

https://www.phoenixcontact.com/us/products/1785942



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PCB headers, nominal cross section: 2.5 mm<sup>2</sup>, color: green, nominal current: 12 A, rated voltage (III/2): 320 V, contact surface: Tin, type of contact: Socket, number of potentials: 2, number of rows: 1, number of positions: 2, number of connections: 2, product range: ICV 2,5/..-G, pitch: 5. 08 mm, mounting: Wave soldering, pin layout: Linear pinning, solder pin [P]: 3.6 mm, number of solder pins per potential: 2, plug-in system: COMBICON MSTB 2,5, Pin connector pattern alignment: Standard, locking: without, mounting: without, type of packaging: packed in cardboard

## Your advantages

- · Maximum flexibility when it comes to device design one header for connectors with different connection technologies
- · Easy PCB replacement thanks to plug-in modules
- · Well-known mounting principle allows worldwide use
- · Inverted header with socket contacts for touch-proof device outputs or PCB/PCB connections

### Commercial Data

Item number	1785942
Packing unit	1 pc
Minimum order quantity	50 pc
Sales Key	AA03
Product Key	AACSAG
Catalog Page	Page 333 (C-1-2013)
GTIN	4017918042097
Weight per Piece (including packing)	3.565 g
Weight per Piece (excluding packing)	1.515 g
Customs tariff number	85366930
Country of origin	DE



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## **Technical Data**

## Product properties

Туре	Inverted
Product line	COMBICON Connectors M
Product type	PCB headers
Product family	ICV 2,5/G
Number of positions	2
Pitch	5.08 mm
Number of connections	2
Number of rows	1
Mounting flange	without
Number of potentials	2
Pin layout	Linear pinning
Solder pins per potential	2

## Electrical properties

Nominal current I <sub>N</sub>	12 A
Nominal voltage U <sub>N</sub>	320 V
Degree of pollution	3
Contact resistance	1.5 mΩ
Rated voltage (III/3)	320 V
Rated surge voltage (III/3)	4 kV
Rated voltage (III/2)	320 V
Rated surge voltage (III/2)	4 kV
Rated voltage (II/2)	630 V
Rated surge voltage (II/2)	4 kV

## Mounting

Mounting type	Wave soldering
Pin layout	Linear pinning

## Material specifications

### Material data - contact

Note	WEEE/RoHS-compliant, free of whiskers according to IEC 60068-2-82/JEDEC JESD 201
Contact material	Cu alloy
Surface characteristics	hot-dip tin-plated
Metal surface contact area (top layer)	Tin (4 - 8 μm Sn)
Metal surface soldering area (top layer)	Tin (4 - 8 µm Sn)

## Material data - housing

Color (Housing)	green (6021)
Insulating material	PA



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Insulating material group	T
CTI according to IEC 60112	600
Flammability rating according to UL 94	V0
Glow wire flammability index GWFI according to EN 60695-2-12	850
Glow wire ignition temperature GWIT according to EN 60695-2-13	775
Temperature for the ball pressure test according to EN 60695-10-2	125 °C

### Notes

Notes on operation	In accordance with IEC 61984, COMBICON connectors have no switching power (COC). During designated use, they must not be
	plugged in or disconnected when carrying voltage or under load.

### **Dimensions**

Dimensional drawing	h h
Pitch	5.08 mm
Width [w]	12.16 mm
Height [h]	22.4 mm
Length [I]	10.2 mm
Installed height	18.9 mm
Solder pin length [P]	3.6 mm
Pin dimensions	0.47 x 1.15 mm
PCB design	
Pin spacing	5.08 mm
Hole diameter	1.4 mm

### Mechanical tests

lest for conductor damage and slackening
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Specification	IEC 60999-1:1999-11
Result	Test passed
Repeated connection and disconnection	
Specification	IEC 60999-1:1999-11

Test passed

### Pull-out test

Result

Specification	IEC 60999-1:1999-11
Conductor cross section/conductor type/tractive force setpoint/actual value	0.2 mm² / solid / > 10 N
	0.2 mm² / flexible / > 10 N
	$2.5 \text{ mm}^2 / \text{solid} / > 50 \text{ N}$



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	2.5 mm² / flexible / > 50 N		
Insertion and withdrawal forces			
Result	Test passed		
No. of cycles	25		
Insertion strength per pos. approx.	8 N		
Withdraw strength per pos. approx.	6 N		
Contact holder in insert			
Specification	IEC 60512-15-1:2008-05		
Contact holder in insert Requirements >20 N	Test passed		
Resistance of inscriptions			
Specification	IEC 60068-2-70:1995-12		
Result	Test passed		
Polarization and coding			
Specification	IEC 60512-13-5:2006-02		
Result	Test passed		
Visual inspection			
Specification	IEC 60512-1-1:2002-02		
Result	Test passed		
Dimension check			
Specification	IEC 60512-1-2:2002-02		
Result	Test passed		
ectrical tests			
The second death   Total second C			
Thermal test   Test group C	IEC 60512-5-1:2002-02		
Specification	IEC 60512-5-1:2002-02		
Tested number of positions	16		
Landatha ann an Calanana	16		
insulation resistance	16		
Insulation resistance Specification	16 IEC 60512-3-1:2002-02		
Specification Insulation resistance, neighboring positions	IEC 60512-3-1:2002-02		
Specification Insulation resistance, neighboring positions	IEC 60512-3-1:2002-02		
Specification Insulation resistance, neighboring positions Air clearances and creepage distances	IEC 60512-3-1:2002-02 > 5 MΩ		
Specification Insulation resistance, neighboring positions Air clearances and creepage distances   Specification	IEC 60512-3-1:2002-02 > 5 MΩ  IEC 60664-1:2007-04		
Specification Insulation resistance, neighboring positions  Air clearances and creepage distances    Specification Insulating material group	IEC 60512-3-1:2002-02 > 5 MΩ  IEC 60664-1:2007-04		
Specification Insulation resistance, neighboring positions  Air clearances and creepage distances    Specification Insulating material group  Comparative tracking index (IEC 60112)	IEC 60512-3-1:2002-02 > 5 MΩ  IEC 60664-1:2007-04 I CTI 600		
Specification Insulation resistance, neighboring positions  Air clearances and creepage distances   Specification Insulating material group Comparative tracking index (IEC 60112) Rated insulation voltage (III/3)	IEC 60512-3-1:2002-02 > 5 MΩ  IEC 60664-1:2007-04 I CTI 600 320 V		
Insulation resistance, neighboring positions  Air clearances and creepage distances    Specification  Insulating material group  Comparative tracking index (IEC 60112)  Rated insulation voltage (III/3)  Rated surge voltage (III/3)	IEC 60512-3-1:2002-02 > 5 MΩ  IEC 60664-1:2007-04 I CTI 600 320 V 4 kV		



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Rated surge voltage (III/2)	4 kV
minimum clearance value - non-homogenous field (III/2)	3 mm
minimum creepage distance (III/2)	3 mm
Rated insulation voltage (II/2)	630 V
Rated surge voltage (II/2)	4 kV
minimum clearance value - non-homogenous field (II/2)	3 mm
minimum creepage distance (II/2)	3.2 mm

## Environmental and real-life conditions

#### Vibration test

Specification	IEC 60068-2-6:2007-12
Frequency	10 - 150 - 10 Hz
Sweep speed	1 octave/min
Amplitude	0.35 mm (10 Hz 60.1 Hz)
Sweep speed	5g (60.1 Hz 150 Hz)
Test duration per axis	2.5 h

## Durability test

Specification	IEC 60512-9-1:2010-03
Impulse withstand voltage at sea level	4.8 kV
Contact resistance R <sub>1</sub>	1.5 mΩ
Contact resistance R <sub>2</sub>	1.5 mΩ
Insertion/withdrawal cycles	25
Insulation resistance, neighboring positions	> 5 MΩ

## Climatic test

Specification	ISO 6988:1985-02
Corrosive stress	$0.2~\mathrm{dm^3SO_2}$ on 300 dm $^3$ /40 °C/1 cycle
Thermal stress	100 °C/168 h
Power-frequency withstand voltage	2.21 kV

## Ambient conditions

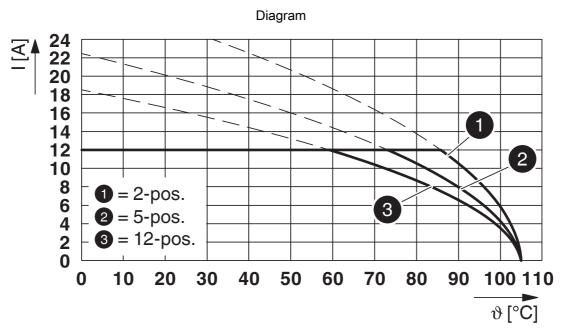
Ambient temperature (operation)	-40 °C 100 °C (dependent on the derating curve)
Ambient temperature (storage/transport)	-40 °C 70 °C
Relative humidity (storage/transport)	30 % 70 %
Ambient temperature (assembly)	-5 °C 100 °C



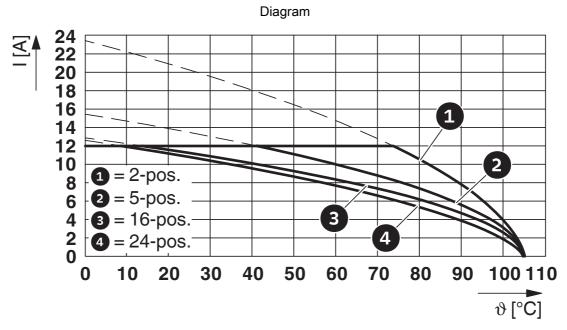
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## **Drawings**



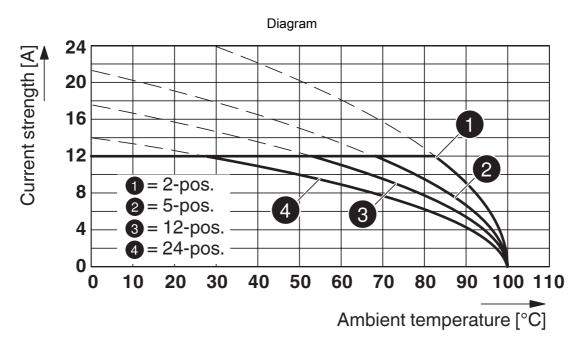
Type: ICV 2,5/...-G-5,08 with CC 2,5/...-G-5,08 P...THR



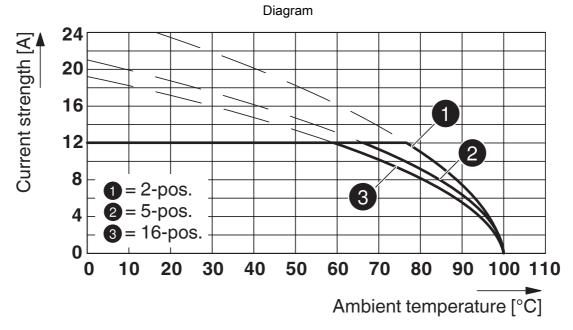
Type: ICV 2,5/...-G-5,08 with MSTBV 2,5/...-G-5,08



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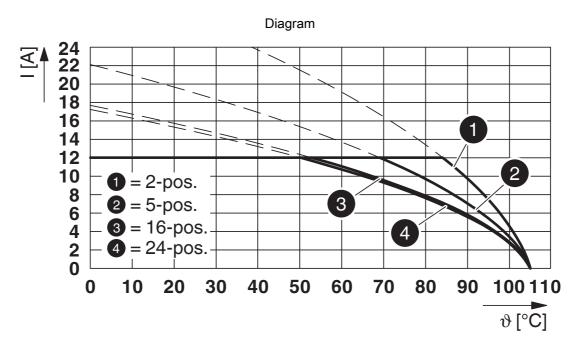
Type: ICV 2,5/..-G-5,08 with MSTBA 2,5/..-G-5,08



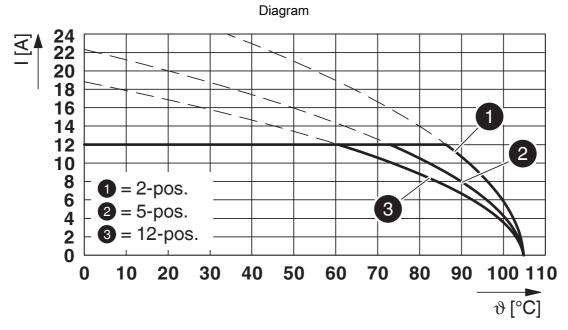
Type: FKIC 2,5/..-ST-5,08 with ICV 2,5/..-G-5,08



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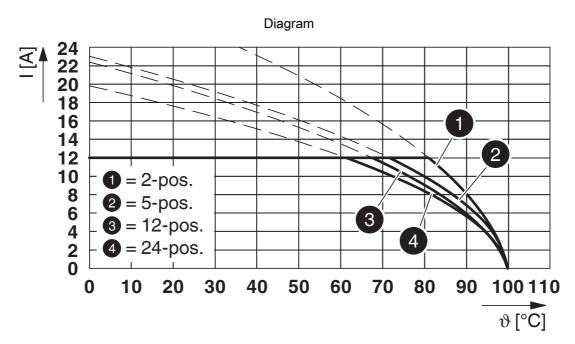
Type: ICV 2,5/...-G-5,08 with MSTB 2,5/...-G-5,08



Type: ICV 2,5/...-G-5,08 with CCV 2,5/...-G-5,08 P...THR

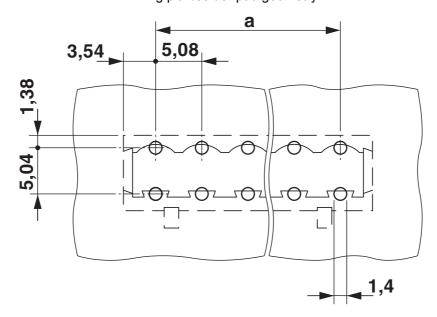


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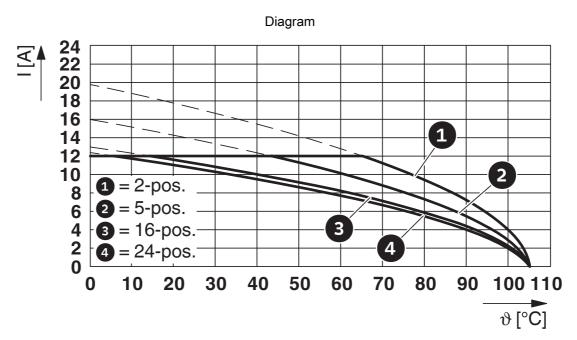
Type: IC 2,5/...-ST-5,08 with ICV 2,5/...-G-5,08

## Drilling plan/solder pad geometry

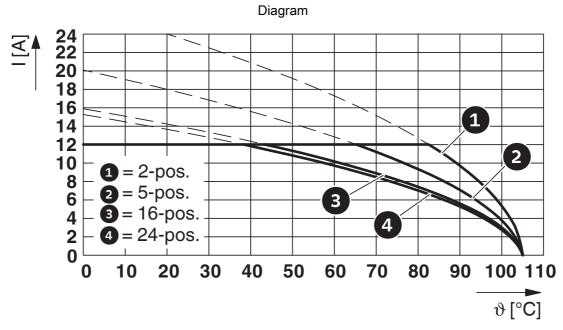




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Type: ICV 2,5/...-G-5,08 with MSTBVA 2,5/...-G-5,08



Type: ICV 2,5/...-G-5,08 with MSTBW 2,5/...-G-5,08



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## **Approvals**

To download certificates, visit the product detail page: https://www.phoenixcontact.com/us/products/1785942

CSA Approval ID: 13631				
	Nominal Voltage $U_N$	Nominal Current I <sub>N</sub>	Cross Section AWG	Cross Section mm <sup>2</sup>
Use group B				
	300 V	10 A	-	-
Use group D				
	300 V	10 A	-	-

CB scheme	B IECEE CB Scheme Approval ID: DE1-60988-B1B2				
		Nominal Voltage U <sub>N</sub>	Nominal Current I <sub>N</sub>	Cross Section AWG	Cross Section mm <sup>2</sup>
		250 V	12 A	-	-

EAC	EAC
LIIL	Approval ID: B.01687

cULus Recogn Approval ID: E6042	CULus Recognized Approval ID: E60425-19931014			
	Nominal Voltage U <sub>N</sub>	Nominal Current I <sub>N</sub>	Cross Section AWG	Cross Section mm <sup>2</sup>
Use group B				
	250 V	12 A	-	-
Use group D				
	300 V	10 A	-	-

VDE Zeichengenehmigung Approval ID: 40050648				
	Nominal Voltage U <sub>N</sub>	Nominal Current I <sub>N</sub>	Cross Section AWG	Cross Section mm <sup>2</sup>
	250 V	12 A	-	-



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# Classifications

UNSPSC 21.0

## **ECLASS**

E	ECLASS-11.0	27460201
Е	ECLASS-12.0	27460201
Е	ECLASS-13.0	27460201
ETIM		
Е	ETIM 8.0	EC002637
UNSF	PSC	

39121400



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# **Environmental Product Compliance**

China RoHS	Environmentally friendly use period: unlimited = EFUP-e
	No hazardous substances above threshold values



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### Accessories

MPS-MT - Test plugs

0201744

https://www.phoenixcontact.com/us/products/0201744



Test plugs, with solder connection up to 1 mm<sup>2</sup> conductor cross section, number of positions: 1, color: gray

## RPS - Reducing plug

0201647

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Reducing plug, number of positions: 1, color: gray



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## CP-MSTB - Coding profile

1734634

https://www.phoenixcontact.com/us/products/1734634

Coding profile, is inserted into the slot on the plug or inverted header, red insulating material



## FLRP/ICV 80 - Mounting material

1808353

https://www.phoenixcontact.com/us/products/1808353



Pair of guide rails, is inserted into the groove ICV/...G, height: 86 mm, hole diameter: 3.4 mm



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### DFK-MSTBA 2,5/ 2-G-5,08 - Feed-through header

#### 1898839

https://www.phoenixcontact.com/us/products/1898839



Feed-through header, nominal cross section: 2.5 mm², color: green, nominal current: 12 A, rated voltage (III/2): 320 V, contact surface: Tin, type of contact: Pin, number of potentials: 2, number of rows: 1, number of positions: 2, number of connections: 2, product range: DFK-MSTBA 2,5/..-G, pitch: 5.08 mm, mounting: Wave soldering, pin layout: Linear pinning, solder pin [P]: 3.2 mm, number of solder pins per potential: 1, plug-in system: COMBICON MSTB 2,5, Pin connector pattern alignment: Standard, locking: without, mounting: without, type of packaging: packed in cardboard

#### MDSTBV 2,5/ 2-G-5,08 - PCB header

### 1763074

https://www.phoenixcontact.com/us/products/1763074



PCB headers, nominal cross section: 2.5 mm², color: green, nominal current: 10 A, rated voltage (III/2): 320 V, contact surface: Tin, type of contact: Pin, number of potentials: 4, number of rows: 2, number of positions: 2, number of connections: 4, product range: MDSTBV 2,5/..-G, pitch: 5.08 mm, mounting: Wave soldering, pin layout: Linear pinning, solder pin [P]: 3.5 mm, number of solder pins per potential: 1, plug-in system: COMBICON MSTB 2,5, Pin connector pattern alignment: Standard, locking: without, mounting: without, type of packaging: packed in cardboard, Can be aligned! Mounting flange: Item No. 1836477, 1836480. In combination with MVSTB or FKCV plug components, both an MVSTBW (or FKCVW) and an MVSTBR plug (or FKCVR) must be used. Combination with TMSTBP plug components is not possible!



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#### MDSTB 2,5/ 2-G-5,08 - PCB header

1762062

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PCB headers, nominal cross section: 2.5 mm², color: green, nominal current: 10 A, rated voltage (III/2): 320 V, contact surface: Tin, type of contact: Pin, number of potentials: 4, number of rows: 2, number of positions: 2, number of connections: 4, product range: MDSTB 2,5/..-G, pitch: 5.08 mm, mounting: Wave soldering, pin layout: Linear pinning, solder pin [P]: 3.2 mm, number of solder pins per potential: 1, plug-in system: COMBICON MSTB 2,5, Pin connector pattern alignment: Standard, locking: without, mounting: without, type of packaging: packed in cardboard, Can be aligned! Mounting flange: Item No. 1736771, 1736768. In combination with MVSTB or FKCV plugs, both an MVSTBW (or FKCVW) and an MVSTBR plug (or FKCVR) must be used. Combination with TMSTBP plugs is not possible!

#### SMSTBA 2,5/ 2-G-5,08 - PCB header

1767371

https://www.phoenixcontact.com/us/products/1767371



PCB headers, nominal cross section: 2.5 mm², color: green, nominal current: 12 A, rated voltage (III/2): 320 V, contact surface: Tin, type of contact: Pin, number of potentials: 2, number of rows: 1, number of positions: 2, number of connections: 2, product range: SMSTBA 2,5/..-G, pitch: 5.08 mm, mounting: Wave soldering, pin layout: Linear pinning, solder pin [P]: 3.5 mm, number of solder pins per potential: 1, plug-in system: COMBICON MSTB 2,5, Pin connector pattern alignment: Standard, locking: without, mounting: without, type of packaging: packed in cardboard

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#### SMSTB 2,5/ 2-G-5,08 - PCB header

1769463

https://www.phoenixcontact.com/us/products/1769463



PCB headers, nominal cross section: 2.5 mm², color: green, nominal current: 12 A, rated voltage (III/2): 320 V, contact surface: Tin, type of contact: Pin, number of potentials: 2, number of rows: 1, number of positions: 2, number of connections: 2, product range: SMSTB 2,5/..-G, pitch: 5.08 mm, mounting: Wave soldering, pin layout: Linear pinning, solder pin [P]: 3.5 mm, number of solder pins per potential: 1, plug-in system: COMBICON MSTB 2,5, Pin connector pattern alignment: Standard, locking: without, mounting: without, type of packaging: packed in cardboard

#### ICC 2,5/2-STZ-5,08 - PCB connector

1823846

https://www.phoenixcontact.com/us/products/1823846



PCB connector, nominal cross section: 2.5 mm², color: green, nominal current: 12 A, rated voltage (III/2): 320 V, type of contact: Pin, number of potentials: 2, number of rows: 1, number of positions: 2, number of connections: 2, product range: ICC 2,5/..-STZ, pitch: 5.08 mm, connection method: Crimp connection, conductor/PCB connection direction: 0°, locking clip: - without locking clip, plugin system: COMBICON MSTB 2,5, locking: Snap-in locking, mounting: Engagement nose, type of packaging: packed in cardboard, Corresponding male crimp contacts with current [A] and conductor cross section range [mm²] data: 10A/ICC-MT 0,5-1,0 (3190577); 10A/ICC-MT 0,5-1,0 BA (3190603); 12A/ICC-MT 1,5-2,5 (3190580); 12A/ICC-MT 1,5-2,5 BA (3190593). BA = Bandkontakte

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