

GOLDEN PLASTIC PRIMER



PRODUCT DESCRIPTION:

GP-350 is an adhesion primer based on special resin.
Golden plastic primer used to improve the adhesion of two component polyurethane paints on plastic part of the car body.



Materials for application:

GP-350



Surface preparation:

Degrease and sand the surface very slightly then degreased again before the application of GP-350



Mixing ratio (by volume):

Ready to use



Spray viscosity:

14-16 sec / ford cup no.4 @25 c



Spray conditions:

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Application process:

Apply 2-3 single flowing coats.
Allow 5-10 min for flash off time between coats. Ensure that each coat extent slightly beyond the previous one.





Drying times

Drying	25C
Flash off	10-15 min
Dust free	-
Dry to handle	-
Dry to sand	-
Dry to polish	-



Cleaning of equipment:

Tools should be cleaned immediately after use with GP-903 thinner.

Recoat ability:

Acrylic or Basecoat



Physical properties:

Color	Clear
Gloss	Matt
Volume solid	4.4 (ASTM D2697)
Coverage	2-3m ² /l
Sp.gr	0.87 (ASTM D1475)
Flash point	21-25
packaging	1 & 0.5 L
Shelf life	24 months