

GOLDEN PLASTIC PRIMER



PRODUCT DESCRIPTION:

GP-350 is an adhesion primer based on special resin.
Golden plastic primer used to improve the adhesion of two component polyurethane paints on plastic part of the car body.



Materials for application:

GP-350



Surface preparation:

Degrease and sand the surface very slightly then degreased again before the application of GP-350



Spray viscosity:

14-16 sec / ford cup no.4 @25°C



Spray conditions:



1.7-1.8mm / 3-4bar / 1=1-2 µm



1.3-1.4mm / 3-4bar / 1=1-2 µm



Application process:

Apply 2-3 single coats allowing 5-10 min for flash off time between coats, depending on the thickness.





Mixing ration(by volume):

Ready to use



Drying times

Drying	25°C
Flash off	10-15 min



Cleaning of equipment:

Tools should be cleaned immediately after use with GP-903 thinner.

Recoat ability:

Acrylic or Basecoat



Physical properties:

Color	Clear
Gloss	Matt
Volume solid	4.4 (ASTM D2697)
Coverage	9 m ² / L@5mm
Sp.gr	0.87 (ASTM D1475)
Flash point	21-25
Packaging	1 & 0.5 L
Shelf life	24 months