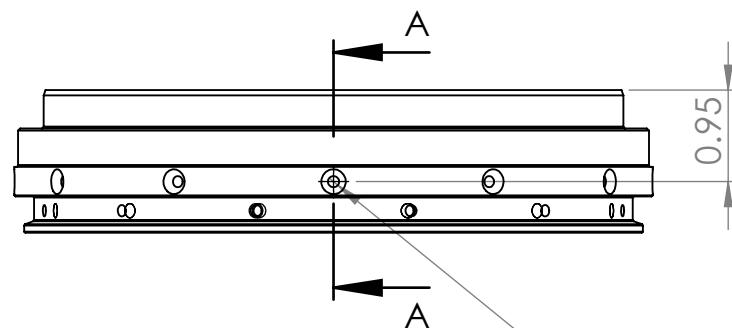
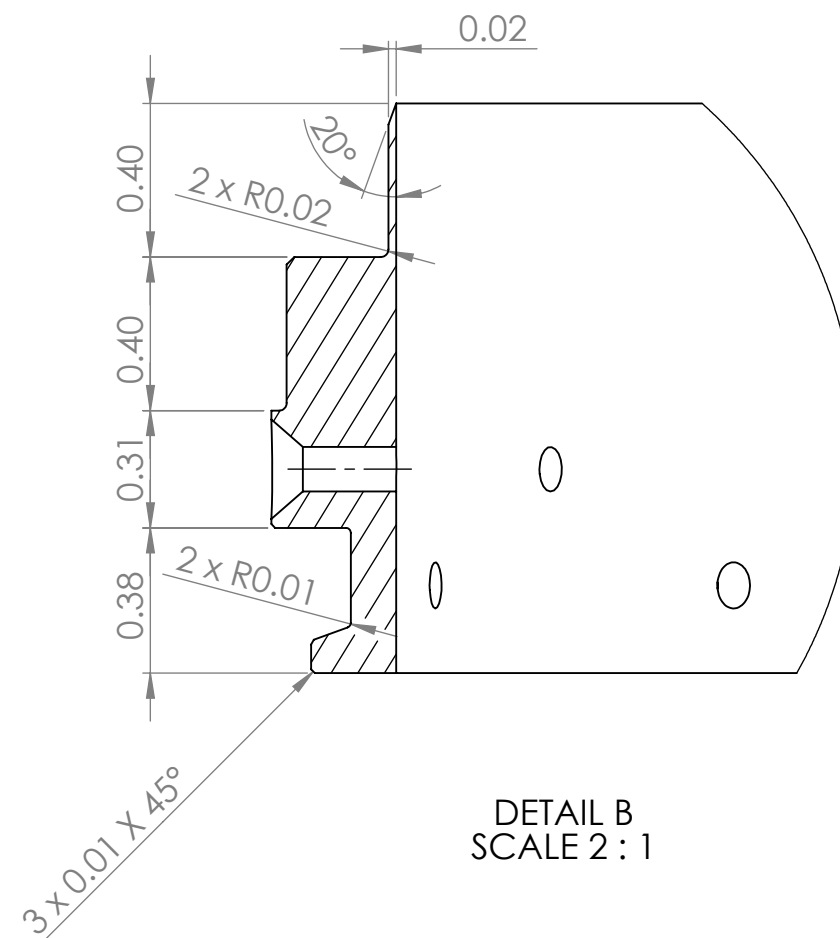
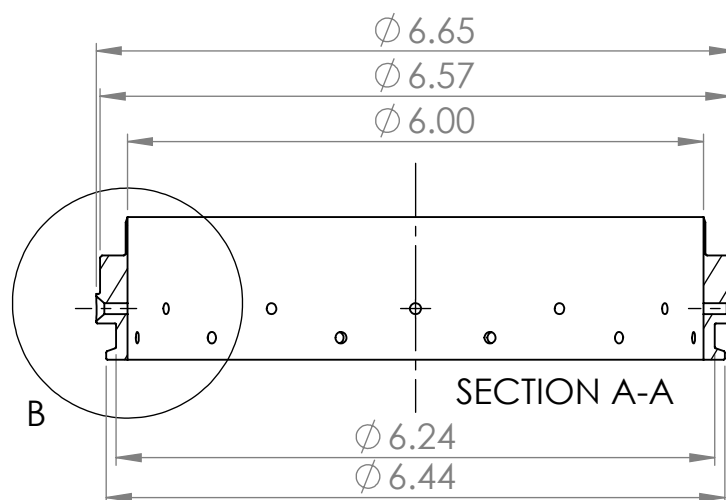


$\phi 0.12 \nabla 1.00$   
TAP FOR #4-40 HELICOIL Insert = 1.0 \* Dia.



12 x  $\phi 0.12 \nabla 1.00$   
 $\phi 0.26 \times 82^\circ$



DETAIL B  
SCALE 2 : 1

	DRAWN	NAME	DATE	Description: <b>Module Ring</b>		
	CHECKED					
	ENG APPR.			DWG. NO.		
	MFG APPR.					
COMMENTS:				REV	SIZE	SCALE: 1:2
UNLESS OTHERWISE SPECIFIED: MATERIAL 6061-T6 ALUMINUM FINISH WEIGHT DO NOT SCALE DRAWING				B	SHEET 1 OF 1	

UNLESS OTHERWISE SPECIFIED:  
DIMENSIONS ARE IN INCHES  
TOLERANCES:  
FRACTIONAL  $\pm 1/32$   
ANGULAR: MACH  $\pm$  BEND  $\pm$   
TWO PLACE DECIMAL  $\pm .01$   
THREE PLACE DECIMAL  $\pm .001$