

## GOLDEN NITROCELLULOSE PRIMER

### Product Description:

Based on Nitrocellulose and alkyd resins, fast drying paints for car, metal or wood. It is used for good filling and easy sanding.

### Materials for application:

Thinner 903 or thinner 144.

### Basic raw material:

Alkyd resin and nitro cellulose.

### Suitable substrate:

Degreased and flatted existing finishes.

### Surface Preparation:

The following grades of sanding papers.



P180-p280	Dry flat (mechanically or manually).
P280-p400	Wet (mechanically or manually).



### Cleaning of equipment:

Cleaning of equipment in golden solvent.



### Mixing ration(by volume):

NITRO CELLULOSE PRIMER GP 320	Thinner 903 / thinner 144
100 Parts	100 Parts

**Spraying viscosity:**

(18-20) sec by cup no.4/25 °C.

**Application process:**

Apply 1-2 single coats. Allow 10 to 15 min for flash - off time between coats.  
Thinner for Equipment Cleaning and Thinning.

**Drying time:**

ASTM-D5895/2003

Drying	25 °C
Dust Free	30 min
Dry to handle	3-4 hur
Hard dry	4-5 hur

**Physical properties**

Color	White and gray
Gloss ISO-2813/1994	Matt.
Coverage Rate	8-10sq.m/liter.
Pack Size	0.9 liter, 3.6 liters.
Shelf Life	24 Months.

**Spray gun fluid tip and working pressure:**

Type of Spray Gun	Fluid Tip	Working Pressure
Gravity Feed	1.3 -1.4 mm	3-4 bar
Suction Feed	1.7-1.8 mm	3-4 bar
HVLP -Gravity	1.2-1.5 mm	Maximum Pressure 0.7 bar
HVLP-Suction	1.4-1.6 mm	Maximum Pressure 0.7 bar