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REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
	A	INITIAL RELEASE	04/22/19	IZ AND JS
	B	UPDATED FORMATTING	4/29/2019	
	C	MOVE LOCATOR PIN HOLES, MAKE TOP PIN HOLES INTO SLOTS	5/6/2019	
	D	ADDED FILLETS	5/26/2019	

B

B

A

A

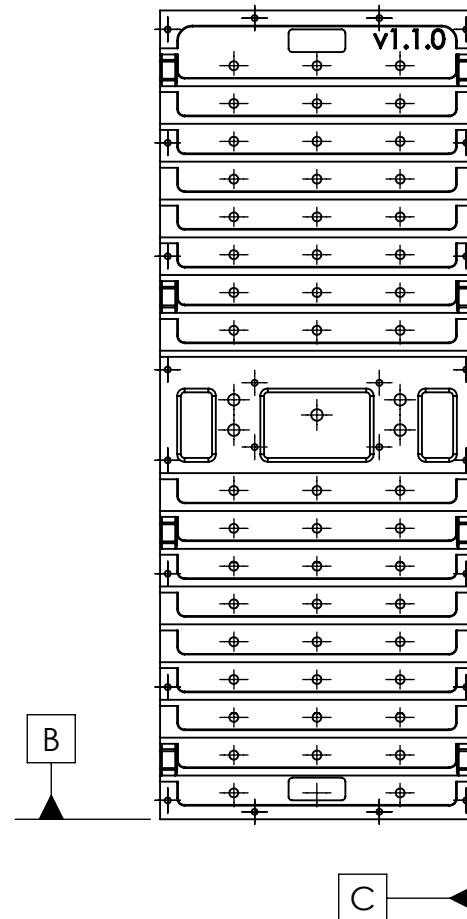
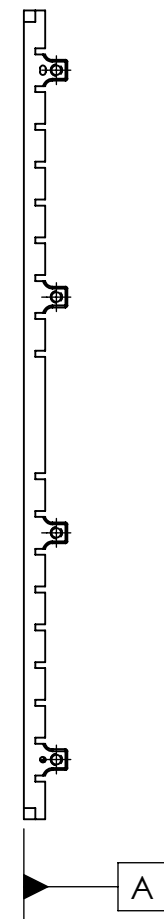
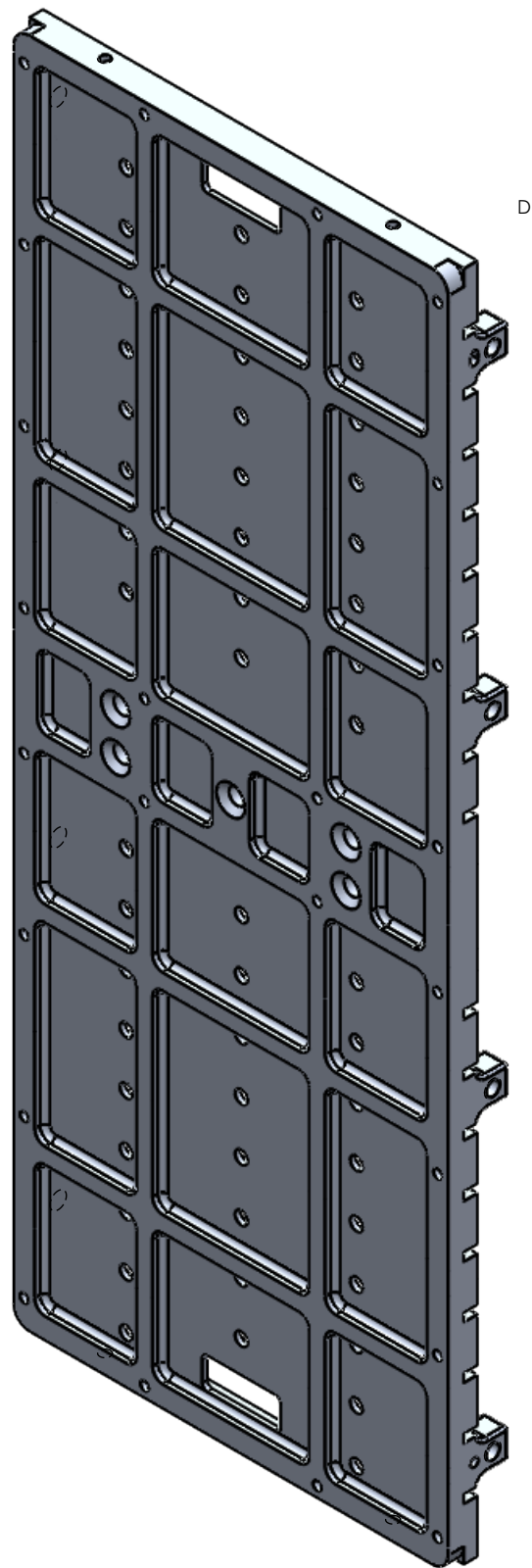
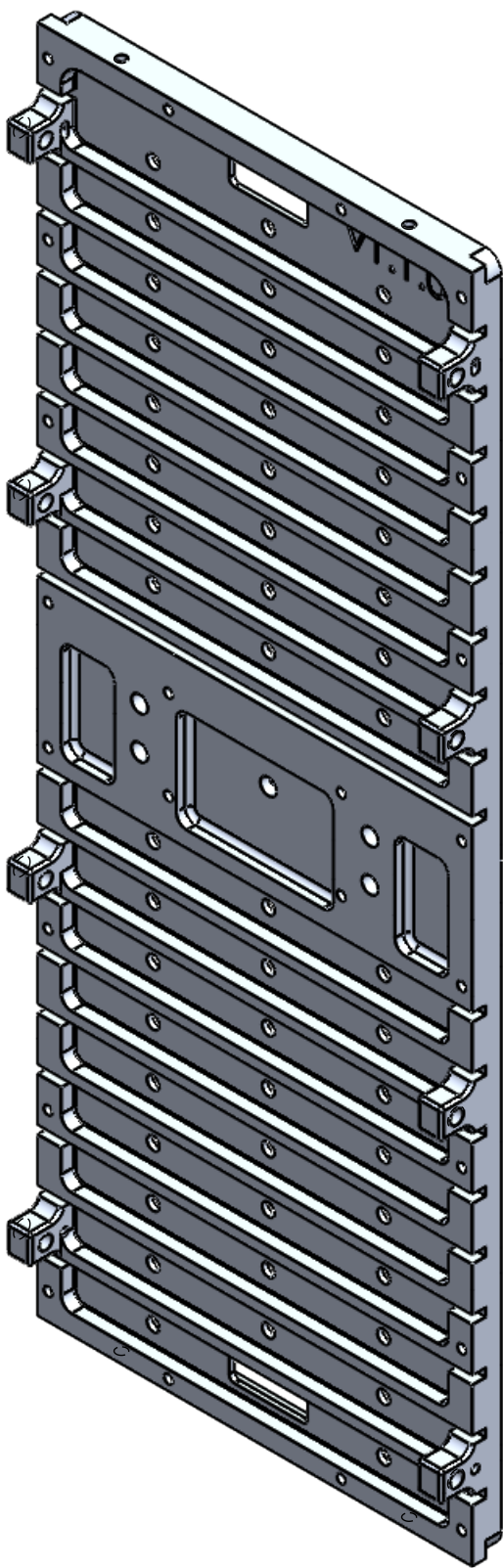
		NAME	DATE	Description: Y FRAME
	DRAWN	RYAN MEDICK	4/22/19	
	CHECKED	ANDREW GREENBERG	4/22/19	
	ENG APPR.			
	MFG APPR.			
COMMENTS:				DWG. NO. Y_Frame
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETER TOLERANCES: ONE PLACE DECIMAL ±0.1 TWO PLACE DECIMAL ±0.01		MATERIAL 6061-T6 (SS)	REV D SIZE B	
		FINISH ANODIZATION: TYPE III		
		WEIGHT (REF)		
		DO NOT SCALE DRAWING	SCALE: 1:2 SHEET 1 OF 4	

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NOTES:

1. REFERENCE Y_Frame.sldprt OR Y_Frame.step FOR MODEL BASE DEF.
2. BREAK ALL EDGES.
3. MATERIAL: 6061-T6 (SS).
4. ANODIZATION: TYPE III.
5. OVERALL PROFILE TOLERANCE $\frac{1}{4}$ 0.2 A B C TO A MINIMUM GRID OF 5MM, UNLESS OTHERWISE SPECIFIED.
6. INTERNAL CORNERS RADIUS IS 0.2MM MAXIMUM

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN MILLIMETER
TOLERANCES:
ONE PLACE DECIMAL ± 0.1
TWO PLACE DECIMAL ± 0.01

MATERIAL
6061-T6 (SS)
FINISH
ANODIZATION: TYPE III
WEIGHT (REF)
DO NOT SCALE DRAWING

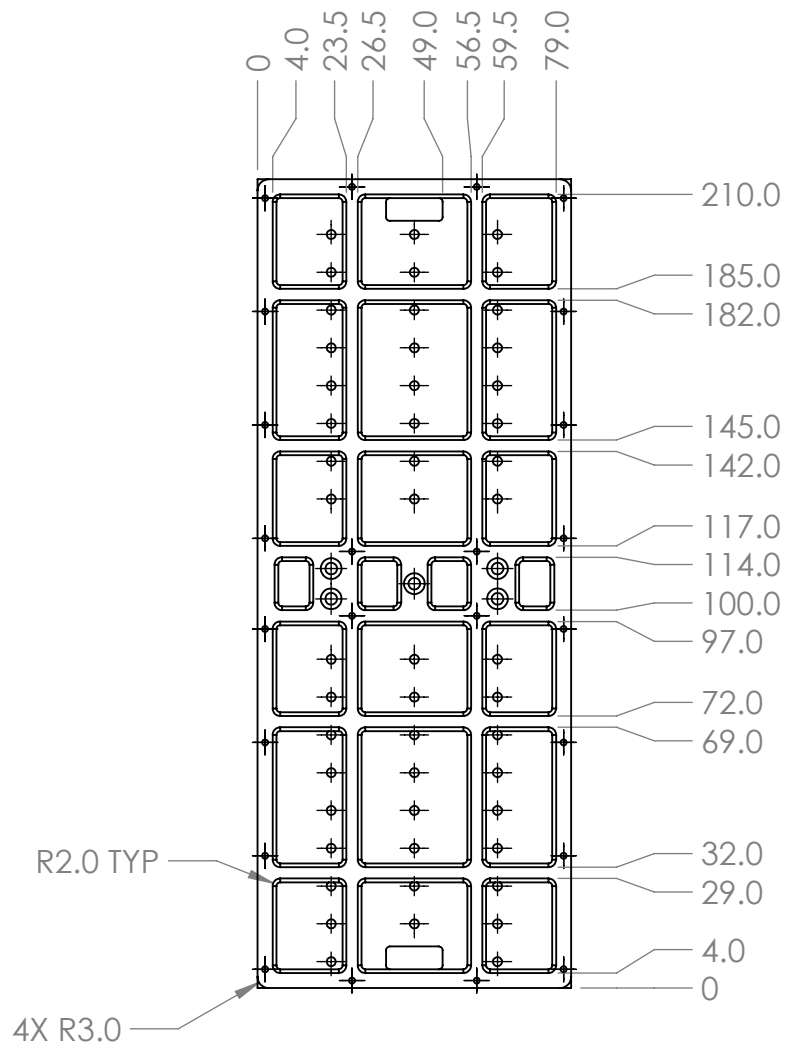
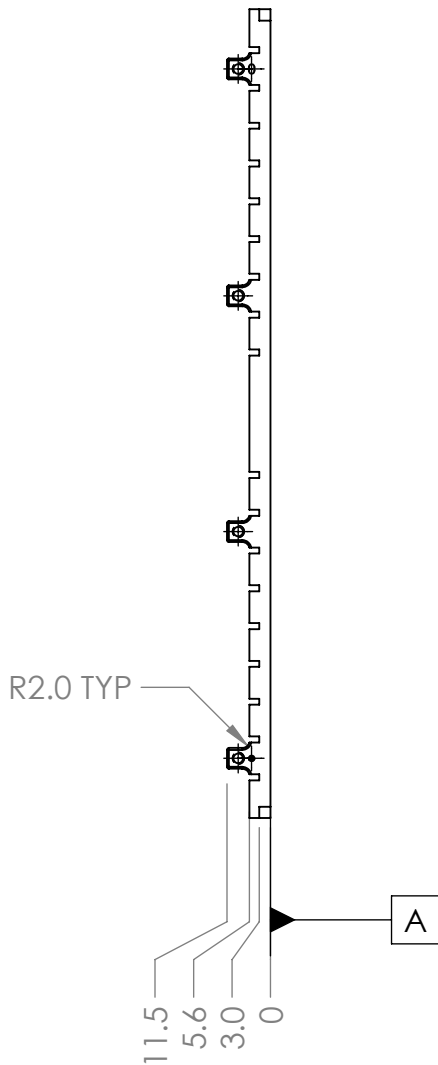
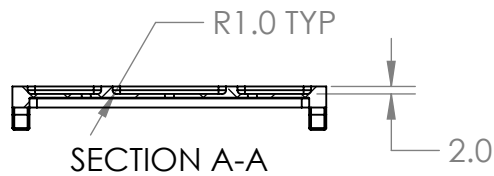
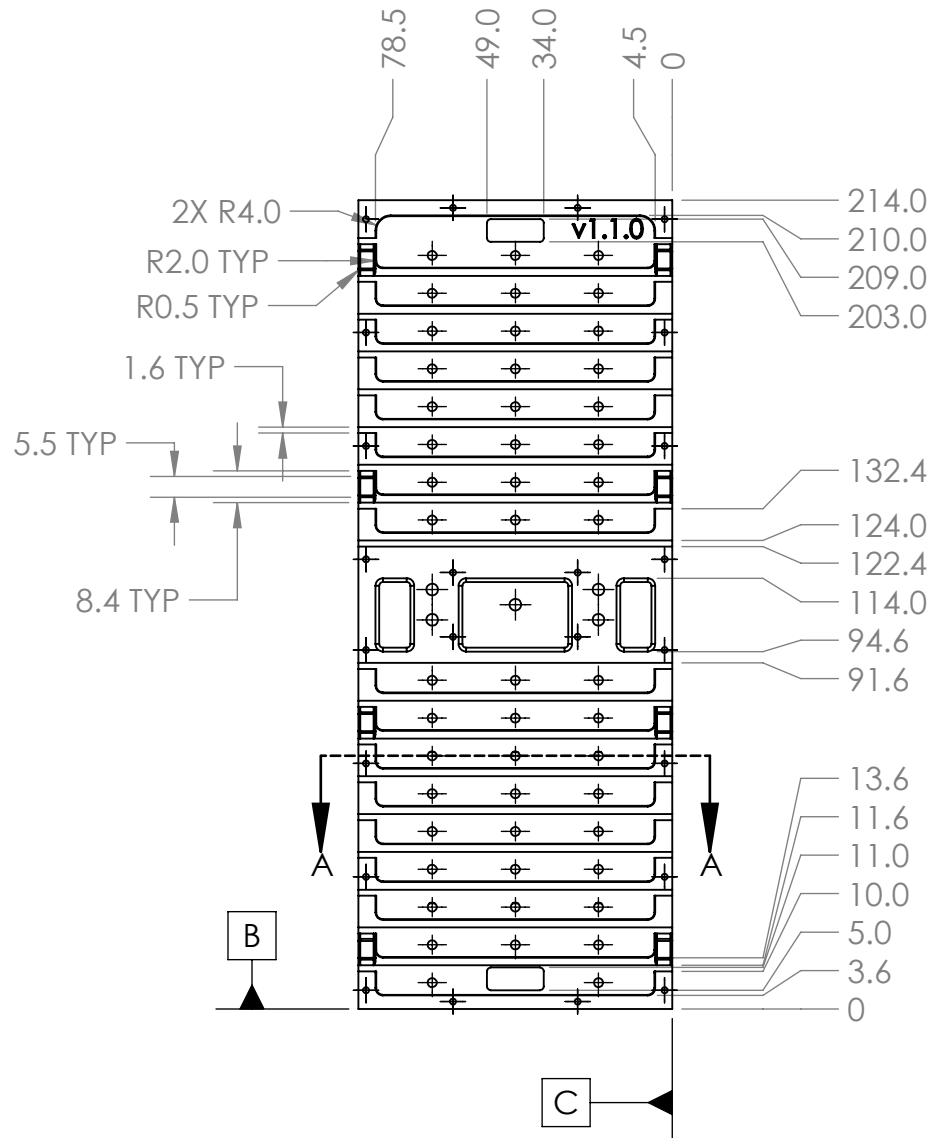
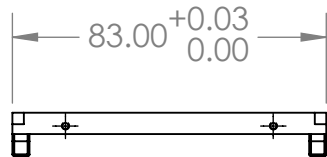
	DRAWN	NAME RYAN MEDICK	DATE 4/22/19	Description: Y FRAME
	CHECKED	ANDREW GREENBERG	4/22/19	
	ENG APPR.			
	MFG APPR.			
COMMENTS:				DWG. NO. Y_Frame
				REV D
				SIZE B
				SCALE: 1:2 SHEET 2 OF 4

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DRAWN	NAME	DATE
CHECKED	RYAN MEDICK	4/22/19
ENG APPR.	ANDREW GREENBERG	4/22/19
MFG APPR.		

Description: Y FRAME

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN MILLIMETER
TOLERANCES:
ONE PLACE DECIMAL ±0.1
TWO PLACE DECIMAL ±0.01

MATERIAL 6061-T6 (SS)
FINISH ANODIZATION: TYPE III
WEIGHT (REF)
DO NOT SCALE DRAWING

COMMENTS:

DWG. NO. Y_Frame		
REV D	SIZE B	SCALE: 1:2
SHEET 3 OF 4		

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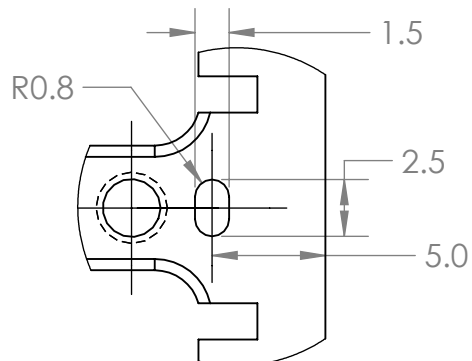
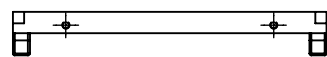
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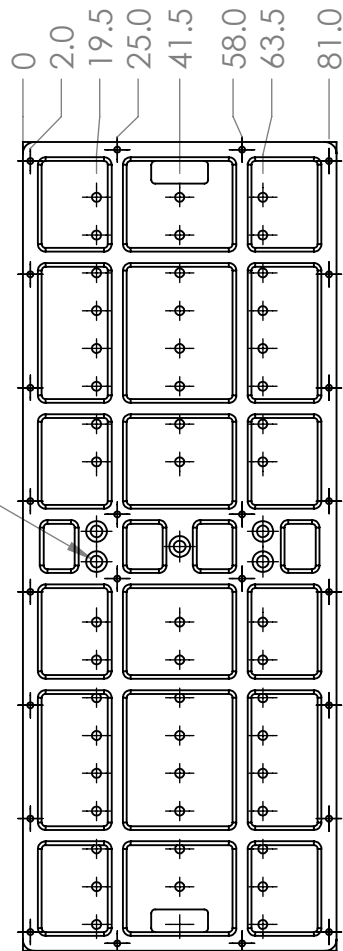
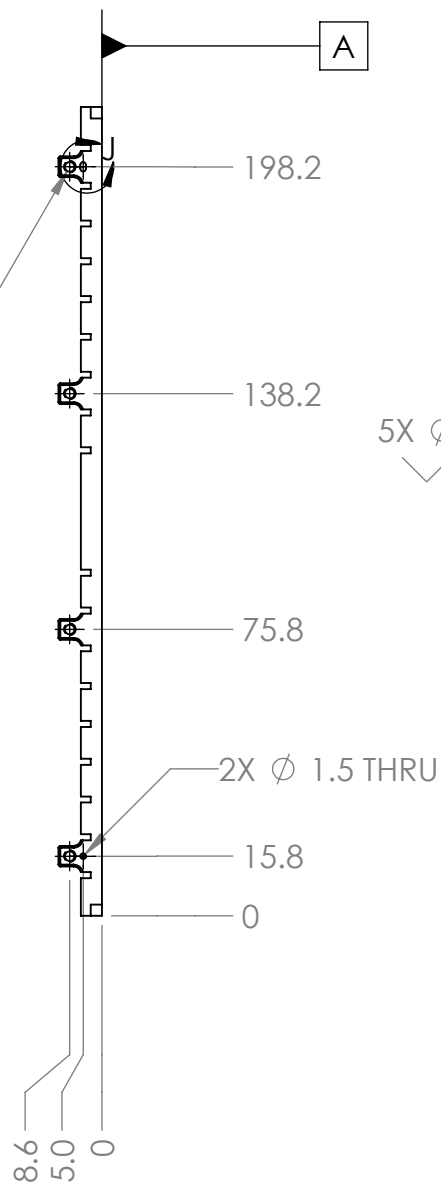
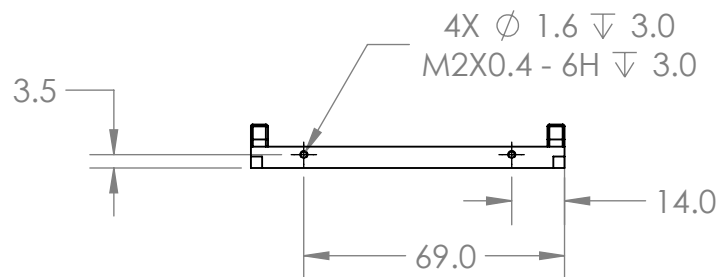
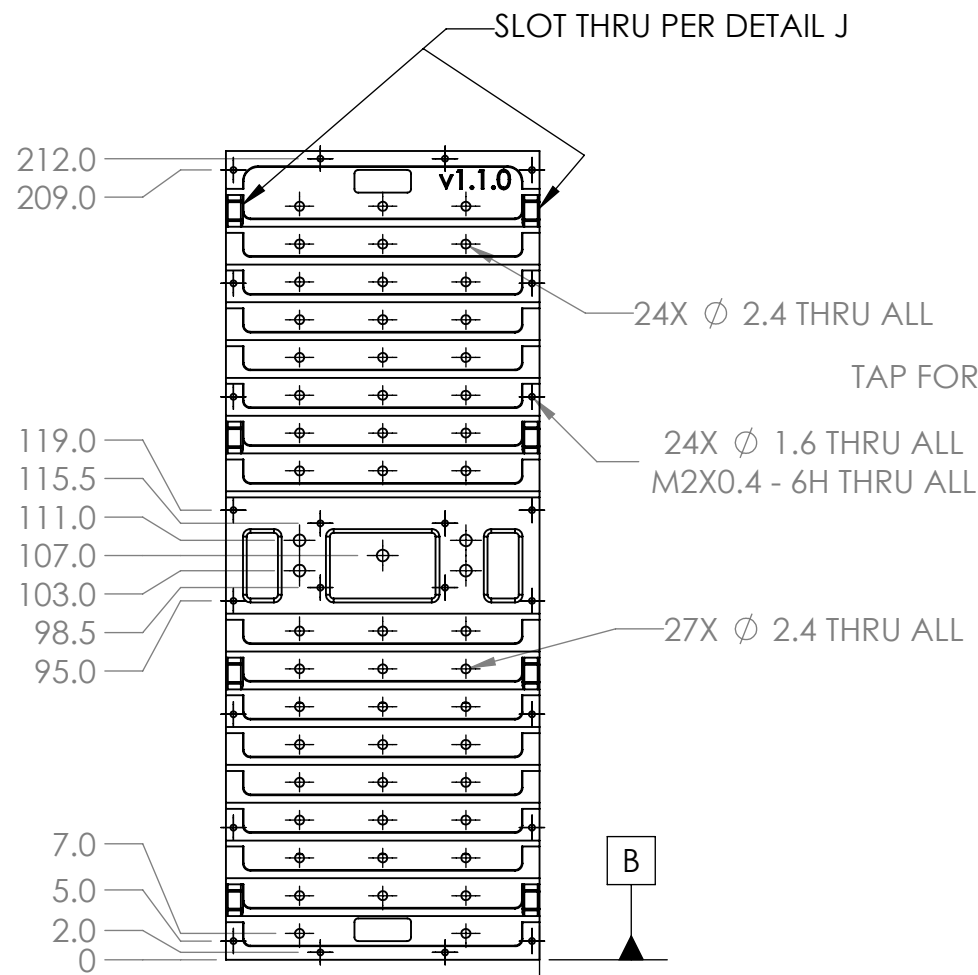
B


A

A



DETAIL J
SCALE 3 : 1



		NAME	DATE	Description: Y FRAME		
	DRAWN	RYAN MEDICK	4/22/19			
	CHECKED	ANDREW GREENBERG	4/22/19			
	ENG APPR.					
	MFG APPR.					
MATERIAL 6061-T6 (SS)	COMMENTS:			DWG. NO. Y_Frame		
FINISH ANODIZATION: TYPE III						
WEIGHT (REF)						
DO NOT SCALE DRAWING						
				REV D	SIZE B	SCALE: 1:2 SHEET 4 OF 4

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