

GOLDEN NITROCELLULOSE LACQUER

Product Description:

A specifically formulated topcoat based on nitrocellulose and alkyd resins. It is a fast drying system having excellent gloss, color retentive and water resistance properties. The product is suitable for various applications.

Materials for application:

Thinner 903 or thinner 144.

Basic raw material:

Alkyd resin and nitro cellulose.

Suitable substrate:

Degreased and flatted existing finishes.

Surface Preparation:

Over Existing finishes.



NITRO CELLULOSE SAELER GP 1400

P180-280: to dry flat (mechanically or manually).
P280-400: to wet (mechanically or manually).



Cleaning of equipment:

Cleaning of equipment in golden solvent.



Mixing ration(by volume):

NITRO CELLULOSE LACQUER GP 2400	Thinner 903/thinner 144
100 Parts	20-30 Parts

**Spraying viscosity:**

(18-20) sec by cup no.4/25°C.

**Application process:**

Apply 1-2 single coats. Allow 5 to 10 min for flash - off time between coats.
Thinner for Equipment Cleaning and Thinning.

**Drying time:**

Drying	25°C
Dust Free	10-15 min
Dry to handle	3-4 hur
Hard dry	8-15 hur

**Physical properties**

Color	Clear
Gloss	Glossy
Coverage Rate	10-15 sq.m/liter
Pack Size	0.9 liter, 3.6 liters
Shelf Life	24 Months

**Spray gun fluid tip and working pressure:**

Type of Spray Gun	Fluid Tip	Working Pressure
Gravity Feed	1.3 -1.4 mm	3-4 bar
Suction Feed	1.7-1.8 mm	3-4 bar
HVLP -Gravity	1.2-1.5 mm	Maximum Pressure 0.7 bar
HVLP-Suction	1.4-1.6 mm	Maximum Pressure 0.7 bar