Rapid Colorimetric and AI-Based Methods for Determining Microbial Quality of Milk Products

A PROJECT REPORT

Submitted by

Rahul Sharma, Gaurav, Aryan Bhadana

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Lovely Professional University, Punjab

BONAFIDE CERTIFICATE

Certified that this project report Rapid Colorimetric and AI-Based Methods for
Determining Microbial Quality of Milk Products is the bonafide work of Rahul
Sharma, Gaurav and Aryan Bhadana who carried out the project work under my
supervision.

SIGNATURE

SUPERVISOR

Department of Machine Learning, CSE, Lovely Professional University, Punjab

APPENDIX III

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Abstract

Ensuring the microbial quality of milk products is paramount for consumer safety and product shelf life. Traditional microbiological testing methods are often time-consuming, prompting the need for rapid and accurate alternatives. This study explores the integration of colorimetric indicators with machine vision and AI-based technologies for detecting microbial contamination in dairy products. Colorimetric methods, such as resazurin-based assays, offer rapid visual detection, while AI-driven approaches enhance accuracy through deep learning algorithms. The combination of these technologies provides a robust framework for real-time quality control, enabling dairy processors to maintain high standards of food safety and efficiency. This research highlights the potential of these innovative methods to revolutionize microbial quality assessment in the dairy industry.

1. Introduction

Milk and dairy products are highly perishable, requiring immediate processing to prevent microbial contamination. Traditional microbiological testing methods, such as culture-based techniques, are time-consuming and may not meet the demands of modern dairy processing. This delay can lead to reduced product shelf life and increased risk of foodborne illnesses.

Ensuring the microbial quality of milk products is crucial for consumer safety and maintaining the integrity of dairy supply chains. The integration of rapid detection methods can enhance food safety by providing timely and accurate assessments of microbial contamination. This project aims to explore innovative solutions that combine colorimetric indicators with AI-based technologies to address these challenges.

2. Problem Statement

Traditional microbiological testing methods in the dairy industry are **time-consuming and labour-intensive**, often requiring several days to provide results. This delay in quality control decisions can lead to the **distribution of contaminated products**, posing risks to consumer health and economic losses for producers.

The primary challenges associated with microbial quality testing in the dairy industry include:

- **Time Delay:** Standard methods such as the Standard Plate Count (SPC) require **24 to 72 hours** for incubation and colony counting, creating a significant gap between production and quality verification.
- Labor Intensity: Conventional testing involves manual sampling, plating, incubation, and colony counting, requiring trained personnel and increasing operational costs.
- **Subjectivity:** Manual colony counting and visual inspections introduce **human error** and variability, reducing the reliability of quality assessments.

- **Limited Real-time Decision Making:** The delayed availability of test results prevents **immediate intervention**, potentially leading to the distribution of compromised products or unnecessary disposal of safe products.
- Economic Losses: Both false positives (discarding safe products) and false negatives (releasing contaminated products) can result in substantial financial losses for dairy producers.

This project aims to address these challenges by developing a **rapid**, **objective**, **and automated system** for microbial quality assessment, capable of delivering results within hours instead of days.

The significance of this problem extends beyond economic concerns, as it directly impacts **consumer health and food safety**. Implementing rapid detection methods can **enhance product safety, reduce recalls, and improve operational efficiency** in dairy processing, ensuring a more reliable and cost-effective quality control system.

3. Objectives

This project aims to develop a rapid, automated, and objective system for microbial quality assessment in dairy products. By leveraging colorimetric indicators and machine learning, the system will provide faster and more reliable results compared to traditional methods. The key objectives are to:

- 1. **Optimize colorimetric indicators** for detecting common dairy contaminants, including coliforms, psychrotrophic bacteria, and lactic acid bacteria.
- 2. **Design an image acquisition system** to capture high-quality, standardized images of colorimetric reactions.
- 3. **Develop machine learning models** to analyze colour changes, correlate them with microbial load, and classify milk samples based on quality.
- 4. **Implement a user-friendly interface** for clear interpretation of test results.
- 5. Validate the system's accuracy and reliability by comparing it with standard microbiological methods.
- 6. **Assess performance metrics** such as accuracy, sensitivity, specificity, and time-to-result.
- 7. **Evaluate economic feasibility** and potential integration into commercial dairy processing.

4. Literature Review

Recent advancements in rapid microbial detection methods for dairy products highlight significant progress in both colorimetric techniques and AI-driven food quality assessment.

A. Colorimetric Methods

Colorimetric assays have been widely used to assess microbial activity in dairy products due to their simplicity and cost-effectiveness. Resazurin dye reduction tests measure bacterial activity through observable colour shifts from blue to pink to colourless, indicating microbial respiration levels (Hussain et al., 2021). Similarly, methylene blue reduction tests correlate bacterial load with dye reduction time, providing a semi-quantitative assessment of contamination (Kumar et al., 2018). Additionally, pH-sensitive indicators like bromocresol purple detect metabolic changes by measuring acidity fluctuations resulting from lactose fermentation (Chen et al., 2020).

B. AI Applications in Food Quality

Artificial intelligence has emerged as a powerful tool for microbial detection and food quality assessment. Convolutional Neural Networks (CNNs) have been employed to identify spoilage patterns through image analysis, improving food safety monitoring (Liu et al., 2022). Support Vector Machines (SVMs) have demonstrated effectiveness in classifying milk samples based on spectroscopic data, offering precise contamination detection (Sharma et al., 2019). Furthermore, deep learning models have been successfully used to predict the shelf life of dairy products by integrating multiple quality parameters (Zhang et al., 2021).

C. Integrated Systems

Recent efforts have focused on developing integrated solutions that combine rapid detection with on-site usability. Smartphone-based colorimetric analysis systems have enabled real-time monitoring of food contaminants, enhancing accessibility for quality control (Rezazadeh et al., 2020). Similarly, portable spectrophotometric devices, when combined with machine learning algorithms, have demonstrated potential for rapid microbial detection in dairy beverages (Wilson et al., 2019).

Despite these advancements, most studies have explored colorimetric and AI-based approaches separately. A comprehensive system that effectively integrates both technologies for optimized microbial detection in milk products remains largely unexplored. This research aims to bridge this gap by developing a hybrid approach that leverages the speed of colorimetric assays with the precision and objectivity of AI-driven analysis.

5. Proposed Methodology

A. Data Collection

Milk samples will be collected from diverse sources, including raw and pasteurized milk, different brands, varying storage conditions, and different spoilage stages. Standard microbiological tests, such as total plate count, coliform count, and psychrotrophic count, will establish ground truth data. Sample preparation protocols will be standardized to ensure consistency across all experiments.

B. Data Preprocessing

A multi-well plate colorimetric assay will be developed using 3–4 optimized indicators sensitive to microbial activity. Standardized reaction conditions (temperature, time, and reagent concentrations) will be maintained for reproducibility. A light-controlled imaging chamber will ensure uniform image acquisition, complemented by colour calibration methods to minimize variability. Preprocessing steps will include colour space conversions (RGB to HSV/Lab) for improved colour change detection, automatic region-of-interest (ROI) selection, and noise reduction techniques.

C. Machine Learning Algorithms

Feature extraction will involve computing colour metrics (mean RGB/HSV values, histograms, and kinetics of colour change) and textural features from reaction images. Regression models will predict microbial counts, while classification models will categorize milk quality. Time series analysis will model colour change dynamics. A deep learning approach using CNNs, transfer learning (ResNet, EfficientNet), and multi-modal fusion techniques will further enhance predictive accuracy.

D. Model Training and Evaluation

The dataset will be split into 70% training, 15% validation, and 15% testing. Evaluation metrics will include RMSE, MAE, and R² for regression models and accuracy, precision, recall, F1-score, and ROC-AUC for classification models. Time-to-result will be compared against standard microbiological methods. Model validation will be conducted using k-fold cross-validation, independent test set validation, and comparative analysis with traditional microbial testing methods.

6. Implementation Plan

The system will be implemented using Python for data processing and machine learning, with OpenCV and scikit-image for image processing and TensorFlow/PyTorch for deep learning. Flask or Django may be used for web deployment if needed. Hardware requirements include a digital or smartphone camera with macro capabilities, a controlled lighting environment, and a GPU-supported computer for model training. The system architecture comprises four key components: **sample preparation** (standardized dilution and reagent protocols), **image acquisition** (controlled lighting and calibrated imaging setup), **analysis** (image preprocessing, feature extraction, and machine learning-based classification), and **user interface** (sample input, results display, and reporting features). Development will follow a phased approach, ensuring systematic integration and optimization of all components.

7. Expected Outcomes

The system aims to reduce microbial testing time from traditional 24–72 hours to under four hours while maintaining high accuracy (>90% concordance with standard methods), sensitivity (detecting contamination at 10³ CFU/mL), and specificity (>95%). This rapid detection will improve dairy quality control, minimize waste, reduce labour costs, and enhance food safety by enabling more frequent monitoring. Deliverables include optimized colorimetric assay protocols, an integrated image acquisition system, trained machine learning models, a validation report comparing system performance with standard methods, and implementation guidelines for practical deployment.

8. Project Timeline

The project timeline is structured to ensure the efficient development and implementation of the proposed system within two months. It follows a phased approach, starting with research and assay development, progressing through system integration and model training, and concluding with validation and reporting. The detailed breakdown is presented in the table below.

Phase	Task	Duration	Weeks
1	Literature review and project planning	1 week	1
1	Development of colorimetric assays	2 weeks	1-2
2	Image acquisition system setup	1 week	2
2	Collection and preparation of milk samples	Ongoing	2-6
3	Image processing pipeline development	2 weeks	3-4
3	Feature extraction algorithm implementation	1 week	4
4	Machine learning model development	2 weeks	5-6
4	Model training and optimization	1 week	6
5	System integration	1 week	7
5	User interface development	1 week	7
6	System validation & performance optimization	1 week	8
6	Final report preparation	1 week	8

9. Limitations & Challenges

A. Technical Challenges

Variability in milk composition can affect colorimetric reactions, leading to inconsistent results. Standardizing imaging conditions, such as lighting and camera settings, is crucial for reliable analysis across different environments. Ensuring the model generalizes well across various milk types, brands, and processing conditions remains a challenge. Additionally, some pathogens may be present at concentrations below the detection limits of colorimetric methods, reducing sensitivity in low-contamination scenarios.

B. Implementation Challenges

Regulatory validation requires extensive testing to meet industry standards. Proper user training is essential to ensure consistent operation across varying technical backgrounds. Integrating the system into existing quality control workflows may

require process modifications. Cost is another factor, as smaller dairy processors may face financial constraints in adopting the technology.

C. Future Work

Future research will focus on detecting specific pathogens, developing a fully portable version for field use, and integrating spectroscopy for improved accuracy. Expanding the system's application to other dairy products like cheese and yogurt will further enhance its utility in the dairy industry.

10. Conclusion

The development of rapid colorimetric and AI-based methods for determining microbial quality of milk products represents a significant advancement in dairy quality control. By integrating colorimetric assays with machine learning analysis, this project aims to dramatically reduce testing time while maintaining high accuracy, addressing a critical need in the dairy industry.

The proposed system offers multiple advantages over conventional methods, including speed, objectivity, ease of use, and potential for automation. If successful, this technology could transform quality control practices in dairy processing, leading to improved food safety, reduced waste, and economic benefits throughout the supply chain.

While challenges exist in standardization, validation, and implementation, the potential benefits justify the research investment. This project lays the groundwork for future innovations in rapid food quality assessment that could extend beyond dairy to other perishable food products.

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