

GOLDEN NITROCELLULOSE PRIMER

Product Description:

Based on Nitrocellulose and alkyd resins, fast drying paints for car, metal or wood.

Materials for application:

Thinner 903 or thinner 144.

Basic raw material:

Alkyd resin and nitro cellulose.

Suitable substrate:

Degreased and flatted existing finishes.



Surface Preparation:

The following grades of sanding papers.

P180-P280	Dry flat (mechanically or manually).
P280-P400	Wet (mechanically or manually).



Cleaning of equipment:

Cleaning of equipment in golden solvent.



Mixing ration(by volume):

NITRO CELLULOSE PRIMER GP 320	Thinner 903 / thinner 144
100 Parts	100 Parts

**Spraying viscosity:**

(18-20) sec by cup no.4/25°C.

**Application process:**

Apply 1-2 single coats. Allow 10 to 15 min for flash - off time between coats.
Thinner for Equipment Cleaning and Thinning.

**Drying time:**

Drying	25°C
Dust Free	30 min
Dry to handle	3-4 hur
Hard dry	4-5 hur

**Physical properties**

Color	White and gray
Gloss	Matt.
Coverage Rate	8-10sq.m/liter.
Pack Size	0.9 liter, 3.6 liters.
Shelf Life	24 Months.

**Spray gun fluid tip and working pressure:**

Type of Spray Gun	Fluid Tip	Working Pressure
Gravity Feed	1.3 -1.4 mm	3-4 bar
Suction Feed	1.7-1.8 mm	3-4 bar
HVLP -Gravity	1.2-1.5 mm	Maximum Pressure 0.7 bar
HVLP-Suction	1.4-1.6 mm	Maximum Pressure 0.7 bar