

GOLDEN 1K FILLER



PRODUCT DESCRIPTION:

GP-313 is a fast drying primer on pack primers, it's designed to give a high filling and excellent sand ability for both dry and wet flatting. This product is designed to give high filling, quick drying and excellent sanding properties.



Materials for application:

GP-313 1k filler
GP 903 thinner.



Surface preparation:

Dry and clean the surface of all grease, dirt with p360-p400 sand paper or wet flat with p600-p800 sand paper.



Mixing ratio (by volume):

1k filler: 100
Thinner 903: 50



Spray viscosity:

18-22 sec / ford cup no.4 @25 c



Spray conditions:

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Application process:

Apply 2-3 single coats allowing 5-10 min for flash off time between coats, depending on the thickness.





Drying times:

Drying	25C	60C
Flash off	5-10 min	5-10 min
Dust free	30 min	15 min
Dry to handle	-	-
Dry to sand	60 min	30 min
Dry to polish	-	-



Cleaning of equipment:

Tools should be cleaned immediately after use with GP-903 thinner.



Physical properties:

Color	GREY
Gloss	Matt
Volume solid	28% (ASTM D2697)
Coverage	7m ² /l @40Mm
Sp.gr	1.3 (ASTM D1475)
Flash point	21-25
packaging	1 kg
Shelf life	12 months