}_x\text{Zn}_{1-x}\text{S}$, or composite materials, for example, $\text{Cu}_x\text{S}:\text{ZnS}$. This strategy has been heavily explored in the space of n-type transparent conducting oxides and has led to state-of-the-art optoelectronic properties,^{2,128} which motivates further exploration for p-type transparent conductors. Since the properties of these alloy and composite systems depend on the terminal compounds, we will focus on the binary compounds and mention only a few of their representative alloys. Next, we review the different chemistries and discuss n-type and p-type dopants in these material systems, both experimentally realized and theoretically predicted.

3.1.1. ZnCh. ZnS is one of the most prevalent sulfide minerals on Earth, and it used in numerous electronic device applications. It crystallizes in a low temperature cubic zincblende (ZB) phase ($F\bar{4}3m$), high temperature hexagonal wurtzite (WZ) phase (e.g., $P6_3mc$, most commonly with a 2H stacking polytype), or a mixture of both, depending on growth conditions.^{8,129} Both structures have a fairly wide direct band gap of ~ 3.7 – 3.8 eV for ZB and ~ 3.9 eV for WZ.^{130,131} These properties make both structures suitable as buffer layers and, if sufficiently dopable, as transparent electrode layers in solar cells. Importantly, ZnS is an nontoxic, earth-abundant material that is cheap and easily synthesizable in a variety of microstructures. It is closely lattice matched with $\text{Cu}(\text{InGa})\text{Se}_2$, the absorber layer in CIGS solar cells, as well as GaP and other III–V and II–VI alloys.¹³² ZnS is also important for its strong and stable luminescence, tunable across the blue to red end of the visible spectrum.¹³³

The conductivity of undoped ZnS is usually very low,¹³⁴ likely due to low carrier concentration, and at slight off-stoichiometries is reported intrinsically n-type due to interstitial Zn (Zn_i) or S vacancies (V_S). However, ZnS has been reported to be

ambipolar upon extrinsic doping, e.g. n-type by Al_{Zn} (up to $\sim 10^{-3}$ S cm⁻¹)¹³⁵ and p-type by Cu_{Zn} ($\sim 10^{-5}$ S cm⁻¹ for 0.1% Cu, and even up to ~ 1 S cm⁻¹ for 9%, though this may be influenced by Cu–S impurities; see section 3.1.7).¹³⁶ Other known n-type dopants are F_S (conductivities $\sim 2 \times 10^{-7}$ S cm⁻¹),¹³⁷ Cl_S ,¹³⁸ In_{Zn} ,¹³⁹ among others, and codoping strategies have been employed as p-type dopants (e.g., N/Li,¹⁴⁰ and In/Ag/N¹³⁹). Both polymorphs of ZnS have low effective masses of both electrons (m_e^*) and holes (m_h^*), evident from highly dispersive CBMs and VBM (see Figure 7). The ambipolar dopability may derive from appropriately aligned band positions with respect to vacuum, with reported electron affinities in zincblende ZnS of approximately 3.8–4.0 eV and ionization energies ~ 7.5 eV by both computation and experiment (see section 4.3).^{141–143} Additionally, ZnS has minimal compensating defects, as demonstrated computationally in a recent defect screening study of binary chalcogenides.¹⁴⁴ This study found p-type conductivity promising in doping Zn sites with Cu (Cu_{Zn}), confirming experimental results, as well as Na (Na_{Zn}), K (K_{Zn}), and doping S sites with N (N_S), as depicted in Figure 8a. This is evident by the low defect formation energy when the Fermi level E_F is near the VBM.

ZB ZnSe has a lower band gap than ZB ZnS (~ 2.7 eV at room temperature, ~ 2.8 eV at 10 K), but it is still sufficiently transparent for use as a window layer in solar cell applications.^{145,146} It is also intrinsically n-type due to Zn_i or V_{Se} , although p-type conductivities up to ~ 5 S cm⁻¹ have been demonstrated in metalorganic vapor phase epitaxy films.¹⁴⁷ Various dopants have been explored experimentally to modify the conductivity of ZnSe, for example, N_{Se} (p-type, 0.02 S cm⁻¹ and mobilities up to 13 cm² V⁻¹ s⁻¹),¹⁴⁸ Ga_{Zn} (n-type, 20 S cm⁻¹),¹⁴⁹ Cl_{Se} (n-type, ~ 333 S cm⁻¹),¹⁵⁰ among others. ZnSe has an even lighter effective mass than ZnS. Particularly notable

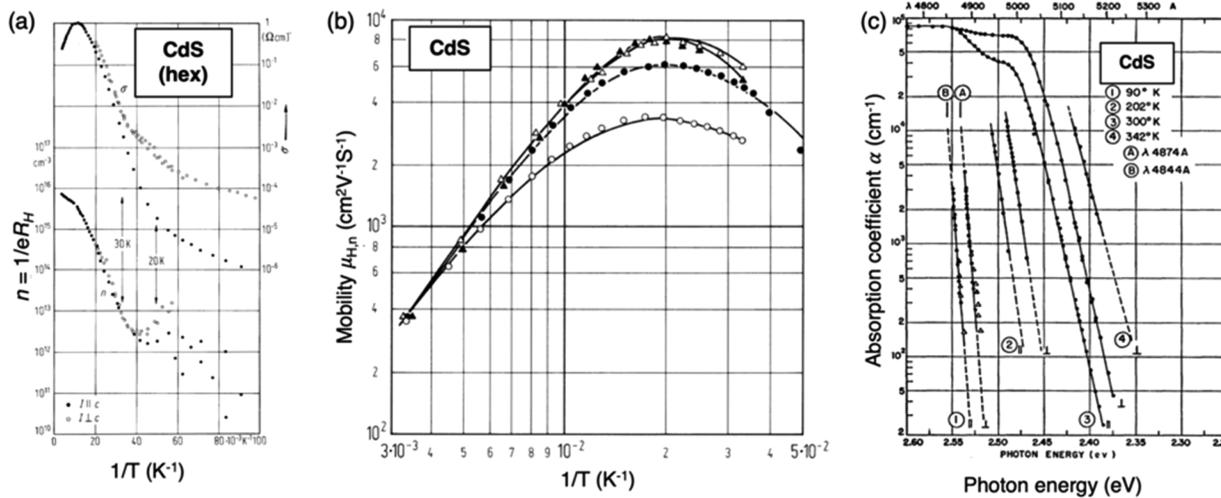


Figure 9. (a) N-type conductivity and Hall-derived carrier concentration, (b) electron mobility, and (c) absorption coefficient of wurtzite (“hex”) CdS as a function of measurement temperature. Figures are from the *Semiconductors: Data Handbook* (pp 808 and 810).¹⁶³ Reproduced with permission from ref 163. Copyright 2012 Springer.

is that the mobility in high-quality, nominally undoped MBE-grown intrinsic n-type ZnSe has been reported up to $550 \text{ cm}^2 \text{ V}^{-1} \text{ s}^{-1}$ at room temperature and is dominated at room temperature by polar optical phonon scattering. This high mobility motivates ZnSe’s application in devices such as light emitting diodes (LEDs) and thin film transistors (TFTs).¹⁵¹

ZnTe also crystallizes in its ground state in the ZB structure, with a direct gap of $\sim 2.3 \text{ eV}$,¹⁵² and its intrinsic p-type conductivity is reportedly due to V_{Zn} . P-type dopants N_{Te} (25 S cm^{-1}),¹⁵³ Cu_{Zn} ($\sim 0.33 \text{ S cm}^{-1}$),¹⁵⁴ and Sb_{Zn} ($\sim 30 \text{ S cm}^{-1}$)¹⁵⁵ improve the p-type conductivity of ZnTe, and several of these dopants have been confirmed computationally with defect studies (see Figure 8b).¹⁴⁴ N-type doping is trickier but has been achieved in epitaxial crystals with Al_{Zn} , Cl_{Te} , and Sn_{Zn} .^{156–159} P-type ZnTe is commonly used in CdTe solar cells as a back contact due to its small valence band offset with CdTe of approximately $<100 \text{ meV}$ (see section 4),¹⁶⁰ and has been explored for photocatalysis applications.¹⁶¹

As expected from bonding trends and valence band positions of the chalcogen anions (see section 1), ZnS and ZnSe have a wider band gap but lower achievable dopings than ZnTe. A “ δ -doping” technique has been used to leverage the wide band gap of ZnS and high dopability of ZnTe.¹⁶² Highly conductive p-type ZnSe and ZnS films were achieved using molecular beam epitaxy (MBE) to insert heavily N-doped ZnTe layers between each layer ZnSe or ZnS layer. The hole concentration in a ZnSe/ZnTe:N δ -doped stack reaches $7 \times 10^{18} \text{ cm}^{-3}$, and a $[\text{N}_a - \text{N}_d]$ value reaches $5 \times 10^{17} \text{ cm}^{-3}$ in a ZnS/ZnTe:N δ -doped stack.¹⁶² This is another technique that could be applied to other material spaces to engineer desired optoelectronic properties.

3.1.2. MgCh. There are fewer reports on MgCh compounds compared to ZnCh, likely because they react strongly with moisture and are not stable in air.⁶⁷ However, MgCh have larger band gaps than the other binary chalcogenide semiconductors mentioned here, so development of a stable synthesis pathway could be useful. The experimentally reported band gaps of MgS (ZB), MgS (WZ), MgSe (ZB), MgTe (ZB), and MgTe (WZ) have been estimated from MBE grown $\text{Zn}_{1-x}\text{Mg}_x(\text{S},\text{Se},\text{Te})$ and $\text{Cd}_{1-x}\text{Mg}_x\text{Te}$ alloy films to be ~ 4.5 (measured at 77 K), 4.87 (measured at 77 K), ~ 3.6 –4.05, ~ 3.5 , and $\sim 3 \text{ eV}$, respectively.^{163,164,67} Considering their wide band gaps and

structural compatibility with other II–VI compounds, MgCh usually act as a critical component in various alloy structures and enable tuning of properties (see Figure 11). For example, alloying MgS with PbS in $\text{Pb}_{1-x}\text{Mg}_x\text{S}$ can allow for tunable morphology, transparency, band gap, and conductivity.¹⁶⁵ Additionally, the lattice constant and band gaps increase with the increase of Mg content in $\text{Zn}_{1-x}\text{Mg}_x\text{Se}$,¹⁶⁶ and Mg content influences the band gap of $\text{Cd}_{1-x}\text{Mg}_x\text{Te}$, while maintaining a small mismatch with CdTe.⁶⁷ Polymorphs of MgCh can be stabilized when alloyed with other materials. Computational investigation has predicted rocksalt as the stable phase for MgS and MgSe, and the nickeline phase was predicted for MgTe alloys.¹⁶⁷ According to computational defect studies of rocksalt MgS (see Figure 8c) and wurtzite MgTe, alkali substitutional acceptor dopants Na_{Mg} and K_{Mg} , and anion substitutional dopant N_{Ch} should lead to p-type dopability. However, the doping ability of other MgCh-based alloys requires further investigation.¹⁴⁴

3.1.3. MnCh. MnS is a wide-gap semiconductor that can crystallize in the WZ (γ) structure with a gap of 3.88 eV ,¹⁶⁸ in the ZB (β) structure with a gap of 3.8 eV in single crystal samples, rocksalt (α) with a gap of 2.8 – 3.2 eV and single crystal mobility of $10 \text{ cm}^2 \text{ V}^{-1} \text{ s}^{-1}$ (the most stable phase at ambient conditions),¹⁶³ and in an amorphous phase with a gap of 2.8 – 3.0 eV .¹⁷⁰ MnS is intrinsically p-type, likely due to doubly ionized V_{Mn} ,¹⁷¹ with a low room temperature reported conductivity of $\sim 10^{-5} \text{ S cm}^{-1}$,¹⁷² and MnS has been doped by, for example, Cd_{Mn} .¹⁷³ Generally, MnSe is stable in its rocksalt (α) structure¹⁷⁴ and has a band gap of approximately 2.5 eV .¹⁷⁵ Its ZB and WZ polymorphs have also been synthesized, with reported gaps of ~ 3.4 and 3.5 – 3.8 eV ,^{176,177} respectively, and are structurally compatible with other III–V and II–VI semiconductor systems.¹⁷⁷ MnSe has been synthesized in a high-pressure nickeline (NC) phase as well. Doping has not been explored, but it is likely also p-type due to V_{Mn} . MnTe usually crystallizes in a NC phase ground state, while the band gap of the ZB polymorph of MnTe can reach 3.2 eV .¹⁷⁸ NC MnTe has high p-type conductivity compared to the other Mn-based compounds, up to 5 – 6 S cm^{-1} , with Hall mobilities up to $0.5 \text{ cm}^2 \text{ V}^{-1} \text{ s}^{-1}$, room temperature intrinsic degenerate doping of $5 \times 10^{19} \text{ cm}^{-3}$, and an estimated hole effective mass of 1.5 ,⁴¹ but a

lower band gap of 1.3 eV. WZ MnTe with a wider band gap of 2.7 eV can be stabilized by alloying with ZnTe,⁴¹ or by growth on InZnO_x-coated glass.¹⁷⁹ Investigation into polymorphs with tunable band gaps and conductivities remains to be explored. We note that partially filled d orbitals in elements such as Mn and Co introduce a complication in that there can be additional magnetic degrees of freedom. Any magnetic order present, as well as hybridization between d and p orbitals, can strongly influence the material's optical and electronic properties and can often reduce the transparency window.

3.1.4. CdCh. CdS is one of the most intensively investigated wide-gap semiconductors, used in a large variety of optoelectronic applications, and has been heavily reviewed.^{180–182} This material is the archetype n-type buffer layer used commercially in CdTe and CIGS solar cells,^{182,183} and has been used for LEDs, TFTs, photonic/lasing devices, and piezoelectrics. CdS's most common form is hexagonal WZ, ZB phase has also been investigated, and there exists a high-pressure RS phase. Epitaxial growth has produced single phase, single crystal wurtzite material to quantify the room temperature direct gap at 2.5 eV (measured with ellipsometry), and the cubic phase has a similar but slightly lower measured direct gap of approximately ~2.3–2.4 eV.¹⁸⁴ The RS phase has been reported to have an indirect gap of ~1.5–1.7 eV, consistent with band structure calculations.¹⁸⁵ Polycrystalline thin films can be prepared by sputtering, chemical bath deposition (CBD), and thermal evaporation, among other methods, and tend to have a mixed WZ and ZB structure with band gaps of approximately 2.3–2.5 eV. This variation has been explained by the range of substoichiometric sulfur content in reported films because of various deposition temperatures.^{184,186} WZ CdS is typically grown n-type, and is ambipolar with nearly intrinsic electron conductivity of 2.8×10^{-2} S cm⁻¹ and nearly intrinsic hole conductivity of 1.5×10^{-2} S cm⁻¹.¹⁶³

The temperature dependence of conductivity, electron concentration, and electron mobility in ultrapure CdS samples is shown in Figure 9. Hall measurements (see sections 2.3 and 2.4) of carrier concentration and conductivity generally increase as temperature increases (Figure 9a), while mobility decreases with increased temperature due to carrier scattering (Figure 9b). Figure 9c illustrates the sharp absorption edge in CdS due to its direct band gap, the directional dependence of the absorption edge in the crystal, as well as how increasing temperature lowers the absorption edge. Peak Hall n-type mobilities in ultrapure crystals have been measured up to 10^4 cm² V⁻¹ s⁻¹ at 30–40 K (see Figure 9b), while record room temperature n-type mobilities have been reported up to 160 cm² V⁻¹ s⁻¹ in CdS extrinsically doped with In_{Cd} to 5×10^{19} cm⁻³ and conductivities up to ~50 S cm⁻¹.^{187,188} Hole mobilities are predicted to reach 15 cm² V⁻¹ s⁻¹. Other common n-type dopants include Ga_{Cd},¹⁸⁹ Al_{Cd},¹⁹⁰ and Cl_S,^{138,191} while p-type dopants include Cu_{Cd} (up to 2 S cm⁻¹, likely due to impurity band or hopping conduction)^{192,193} and Bi_S (up to 10^{-1} S cm⁻¹ and mobilities of 3 cm² V⁻¹ s⁻¹).¹⁹⁴ Compared to CdS, CdSe and CdTe have lower band gaps (<2.0 eV)^{195,196} and are reviewed extensively elsewhere,^{197–199} though we note they can also act as substitutional partners with other chalcogenides to form wide-gap semiconductor alloys (see Figure 11).

3.1.5. BeCh. BeS, BeSe, and BeTe all crystallize at ambient pressure in the zincblende structure. Alloyed M_xBe_{1-x}Ch compounds (M = V, Cr, C) have been investigated computationally for their ferromagnetism^{200,201} but not yet as intensively for electronic properties. BeS crystallizes in a zincblende phase,

with an exceptionally high reported indirect gap of ~5.5 eV,²⁰² and high pressure wurtzite and nickeline polymorphs have been computationally predicted. BeSe is also stable in the zincblende phase, with a high reported indirect gap ranging in various studies from 4.0 to 5.6 eV.^{202,203} Be_xZn_{1-x}Se and (Be,Mg,Zn)Se, which can be lattice matched to Si substrates, are used as transparent buffer layers in ZnSe-based laser diodes. BeS and BeSe have wide band gaps and low effective masses, but neither intrinsic nor extrinsic dopants (e.g., alkali and N) are favorable for p-type conductivity due to compensation.¹⁴⁴

Zincblende BeTe has an experimental indirect band gap of approximately 2.7 (bulk)²⁰² and 2.8 eV (epitaxial thin film), and a direct gap transition of ~4.1 eV at room temperature. It has been shown to be intrinsically p-type and has been p-doped in the literature by N_{Te} to conductivities up to ~86 S cm⁻¹, corresponding to mobilities up to 20 cm² V⁻¹ s⁻¹ and hole concentrations of 2.7×10^{19} in MBE films.²⁰⁴ Because of its high conductivity, BeTe (or pseudograded superlattices of BeTe-ZnSe) is used as a p-type contact in ZnSe-GaAs-based green laser diodes. BeTe is advantageous due to its high-lying valence band, aligned to within 100 meV with GaAs, as well as a near lattice-match with GaAs and ZnSe.²⁰⁴ BeTe has been explored as an alloy partner with MgTe and MnTe for this application. It has also been theoretically predicted from a high throughput screening to be p-type due to V_{Be} and p-type dopable with Li_{Be}, as shown in Figure 8d,¹⁴⁴ but this and other p-type dopants have not yet been confirmed experimentally. No reports of n-type doping of BeTe could be found.

3.1.6. CaCh. CaS crystallizes in the rocksalt structure with a very wide indirect experimental gap of ~4.5 eV, which increases with Bi doping to 4.8 eV (bulk) and 5.2 eV (nanocrystalline).²⁰⁵ CaS has been studied as a solid electrolyte for its ionic conductivity.²⁰⁶ (CaS-SrS):Eu²⁺ alloys have been used as phosphors for LEDs, where CaS is the host for luminescence center Eu²⁺.²⁰⁷ La-doping yields a highly resistive n-type semiconductor.²⁰⁸ Rocksalt CaSe has a reported direct optical gap of 5 eV,²⁰⁹ though computations have predicted a wide range of direct and indirect gaps. No investigation of electrical properties could be found. Rocksalt CaTe also exhibits an indirect gap, with an experimental absorption edge around 4.5 eV, and was very recently predicted computationally to be a potential p-type transparent semiconductor with a low hole effective mass.²¹⁰ This study acknowledged that Te_{Ca} antisites could lead to hole compensation but identified a possible extrinsic p-type dopant, Na_{Ca}, that should have a lower formation energy than Te_{Ca}. Using electron–phonon coupling calculations, the mobility of CaTe was computationally predicted to be ~20 cm² V⁻¹ s⁻¹. Related alkali-earth chalcogenide materials, including SrS and BaS, have been also studied as wide-gap semiconductors, though no conductivity reports could be found.^{211,212}

3.1.7. II-Ch Alloys and Composites. The II-Ch materials we just discussed can be alloyed with other isostructural binaries, swapping out cations or anions. Bowing in such binary alloy systems has been studied in depth (see Figure 11). Band gaps in isostructural A_xB_{1-x} alloys can be estimated using Vegard's law with an applied bowing correction

$$E_G(x) = xE_G(A) + (1 - x)E_G(B) - bx(1 - x) \quad (7)$$

where E_G(A) and E_G(B) are the band gaps of the end points A and B and b is the bowing parameter. One of the most technologically important alloys in this space is Cd_{1-x}Zn_xS, and other representative alloys include Cd_{1-x}Co_xS²¹³ and

Table 1. Experimentally Investigated Wide-Gap Binary Chalcogenides and Their Reported Optoelectronic Properties

compound	structure type	band gap (eV)	carrier type	dopant	conductivity (S cm^{-1})	refs
ZnS	ZB	~3.7–3.8	n	Al _{Zn}	$\sim 10^{-3}$	135
				F _S	$\sim 2 \times 10^{-7}$	137
ZnS	WZ	~3.9	p	Cu _{Zn}	$\sim 10^{-5}$	136
ZnSe	ZB	~2.7	n	Ga _{Zn}	20	149
				Cl _{Se}	~333	150
ZnTe	ZB	2.3	p	N _{Se}	0.02	148
			p	N _{Te}	25	153
				Cu _{Zn}	~ 0.33	154
				Sb _{Zn}	~30	155
MgS	ZB	~4.5				163
MgS	WZ	~4.87				163
MgSe	ZB	~3.6–4.05				163
MgTe	ZB	~3.5				67
	WZ	~3.0				67
MnS	WZ	3.88	p	V _{Mn} ¹⁷¹	$\sim 10^{-5}$	172
	ZB	3.8				169
	RS	2.8–3.2				163
MnSe	RS	2.5				174,175
	ZB	3.4				176
	WZ	3.5–3.8				177
MnTe	NC	1.3	p		$\sim 5\text{--}6$	41
	ZB	3.2				178
	WZ	2.7				41
CdS	WZ	2.5	n	In _{Cd}	~50	182
			p	Cu _{Cd}	2	192,193
	ZB	~2.3–2.4				184
	RS	~1.5–1.7				185
BeS	ZB	~5.5				202
BeSe	ZB	4.0–5.6				202,203
BeTe	ZB	2.7–2.8	p	N _{Te}	86	204
SnS ₂	layered P $\bar{3}m1$	~2.1–2.2	n	V _S	$\sim 1\text{--}10^{-7}$	221–223
		2.9	p	S-doped	10^{-7}	224
In ₂ S ₃	defect spinel I ₄₁ /amd	1.80–2.75	n	intrinsic	2×10^{-4}	227
				Sn _{In}	~30	228
TaS ₂	layered P ₆₃ /mmc	2.3	n		~100	163
HfS ₃	monoclinic P ₂₁ /m	3.1	p		0.01	163
γ -Gd ₂ S ₃	orthorhombic Pnma	3.4	n		0.004	163

$\text{Cd}_{1-x}\text{Mn}_x\text{S}$ (note the presence of magnetic cations). Alloys can also be formed between isostructural compounds with different cations and anions, for example, $\text{Zn}_x\text{Mg}_{1-x}\text{S}_y\text{Se}_{1-y}$ ¹⁶⁴ or with their oxide counterpart, for example, $\text{Cu}_{2-2x}\text{Zn}_x\text{O}_{1-y}\text{S}_y$ ^{214,215}. For example, n-type $\text{ZnO}_x\text{S}_{1-x}$ has been researched heavily as a front contact to CIGS solar cells.

An example of a II-Ch mixed with a nonisostructural and nonisovalent binary is the ternary space of $\text{Cu}_x\text{Zn}_{1-x}\text{S}$ heterovalent heterostructural alloys, also denoted as $\text{Cu}_x\text{S}: \text{ZnS}$ phase-separated composites past the solubility limit of Cu. This system has recently garnered attention due to its favorable combination of transparency and conductivity, and tunability of these properties, at low processing temperatures (25–100 °C). Cu mixing allows for hybridization with S 3p orbitals in the valence band.²¹⁶ Recent combinatorial sputtering across the full $\text{Cu}_x\text{Zn}_{1-x}\text{S}$ cation alloy space ($0 < x < 1$) demonstrated the stabilization of a metastable wurtzite $\text{Cu}_x\text{Zn}_{1-x}\text{S}$ alloy between two cubic binary end-points.²¹⁷ With 25 °C pulsed laser deposition, ZB and WZ $\text{Cu}_{0.3}\text{Zn}_{0.7}\text{S}$ alloy thin films have hole conductivities up to 40 S cm^{-1} , hole mobilities up to $1.4 \text{ cm}^2 \text{ V}^{-1} \text{ s}^{-1}$, and a direct band gap of ~3.1 eV, while in composite $\text{Cu}_x\text{S}: \text{ZnS}$ zincblende CBD films conductivity increases to 1000

S cm^{-1} and the “gap” decreases to ~2.4 eV. (Note: Band gaps are not well-defined in composites.) This is one of the highest reported p-type conductivities for a wide-gap chalcogenide. Such CBD films have been incorporated as the heterojunction emitter layer in Si solar cells and have been studied as TFTs (see section 4).²¹⁸ These studies demonstrate that exploring combinations of a wide-gap semiconductor (e.g., ZnS) and highly conductive semiconductor (e.g., Cu_xS) could be a promising design route for discovering new tunable, low thermal budget, wide band gap p-type semiconductors.

3.2. Other Binary M_xCh Chalcogenides

SnS₂ is a layered material stacked via van der Waals forces²¹⁹ and typically crystallizes in a $P\bar{3}m1$ space group in the 2H polytype with a stacking sequence X–M–XX–M–X.¹⁶³ SnS₂ has been reported in single crystals with a forbidden indirect gap of ~2.1–2.2 eV and a direct gap of 2.9 eV, though gaps have been reported in the literature between those values. A direct band gap of 2.2–2.4 eV is observed in SnS₂ thin films deposited by successive ionic layer adsorption and reaction,²²⁰ but the values differ in the *Semiconductors: Data Handbook* (2.07 eV indirect, 2.88 eV indirect).¹⁶³ The n-type conductivity of SnS₂ is reported to range widely from $\sim 1\text{--}10^{-7} \text{ S cm}^{-1}$, with carrier

concentrations 10^{13} – 10^{18} cm $^{-3}$ and electron mobilities in the 15–52 cm 2 V $^{-1}$ s $^{-1}$ range, depending on materials quality and deposition method.^{221–223} It has been hypothesized using DFT defect calculations that sulfur vacancies V_S act as donors to dominate n-type conductivity,²²² while in CVD grown crystals Cl $_S$ impurities are the dominant donors.²²⁴ Carriers perpendicular to the c axis (in plane) have normal lattice scattering (phonon scattering), while those parallel to c axis (out of plane) conduct via activated hopping. p-type doping has been reported by adding excess sulfur, but conductivity is only $<10^{-7}$ S cm $^{-1}$, and only one report of p-type SnS $_2$ exists, to our knowledge.²²⁴ A high computed ionization potential of 9.54 eV and electron affinity of 7.30 eV suggest application of SnS $_2$ as an n-type buffer layer to thin film solar cells would be difficult (see Figure 24).

In $_2$ S $_3$ is stable at room temperature as β -In $_2$ S $_3$, an ordered defect spinel structure that crystallizes in a $I4_1/AMD$ space group, although a higher temperature phase and an amorphous phase have also been reported. The energy gap of β -In $_2$ S $_3$ polycrystalline thin films has been reported within the range of 1.80–2.75 eV.^{163,225,226} This discrepancy in the literature spans from whether β -In $_2$ S $_3$ is an indirect semiconductor, and from the possibility of mixed phases or off-stoichiometry. The conductivity mechanism has been studied in single crystal films, with undoped n-type conductivity of 2×10^{-4} S cm $^{-1}$ at room temperature. It has been self-doped with S, with the band gap increasing to 2.43 eV in In $_2$ S $_{3.9}$. Extrinsicly, it has been substituted with O $_S$ to raise the gap,²²⁷ and doped n-type with Sn $_{In}$ to increase conductivity (~ 30 S cm $^{-1}$),²²⁸ as well as Na $_{In}$,²²⁹ V $_{In}$,²³⁰ and Mn $_{In}$,²³¹ by a variety of physical and chemical synthesis methods. No reports of p-type doping could be found. In $_2$ S $_3$ has been investigated as a replacement buffer layer to CdS in CIGS, CdTe and CZTS solar cells (see section 4.1).

Wide-gap III–Se semiconductors have historically been studied for their close lattice match to Si and for Si passivation, but recent work suggests them as possible p-type TCs. Al $_2$ Se $_3$ crystallizes in a tetrahedrally coordinated hexagonal Cc structure and has a wide band gap of 3.1 eV.²³² Defect calculations predicted potential p-type conductivity in Al $_2$ Se $_3$ with Mg $_{Al}$ and N $_{Se}$ doping,¹⁴⁴ and this material has a low predicted hole effective mass of 0.56. Layered GaSe (P6 $_3/mmc$) is also found to have a low planar effective mass of 0.25, and a mixture of Ga and Se p-states comprising the VBM states. Defect formation energy calculations suggest Zn $_{Ga}$ and P $_{Se}$ as appropriate dopants, but not alkalis nor N $_{Se}$ doping. Experimental measurements reveal a gap of 2 eV. Ambipolar doping has been reported in single crystals, presumably undoped p-type and Sn-doped n-type with hopping conductivity in both cases,²³³ but doping has not been explored in depth.

In Table 1, we tabulate all the experimentally investigated binaries mentioned above and other wide-gap binary chalcogenide semiconductors that merit further investigation into dopability. We list their structure type, gap, doping information, and electronic properties, as reported in the references above and the *Semiconductors: Data Handbook*.¹⁶³ Computationally predicted wide-gap compounds with p-type conductivity are tabulated in Table 4. Other wide-gap binary chalcogenides with electronic properties that have not been measured and computed materials that have not been confirmed p-type are tabulated in the Supporting Information.

3.3. Ternary Chalcopyrite I-III-Ch $_2$ Compounds

We now turn our attention to ternary wide-gap chalcogenide semiconductors. In the I $_B$ $^{+}$ III $^{3+}$ Ch $^{2-}$ ternary chalcopyrite

category (simplified as I-III-Ch $_2$ herein), the group I $_B$ transition metal cation is Cu $^{1+}$ or Ag $^{1+}$, group III metal cation is Al $^{3+}$, Ga $^{3+}$, or In $^{3+}$, and the chalcogen anion Ch $^{2-}$ is S $^{2-}$, Se $^{2-}$, or Te $^{2-}$. Wide-gap chalcopyrites have been investigated in depth for over 50 years for their intriguing properties and applications.^{234–237} Their name stems from the chalcopyrite mineral CuFeS $_2$, and their structure is common for P and As anions, as well as chalcogens. Figure 10a shows the crystal structure of a

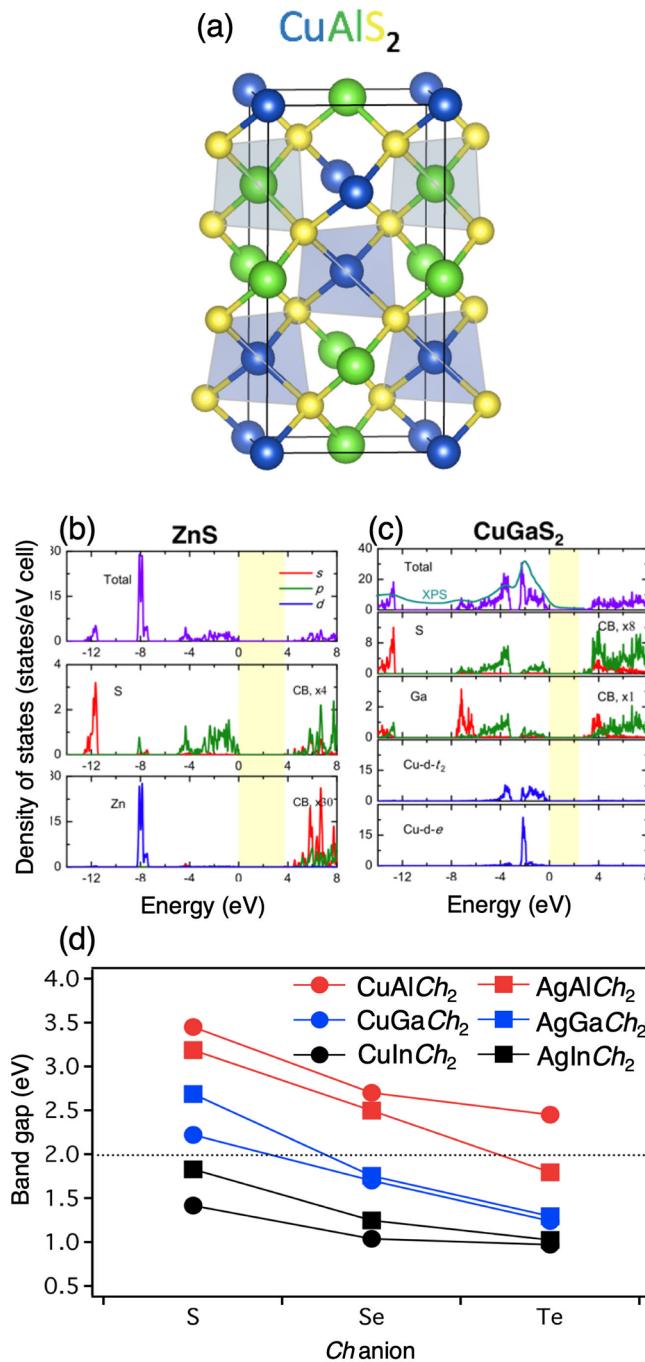


Figure 10. Illustration of (a) the chalcopyrite structure, represented by CuAlS $_2$, and the DFT+U+G $_0$ W $_0$ density of states from Zhang et al.²³⁹ of (b) zincblende ZnS compared to (c) chalcopyrite CuGaS $_2$, indicating p–d hybridization at the VBM in the chalcopyrite structure. Reproduced with permission from ref 239. Copyright 2015 Elsevier. (d) Experimentally measured band gaps of I-III-Ch $_2$ semiconductors.

Table 2. Experimentally Investigated Wide-Gap Ternary Chalcogenides and Their Reported Optoelectronic Properties

compound	structure type	band gap (eV)	carrier type	dopant	conductivity (S cm^{-1})	refs.
CuAlS ₂	chalcopyrite	~3.4–3.5	p	intrinsic	bulk (0.9)	248
				Cu-rich	thin film (0.016)	249
				S-rich	250	30
				As _S	4.6	11
				Zn _{Al}	1	243
				Mg _{Al}	63.5	252
					41.7	253
CuAlSe ₂	chalcopyrite	~2.6–2.7	p	near-stoichiometry	3.3×10^{-3}	255
				Cu-rich	123	255
			n	Al-rich	2.3×10^{-3}	255
				intrinsic	50	256
CuAlTe ₂	chalcopyrite	~2.1–2.5	p		$\sim 10^{-3}$	258
CuGaS ₂	chalcopyrite	2.22–2.55	p		bulk (1.7)	265
					thin film (0.7)	266
					single crystal (0.83)	264
AgAlS ₂	chalcopyrite	~3.2				273
AgAlSe ₂	chalcopyrite	2.5–2.7				276
AgAlTe ₂	chalcopyrite	~2.3				278
AgGaS ₂	chalcopyrite	~2.7	p		$< 10^{-5}$	279
BaCu ₂ S ₂	α -orthorhombic	2.1–2.5	p		0.1–53	12
BaAg ₂ S ₂	CaAl ₂ Si ₂ -type	2 (calculated)				302
Cu ₃ TaS ₄	sulvanite	3	p		1.6	132
Cu ₃ TaSe ₄	sulvanite	2.35	p		3×10^{-3}	307
Cu ₃ NbS ₄	sulvanite	2.6	p		0.1–0.2	308
Cu ₃ NbSe ₄	sulvanite	~2.2	p		1.9	309,310
Cu ₃ PS ₄	enargite (sulvanite-like)	2.38	p		0.2–1.0	314
Cu ₃ P(S ₃ Se)	enargite (sulvanite-like)	2.06	p		0.2–1.0	314
Ag ₃ PS ₄	enargite (sulvanite-like)	2.88 (calculated)	p			315
Ag ₃ PSe ₄	enargite (sulvanite-like)	2.09 (calculated)	p			315

representative compound, CuAlS₂ with tetragonal $I\bar{4}2d$ space group, consisting of tetrahedral coordination of anions and cations. The chalcopyrite structure is an isoelectronic ternary analog of the MCh zincblende structure, described previously, with a unit cell twice as large and with metal species I and III alternating between sites. It is distinct from the MCh zincblendes because of its cation ordering and resulting tetragonal distortion, resulting from unequal I-Ch and III-Ch bond lengths, and quantified by an anion displacement parameter μ .²³⁸ The chalcopyrites have p–d and s–p hybridization at the VBM and CBM of I–III-Ch₂, respectively, compared to a single orbital p and s character bands in II-Ch. This is demonstrated in Figure 10b and 10c for representative structures of zincblende ZnS and chalcopyrite CuGaS₂.

Structural distortions, p–d hybridization, and cation electronegativity differences cause gaps of I–III-Ch₂ to be significantly lower than their binary counterparts.²³⁸ However, these three features lead to a high propensity for p-type doping, and even ambipolar doping in many cases. The VBM p–d hybridization and the resulting exceptionally high dispersion at the VBM enables high hole mobilities.²³⁹ For example, the hole effective mass of CuAlS₂ is approximately ten times lower than that of delafossite CuAlO₂ (the prototypical p-type TCO) and that of CuAlSe₂ is even lower. Similarly, the III-Ch bond distortion creates s–p hybridization at the CBM and leads to low electron effective masses and high electron conductivity if the material can be doped n-type. The chalcopyrite structure is highly tolerant to off-stoichiometry, facilitating intrinsic doping and the tuning of properties.²⁴⁰ Intrinsic p-type dopants are typically group I vacancies (V_I) and group I on group III antisites (I_{III}),

while intrinsic n-dopants may be chalcogen vacancies (V_{Ch}) and group III on group I antisites (III_I), assuming they are sufficiently shallow. Additionally, it has been postulated that cation-terminated grain boundaries in chalcopyrites actually help increase p-type mobility in polycrystalline samples.²⁴¹

Considering all the ion combinations discussed, the I–III-Ch system contains 18 possible chemistries. Figure 10d displays the experimentally derived optical band gap of these materials as a function of chalcogenide anion (representative reports listed in Table 2). Generally, the band gap magnitude is positively correlated with the electronegativity of the Ch anion, with the electronegativity difference between the two cations, and with atomic number (e.g., decreases along Al, Ga, In). The various combinations of cations also influence the degree of intrinsic localization and covalent bonding tendencies of the Cu 3d (and Ag 4d) states, for example, shorter Cu–S bonds lead to increased p–d VB hybridization and decreased hole effective masses.²³⁹ Here, we summarize the eight stable semiconductors in this system whose reported experimental band gaps are above 2 eV: CuAlS₂, CuAlSe₂, CuAlTe₂, CuGaS₂, AgAlS₂, AgAlSe₂, AgAlTe₂, and AgGaS₂.

3.3.1. Cu(Al,Ga)Ch₂. CuAlS₂ (see Figure 10a) has the widest band gap (~3.4–3.5 eV) among all the I–III-Ch₂ chalcopyrite compounds and hence is the most transparent.¹⁶³ It was first investigated as a blue-UV LED material,^{242,243} then later as a transparent semiconductor,³⁰ and has been synthesized using a wide variety of bulk and thin film techniques.^{243–247} The p-type conductivity of undoped, near-stoichiometric CuAlS₂ only reaches 0.9 S cm⁻¹ (bulk)²⁴⁸ and 0.016 S cm⁻¹ (thin film).²⁴⁹ However, altering the I/III cation ratio allows for drastic changes

in electronic properties. Under Cu-rich and Al-deficient conditions ($\text{Cu}_{1+x}\text{Al}_{1-x}\text{S}_2$), the conductivity of bulk CuAlS_2 can reach up to 250 S cm^{-1} with high mobilities up to $21 \text{ cm}^2 \text{ V}^{-1} \text{ s}^{-1}$.³⁰ Similarly, bulk growth under S-rich conditions can increase conductivity to 4.6 S cm^{-1} , with lower mobilities of $0.4 \text{ cm}^2 \text{ V}^{-1} \text{ s}^{-1}$.¹¹ Antisite Cu_{Al} is a doubly ionized acceptor, but at near-stoichiometry its transition level $\epsilon(0/-)$ is deep and should trap holes.²⁵⁰ To qualitatively explain high off-stoichiometric conductivities, it has been calculated that the increased contribution of Cu 3d states to the VBM shifts the VB upward, decreasing the transition level and allowing for more shallow acceptor levels of Cu_{Al} .²⁵¹ This also decreases Cu–S bond length, further delocalizing the VBM. An alternative possible explanation is the presence of hard-to-measure Cu_xS impurities at Cu-rich synthesis conditions. In addition to intrinsic doping, extrinsic doping has been effective in enhancing conductivity. As_S, Zn_{Al}, and Mg_{Al} are found to be excellent p-type dopants for CuAlS_2 , with conductivities reaching 1 (thin film),²⁴³ 63.5 (thin film),²⁵² 41.7 S cm⁻¹ (bulk),²⁵³ respectively. CuAlS_2 has also been reported n-type dopable by Cd_{Cu}, Al_{Cu}, and Zn_{Cu} at high growth temperatures.²⁴² It is important to note that the optical band gap drops when p-doping the Al site, likely due to the increased VBM energy and presence of undetected Cu_xS impurities but does not under Cu-poor and S-rich conditions.^{11,248}

CuAlSe_2 has a reported experimental band gap at near-stoichiometry of ~ 2.6 – 2.7 eV and has been investigated for multiple applications, for example, blue LEDs, solar cells, and optical filters.²⁵⁴ Similar to CuAlS_2 , CuAlSe_2 is ambipolar dopable depending on the synthesis method and dopants. For example, CuAlSe_2 thin films grown by coevaporation have been reported p-type at near-stoichiometry with conductivity $3.3 \times 10^{-3} \text{ S cm}^{-1}$ and mobilities up to $18 \text{ cm}^2 \text{ V}^{-1} \text{ s}^{-1}$. Cu-rich conditions increased p-type conductivity nearly five orders to 123 S cm^{-1} , dropped mobility to $0.76 \text{ cm}^2 \text{ V}^{-1} \text{ s}^{-1}$ at hole concentrations of 10^{21} cm^{-3} , and lowered the gap to 2.5 eV .²⁵⁵ This corroborates the expectations of shifting the μ parameter, increasing the degree of p–d hybridization, and pushing the valence levels upward as discussed previously.²⁵⁵ Al-rich conditions convert conductivity to n-type ($2.3 \times 10^{-3} \text{ S cm}^{-1}$) and raise the gap to 2.87 eV , and a report of epitaxial MBE films also found intrinsically n-type conductivity (50 S cm^{-1}).^{255,256} Reported n-type extrinsic dopants are Zn_{Cu} and Cd_{Cu} though V_{Cu}, Zn_{Al} and Cd_{Al} p-type compensation causes systematic uncertainties.²⁵⁷

CuAlTe_2 , with reported gaps of ~ 2.1 – 2.5 eV, is p-type with typical high resistivities ($\sim 10^{-3} \text{ S cm}^{-1}$) and mobilities of ~ 5 – $6 \text{ cm}^2 \text{ V}^{-1} \text{ s}^{-1}$.²⁵⁸ Conductivity reportedly can reach up to $\sim 10 \text{ S cm}^{-1}$ at room temperature;²⁵⁹ however, its electronic properties have not been as heavily investigated as CuAlS_2 and CuAlSe_2 . The growth of CuAlTe_2 thin films by RF sputtering is p-type as-deposited²⁶⁰ but converted to n-type after a 140°C anneal presumably due to acceptor–donor compensation.²⁶¹ CuAlTe_2 was found to form a good Ohmic contact to Mo and has been investigated computationally and experimentally for thermoelectrics and solar cells, among other applications.^{261,262}

CuGaS_2 is a promising material for green LEDs, since its band gap is approximately 2.22 – 2.55 eV.^{163,263,264} Reported p-type conductivities of bulk, thin film, and single crystal CuGaS_2 samples are 1.7 (660°C anneal),²⁶⁵ 0.7 ,²⁶⁶ and 0.83 S cm^{-1} ,²⁶⁴ respectively. Mobilities have been reported in the single crystal sample up to $15 \text{ cm}^2 \text{ V}^{-1} \text{ s}^{-1}$, with hole concentration $4 \times 10^{17} \text{ cm}^{-3}$. This study revealed activated carrier transport in the

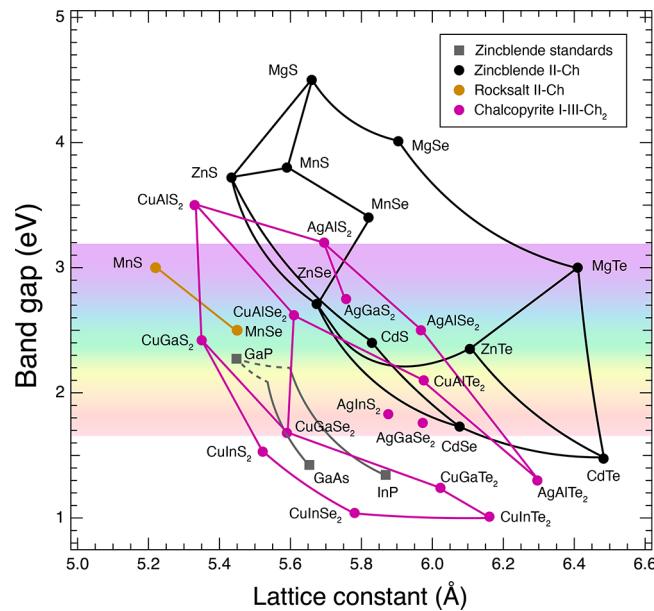


Figure 11. Room-temperature band gap vs lattice constant for the zincblende II–VI chalcogenides, rocksalt II–VI chalcogenides, and ternary I–III–VI₂ chalcopyrite chalcogenides discussed in this Review. A few binary standards are plotted for reference (dashed lines indicate structural phase transformations), and we include some structures below 2 eV to help conceptualize the alloy space. Bowing is plotted for the binary systems to align with literature reports.²⁹⁵ Bowing is not included for ternary systems, though it has been studied in-depth for many ternary chalcopyrites.²⁸⁵ We note that the zincblende structure is not the most thermodynamically stable polymorph for several of these systems (e.g., MnS, MnSe, CdS), but we plot zincblende for ease of visualization. Lattice constant data used to make this plot is from the Inorganic Crystal Structure Database (ICSD)^{35,36} and is discussed and tabulated in the Supporting Information.

temperature range of 5 – 300 K , and an activated hopping mechanism at temperatures less than 100 K .²⁶⁷ CuGaS_2 has been predicted intrinsically p-type and not ambipolar, and no n-type reports have been found.²⁶⁸ We note that CuGaS_2 has also been recently investigated as an intermediate band solar cell (IBSC) absorber, with Fe_{Ga}, Cr_{Ga}, Ti, Ge_{Ga}, and Sn_{Ga}^{269,270} deep defects. CuGaSe_2 and CuGaTe_2 have low gaps of 1.68 and 1.24 eV , respectively,²⁷¹ but can serve as alloy partners (see Figure 11). We note that $I42d$ chalcopyrite CuBS_2 has been computationally predicted as a promising p-type transparent conductor, with a HSE06 direct gap of 3.41 eV , m_h^* of 1 , and defect calculations suggesting p-type dopability.²⁷²

3.3.2. Ag(Al,Ga)Ch₂. AgAlS_2 has a comparable band gap ($\sim 3.2 \text{ eV}$) to CuAlS_2 ,²⁷³ though CBD synthesis yields a gap of 2.3 eV . However, it has been reported as unstable in air, which limits its practical applications.²⁷⁴ There are few studies of its electrical properties, but it has potential to be alloyed with other chalcopyrite semiconductors. We also note that mixed ionic-electronic conductivity in this system (and in AgGaS_2) has been reported.²⁷⁵ The experimental gap of AgAlSe_2 ranges from 2.5 to 2.7 eV ,²⁷⁶ but there are no studies of its n- or p-dopability to our knowledge. Computations predict deep extrinsic dopants Ge_{Al} and Sn_{Al} for use as an IBSC absorber.²⁷⁷ AgAlTe_2 has a band gap energy of $\sim 2.3 \text{ eV}$, in agreement with computational predictions, and has also garnered interest as an IBSC absorber.²⁷⁸

AgGaS_2 , with a gap of $\sim 2.7 \text{ eV}$,²⁷⁹ is considered a semi-insulating material because of its extremely low reported p-type

conductivity of $<10^{-5}$ S cm $^{-1}$ ^{280,281} though amorphous films have conductivities ~ 1 S cm $^{-1}$.²⁸² AgGaS₂ has been reported with both p-type and n-type conductivity, with low dopings and mobilities up to 30 cm 2 V $^{-1}$ s $^{-1}$ at room temperature.²⁸³ Under S-rich conditions, V_{Ag} or V_{Ga} lead to p-type doping, while in S-poor conditions (e.g., annealing in vacuum) V_S defects lead to n-type doping. The proposed dominant scattering mechanism is neutral impurity or acoustic phonon scattering.²⁸¹ We note that this compound has the highest effective mass out of all of the I–III–Ch₂ chalcopyrites. AgGaSe₂ and AgGaTe₂ have gaps below 2 eV. Replacing Ag with Li to form LiAlTe₂ results in a compound with an HSE03 gap of 3.11 eV and m_{h}^* of 0.73, though dopability has not been studied.²¹⁰

3.3.3. I–III–Ch₂ Alloys. The I–III–Ch₂ semiconductors can form various multinary alloys to stabilize polymorphs and to tailor the band gap, conductivity, and band edges toward a particular application. To assist in visualization of this alloy space, Figure 11 plots the band gap versus lattice constants for all of the I–III–Ch₂ chalcopyrite structures discussed previously, as well as a few others with gaps below 2 eV. Plotted alongside are the II–Ch zincblende compounds discussed in section 3.1, and binary zincblende III–V semiconductors GaP, GaAs, and InP for reference. Note that the effects of band gap bowing in chalcopyrites are not plotted, but many of these band gap dependencies have been shown computationally and experimentally to be close to linear with bowing parameters usually less than 0.5 eV (see below).^{238,284,285} Also, alloy band gaps are only drawn here between isostructural systems with one substitution, though nonisostructural and multicomponent alloying are regularly utilized across this space, for example, zincblende (Be,Mg,Zn)Se used for UV lasers²⁸⁶ and quaternary alloys CuAl_xGa_{1-x}(S_{1-y}Se_y)₂.²⁸⁷ We briefly discuss three strategies—alloying I, III, or Ch ions—and mention representative chalcopyrite alloys.

(Cu,Ag)-III-Ch₂. By alloying Cu–III–Ch₂ with Ag–III–Ch₂, one can obtain Cu_xAg_{1-x}–III–Ch₂. For example, Cu_xAg_{1-x}AlS₂ polycrystalline thin films prepared by chemical spray pyrolysis at 360 °C have been reported, albeit with a tendency to oxidize due to residual oxidant in the precursor. It was observed that the optical band gap changes nonlinearly with respect to x , though bowing parameter was not reported.²⁸⁸ Structural and optical properties of bulk Cu_xAg_{1-x}GaS₂ materials have been investigated, with a large bowing parameter of 0.8 eV.²⁸⁹

I-(Ga,Al)-Ch₂. Alloys of CuGa_{1-x}Al_xS₂ were found experimentally to fit Vegard's law, with a near-linear gap versus lattice constant relation and a bowing parameter of 0.34 eV.^{290,291} CuGa_{1-x}Al_xSe₂ has been more intensively investigated for its absorption, and has a reported bowing parameter of 0.28 eV.^{246,285} In particular, Co_{Cu} doping has been explored to alter absorption.^{292,293} This composition has also been deposited as a layered heterostructure, which is another strategy to achieve a mixture of properties.

I–III–(S,Se,Te)₂. CuAl(S_{1-x}Se_x)₂ single crystals have a reported bowing parameter of 0.34 eV, while that of CuGa–(S_{1-x}Se_x)₂ is approximately zero.²⁸⁵ Both systems have been studied as solar absorbers. Transport properties of CuAl–(S_{1-x}Se_x)₂ have been computed for use in thermoelectrics, finding p-type conductivity and a low theoretical power factor.²⁹⁴

3.4. Other Ternary Chalcogenides

3.4.1. α -BaM₂Ch₂, Pnma Structure. BaCu₂S₂ exists in two structures, a low-temperature orthorhombic structure (*Pnma*, α –

BaCu₂S₂)²⁹⁶ and high-temperature layered tetragonal structure (*I4/mmm*, β -BaCu₂S₂).²⁹⁷ The BaCu₂S₂ reviewed here as a wide band gap semiconductor is the α phase, and we note that β -BaCu₂S₂ is primarily investigated for its thermoelectric properties.²⁹⁸ As shown in Figure 12a, Ba occupies 7-fold S-coordinated sites while Cu atoms are tetrahedrally coordinated by S. In contrast with the layered delafossite structure, Cu-centered tetrahedrons are uniformly distributed in the 3D crystal. BaCu₂S₂ has a direct gap (see Figure 12b) reported experimentally between 2.1 and 2.5 eV in thin films.^{12,299,300} BaCu₂S₂ has been synthesized by RF sputtering, reaching hole mobilities of 3.5 cm 2 V $^{-1}$ s $^{-1}$ at dopings of $\sim 10^{19}$ cm $^{-3}$, and a conductivity of 17 S cm $^{-1}$ ³⁰⁰ as well as by spin coating, reaching higher dopings of $\sim 4 \times 10^{20}$ cm $^{-3}$ and conductivities up to 33.6 S cm $^{-1}$. This high p-type conductivity has been explained due to (1) short (~ 2.71 Å) Cu–Cu distances along a one-dimensional chain, allowing for a broad band along which hole conductivity takes place (see Figure 12c),²⁹⁹ (2) hybridization of S 3p and Cu 3d states at the upper VB, resulting in low hole effective mass of ~ 0.8 ,³⁰¹ (3) holes from V_{Cu} acceptors, and (4) a notably high ionization energy compared to other p-type chalcogenides (4.84 eV).³⁰² The p-type conductivity is limited by V_S donor defects.³⁰³ Combinatorial RF sputtering was used to explore the influence of off-stoichiometries and processing temperature on BaCu₂S₂ properties, as shown in Figure 12d,¹² finding conductivity to increase from 0.1 to 53 S cm $^{-1}$ as the film transforms from amorphous to crystalline at a processing temperature of 250 °C. Higher processing temperatures lead to a drop of conductivity and increase in absorption. Both Ba and Cu off-stoichiometry can increase the conductivity at high processing temperatures, though degenerate doping limits this

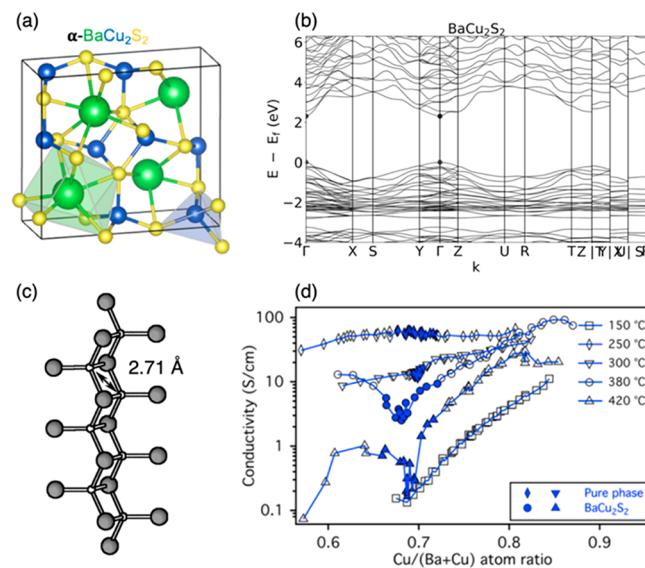


Figure 12. (a) α -BaCu₂S₂ unit cell, (b) electronic band structure of α -BaCu₂S₂ from the Materials Project database, with a scissor operation applied to correct for experimental band gap,²⁹⁹ (c) 1D chains of Cu–S within the structure from Park and Keszler,²⁹⁹ where small circles are Cu atoms and large circles are S atoms, and (d) conductivity of α -BaCu₂S₂ as a function of processing temperature and Cu/(Ba+Cu) ratio.¹² Open circles indicate the presence of phase segregation within the film. Panel c is reproduced with permission from ref 299. Copyright 2002 the American Institute of Physics. Panel d is reproduced with permission from ref 12. Copyright 2017 the American Chemical Society.

effect at lower temperatures. The combination of reasonably high transparency, high p-type conductivity, and moderate processing temperatures makes α -BaCu₂S₂ a promising wide band gap chalcogenide semiconductor.

The semiconducting properties of BaCu₂Se₂ and BaCu₂Te₂ have also been characterized, but they are not discussed here because of their gaps below 2 eV.³⁰⁴ BaAg₂S₂ (*I*4/*mmm*, not to be confused with its *P*3*m*1 polymorph) has been calculated with HSE to have a gap just greater than 2 eV, but its mobility and conductivity have not been explored experimentally.³⁰² Other wide-gap compounds have been computationally predicted in this structural family, including SrCu₂S₂ (HSE gap 2.27 eV) and SrCu₂Se₂ (HSE gap 2.03 eV), with formation energies just above the convex hull (E_{hull} of 0.054 eV/atom and 0.027 eV/atom, respectively) according to theoretical calculations³⁰² but are difficult to synthesize.¹² It is possible that the Cu–Cu or Ag–Ag chains and hybridized VBMs could lead to high hole conductivities in these alternative structures as well.

3.4.2. Cu₃MCh₄ Sulfvanite-like Materials. Compounds of the form Cu₃MCh₄ represent a group of copper-based chalcogenide semiconductors, where M is group V_B transition metal V, Nb, Ta, and Ch is S, Se, Te. They share the cubic sulfvanite structure (space group *P*43*m*), which leads to isotropic optical and electrical properties. Figure 13a illustrates the structure for representative compound Cu₃TaS₄. M cations are located at the corner of the unit cell, while Cu cations are edge centered. All M and Cu cations are tetrahedrally coordinated by Ch anions. This isotropic cubic structure avoids the need for special crystal substrates for epitaxial growth of common anisotropic Cu based wide band gap p-type semiconductors, which also require high growth temperatures and are difficult to make Ohmic contact to.¹⁰⁹ Kehoe et al. calculated indirect fundamental band gaps for this system, which decrease down the Ch group and up the M group. The band structure of Cu₃TaS₄ is shown in Figure 13c and corresponds to an average electron effective mass of 1.36 and a hole effective mass of 1.01, which could lead to high hole mobilities.³⁰⁵ Similar to the other Cu-based chalcogenides, Cu 3d states mix with Ch np states at the

VBM, helping delocalize the hole transport. The vacant center of the cubic unit cell creates a “channel” along the (100) crystallographic plane, opening a pathway for ionic conductivity.³⁰⁶ Considering the scope of this Review, we focus on the wide-gap sulfvanites Cu₃TaS₄, Cu₃TaSe₄, Cu₃NbS₄, and Cu₃NbSe₄.

Cu₃TaS₄ thin films prepared by ALD are reported to have an indirect band gap of 2.7 eV. In contrast, computed PBEsol+U gaps are 2.1 eV (indirect) and 2.6 eV (direct).¹³² Polycrystalline PLD films have an absorption onset at 3 eV, hole conductivities of 1.6 S cm⁻¹, mobilities of 0.2–0.4 cm² V⁻¹ s⁻¹ limited by sample morphology, and hole concentrations 5 × 10¹⁹ cm⁻³. The gap of Cu₃TaSe₄ drops to 2.35 eV (computed indirect 1.71 eV and direct 2.22 eV).¹³ Synthesized pellets confirm p-type conductivity according to Seebeck measurements, but has only been reported at ~3 × 10⁻³ S cm⁻¹.³⁰⁷ Cu₃NbS₄ has a computed indirect gap of 1.82 eV and direct gap of 2.3 eV, with a reported experimental optical gap of ~2.6 eV.³⁰⁸ Its effective mass is similar to Cu₃TaS₄, and a hole conductivity of 0.1–0.2 S cm⁻¹ was reported for sintered pellets.³⁰⁸ Similarly, bulk Cu₃NbSe₄ has been synthesized from stoichiometry elements.^{307,308} Its predicted gap is below 2 eV, but a direct optical gap has been reported in the literature as ~2.2 eV.³⁰⁹ P-type conductivity was measured up to 1.9 S cm⁻¹ in pellets. Synthesis of a p–n junction has been reported by thermal deposition of Cu₃NbSe₄ on an n-type silicon substrate.³¹⁰ Computational alloy studies found direct and indirect band gaps to vary almost linearly with *x* in solid solutions of Cu₃Ta(S_{1-x}Se_x)₄, Cu₃Nb(S_{1-x}Se_x)₄, and Cu₃Ta_{1-x}Nb_xS₄.³⁰⁷ This was confirmed in experimental studies of Cu₃Nb(S_{1-x}Se_x)₄, finding *x* = 0.4 to have the highest alloy conductivity of ~3 S cm⁻¹ at room temperature.³⁰⁸ Single-crystal Cu₃VS₄ has reported p-type conductivity ranging from 10⁻³–10 S cm⁻¹,³¹¹ with a high Hall mobility of approximately 4 cm² V⁻¹ s⁻¹. A database screening of ternary compounds predicts an HSE06 gap of 3.68,²⁷² but the experimentally reported gap is ~1.3 eV.³¹² Cu₃VSe₄ and Cu₃VTe₄ are p-dopable but have even lower gaps.

Cu₃PCh₄ has the same stoichiometry as Cu₃MCh₄, but its crystal structure is slightly different (i.e., “sulfvanite-like”) and P belongs to group V_A. Single-crystal X-ray diffraction of Cu₃PS₄ shows that it crystallizes in either an enargite structure or orthorhombic wurtzite-derived structure with the space group *Pmn2* or *Pmn2*₁.³¹³ As in Cu₃TaS₄, all cations are tetrahedrally coordinated by Ch anions. Single crystals of Cu₃PS₄ (indirect optical band gap of 2.38 eV) and Cu₃P(S₃Se) (indirect optical band gap of 2.06 eV) have also been prepared by chemical vapor transport, resulting in p-type conductivity of 0.2–1.0 S cm⁻¹, and they have been implemented as cathodes for photoelectrolysis of water.³¹⁴ In addition, by replacing Cu with Ag, it has been calculated that Ag₃PS₄ (band gap of 2.88 eV) and Ag₃PSe₄ (band gap of 2.09 eV) are potential photocatalyst candidates.³¹⁵ A compound with a similar structure, KAg₃PS₄, has been predicted from first-principles to have a gap of 2.53 eV and m_{h}^* of 0.77, but dopability is not known.²¹⁰

3.4.3. ABC₂ Delafossites. The first predicted p-type wide-gap conducting oxide was CuAlO₂, which crystallizes in the delafossite structure (*R*3*m* space group) and was selected based on chemical modulation of the valence band.⁶ Subsequently, other delafossite oxides were synthesized as p-TCOs, including the highly conductive (albeit rather absorbing) Mg-doped CuCrO₂³¹⁶ and ambipolar CuInO₂.³¹⁷ Cu-based delafossites of the ABO₂ structure have been the prototypical TCO candidates because of their structural A–O–B–O–A–O channel for hole

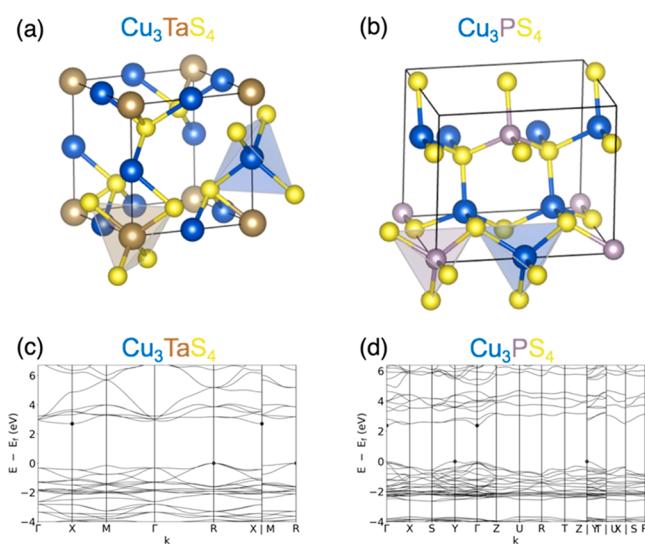


Figure 13. (a) Crystal structure of sulfvanite Cu₃TaS₄, (b) sulfvanite-like Cu₃PS₄, and (c, d) their corresponding GGA electronic band structures from the Materials Project database, with a scissor operation applied to correct for experimental band gap values.

KYS ₂	BaZrS ₃ [*]	Cs ₂ Zn ₃ Se ₄ [*]	La ₂ O ₂ Se	ZrOS
<i>R</i> 3̄2/ <i>m</i> delafoelite	<i>Pnma</i> perovskite	<i>Ibam</i>	<i>P</i> 3̄ <i>m</i> 1 oxyselenide	<i>P</i> 2 ₁ 3 oxysulfide

Figure 14. Chemical compositions and crystal structures of a representative set of computationally predicted wide-gap p-type dopable chalcogenides discussed in the text, with polyhedra to emphasize coordination. “*” indicates a new material not present in the ICSD or Materials Project database when the prediction study was performed.

conductivity, hybridized delocalized VBM from Cu 3d and O 2p orbitals, and closed d-shells to minimize visible absorption. It is reasonable that these design parameters could translate to chalcogenides, yet to date no wide-gap delafoelite chalcogenides have been investigated experimentally as transparent conductors. This may be due to polymorphism; note that CuAlS₂, though similar in stoichiometry, crystallizes as a chalcopyrite not a delafoelite.

Anticipating promise in this class of ternary chalcogenides, assuming they can be stabilized, computationally predicted wide-gap oxide and chalcogenide delafoelite compounds ABCh₂ (Ch = O, S, Se, Te) for p-type dopability have been recently investigated.¹¹² This study looked not only at materials in the Materials Project, but used a global structure prediction algorithm to propose 79 new compounds. After screening for wide HSE06 gap (>2 eV), low m_h^* (>1.5), and low E_{hull} , the following class of Y- and Sc-based delafoelites emerged from the selection criteria: AYS₂ (A = Ag[†], K, Au^{*}), ASCs₂ (A = K, Rb, Au^{*}), AYSe₂ (A = K^{*}, Cs), KScSe₂^{*}, and BaCaTe₂^{*}, with “*” indicating a new material not present in the ICSD or Materials Project database at the time of publication and “[†]” indicating a structure which, during the structure relaxation calculation, transformed from delafoelite to a more stable structure (see Supporting Information). In particular, AgYS₂ was recommended for synthesis, with an HSE gap of 3.16 eV and a hole effective mass of 0.71. The crystal structure of another promising compound, KYS₂, is shown in Figure 14 for reference. Branch point energy calculations suggested midgap Fermi stabilization energies for nearly all of these compounds, which is, as discussed in section 2.4.1, not conclusive of doping type and thus defect calculations are still needed. This study is aimed toward finding p-type transparent conductors, but these predicted structures could also be used for other applications, such as those taking advantage of their magnetic properties.

3.4.4. ABCh₃ Perovskites. Perovskites are another class of ternary materials common as both n-type and p-type transparent conducting oxides, for example, n-type CdSnO₃ (CTO),³¹⁸ n-type La:BaSnO₃,³¹⁹ p-type In:SrTiO₃ (ISTO),³²⁰ and p-type LaCrO₃.³²¹ A computational study screening for new sulfide perovskite materials as photoelectrochemical (PEC) absorbers discovered several compounds with wide band gaps ($E_G > 2$ eV) and low hole effective masses ($m^* < 1$) that could be investigated as p-type transparent conductors, including BaZrS₃ (see Figure 14), BiGaS₃, BiScS₃, CaZrS₃ and ZrCdS₃

(see Supporting Information for other compounds and more information).³²² These structures were screened for defect tolerance to ensure no defect states were present in the middle of the gap, though p-type dopability was not confirmed and remains to be investigated.

3.4.5. A₂B₃Ch₄ and Dimensional Reduction. With the exception of the materials discussed in section 3.1, many binary chalcogenides exhibit gaps lower than 2 eV. Dimensional reduction is an interesting strategy to expand the space of wide band gap ternary compounds by starting with small band gap binary constituents and widening their gaps.³²³ For example, small gap binary chalcogenides MCh (Ch = S, Se, Te) can achieve a wider gap by admixing with Cs₂Ch to effectively reduce dimensionality (i.e., introduce layers) and reduce orbital overlap. A trade-off of this procedure, however, is a decreased dispersion due to weakened covalent bonding and thus larger hole effective masses, which is the opposite trend as going from II-Ch to I–III-Ch₂ material systems. On the basis of this method, a dimensional reduction on ZnCh and Cs₂Ch was performed, and Cs₂Zn₃Se₄ (see Figure 14) and Cs₂Zn₃Te₄ ternaries were proposed as promising p-type TCs, with HSE06 gaps of 3.61 and 2.82 eV and hole effective masses of 1.23 and 1.25, respectively. Undoped Cs₂Zn₃Se₄ and Cs₂Zn₃Te₄ were found to be intrinsically p-type materials. However, the free hole concentration may be limited by low energy of native donor defects, for example, Zn interstitials Zn_i.³²⁴ Another dimensional reduction study with HgCh proposed Tl₂Hg₃S₄ and K₂Hg₃S₄ with gaps 2.22 eV and 2.2–2.6 eV, respectively.³²⁵ The dimensional reduction strategy has only been applied to a few classes of binary chalcogenides, which have yet to be explored experimentally, so this strategy could benefit from further exploration.

3.4.6. A₃BCh₃ and Other Ternaries. Cu₃SbS₃ with the wittichenite structure (*P*2₁2₁2₁ space group), has a computed HSE gap of 2.02 (indirect) and 2.14 (direct), and nanowires have been reported with an experimental optical gap of 2.95 eV.³²⁶ This material has been doped with O₈ to raise the gap. A screening of antimony based thermoelectric sulfides computed Li₃SbS₃, Na₃SbS₃, and Ca₂Sb₂S₅ to have gaps of 2.96, 3.14, and 2.11 eV, respectively, and low hole effective masses (not reported).³²⁷ To our knowledge these materials have not yet been synthesized experimentally. This suggests incorporating information learned through screenings of thermoelectric materials to find new wide-gap chalcogenides. Other wide-gap

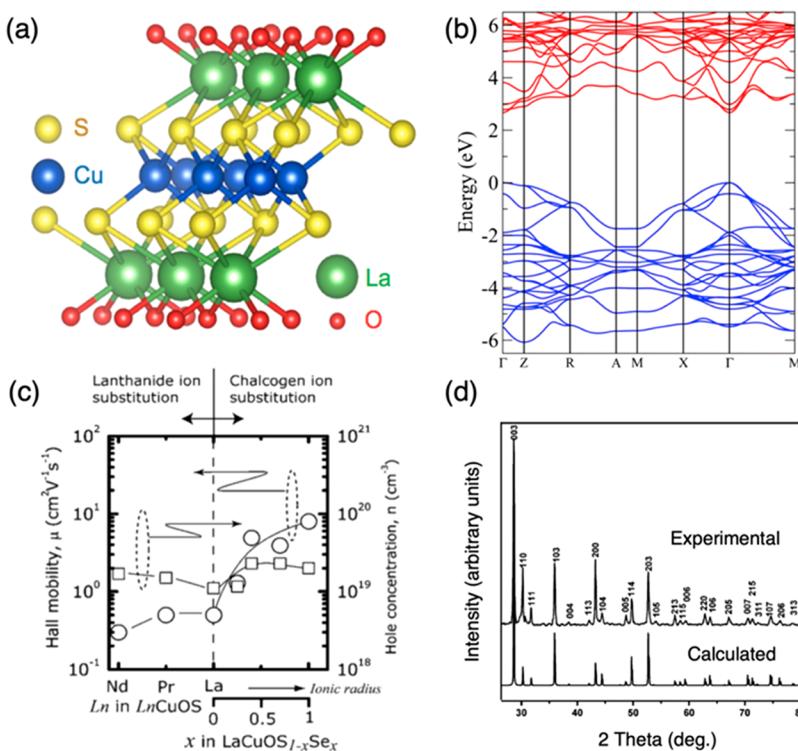


Figure 15. (a) Layered structure of LaCuOS. (b) HSE06 electronic band structure of LaCuOSe. Adapted with permission from ref 332. Copyright 2014 The Royal Society of Chemistry. (c) Hole transport properties of LnCuOCh ($\text{Ln} = \text{La}, \text{Pr}, \text{Nd}; \text{Ch} = \text{S}_{1-x}\text{Se}_x$) at 300 K as a function of chemical composition.³²⁸ Reproduced with permission from ref 328. Copyright 2004 Springer. (d) Experimental and theoretical X-ray diffraction powder patterns of LaCuOTe.³³⁶ Reproduced with permission from ref 336. Copyright 2007 Elsevier.

ternary chalcogenides predicted computationally include spinels and spinel-like $AB_2\text{Ch}_4$ compounds e.g. Ba_2GeSe_4 , Ba_2SiSe_4 , (both predicted p-type dopable), SrAl_2Se_4 , Al_2ZnS_4 (unlikely p-type dopable), and Al_2CdS_4 , as well as $\text{Ba}_2\text{B}_2\text{Se}_6$ and IrSbS , among others (see Table 4 and Supporting Information). In Table 2, we tabulate the experimentally verified ternary chalcogenides mentioned above. At the end of the table and in the Supporting Information, we include some other experimentally achieved ternary chalcogenides with wide band gaps that have not to our knowledge been explored in-depth for their electronic properties.

3.5. Quaternary and Mixed-Anion Chalcogenides

Mixing chalcogenides with oxygen or anions from other groups (e.g., halides), typically in layered motifs, results in wide band gap mixed-anion chalcogenides, such as LnCuOCh ($\text{Ln} = \text{La}, \text{Pr}, \text{Nd}$) and MCuChF ($\text{M} = \text{Ba}, \text{Sr}$).

3.5.1. LnCuOCh. We limit our discussion to LaCuOCh as a representative of the LnCuOCh oxychalcogenides family, since it has been most extensively investigated. (Pr,Nd)CuOCh have similar optoelectrical properties including band gap and p-type doping, but chalcogen type significantly influences carrier concentration as shown in Figure 15c.³²⁸ Reported conductivities are in the planar direction. We note that these compounds are difficult to make Ohmic contact with due to their layered, anisotropic structure, and that no reports of n-type conductivity could be found in any of these systems.

LaCuOS thin films have been prepared by RF-sputtering with a direct band gap of 3.1 eV, and p-type conductivity confirmed by positive Seebeck coefficients.³²⁹ Its undoped conductivity of $1.2 \times 10^{-2} \text{ S cm}^{-1}$ can be increased to $2.6 \times 10^{-1} \text{ S cm}^{-1}$ by partial substitution of La with divalent cations like Sr^{2+} .³³⁰

Figure 15a shows the alternative stacking of La–O and Cu–S layers.

By substituting S with Se to form LaCuOSe, the band gap decreases from ~3.1 to ~2.8 eV but remains direct.³³¹ Figure 15b illustrates the HSE06 electronic band structure of LaCuOSe and its increased VBM dispersion due to Cu 3d and Se 4p mixing, with a VBM effective mass in the Γ –M direction of 0.30.³³² Epitaxial thin films of LaCuOS_{1-x}Se_x solid solutions have been prepared to investigate hole transport properties, as shown in Figure 15c. The Hall mobility increases with x between $\sim 0.5 \text{ cm}^2 \text{ V}^{-1} \text{ s}^{-1}$ for LaCuOS and $8 \text{ cm}^2 \text{ V}^{-1} \text{ s}^{-1}$ for LaCuOSe. This mobility is high for typical p-type transparent conductors, and the increase with x is expected because of increased hybridization with Cu 3d. The hole concentrations in undoped LaCuOS_{1-x}Se_x are around 10^{19} cm^{-3} to 10^{20} cm^{-3} , so the doping is close to degenerate. Mg_{La} has been shown to degenerately dope LaCuOSe, increasing carrier concentration by an order (up to $2 \times 10^{20} \text{ cm}^{-3}$), while only decreasing mobility by half and raising hole conductivity up to the high reported value of 140 S cm^{-1} .³³³ The layered structure induces a distinctive conduction mechanism in LaCuOSe. It was initially proposed that hole generation occurs in the $(\text{La}_2\text{O}_2)^{2+}$ layer, then holes are transported through the $(\text{Cu}_2\text{Ch}_2)^{2-}$ layer (hole conduction layer), successfully avoiding the influence of ionized impurity scattering.³³⁴ It was later suggested by computation that the heavy hole doping from Mg may be due to the off-stoichiometry of Cu and Se rather than Mg doping at the La sites and that Sr should be a more optimal dopant than Mg.³³² Unlike LaCuOS and LaCuOSe, LaCuOTe has an indirect band gap because of the stronger La–Te interactions compared with other La–Ch.³³⁵ A comparison of experimental and theoretical XRD patterns for LaCuOTe is shown in Figure 15d to demonstrate a

single phase sample without other impurities.³³⁶ Synthesis of a ceramic pellet of LaCuOTe yielded an optical band gap of 2.31 eV, conductivity of 1.65 S cm^{-1} , and exceptionally high Hall mobility of $80 \text{ cm}^2 \text{ V}^{-1} \text{ s}^{-1}$.³³⁶ We note that other quaternary lanthanum copper oxysulfides, such as $\text{La}_3\text{CuO}_2\text{S}_3$ (gap of 2 eV),³³⁷ have been investigated, suggesting further exploration of this chemistry, but electronic properties have not been reported. Substitutions of Ln have also been tried in LnCuOCh , as shown in the left section of Figure 15c.³²⁸

3.5.2. MCuChF. Replacing the La–O layer of LaCuOCh with a Ba–F layer results in another layered transparent semiconductor, BaCuChF . BaCuSF and BaCuSeF were first investigated in bulk form by solid state reaction and their p-type conductivity was confirmed by positive Seebeck coefficients.³³⁸ The conductivity of undoped BaCuSF and BaCuSeF was reported as 8.8×10^{-2} and $6.1 \times 10^{-2} \text{ S cm}^{-1}$, respectively, but could be enhanced significantly in both materials by doping with K_{Ba} to achieve conductivities of 82 S cm^{-1} and 43 S cm^{-1} . The band gaps of BaCuSF and BaCuSeF were reported as 3.2 and 3.0 eV, respectively, and did not shift with doping.³³⁸ Epitaxial, undoped BaCuTeF thin films have been synthesized by PLD, with reported conductivity of 167 S cm^{-1} and optical band gap close to 3 eV.³³⁹ Elevated conductivity was reported in *c*-axis oriented BaCuTeF , likely correlating with a lower in-plane effective mass and increased mobility due to decreased scattering with fewer oxidized grain boundaries.¹³² Investigations into alloys $\text{BaCuS}_{1-x}\text{Se}_x\text{F}$ and $\text{BaCuSe}_{1-x}\text{Te}_x\text{F}$ found the band gap to decrease linearly (negligible bowing) and conductivity to increase with increasing x , as shown in Figure 16.³⁴⁰

SrCuSF , a layered material of the same family, has a reported band gap of 3.1 eV and p-type dopability, with Na substituting for Sr and O for S.³⁴¹ Recently, wide band gaps have been predicted computationally in the BaAgChF system of BaAgSF , BaAgSeF , and BaAgTeF , with mBJ-SR gaps of 3.13, 2.85, and 2.71 eV, respectively, and in-plane hole effective masses of 0.98, 0.94, and 0.42, respectively.³⁴²

3.5.3. MSCN. Copper thiocyanate, CuSCN , is a coordination polymer that typically crystallizes in a hexagonal, layered $P6_3mc$ structure (β - CuSCN). Cu atoms are approximately tetrahedrally coordinated with three S and one N in a mixed ionic–covalent bond, while all other bonds are colinear, including a $\text{C}\equiv\text{N}$ triple bond. The wide band gap of β - CuSCN (~ 3.6 –3.9 eV), its facile solution synthesis, and unusual quasi-molecular bonding character enable its device applications and its interest as a p-type transparent conductor.¹⁵ Like other Cu-based p-type chalcogenides discussed previously, the upper valence bands have hybridized Cu 3d and S 3p character. However, the CBM at the K symmetry point has mostly a cyanide antibonding character, which leads to a more disperse VBM than CBM.³⁴³ Dip coating synthesis on glass substrates resulted hole conductivities of $8 \times 10^{-3} \text{ S cm}^{-1}$ in undoped films and up to 2 S cm^{-1} with Cl doping (lowering the gap to 3.4 eV).³⁴⁴ The field-effect mobility of CuSCN is reported in the range of 0.001 – $0.1 \text{ cm}^2 \text{ V}^{-1} \text{ s}^{-1}$.³⁴⁵ P-type conductivity has been explained by Cu vacancies, and coupled C–N vacancies $V_{(\text{CN})}$ have been proposed as an alternate method to increase conductivity.³⁴³ Layered β - CuSCN has been intensively investigated recently as a solid electrolyte window layer in dye sensitized solar cells, as a hole transport layer in perovskite solar cells, and as a heterojunction partner with n-type semiconductors in TFTs and other devices.^{346,347} We mention that monoclinic α - AgSCN ($C2/c$) has also reported to be a wide

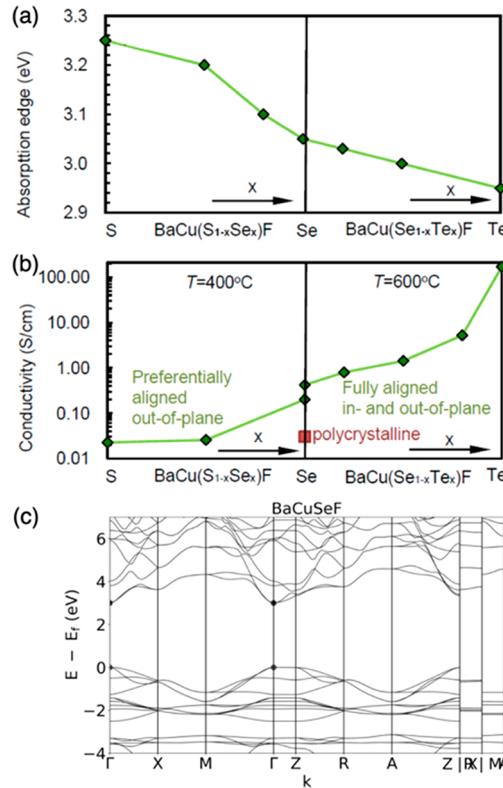


Figure 16. (a) Absorption edge and (b) conductivity of $\text{BaCu}(\text{Ch}_{1-x}\text{Ch}_x)\text{F}$ thin film solid solutions. Reproduced with permission from ref 340. Copyright 2010 Elsevier. (c) GGA electronic band structure of BaCuSeF from the Materials Project database, with a scissor operation applied to correct for experimental band gap values.

band gap material (3.4 eV).³⁴⁸ It is studied as a battery electrode³⁴⁹ but has not been as heavily investigated for optoelectronic properties.³⁵⁰ A related compound, mixed-anion $\text{Pb}(\text{NCS})_2$, was predicted as a scintillator material with a wide band gap and low m_h^* .³⁵¹

3.5.4. Quintenary Layered Compounds. The approach of consecutively stacking O-based and S-based layers to create layered oxychalcogenide crystals has been expanded to quintenary systems. For example, thin films of $\text{Sr}_2\text{Cu}_2\text{ZnO}_2\text{S}_2$ have a reported optical band gap of 2.7 eV, with a E_F near the VBM indicating p-type conductivity. As with most Cu-Ch based chalcogenides, the VBM character is primarily hybridized Cu 3d and S 3p, while the CBM consists of a dispersive Zn 4s band.³⁵² Na doping leads to a p-type conductivity of 0.12 S cm^{-1} . This material system has been expanded by replacing Zn with Ga, In,³⁵³ and Sc,³⁵⁴ and adjusting O and S stoichiometries accordingly. The conductivity of $\text{Sr}_2\text{CuGaO}_3\text{S}$ was improved to $2.4 \times 10^{-2} \text{ S cm}^{-1}$ by Na doping.³⁵³ Additionally, $\text{Sr}_3\text{Cu}_2\text{Sc}_2\text{O}_5\text{S}_2$ combines a wide band gap of 3.1 eV and a high conductivity of 2.8 S cm^{-1} , which originates from a high hole mobility $>150 \text{ cm}^2 \text{ V}^{-1} \text{ s}^{-1}$.³⁵⁴

3.5.5. Predicted Oxychalcogenides. The concept of introducing a chalcogen anion in addition to an oxygen anion has been a fruitful design route for p-type transparent semiconductors, yet only layered mixed-anion materials from the space group $P4/nmm$ (and closely related $I4/mmm$ for $\text{Sr}_2\text{Cu}_2\text{ZnO}_2\text{S}_2$) have been explored in-depth experimentally.³⁵² There is a trade-off between high conductivity and transparency in these materials, and they are often grown epitaxially, which can be costly and challenging to produce good device contacts.

Table 3. Experimentally Investigated Quaternary and Mixed-Anion Chalcogenide Semiconductors and Their Reported Optoelectronic Properties

compound	structure type	band gap (eV)	carrier type	dopant	conductivity (S cm^{-1})	refs
$\text{Cu}_2\text{ZnGeS}_4$	kesterite	2.27	p	VS	1	355
LaCuOS	tetragonal layered	3.1	p	Sr_{La}	0.26	329, 330
LaCuOSe	tetragonal layered	~2.8	p	Mg_{La}	140	331, 333
LaCuOTe	tetragonal layered	2.31	p		1.65	336
BaCuSF	tetragonal layered	3.2	p	K_{Ba}	82	338
BaCuSeF	tetragonal layered	3	p	K_{Ba}	43	338
BaCuTeF	tetragonal layered	3	p		167	339
CuSCN	layered	~3.6–3.9	p		2	15, 344
AgSCN	layered	3.4				348
$\text{Sr}_2\text{Cu}_2\text{ZnO}_2\text{S}_2$	tetragonal	2.7	p	Na	0.12	352
$\text{Sr}_2\text{CuGaO}_3\text{S}_2$	tetragonal		p	Na	2.4×10^{-2}	353
$\text{Sr}_3\text{Cu}_2\text{Sc}_2\text{O}_5\text{S}_2$	tetragonal	3.1	p		2.8	354

Additionally, each of these materials includes Cu, which may be detrimental to some device applications. This success of layered Cu-based oxychalcogenides supports the continued investigation of new oxychalcogenides with different structures, compositions, and properties.

Previous screenings on p-type transparent conducting oxides have included mixed oxychalcogenides in their findings. In the set of potential p-type TCOs calculated by Hautier and co-workers using the Materials Project, the sulfate Hg_2SO_4 and oxysulfides ZrOS (see Figure 14), and HfOS emerged as promising candidates.⁹² The calculated m_h^* of these materials are 1.06, 0.96, and 0.9, and GW band gaps are 3.8, 4.3, and 4.5 eV, respectively. Defect calculations suggested all three to be intrinsically p-type. The p-type nature of Hg_2SO_4 is described by an overlap between the O/S p orbitals and Hg 6s orbitals (Hg has a filled 5d shell), while hole conductivities of ZrOS and HfOS are due to their mixed-anion nature. It is notable that oxysulfide ZrOS was found to have both a lower m_h^* and higher E_G than its analog sulfide ZrS₂.

Sarmadian et al. screened all oxides in the AFLOWLIB library (12 211 total compounds) for low effective mass and wide band gap and also included branch point energy (BPE) calculations as a proxy for p-type dopability.^{111, 92} Interestingly, out of all the oxides screened, oxychalcogenide materials proved to be the most promising. In particular, this study identified the class of $P3m1$ lanthanide oxyselenides, Ln_2SeO_2 ($\text{Ln} = \text{La}, \text{Pr}, \text{Nd}, \text{Gd}$) to be the most viable candidates. Their disperse VBM ($m_h^* = 0.69$ –0.92), wide band gaps (HSE06 gaps of 2.76–3.49 eV), and BPE levels at or near the VBM are all promising for wide band gap p-type semiconductor applications. La_2SeO_2 (see Figure 14) was studied in greater depth with defect formation energy calculations, suggesting that in anion-rich conditions Na_{La} should produce p-type conductivity without compensation from anion vacancies. If realized experimentally, this material could pose as an isotropic, Cu-free alternative to LaCuOSe . Additionally, this study revealed the following materials to consider for future investigation: $\text{Tb}_2\text{Ti}_2\text{S}_2\text{O}_5$, NaVS_2O_8 , Hg_2SO_4 , Hg_2SeO_3 , $\text{Ba}_3\text{Bi}_2\text{TeO}_9$, and CaTe_3O_8 (though Tb- and Hg-containing compounds are impractical; see Table 4 and Supporting Information for computed properties). Additionally, oxychalcogenides $\text{Gd}_2\text{O}_2\text{Se}$ and Y_2OS_2 , among others, have been identified as potential scintillator materials, each with a low m_h^* and a relatively wide band gap.³⁵¹ Overall, prediction, synthesis, and characterization of oxychalcogenides pose a promising direction for future research. However, they also pose

unique challenges in terms of synthesis and stability that must be addressed to advance the field.

3.5.6. Quaternary Single-Anion Compounds. The most common quaternary chalcogenide structure is the kesterite structure I₂–II–IV–Ch₄, the quaternary extension of chalcopyrite. The prototype p-type kesterite $\text{Cu}_2\text{ZnSnS}_4$ (CZTS) has a gap ~1.4–1.5 eV (ideal for solar absorption), but there may be wide-gap materials within this ternary space or in related structural families (e.g., wurtzite-derived stannite). For example, kesterite and stannite $\text{Cu}_2\text{ZnGeS}_4$ have reported experimental gaps of 2.27 and 2.07 eV, respectively, and hole conductivity in the stannite phase has been reported up to ~1 S cm^{-1} .³⁵⁵ α - and β - $\text{Cu}_2\text{ZnSiS}_4$ have higher band gaps of ~3.0 and ~3.2 eV, respectively,³⁵⁶ but is effectively insulating.³⁵⁵ Quaternary Ln-based $\text{ALn}_x\text{M}_y\text{Ch}_z$ chalcogenides, where A is an alkali or alkalimetal (K, Rb, Cs, Ba, Sr, Cd, Mg) and M a transition metal (e.g., Cu, Ag, Zn), have been synthesized and solved for crystal structure. Band gaps tend to lie within a window of 2–2.6 eV, but there are not many published investigations of optoelectronic properties.^{357–359} One such investigation reported the (010) band gaps of CsYZnSe_3 , CsSmZnSe_3 , and CsErZnSe_3 (*Cmcm* space group) as 2.41, 2.63, and 2.63 eV, respectively. BaYCuS_3 , BaNdCuS_3 , and BaNdAgS_3 have reported gaps of 2.61, 2.39, and 2.31, respectively.³⁶⁰ In a table in the Supporting Information, we include $\text{Li}_2\text{GePbS}_4$, a computationally predicted quaternary wide-gap p-type chalcogenide derived from the sylvanite structure, but one can imagine other such compounds derived from binary and ternary structures. To compare properties of quaternary and mixed-anion chalcogenide semiconductors, we summarize the materials above in Table 3 and list others in the Supporting Information.

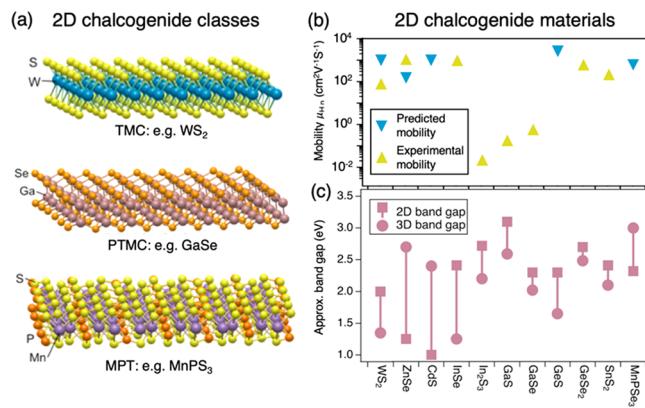
3.6. 2D Chalcogenides

Two dimensional (2D) chalcogenide semiconductors have been heavily investigated in recent years due to their unique properties resulting from 2D confinement. We will briefly discuss the optical and electronic properties of wide-gap 2D chalcogenides here, though they have been extensively reviewed elsewhere.^{361–363} 2D materials typically possess weak interlayer van der Waals (vdW) forces with strong in-plane covalent bonds, but are not limited to this configuration. For example, several oxide-based bulk materials can be exfoliated into atomically thin crystals, for example, MoO_3 and WO_3 , while in other cases the stoichiometry can differ from bulk form, for example, TiO_2 .³⁶⁴ 2D chalcogenides appear to be more favorable than 2D oxides for electronic applications because of their tunable band gaps and higher mobilities. Monolayer oxides

tend to have larger band gaps and lower dielectric constants compared to their bulk forms,^{364,365} which suggests that thinning a 2D chalcogenide could be advantageous to attaining larger band gaps or higher transparency under visible light. In this section, we focus on wide band gap (>2 eV) 2D compounds in the following categories: transition-metal chalcogenides (TMC), post-transition-metal chalcogenides (PTMC), and transition-metal phosphorus trichalcogenides (MPT). As shown in Figure 17a, 2D chalcogenides share various crystal structures, such as the trigonal prismatic structure for WS₂ (2H-phase) from the TMC category,³⁶⁶ β -phase GaSe from PTMC,³⁶⁷ and MnPS₃ from MPT.³⁶⁸

Figure 17b summarizes predicted and experimental mobilities from the reviewed wide-gap 2D chalcogenide materials. We report mobility because it is generally more important than conductivity for optoelectronic carrier transport applications. The band gaps in 2D materials are typically a function of thickness and tend to differ substantially from bulk counterpart band gaps, as demonstrated in Figure 17c. It has been demonstrated that transition-metal dichalcogenides (TMDC), such as WS₂, exhibit indirect to direct band transition upon exfoliation from bulk crystals to monolayers.³⁶⁹ Additionally, the carrier mobilities in monolayers may decrease by orders of magnitude, potentially due to charge traps introduced by substrates or surface defects, while the bulk crystal mobilities are typically limited by phonon scattering.³⁷⁰ Future advances in this field will require synthesis of large and uniform atomically thin layers, comprehensive understanding of the 2D band structures and interfacial effects, and charge transfer processes across interfaces, not only to restore the mobilities to the bulk values but also improve their technological potentials. Phase engineering, heterostructure and superlattice construction, and band alignment tuning of 2D chalcogenides open up many prospects in optoelectronics.

3.6.1. Transition-Metal Chalcogenides. WS₂ in the 2H-polytype structure is an n-type indirect gap semiconductor with a band gap of ~1.35 eV.³⁷¹ Strong photoluminescence has been demonstrated from monolayer WS₂ because of the transition from its bulk indirect band gap to its monolayer direct band



study predicts a direct band gap of 1.785 eV in monolayer GaS but a direct gap of 2.035 eV in bilayer GaS (less than 0.2 eV above its indirect band gap).⁴⁰⁵ Bulk GaS has a hole mobility of $\sim 80 \text{ cm}^2 \text{ V}^{-1} \text{ s}^{-1}$,⁴⁰⁶ while the reported electron mobility for 1.5 nm thick GaS is $0.2 \text{ cm}^2 \text{ V}^{-1} \text{ s}^{-1}$.⁴⁰⁷ As a transistor, thin GaS demonstrates typical n-type conduction behavior with an on/off ratio of 10^4 .⁴⁰⁸ Band gap and mobility values enable GaS nanosheets as possible photodetectors.⁴⁰⁵

Monolayer GeS has predicted electron mobilities of $2950\text{--}3680 \text{ cm}^2 \text{ V}^{-1} \text{ s}^{-1}$, depending on the axis direction, and an indirect band gap of 2.34 eV,⁴⁰⁹ in contrast to a calculated electron mobility of $2430 \text{ cm}^2 \text{ V}^{-1} \text{ s}^{-1}$ and an HSE06 predicted indirect band gap as 2.29 eV.^{409,410} Both external electric field and strain can tune the band gap.⁴¹¹ Monolayer GeS has been investigated for applications such as gas sensors,⁴¹² catalysis,⁴¹³ and photocatalysis.⁴¹⁴

Bulk SnS₂ is a p-type semiconductor with a band gap of ~ 2.1 eV, as discussed in section 3.2.^{415,416} Monolayer SnS₂ has a computed indirect band gap of 2.41 eV (by HSE06).⁴¹⁷ A monolayer SnS₂ FET demonstrates n-type conduction,⁴¹⁸ with an electron mobility of $\sim 5 \text{ cm}^2 \text{ V}^{-1} \text{ s}^{-1}$ reported at room temperature for exfoliated few-layer SnS₂. The FET devices in solution provide enhanced carrier mobilities up to $230 \text{ cm}^2 \text{ V}^{-1} \text{ s}^{-1}$.⁴¹⁹ This result emphasizes the sensitivity of the electronic properties of an atomic thin material on surface interactions.

The n-type semiconductor β -In₂S₃ has a reported band gap of 2.3 eV in thin film form and is the stable phase at room temperature (see section 3.2).⁴²⁰ Synthesis of thin β -In₂S₃ nanosheets based on aqueous solution routes and CVD methods have been reported.^{421–423} A photodetector based on β -In₂S₃ nanosheets has demonstrated a high responsivity and external quantum efficiency, while the calculated carrier mobility is $0.023 \text{ cm}^2 \text{ V}^{-1} \text{ s}^{-1}$ with an on/off ratio of 1.5×10^3 .⁴²³ Bulk As₂S₃ is known as the mineral orpiment (layered P2₁/n structure) and is highly resistive p-type semiconductor with a band gap of 2.5 eV.⁴²⁴ An indirect band gap of 2.12–3.18 eV has been predicted for monolayer As₂S₃, influenced by layer thickness and external strains as is observed in other 2D chalcogenides.⁴²⁴

Bulk TlInS₂, TlGaSe₂, and TlGaS₂ from the ternary thallium chalcogenide family TlMCh₂ (M = Ga or In, Ch = S, Se) have wide band gaps of > 2 eV.^{425–427} These compounds share a quasi-2D layered structure in bulk form, and potentially can be exfoliated to atomic-thick layers.⁴²⁶ The field-effect mobility of a thin TlGaSe₂ sheet (~ 220 nm) was reported at $2.1 \times 10^{-3} \text{ cm}^2 \text{ V}^{-1} \text{ s}^{-1}$ with a DFT calculated band gap of 1.95 eV, though this is not technically 2D.⁴²⁸ Recently, a high-throughput screening suggested that MgAl₂S₄, a layer-structured ternary chalcogenide material with a direct band gap of 2.015 eV (PBE), is stable in its monolayer form.⁴²⁹

3.6.3. Metal Phosphorus Trichalcogenides. MPS₃ (M = Fe, Mn, Ni, Cd, Zn) and MPSe₃ (M = Fe, Mn) constitute another family of layered 2D chalcogenides, some of which have been synthesized or exfoliated into monolayers.³⁶⁸ The optical band gaps of monolayer MPS₃ and MPSe₃ materials vary from 1.3 to 3.5 eV, potentially suitable for photoelectrochemical applications.³⁶⁸ For example, monolayer MnPSe₃ is predicted as a potential material for spintronic devices with electrically controllable spin polarization, while monolayer Ag_{0.5}Sc_{0.5}PSe₃ can serve as an efficient photocatalyst for water splitting.^{430,431} The HSE calculated single layer band gaps of CdPS₃ and CdPSe₃ are 3.30 and 2.25 eV, respectively. Computed monolayer gaps are 1.93 and 1.29 eV (PBE), respectively, while the band gaps of bulk CdPS₃ and CdPSe₃ are 2.96 and 2.18 eV, respectively.⁴³⁰

Monolayer MnPSe₃ has a high predicted electron mobility up to $625.9 \text{ cm}^2 \text{ V}^{-1} \text{ s}^{-1}$ and a predicted direct band gap of 2.32 eV.⁴³² To date, not many optoelectronic properties of 2D MPT materials have been experimentally demonstrated.

3.7. Summary of Optoelectronic Properties

With this breadth of wide-gap chalcogenide materials discussed above, it is of interest to summarize all of the materials and their most important properties. To provide an overview of the wide-gap chalcogenide semiconductors covered in this section, we compare the maximum achieved conductivity in the literature and the reported experimental band gaps of each material in Figure 18a (see Tables 1–3 for tabulated data). Error bars indicate the range of reported band gaps in the literature. This figure demonstrates that there are over 20 wide-gap chalcogenides with reported conductivities greater than 1 S cm^{-1} , and several with reported conductivities greater than 100 S cm^{-1} . Figure 18b includes computationally predicted wide

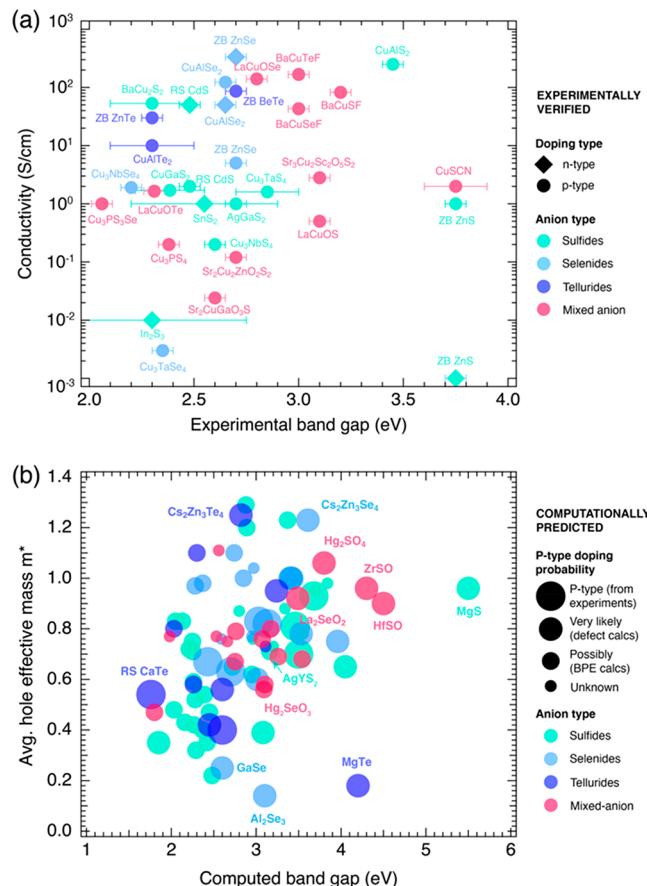


Figure 18. (a) Summary of the experimentally realized wide-gap semiconducting TCs discussed in this section, with the highest reported conductivity plotted as a function of experimental band gap. Error bars indicate the range of reported band gaps. Both n-type (diamonds) and p-type (circles) materials are plotted here. This plot only includes representative semiconductors where both conductivity and band gap are reported, and reports references in the text (Tables 1–3). (b) Computed properties of the predicted wide-gap p-type conductive materials discussed in this section. The size of the marker distinguishes the degree of certainty of p-type dopability, based on branch point energy (BPE) calculations (medium-sized) or defect calculations (large-sized). Data and references for each material are given in the text and Table 4 and the Supporting Information (note varying levels of theory for DFT calculations).

Table 4. Wide Band Gap Chalcogenides Computationally Explored in the Literature for p-Type Optoelectronic Applications^a

material	space group	predicted band gap (eV)	DFT functional	predicted m_h^* (avg)	m_h^* calc. method	E_{hull} (eV/atom)	p-dopeable?	ref.
ZnS	$\bar{F}43m$	3.5	HSE06	0.7	EMC code		yes (exp)	144
ZnSe	$\bar{F}43m$	2.7	HSE06	0.63	EMC code		yes (exp)	144
ZnTe	$\bar{F}43m$	2.6	HSE06	0.4	EMC code		yes (exp)	144
MgS	$Fm\bar{3}m$	5.5	HSE06	0.96	EMC code		yes (defects)	144
MgTe	$\bar{F}43m$	3.24	HSE03	0.95	BoltzTraP	0.9	yes (defects)	210
CaTe	$Fm\bar{3}m$	2.18 ($d = 3.50$)	HSE03	0.60	BoltzTraP	0	yes (defects)	210
SrSe	$Fm\bar{3}m$	3.03 ($d = 3.68$)	HSE03	0.83	BoltzTraP	0	yes (exp)	210
YbSe	$Fm\bar{3}m$	2.43 ($d = 3.48$)	HSE03	0.67	BoltzTraP	0	yes (exp)	210
YbTe	$Fm\bar{3}m$	1.76 ($d = 3.09$)	HSE03	0.54	BoltzTraP	0	yes (exp)	210
GaSe	$P6_3/mmc$	2.6	HSE06	0.25	EMC code	—	yes (defects) ¹⁴⁴	144
BeTe	$\bar{F}43m$	2.6	HSE06	0.56	EMC code	—	yes (defects)	144
BeTe	$\bar{F}43m$	2.45 ($d = 4.04$)	HSE03	0.42	BoltzTraP	0	yes (defects) ¹⁴⁴	210
GeS	$Pnma$	1.85 (2.5 for monolayer)	HSE06	0.35	EMC code	—	yes (defects)	144
Al_2Se_3	Cc	3.1	HSE06	0.14	EMC code	—	yes (defects) ¹⁴⁴	144
IrSbS	$P2_13$	3.08	HSE06	0.39	BoltzTraP (Dryad DB)	0	yes (defects)	272
RbAuSe	$Cmcm$	3.40	HSE06	1.0	BoltzTraP (Dryad DB)	0	yes (defects)	272
KAuSe	$Cmcm$	3.42	HSE06	1.0	BoltzTraP (Dryad DB)	0	yes (defects)	272
CuBS ₂	$I42d$	3.41 (d)	HSE06	1.0	BoltzTraP (Dryad DB)	0	yes (defects)	272
Ba ₂ GeSe ₄	$P2_1/m$	3.01 (d)	HSE06	0.60	BoltzTraP (Dryad DB)	0	yes (defects)	272
Ba ₂ SiSe ₄	$P2_1/m$	3.96 (d)	HSE06	0.75	BoltzTraP (Dryad DB)	0	yes (defects)	272
BaB ₂ Se ₆	$Cmce$	3.53	HSE06	0.78	BoltzTraP (Dryad DB)	0	yes (defects)	272
Cu ₃ VS ₄	$\bar{P}43m$	3.68	HSE06	0.93	BoltzTraP (Dryad DB)	0	yes (exp)	272
Cu ₃ NbSe ₄	$\bar{P}43m$	3.13	HSE06	0.82	BoltzTraP (Dryad DB)	0	yes (exp) ³⁰⁸	272
Cs ₂ Zn ₃ Se ₄	$Ibam$	3.61	HSE06	1.23	PBE, top VB	—	yes (defects)	324
Cs ₂ Zn ₃ Te ₄	$Ibam$	2.82	HSE06	1.25	PBE, top VB	—	yes (defects)	324
Hg ₂ SO ₄	$P2/c$	3.8	GW	1.06	BoltzTraP	0	yes (defects)	272
ZrOS	$P2_13$	4.3	GW	0.96	BoltzTraP	0	yes (defects)	210
HfOS	$P2_13$	4.5	GW	0.9	BoltzTraP	0.007	yes (defects)	210
Sb ₂ S ₂ O	$\bar{P}\bar{1}$	1.24	DFT-GGA	1.38	BoltzTraP	0.002	yes (defects)	210
La ₂ SeO ₂	$\bar{P}3m1$	3.49	HSE06	0.92	Avg. w/in 26 meV	0	yes (defects)	111

^aWe note that some of these have been explored experimentally (see section 3), while some warrant experimental confirmation. GW is expected to be the most accurate, followed by HSE06 and GLLB-SC, then by PBE+U (see section 2.2.1). A “d” indicates direct band gap, and hole effective mass m_h^* is averaged over three crystallographic directions. Under the column “p-type dopeable?”, “yes (exp)” indicates experimentally confirmed p-type dopability and “yes (defects)” indicates predicted p-type via defect formation energy calculations. More computed compounds that have not been confirmed p-type are listed in the Supporting Information.

band gap p-type semiconducting chalcogenides that have not yet been explored in-depth experimentally, plotting the average computed hole effective masses (m_h^*) as a function of computed band gap. We have compiled relevant computed data and computational methods in Table 4 for compounds confirmed p-type by experiment or defect calculations and include a table with compounds which have not yet been confirmed p-type in the Supporting Information. We note that band gaps are computed with a variety of functionals, as denoted in Table 4, so values from one study may not be directly comparable to those from another. Figure 18b indicates both compounds with confirmed p-type doping and those that have yet to be explored, with the marker size corresponding to the likelihood of p-type dopability. Though this is just a small representative set, we observe a slight positive correlation between gap and effective mass which reflects the very broad trend across materials of decreased band dispersion with widening gap. However, the key finding from across these computational studies is that many of these wide band gap chalcogenide compounds demonstrate exceptions to this trend: they have m_h^* of approximately 1 or less, which could indicate high p-type conductivities. Additionally, these materials contain cations from across the periodic table. We note that the calculation methodology differs by study, and that some studies look more in-depth into p-type dopability than

others (indicated by size of marker). As indicated by Figure 3a and b, we have covered materials with a wide range of conductivity and band gaps, paving the way for applications in a variety of optoelectronic devices which are discussed subsequently.

4. APPLICATIONS

In this section, we summarize the various roles that wide band gap chalcogenide semiconductors play in different electronic devices, focusing when appropriate on their unique advantages compared to other materials. Devices discussed here are photovoltaic (PV) solar cells, thin film transistors (TFTs), photoelectrochemical (PEC) water splitting devices, and light emitting diodes (LEDs), and a schematic of their stacking configurations and corresponding band diagrams is given in Figure 19. Other areas of interest that are reviewed elsewhere and that we will not focus on here include photodetectors, transparent diodes, laser diodes, upconverters, scintillators, gas sensors, thermoelectrics, and electrochromic windows.^{1,433–441} Some traditional applications of wide band gap semiconductors, such as power electronics and radio frequency transistors,^{442,443} have not been explored for chalcogenides to our knowledge, and hence are not reviewed here. For each device discussed in this section, we address the following considerations: (1) how wide

OPTOELECTRONIC APPLICATIONS

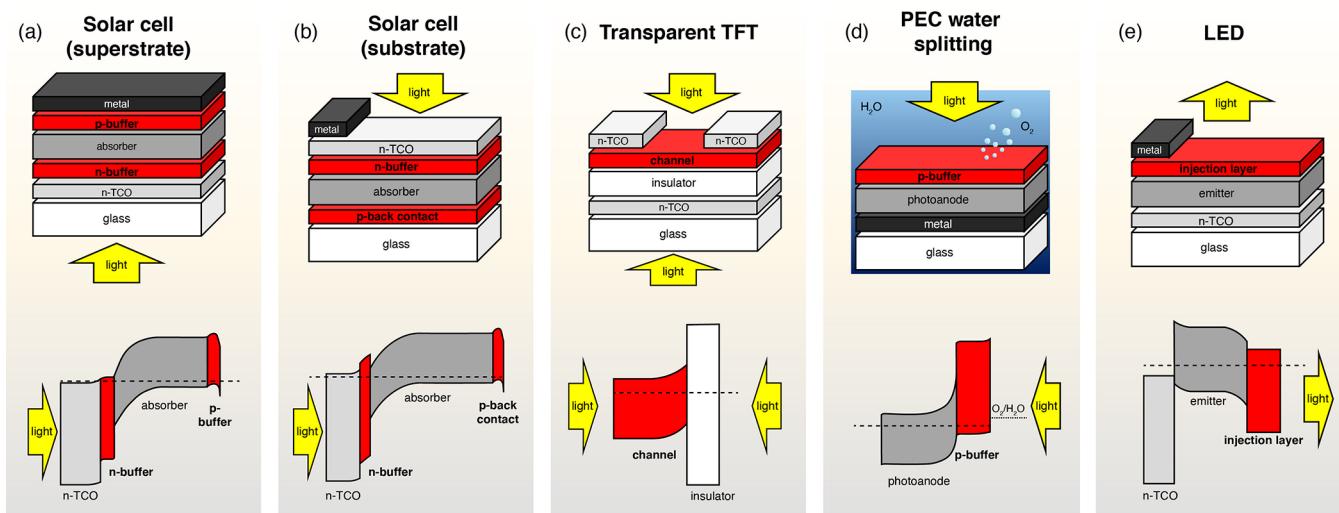


Figure 19. Comparative stack schematic of the devices discussed in this section, with corresponding representative electronic band diagrams under zero bias: (a) superstrate solar cell, for example, CdTe,⁴⁴⁴ (b) substrate solar cell, for example, CIGS,⁴⁴⁵ (c) transparent thin film transistor (TFT),⁴⁴⁶ (d) photoelectrochemical (PEC) water splitting device (e.g., a one-terminal device photoanode shown only), and (e) light emitting diode (LED). Red coloring highlights the layer in which a wide-gap semiconductor can be implemented, labeling the functionality of the layer in each device, and the dotted line indicates the Fermi level E_F . Note that the y axis in the device stack corresponds to the x axis in the band diagrams (i.e., device thickness), and the thicknesses are not to scale.

band gap chalcogenide semiconductors contribute to each device, (2) which specific wide band gap chalcogenides have been implemented in each device so far, (3) what the performances are of such devices containing wide band gap chalcogenide semiconductors, and (4) what some prospective directions are for future research incorporating new wide-gap chalcogenide materials.

4.1. Solar cells

Solar cells, also known as photovoltaic (PV) cells, are one of the most prominent applications that incorporate wide-gap chalcogenide semiconductors. Here, we will focus primarily on CdTe¹⁹⁷ and Cu(In,Ga)(Se,S),⁴⁴⁷ that is, CIGS (or CIGSe) devices, since they are the most commonly studied inorganic thin film solar cells that use wide-gap chalcogenide layers, but we will mention other PV applications (e.g., perovskite contacts, tandem window layers, IBSC absorbers). In this past decade (2010–2020), outstanding progress has been made in CdTe, CIGS(Se), and perovskite technologies, achieving certified power conversion efficiencies (PCE) exceeding 22% (22.1%, 23.4%, and 25.2%, respectively).⁴⁴⁸

4.1.1. CdTe Solar Cells. Homojunction devices are not attractive for CdTe solar cells due to CdTe's limited n-type dopability,⁴⁴⁹ so a p–n heterojunction is typically formed between p-type CdTe and another n-type semiconductor. Figure 19a describes the layer stack of a typical CdTe solar cells in a “superstrate” configuration. A typical CdTe/CdS solar cell structure (from bottom up) consists of (1) an n-type transparent conductive oxide (TCO) on a glass substrate, usually fluorine-doped tin oxide ($SnO_2:F$ or FTO), indium tin oxide (ITO), or cadmium stannate (Cd_2SnO_4),^{450,451} (2) n-type buffer layer (also called emitter layer or window layer) on top of the TCO, such as CdS,^{452–455} (3) the p-type CdTe absorber layer, with a postdeposition $CdCl_2$ treatment, (4) a p-type Ohmic back contact buffer layer to CdTe, such as Cu_xTe ,⁴⁵⁶ Te,⁴⁵⁷ or $ZnTe:Cu$, and (5) a metal contact. Wide-gap chalcogenides are essential in layer (2), as a window layer between CdTe and the

n-type TCO, and in (4) as the buffer layer between CdTe and the metal back contact. Actual device stacks can be more complicated, with multiple buffer layers, but this is a basic schematic.

Front Buffer Layer to p-CdTe. One of the major purposes of this layer is to form a proper band alignment to the CdTe absorber to collect electrons and block holes. A flat or small positive conduction band offset between the CdTe and the window layer, as shown in the band diagram in Figure 19a and under bias in Figure 20a, has favorable band alignment for high cell performance. Since the light absorbed in the window layer does not contribute to the photocurrent, the band gap of the window layer should be as wide as possible to transmit maximum light to the junction and absorber. Other requirements are the ability for this layer to be deposited uniformly as a very thin film (5–50 nm) and to form thermochemically stable junctions. The band gap of CdS is ~2.4 eV and photoemission experiments have shown a valence band offset of $\Delta E_{VB} = \sim 1$ eV at the CdS/CdTe interface,⁴⁵² which corresponds to a conduction band offset of ~ -0.1 eV.

Historically CdS ($E_G \sim 2.4$ eV) was adopted as the standard “window layer” in PV, and it still is often used in research.^{452–455} Although CdS provides favorable band alignment with CdTe, a spectrum loss is evident for photon energies larger than 2.4 eV (<550 nm). Such losses can be avoided by using buffer layers with higher band gaps and similar alignment. An increased transmission can be achieved by replacing the CdS with n-type ZnS (E_G of ~3.7 eV), but the band alignment at ZnS/CdTe interface is not optimal. Calculations show that the valence band offset at the interface is $\Delta E_{VB} = -0.2$ eV, while there is a very large positive conduction band offset of $\Delta E_{CB} = \sim 1.1$ eV.⁴⁶⁰ Modifying the band alignment by alloying the ZnS with CdS has been proposed, with demonstrated cell efficiencies greater than 10%. Alloying of ZnS with ZnO has been also attempted.⁴⁶¹ More recently, CdS has been replaced with a $Mg_xZn_{1-x}O$ (MZO) alloy. Figure 20b and c demonstrate current density

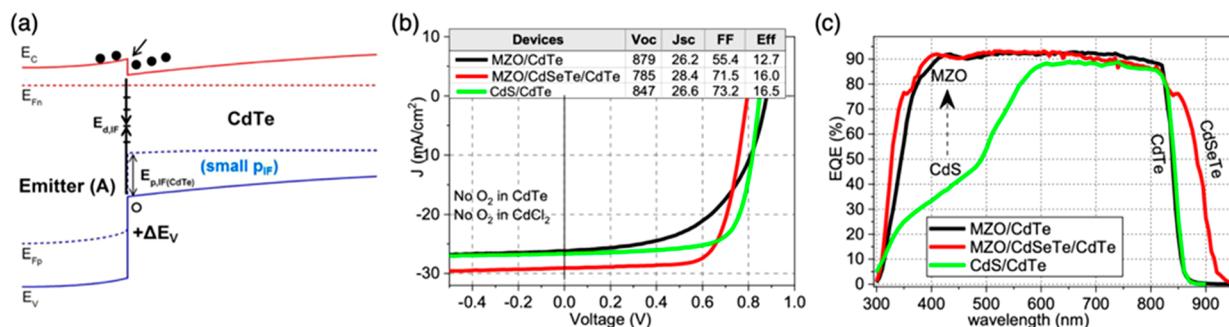


Figure 20. (a) CdTe-emitter interface under bias,⁴⁵⁸ (b) current density versus voltage performance of different front interfaces in CdTe solar cells, and (c) a corresponding external quantum efficiency (EQE) plot.⁴⁵⁹ In panels b and c, CdS and Mg_xZn_{1-x}O (MZO) are compared as emitter layers. Panel a is reproduced with permission from ref 458. Copyright 2016 The American Physical Society. Panels b and c are reproduced with permission from ref 459. Copyright 2019 The Institute of Electrical and Electronics Engineers (IEEE).

versus voltage (JV) and external quantum efficiency (EQE) data from devices with different front interfaces showing the loss of current collection in CdS and how it improved when replaced with MZO. However, a new wide-gap n-type chalcogenide with good alignment could also be explored.

Back Contact to p-CdTe. Forming a low barrier Ohmic back contact to CdTe to extract photogenerated holes is challenging and is an ongoing subject of research. The Ohmic back contact does not necessarily need to be transparent, but wide band gap p-type back contacts are helpful to reflect photogenerated electrons. They would also allow for use as window layers in tandem devices or bifacial PV. CdTe has a very high ionization energy of ~ 5.9 eV, which would require a metal with a work function greater than or equal to 5.9 eV. However, such a metal does not exist. Direct deposition of metals with high work functions such as Au onto CdTe generally leads to an interfacial reaction, which causes Fermi level pinning at the interface and a drop-in device performance due to series resistance.

To decrease the barrier between CdTe and the metal contact, intermediate layers (buffers) are typically used. One approach, which has yielded some of the highest CdTe solar cell efficiencies, is using a very thin ($\sim 1\text{--}3$ nm) Cu or Cu-containing layer between the CdTe/metal interface. The diffusion of Cu into CdTe is hypothesized as enhancing the p-type conductivity of CdTe, while it may also help reduce the back barrier between CdTe and the metal. Successful demonstration of such contacts includes Cu/Au bilayers,⁴⁶² Cu-containing graphite paste,⁴⁵³ Cu₂Te,⁴⁶³ CuCl₂, and Cu-doped ZnTe.⁴⁶⁴ However, Cu may also be responsible for degradation,⁴⁶⁵ so prospective area of research is finding a p-type non-Cu buffer layer that makes an Ohmic contact with CdTe.

An alternative strategy to mitigate this challenge is to add a thicker ($\sim 100\text{--}300$ nm) electron reflector between the metal and CdTe. In addition to acting as an Ohmic contact for holes in the valence band, this layer raises the conduction band upward to create an energy barrier for electrons. Approaches to implement such an electron reflector include (1) creating positive conduction band bending in the rear interface, while maintaining a near-flat valence band offset, by heavy p-type doping near the back CdTe interface, and (2) implementing a contact with sufficiently low electron affinity and high work function to reverse the normal downward band bending. Wide-gap p-type chalcogenide materials with proper alignment are optimal for this latter strategy. P-type ZnTe, with an band gap of ~ 2.3 eV, is currently is a prototypical electron reflector.⁴⁶⁶ The valence band offset at the CdTe/ZnTe interface has been

reported to be around 100 meV,^{467,468} which is ideal for hole conduction through the interface. In addition, it has been reported that ZnTe can be highly p-type doped with Cu or N ($>10^{20}$ cm⁻³),^{469,470} which can create an effective tunnel junction to the metal layer. First Solar Inc. has used ZnTe as a buffer layer and credited it with recent improvements in its world record efficiency solar cells.⁴⁷¹ However, it is possible that another wide-gap p-doped chalcogenide may enable even higher efficiencies, so the materials previously discussed in this Review may be interesting to explore for this application.

Top Contact to n-CdTe. Achieving a high-performing p-type transparent semiconductor also opens up the possibility of a device architecture using n-doped CdTe rather than p-doped CdTe and creating a p–n junction with n-CdTe and a p-type wide band gap chalcogenide. A transparent p-type contact would need to let light through to the absorber, have its VB closely aligned to that of CdTe, and be of high enough quality to not induce interfacial recombination or device degradation. For example, high quality monocrystalline n-type CdTe devices have been grown with amorphous Si:H as a p-type contact, but the VB alignment is not ideal.⁴⁷² Chalcogenides tend to have ionization potentials closer to vacuum, so they may have closer VB alignment to CdTe. Recently, a wide-gap p-type Cu_xS:ZnS nanocomposite (see section 3.1.7) was used as a transparent top contact to a monocrystalline n-type CdTe device, resulting in a high V_{oc} of nearly 1 V, but such devices have yet to be optimized.²¹⁸ Implementation of other p-doped wide band gap semiconductors into n-type CdTe devices could be an interesting area for future research, and may enable exploration of new solar cell architectures.

4.1.2. CIGS Solar Cells. High efficiency thin film solar cells based on alloys of CuInSe₂ (CIS) have been an ongoing research effort for decades. CuInSe₂ and its alloys crystallize in the chalcopyrite structure, as discussed previously (see Figures 10 and 11). The electronic and optical properties of CIS can be tuned by substituting In with Ga or Al and substituting Se with S. This leads to absorber material collectively called “CIGS” such as CuIn(S,Se)₂, Cu(In,Ga)Se₂, Cu(In,Ga)(S,Se)₂, etc., with a band gap range of $\sim 1.1\text{--}1.7$ eV for Cu(In,Ga)Se₂.⁴⁷³ CIGS has emerged as one of the most promising PV materials for low-cost and high-quality thin film solar cells because of its tunable band gap, high absorption coefficient due to direct character of this gap ($\alpha > 10^5$ cm⁻¹), and high tolerance to off-stoichiometry, defects, and impurities.⁴⁷⁴ CIGS absorbers are all intrinsically p-doped due to the presence of Cu vacancies (V_{Cu}), which are shallow acceptors.

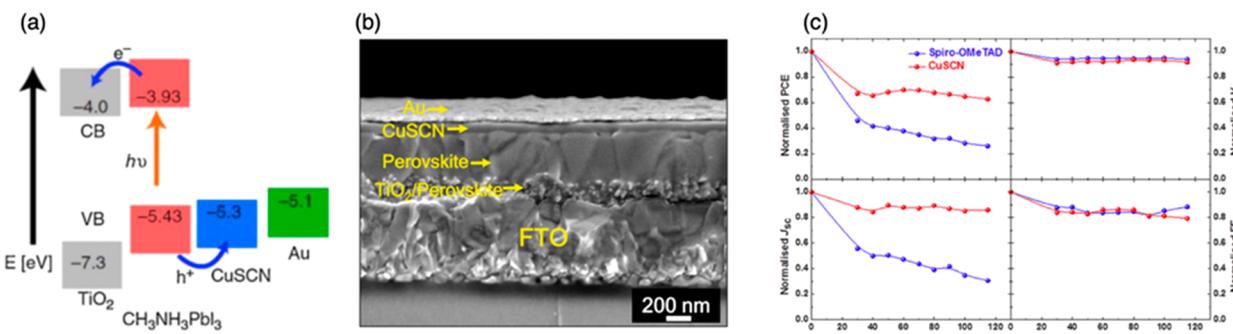


Figure 21. CuSCN as a wide-gap mixed-anion chalcogenide in a perovskite solar cell. (a) Band alignment in a perovskite solar cell, demonstrating the adequate VBM position of CuSCN with respect to $\text{CH}_3\text{NH}_3\text{PbI}_3$.⁵⁰¹ (b) TEM interface image from Arora et al.⁴⁹⁷ and (c) reduced thermal degradation of cells using CuSCN, compared to Spiro-OMeTAD, from Jung et al.⁵⁰⁰ Panel a is reproduced with permission from ref 501. Copyright 2015 Elsevier. Panel b is reproduced with permission from ref 497. Copyright 2017 American Association for the Advancement of Science (AAAS). Panel c is reproduced with permission from ref 500. Copyright 2016 Wiley.

A simplified structure of a typical CIGS cell is illustrated in Figure 19b. In contrast to the “superstrate” device configuration of CdTe with illumination from the glass side (Figure 19a), CIGS cells typically use a “substrate” configuration with illumination from the nonglass side. The front contact is a degenerately doped n-type TCO, usually Al-doped ZnO (AZO). A resistive ZnO layer is generally combined with the highly conductive TCO to form AZO/ZnO bilayers to minimize shunting. Cells require both the front contact and the buffer layer to have a wide enough band gap to minimize spectral losses. The standard back contact is Mo, which sometimes selenizes to form a thin interfacial MoSe₂ layer. Wide band gap p-type oxides such as MoO_x have also been researched at the back interface,⁴⁷⁵ but no work on wide-gap chalcogenides for this layer could be found.

Various buffer layers have been used between the front contact and the CIGS absorber. The buffer layer is an n-type wide band gap material which forms a p–n junction with the p-type CIGS absorber. Similar to CdTe, the major selection criteria for the buffer layers are (1) a wide band gap to avoid undesirable absorption, (2) a suitable conduction band-offset, critical for minority carrier transport, and (3) a low defect density and controllable reactions at the interfaces. The second requirement is often the trickiest; although tuning the band gap can be achieved by varying the In/Ga or S/Se ratios in Cu(In,Ga)(S,Se)₂, this also alters CB alignment. For a typical, high-efficiency CIGS material composition of $\text{Cu}/(\text{In} + \text{Ga}) = \sim 0.9$ and $\text{Ga}/(\text{In} + \text{Ga}) = \sim 0.3$, the electron affinity is reported to be 4.5 eV.⁴⁷⁶ Therefore, a wide band gap material with electron affinity of ~ 4.2 – 4.5 eV is preferred, which will produce flat band offsets, or a 0.3 eV spike in the conduction band going from CIGS to a buffer.

CdS has been widely adopted as a buffer layer, with a spike-type CB offset. The experimental determination of the VB offset at the CIGS/CdS interface is $\Delta E_{\text{VB}} = 0.8$ – 1.1 eV,⁴⁷⁷ leading to an estimated 0.0– 0.3 eV CB offset. Theoretical calculations suggest the lack of a strong dependence of ΔE_{VB} on the Ga content, since the introduction of Ga into CuInSe₂ primarily shifts the CB to higher values,⁴⁷⁸ and experimental observations corroborate the theory.⁴⁷⁸ Thus, for CIGS solar cells with a higher Ga content, finding an alternative n-type buffer layer is especially important.

For this reason and because of the small band gap of CdS (2.4 eV) and spurious optical absorption, alternative buffer layers have been developed. Binary chalcogenides, such as n-type

CdSe, ZnS, ZnSe, and ZnTe, have been investigated as potential buffer layers.⁴⁷⁹ Currently, Zn(S,O) is extensively used. Adjusting x in $\text{ZnO}_{1-x}\text{S}_x$ can tune the gap from that of wurtzite ZnO (3.2 eV) to that of zincblende ZnO (3.6 eV), and conduction band offsets, ΔE_{C} , from -0.1 to 0.3 eV at the $\text{Zn(O,S)}/\text{CIGS}$ interface, albeit with large band bowing at intermediate compositions. This allows for largely unimpeded electron transfer, forming a foundation for high-efficiency Zn(O,S) buffer based CIGS solar cells.⁴⁸⁰ N-type In₂S₃ has also been investigated as a buffer layer, resulting in $\sim 16\%$ efficiency cells.⁴⁸¹ As discussed in section 3, the optical band gap of the In₂S₃ are 1.9– 2.8 eV, where the range is due to different phases, deposition techniques and the In/S ratio. CB offsets of the In₂S₃/CIGSe interface have been reported in a wide range, from -0.45 to 0.5 eV.⁴⁸² However, the interfacial chemistry is complex, and several reports have observed chemical reactions occurring at the interface.⁴⁸³–⁴⁸⁵ The highest efficiencies in CIGS solar cells with CdS and Zn(O,S) buffer layers are 22.3% and 22.8%, respectively,⁴⁸⁶ and the search for the next generation of buffer layers is still underway.

Other chalcogenide materials mentioned in section 2 have been also researched for CIGS solar cells. A thin p-type CuGaS₂ layer, sandwiched between a p-type CuInS₂ absorber layer and a Mo back contact, has a beneficial effect on the performance of thin-film CIGS solar cells fabricated on glass substrates.⁴⁸⁷ A thin interlayer of CuAlS₂ has been also considered promising for its high thermal stability and wide band gap. Besides CIGS, n-type and p-type wide-gap chalcogenide materials have been researched for Cu₂ZnSn(S,Se)₄ solar cells (i.e., CZTS, CZTS_{1-x}Se_x), with quaternary kesterite crystal structures (see section 3.5.6) and similar material parameters as CIGS. Similar to CIGS, CdS, and ZnS buffer layers have been used for CZTS solar cells.⁴⁸⁸–⁴⁹⁰ However, since CZTS devices have similar interfacial properties but lower efficiency than CIGS, this Review does not go into detail, and instead, we refer the reader elsewhere.⁴⁹¹

4.1.3. Additional PV Applications. Silicon PV. An ongoing field of research in silicon heterojunction (SHJ) photovoltaics is the development of hole-selective contacts to Si to replace traditional homojunctions formed by diffusion doping.⁴⁹² An example of an SHJ device is a HIT cell (heterojunction with intrinsic thin layer), with a heterojunction between amorphous Si and crystalline Si. Wide-gap p-type transition metal oxides, such as MoO_x and WO₃, have been reported as hole-selective contacts with high V_{OC} and transparent graphene and carbon

nanotubes have been investigated as well.^{493,494} This is another space where implementation of a wide-gap chalcogenide-based semiconductor with sufficient alignment to the Si VBM could be fruitful, so long as passivation of the absorber is maintained. For example, it was recently demonstrated that a nanocomposite of Cu_xS:ZnS could be used as a hole-selective contact to n-type Si, and proof-of-concept devices were fabricated with V_{OC} up to 535 mV and J_{SC} of 21 mA/cm², using 1 sun illumination.⁴⁹⁵ There also may be applications for wide-gap chalcogenide contacts in bifacial Si solar cells.

Hybrid Organic–Inorganic Halide Perovskite Solar Cells. Hybrid organic–inorganic halide perovskite solar cells, based on CH₃NH₃PbI₃ (i.e., MAPI) and related absorbers, have gained huge prominence in the past decade, but there are still many major engineering challenges to be solved. The challenge of relevance to this review article is finding a high performing hole transport layer (HTL or HTM).⁴⁹⁶ Typically, polymer materials such as Spiro-OMeTAD have been used for this layer, but their conductivities are very low, and finding optimal replacements is an active area of research. Wide-gap chalcogenides could serve as this layer due to their high mobilities and adequate band alignment. As depicted in Figure 21a and b, CuSCN is a common material used as an HTM in both perovskite solar cells and dye sensitized solar cells (DSSC).^{344,497,498} Kesterite Cu₂ZnSnS₄ has been also applied as an HTM to perovskite solar cells.⁴⁹⁹ An additional criteria would be to function dually as a capping layer to protect the perovskite absorber from degradation under ambient atmosphere and heating, so materials with high stability are preferable for this application. CuSCN has been shown to be more thermally stable than the classic Spiro HTM (see Figure 21c).⁵⁰⁰

Tandem or Multijunction Photovoltaics. Tandem or multijunction photovoltaics consist of two stacked solar cells that selectively absorb different sections of the solar spectrum.⁵⁰² To make contact between the two layers, these devices require a tunnel p–n junction in between the two cells that can selectively transport current but let enough light through to be absorbed by the bottom cell. N-type TCOs are currently used in this application, and development of an adequate p-type transparent conductor would have important implications. This is another area where a wide-gap p-type chalcogenide could be useful, in particular for tandems with chalcogenide absorbers.

Intermediate Band Solar Cells (IBSCs). Intermediate band solar cells (IBSCs) are a creative approach to achieve efficiencies beyond the Shockley–Queissar limit.⁵⁰³ Rather than optimizing the fundamental band gap for solar absorption, IBSCs intentionally introduce a deep level, midgap defect such that absorption occurs at two different wavelengths, from the CB to the deep level and from the deep level to the VB.²⁶⁹ Wide-gap chalcopyrite chalcogenides have been explored as the absorbers for IBSC because of their wide, direct gap, and their ease of dopability. There have been investigations on possible IBSC dopants in chalcopyrites CuAlS₂, CuGaS₂, AgGaSe₂, and AgGaTe₂,^{270,277,504} but very few device related publications could be found in literature.

4.2. Other Devices

4.2.1. Transparent Thin Film Transistors. Transparent thin film transistors (TFTs) require wide band gap semiconductors as the active/channel layer to ensure visible range transparency. An advantage of wide band gap semiconductors for TFT applications is that their intrinsic carrier concentrations

tend to be lower than for narrow band gap materials (since the former are more difficult to dope), thus achieving low “off” current. Another advantage is that the wider band gap generally results in a larger band offset, leading to better control of the carrier concentrations by the gate voltage. Simultaneously, high electronic quality of the channel’s interfaces with the insulator is generally required to maintain high carrier mobilities without scattering on interfacial defects. Thus, wide band gap semiconductors with high mobility but low carrier concentrations are suitable as the active layer in transparent TFTs. N-type oxides, such as amorphous In–Ga–Zn–O (IGZO), meet these requirements and are the conventional choice of channel layer material in unipolar switching devices.⁵¹¹ On the other hand, chalcogenide wide band gap semiconductors may enable bipolar devices, complementary metal oxide semiconductor (CMOS) technology and transparent circuits, since they have better propensity for p-type doping the oxides.

Figure 19c depicts a typical schematic of a transparent TFT and its band alignment under no bias. The source electrode is grounded, a fixed voltage bias is applied to the drain electrode, and the gate voltage V_g is used to control the carrier concentration in the channel, for example, the current between source and drain. For example, in an n-type TFT when V_g is above the threshold voltage V_{th} , the channel layer CBM bends down and is closer to E_F , leading to a higher concentration near the insulator/channel layer interface, called the “on” state. In contrast, if V_g is lower than V_{th} , the CBM bends upward and causes a lower carrier concentration, that is, the “off” state. Thus, the current between source and drain, I_{DS} , shows a clear on–off switching as a function of V_g . I_{DS} from p-type TFTs changes inversely compared to n-type TFTs (Figure 22). There are several p-type oxides used as TFT channels, mainly based on CuO or SnO.⁷ But their performance is not as good as for their n-type counterparts, likely due to the low hole mobility originating from localized oxygen 2p orbitals. By introducing a chalcogen, more covalent bonds are formed between cations and anions and a higher mobility is expected, which may lead to better performance.

There have only been a few reported attempts to implement wide-gap chalcogenides into transistors, and their high achieved mobilities offer inspiration to continue to explore this material space. For example, the fabrication of an n-type SnS_{2-x}Se_x TFT by spin coating resulted in an n-type mobility greater than 10 cm² V⁻¹ s⁻¹, comparable to the mobility of IGZO based TFTs (~20 cm² V⁻¹ s⁻¹).^{505,506} TFTs using p-type ZnTe as the channel layer were first reported as far back as 1967, with mobilities of 1–10 cm² V⁻¹ s⁻¹.⁵⁰⁷ Since then, p-type ZnTe

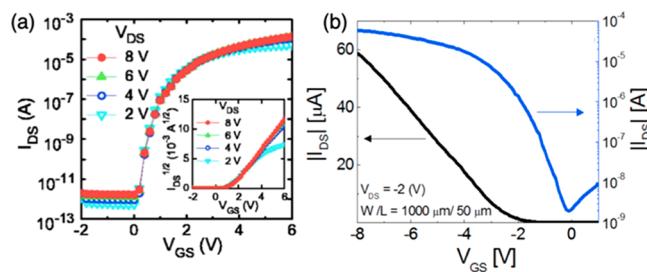


Figure 22. Example transfer curves of (a) an n-type TFT, using IGZO,⁵¹⁵ and (b) a p-type transparent TFT, using SnO.⁵¹⁶ Panel a is reproduced with permission from ref 515. Copyright 2006 the American Institute of Physics. Panel b is reproduced with permission from ref 516. Copyright 2014 IOP Publishing.

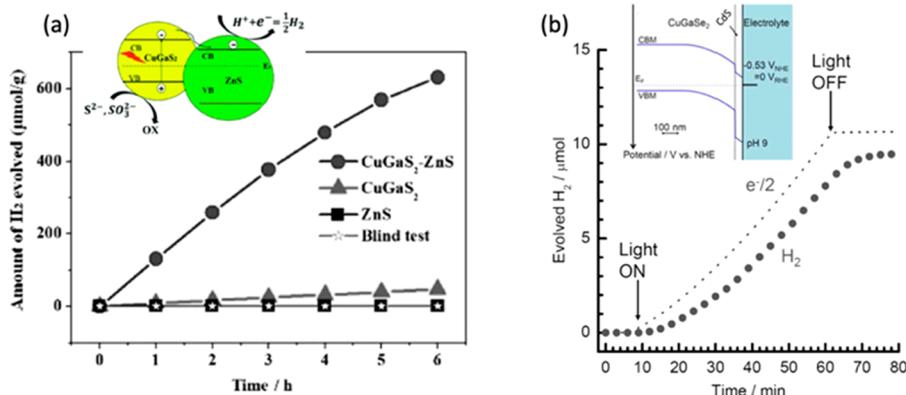


Figure 23. (a) Photocatalytic H₂ production from CuGaS₂:ZnS nanoheterostructure under visible light irradiation. Reproduced with permission from ref 519. Copyright 2016 The Royal Society of Chemistry. (b) Photoelectrochemical H₂ evolution from a Pt/CdS/CuGaSe₂ electrode (0.09 cm²) under 300 W Xe lamp with an electrode potential of −0.1 V RHE. Reproduced with permission from ref 535. Copyright 2013 The American Chemical Society.

TFTs were integrated with n-type ZnO TFTs to form a complementary logic circuit, but the low on-current limited the on/off ratio to only ~100.⁵⁰⁸

N-type CdS TFTs have also been reported to function in both accumulation and depletion mode, with a mobility of 1.25 cm² V^{−1} s^{−1}.⁵⁰⁹ CdS is promising due to its high mobility >100 cm² V^{−1} s^{−1} and its low temperature processing for flexible electronics.⁵¹⁰ Additionally, n-type CdSe was reported decades ago with a mobility of 4–30 cm² V^{−1} s^{−1}.⁵¹¹ P-type PbS TFTs have been prepared chemically, with low mobility in as-deposited devices but improvement after thermal annealing.^{512,513} We note that channel layers are not limited to wide band gap semiconductors. TFTs using narrower band gap (<2 eV) semiconductors as channel layers have been reported, for example, CuInTe₂.⁵¹⁴

4.2.2. Water Splitting Photoelectrocatalysts. Wide band gap chalcogenides have suitable properties for applications in both two types of water splitting mechanisms—as photocatalysts for photocatalytic (PC) devices and as photoelectrocatalysts for photoelectrochemical (PEC) devices—and have been extensively investigated.

Photocatalysts. Because of the relatively high CB positions compared to oxides, wide band gap chalcogenides are attractive choices as photocatalysts for “overall water splitting”. The three fundamental criteria of a photocatalyst material for H₂ generation by water splitting are (1) suitable band alignment, (2) optimal band gap, and (3) resistance to corrosion in electrolyte solution. In particular, the CBM potential must be lower than 0 V vs the normal hydrogen electrode (NHE) to reduce water, and the VBM potential must be higher than 1.23 V vs NHE to oxidize water. Although the difference between water reduction and oxidation potentials is only 1.23 eV, for a single semiconductor photoelectrode the band gap must lie within the range of 1.6 < E_G < 2.4 eV.⁵¹⁷ This is due to the required overpotential to drive the hydrogen evolution reaction (HER) and oxygen evolution reaction (OER) at the same time, as well as to account for different loss mechanisms in practical devices. Other desirable properties are high carrier mobility to enhance charge transfer, and good electron and hole mobilities to increase charge separation and to reduce recombination. A trade-off between crystallinity and active surface area is also of interest, as a higher degree of crystallinity improves charge transport, while a nanoporous or amorphous structure provides more active sites for catalysis.

Multinary metal chalcogenides, such as ZnS:CuInS₂, ZnS:CuGaS₂, ZnIn₂S₄, and NaInS₂, have been explored in search of improved photocatalytic properties in the visible spectrum.^{518–521} For a visible light driven hydrogen evolution reaction, the band gaps of ZnS, CuGaS₂, and AgGaS₂ are too wide to absorb enough light. For CuInS₂ and AgInS₂, the conduction band potential is too low. Alloyed wide-gap chalcogenides with optimized compositions (e.g., CuIn_{0.3}Ga_{0.7}S₂ and AgIn_{0.1}Ga_{0.9}S₂) can balance the optimal properties of band gap and CB alignment and tune them to desirable levels.^{522,523} Computational screenings have recently provided a promising avenue for searching for photocatalysts. On the basis of the first-principles analysis, Ba₂ZnSe₃, with a band gap of 2.75 eV, was predicted to be a potential candidate for visible light responsive photocatalytic water splitting.⁵²⁴ Lower optical absorption of wide band gap chalcogenides in the solar spectrum can be overcome by careful tuning of morphology. CdS in nanoparticle, nanorod, and nanosheet structures exhibit high photocatalytic efficiency for hydrogen generation.^{525–527} ZnS has been investigated with various metallic dopants (Ni, Cu, Pb).⁵²⁸ Additionally, expensive noble metals, such as Pt, Ru, Ag, and Au, are required as cocatalysts for HER. Wide-gap chalcogenides, such as MoS₂ and WS₂, have been investigated as inexpensive substitutes.^{529,530}

Other wide band gap chalcogenides remain to be investigated. Figure 24 labels the HER and OER potentials (“H⁺/H₂” and “O₂/H₂O”, respectively), indicating the wide-gap chalcogenides from this Review that can have application as water splitting photocatalyst. Materials with CBMs above the hydrogen reduction potential can be suitable HER catalysts, those with VBMs below the oxygen reduction potential are prospective OER catalysts, and those which meet both criteria can be applicable for overall water splitting, given that the stability and required overpotential criteria are also met.

Photoelectrocatalysts. In photoelectrochemical (PEC) water splitting, photogenerated electrons and holes split the water into hydrogen and oxygen. An external bias may be necessary based on the band alignment of the semiconductor being used. An alternative kind of water splitting device involves combining a photoelectrode with photovoltaic (PV) cells in a multijunction hybrid structure, also known as a hybrid photoelectrode and is essentially a solar cell submerged in electrolyte solution. Tandem device architecture with a wide band gap top absorber is employed to generate the required

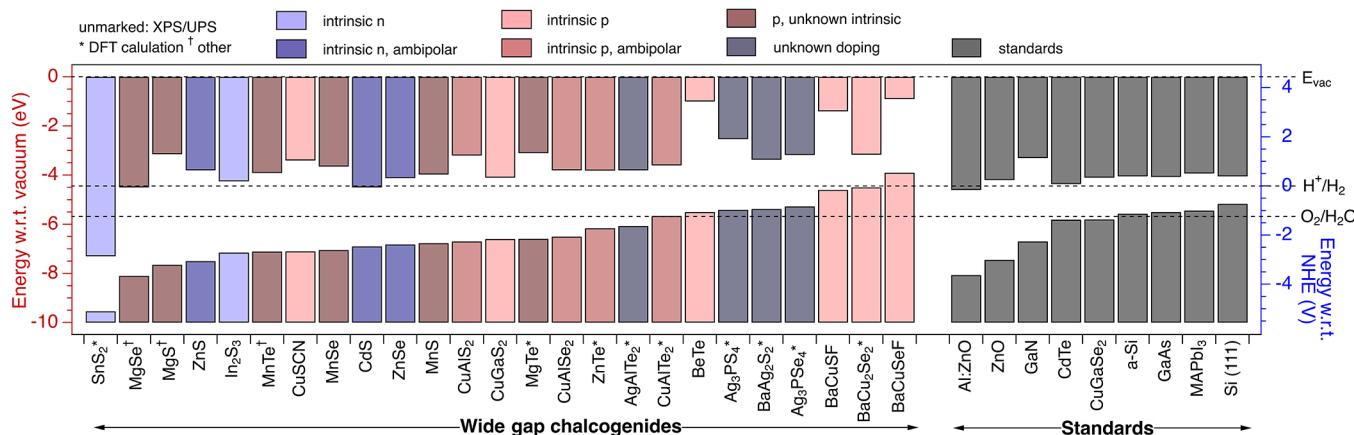


Figure 24. Literature reported band offsets of the wide band gap chalcogenides from this Review, referenced to vacuum energy E_{vac} and to the normal hydrogen electron (NHE). HER and OER potentials are labeled as “ H^+/H_2 ” and “ $\text{O}_2/\text{H}_2\text{O}$ ”, respectively. Values, measurement or calculation details, and corresponding references are tabulated in the Supporting Information. We include several PV absorbers and n-type TCOs as standards (gray). All values are determined from X-ray and ultraviolet electron spectroscopy (XPS/UPS), except those with * are from DFT calculations (see Supporting Information for DFT functional used), and those with † are from another technique. Colors indicate the doping type reported in the literature. We note that modifications due to surface dipoles, band-bending, polar mismatch, and strain are not included.

potential for driving the water splitting reactions and to efficiently utilize the solar spectrum.⁵³¹

Wide band gap chalcogenides are particularly attractive in single material systems, or as top electrodes in tandem systems, due to their high open circuit potential. With proven PV device performance, low cost, and tunable band gap, wide band gap varieties of different known chalcogenides are actively being investigated for PEC device applications. Band gaps of Cu(In,Ga)S₂ can span 2.05–2.45 eV based on In and Ga content, and current generation capacity up to -5.25 mA/cm^2 at saturation has been demonstrated from such photocathodes.⁵³² Different CuGaS₂ based photocathodes are also investigated (see Figure 23), which in conjunction with Co:BiVO₄ photocathode, showed solar water splitting without external bias.^{533,534} CdS can enhance the performance of p-type chalcogenide photocathodes by creating a p–n junction, resulting in enhanced photocurrent and onset potential. CdS-modified CuGaS₂ and (Ag,Cu)GaSe₂ electrodes have exhibited stability beyond 10 days in electrolytes and H₂ evolution has been demonstrated.^{535,536} In₂S₃ also has similar applications and has been investigated with CuInS₂ photocathodes due to suitable band alignment.^{537,538}

4.2.3. Diodes. Light Emitting Diodes. Light emitting diodes (LEDs) allow for direct conversion of electrical energy to light. A simple device structure and band diagram schematic is depicted in Figure 19e. Holes and electrons are injected via the hole transport and electron injection layer, respectively, and combine in the active layer to emit light. Some wide band gap chalcogenides are used in LEDs as transport and injection layers. Their wide band gaps enable light to escape the device, maximizing the luminescence quantum efficiency. Band alignments of the transport and injection layers with the emitting layer, as well as their high conductivities, are important interface and materials properties for this application. Here, we mention some examples of wide band gap chalcogenides used in LEDs. In addition to acting as transport layers, wide-gap chalcogenides have been used as active layers too (e.g., ZnS,⁵³⁹ CdS,⁵⁴⁰ etc.).

N-type CdS has been studied as an electron transport layer in LEDs by forming a heterojunction with poly-p-phenylenevinylene (PPV).⁵⁴¹ The close band alignment between CdS and PPV, compared to that between Al and PPV, lowers the energy

barrier for electron injection. Concurrently, CdS blocks holes from flowing to the negative electrode, and helps electron injection. 2D materials such as MoS₂, WS₂, and TaS₂ have also been investigated as hole injection layers to replace contact materials in organic LED (OLED) applications, since these chalcogenides will not cause degradation of the organic components like ITO electrodes do.⁵⁴²

A few p-type chalcogenides have also been deployed in LEDs as hole transport or injection layers. Hole-injection barrier formed between oxygen plasma treated LaCuOSe:Mg and *N,N'*-diphenyl-*N,N'*-bis(1,1'-biphenyl)-4,4'-diamine (NPB) can be as low as 0.3 eV, approximately half that of a conventional ITO and NPB interface, indicating its potential as an efficient transparent anode for OLEDs and other organic electronic devices.⁵⁴³ A chemically inert interface with a hole injection barrier of 0.11 eV was formed at the interface of BaCuSeF and ZnPc (zinc phthalocyanine), probably providing improved device performance for OLEDs and OPVs compared with ITO electrodes.⁵⁴⁴ A p-type CuSCN layer can help balance electron and hole injection rates in n-ZnO nanorod/p-CuSCN heterojunction LEDs, enhancing efficiency of radiative recombination.⁵⁴⁵ CuSCN is advantageous due to its wide band gap, hole-transport characteristics, and low-temperature solution-processability.⁵⁴⁶

In the past, ZnS has been heavily studied as a candidate active material for blue LEDs,^{539,547} but these research efforts decreased with the advent of GaN-based LEDs. More recently, core/shell nanocrystal quantum dots of CdSe-ZnS⁵⁴⁸ and CdSe-CdS,⁵⁴⁹ among other systems, have been studied as efficient electroluminescent materials to be incorporated into light emitting diodes. The good alignment between CdSe nanocrystals and the metal electrode contributes to a low operating voltage. The color of the emission can be tuned by voltage due to quantum size effects.⁵⁴⁹ Single-crystal p-type ZnTe can also be made into green LED using an Al-diffusion technique at the p–n junction.⁵⁵⁰

4.3. Band Offsets of Wide-Gap Chalcogenides

In section 3, we have discussed a large set of wide-gap chalcogenide semiconductors that could be used for device applications, and assessed their optoelectronic properties.

However, in section 4, we have seen that the materials used in solar cells, transparent transistors, etc., are limited to only a few candidates, primarily CdS, ZnS, ZnTe, In₂S₃, CuSCN, and SnS₂. What is preventing researchers from incorporating less conventional chalcogenides into these devices as contacts or active layers? First may be simply the lack of recognition of which materials are available and what their corresponding properties are. We hope to have alleviated this barrier with the discussion of potential materials and their properties in section 3, including a summary in Figure 18 and tabulated values in Tables 1–4. Second, to select an appropriate material for a device application, it is essential to understand the alignment of the valence and conduction bands at interfaces and the types of junctions that will form. This can be a somewhat trickier constraint, as alignment changes drastically depending on environment, grain orientation, interface configuration, etc.

To help assess band alignment for current and future device applications, in Figure 24, we compile and tabulate the band offset positions reported in the literature for many of the wide-gap chalcogenide semiconductors discussed previously. When available, we have reported measurements from X-ray and ultraviolet electron spectroscopy (XPS/UPS), referenced to vacuum levels. If these have been not experimentally measured, we have reported calculated offsets and denoted these cases with an asterisk suffix (see Supporting Information for level of theory and DFT functional used). Band offsets are arranged in increasing order of ionization potential, and color represents reported doping type in the literature. The gray materials on the right side of the graph are known absorbers in solar cell applications (CdTe, CIGS, Si, GaAs). References for all reported values are tabulated in the Supporting Information. The dotted lines correspond to the HER and OER potentials. We also note that uncertainties in XPS/UPS data are typically >0.1 eV, and that it is strictly a surface measurement. DFT alignments can vary by crystallographic facet orientations considered in the model and averaging scheme, so they may not robustly represent experimental alignments.

This figure illustrates that the band edges of the wide-gap chalcogenides reviewed here vary drastically. Considering the wide array of possible alloys between these compounds, as well as new chalcogenides with band edges not yet known, this gives an immense amount of possibilities for tuning band alignment to a given application of interest. For example, from comparing BeTe and ZnTe we can hypothesize that a Be_xZn_{1-x}Te alloy may result in a VBM aligned with that of CdTe. In addition to the transport properties we've discussed so far, these band offsets are key first steps to understanding band bending and charge transport at the interfaces of the heterojunctions we have discussed in this section. The next steps are explicit interface simulations via slab supercell approaches and junction modeling and are covered in depth elsewhere (see section 2.5.1). Ultimately experimental band alignment measurements of real interfaces is needed to assess band positions and bending. This has been performed for many of the chalcogenide interfaces discussed in section 4^{120,285,482,331,551} but not for the less studied materials.

5. SUMMARY AND OUTLOOK

In this Review, we have explored the current state of materials research in wide band gap ($E_G > 2$ eV) chalcogenide (Ch = S, Se, Te) semiconductors, demonstrating that this is an important space for ongoing and future research. In section 1, we introduced the existing material space of wide-gap chalcogenides

in comparison to oxides and other chemistries. In section 2, we gave an overview of computational and experimental design criteria and methodology to investigate functional wide-gap chalcogenide semiconductors. In section 3, we focused on distinctive chemical bonding and properties of chalcogenides and then covered general classes of wide band gap chalcogenide semiconductors that have been experimentally synthesized, including binary chalcogenides MCh (e.g., ZnCh), ternaries (represented by chalcopyrites, for example, CuAlCh₂, sylvanites, for example, Cu₃TaCh₄, α -BaCu₂S₂, and related structures), layered mixed-anion oxychalcogenides (e.g., LaCuOCh, Ba-CuChF, etc.), and touched on multinary compounds, as well as 2D chalcogenides. We focused on their respective optical properties as well as the mobilities and conductivities they have achieved (see Tables 1–3), and commented on the influence of structure and chemistry on these properties. And finally in section 4, we elaborated upon the use of wide-gap chalcogenides as functional layers in optoelectronic devices. Specifically, we looked at solar cells, thin film transistors, water splitting devices, and light emitting diodes. Most of these devices use the same simple binaries (e.g., CdS, ZnTe), so we suggest incorporation of other less common chalcogenide materials discussed in this text into these devices to address technological challenges. A conclusion from this Review is that wide band gap chalcogenide material and device spaces are still underexplored. We discussed the paradigm of materials exploration as it applies to searching for new wide-gap chalcogenide semiconductors, including several classes of computationally predicted compounds, and proposed potential future directions in new device applications of known materials.

We have discussed both n-type and p-type materials (see Figure 18 and Tables 1–4), but in particular have covered dozens of wide-gap p-type chalcogenide compounds and demonstrated how computational methods enable future discoveries. Prospective guidelines for computational discovery of new chalcogenide (semi)transparent p-type conductors are (1) to further investigate previously synthesized materials in databases for their properties, (2) to take structural analogs of oxides or other counterparts (e.g., chalcogenide delafossites or perovskites, see sections 3.4.3 and 3.4.4) to find new materials, or (3) to propose new stoichiometries and chemistries altogether (e.g., Cs₂Zn₃Se₄). As noted, only a portion of these materials have been calculated to be p-type dopable; only a fraction of those have specific dopants proposed, and even fewer have been synthesized with proposed dopants. As mentioned previously, tools are now available (e.g., PyCDT, PyLADA) to ease implementation of defect calculations in high throughput computational screenings. Defect calculations and corresponding experimental exploration of dopants will be essential to understand physical properties and potential optoelectronic applications. In addition to further studies of dopability, defects, and synthesizability, it is also important to consider the band offsets and alignments of these materials to justify their use in specific optoelectronic devices.

What are some next steps that can be taken through experimental materials engineering and design? First, it will be important to synthesize and characterize computationally predicted wide-gap conducting p-type materials (e.g., ZrOS, Cs₂Zn₃Se₄, etc.). Second, we suggest continued research into combining known compounds with complementary properties to tune desired functionality. This involves continued investigation into anion and cation alloying in the materials discussed in this Review (e.g., Cd_{1-x}Zn_xS, Cu_xAg_{1-x}AlS₂,

LaCuOS_{1-x}Se_x), and in others we have yet to discover. As shown in this Review, as well as in the n-type TCO literature, many material breakthroughs have originated from tuning properties in solid solutions and alloys. In addition, exploring composite material systems (e.g., Cu_xS:ZnS, section 3.1.7) and using “δ-doping” (e.g., ZnCh system, see section 3.1.1) to combine different systems could leverage the desired properties of each subsystem. Third, this Review promotes clever engineering of known chalcogenide compounds, including new processing techniques, nonequilibrium synthesis methods, postprocessing, etc., to promote carrier transport and high doping in chalcogenide host materials. Additionally, the community could engineer quasi-molecular structures, such as CuSCN, where the VBM is more disperse than the CBM, and explore band engineering by thinning materials to tune band gaps and mobilities (see section 3.6). These suggested approaches are inspired by the progress so far in the wide-gap chalcogenide community, as discussed in this Review.

Finally, this Review motivates continued investigation of interfaces of wide band gap chalcogenides and their device applications. Developing a theoretical understanding of stability, degradation, and interface modeling in chalcogenides is essential to deciding which materials can be used in devices. In particular, the band alignment of many of the systems we have discussed remain undetermined, and understanding them will be critical to tailoring materials to a particular device. Experimentally, this can be realized by synthesis of heterostructures and measurement of their interfacial band offsets. Incorporating both n-type and p-type chalcogenide materials into existing devices, as well as designing new device architectures using these unique materials, could lead to significantly higher performances and efficiencies. Together, this suite of future advances into wide band gap chalcogenide materials and devices containing such materials could be a key component in accelerating society’s renewable energy transformation and enabling future technological advances.

ASSOCIATED CONTENT

Supporting Information

The Supporting Information is available free of charge at <https://pubs.acs.org/doi/10.1021/acs.chemrev.9b00600>.

Atomic and molecular orbital diagram details, band gap versus lattice constant data, band offset data, other wide band gap chalcogenides, and computed wide-gap p-type chalcogenides ([PDF](#))

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Author Contributions

#R.W.-R. and Y.H. contributed equally to this Review. A.Z., R.W.-R., and Y.H. conceptualized the Review and edited the manuscript. R.W.-R. and Y.H. cowrote sections 2 and 3.1–3.5. R.W.-R. wrote sections 1, 4.3, and 5 and the introductions to all sections. H.Z. wrote section 3.6. T.A. and R.W.-R. wrote section 4.1. Y.H. wrote sections 4.2.1 and 4.2.3. I.K. wrote section 4.2.2. R.W.R. created original Figures 1–4, 6, 7c, 11, 17c, 18, 19, and 24, and Y.H. created original Figures 5 and 10d. A.Z. and K.A.P. supervised the work.

Notes

The views expressed in the article do not necessarily represent the views of the DOE or the U.S. Government.
The authors declare no competing financial interest.

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Yanbing Han is currently a researcher at Zhengzhou University. He received his Ph.D. in Physical Electronics in 2019 from Fudan University. During his Ph.D., he spent 2016–2018 at the National Renewable Energy Laboratory as a visiting student, researching chalcogenide semiconductors and stabilization of metastable polymorphs under the supervision of Dr. Andriy Zakutayev. His research interests include novel oxide and chalcogenide semiconductors and their applications.

Hanyu Zhang obtained a Ph.D. in 2016 from the School of Mechanical Engineering at Purdue University, as well as his BSME and MSME. He currently is working as a postdoctoral researcher at the National Renewable Energy Laboratory. His research focuses on investigating 2D transition metal dichalcogenides for energy conversion applications via surface modulation and phase engineering.

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Andriy Zakutayev is a scientist at National Renewable Energy Laboratory, working on discovery and design of new materials for energy applications. To achieve these goals, he applies high-throughput combinatorial thin film methods in close iterative coupling with first-principles calculations. Dr. Zakutayev received his Ph.D. in Physics from Oregon State University, where he studied mixed-anion p-type transparent conductors.

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