

GOLDEN STONE CHIP

Product Description:

An alkyd resin, chlorinated rubber based, specially designed for protecting the bottom and the metal parts of cars, characterized by its anticorrosion properties, good adhesion over metal, outstanding chemical resistance, good sanding properties and high filling power.

Materials for application:

Thinner 903, thinner 144.

Basic raw material:

Alkyd resin.

Suitable substrate:

Underbody chassis or metal substrates.

Surface Preparation:

The surfaces must be dry and clean of all greases, oil and dusts.
Degreasing flat with the following sandpaper grades.



P180-P280	Dry flat (mechanically or manually).
P280-P400	Wet (mechanically or manually).

**Cleaning of equipment:**

Cleaning of equipment in golden solvent.

**Mixing ration (by volume):**

Spray directly without dilution.



Spray gun fluid tip and working pressure:

Type of Spray Gun	Fluid Tip	Working Pressure
Suction Feed	2.0-2.4 mm	3-5 bar



Application process:

Apply 1-2 coats. For spraying used a special gun.



Drying time:

Drying	25 °C
Dust Free	40-50 min
Dry to handle	1-2 hrs
Hard dry	16 hrs



Physical properties:

Color	Black or white
Coverage Rate	8_10 sq.m/liter.
Pack Size	0.9 liter.
Shelf Life	24 Months.