

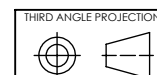
NOTE:

- 1/ SURFACE FINISH OF MIN COATED AREA TO BE HIGHLY POLISHED TO 0.05 MICROMETERS BEFORE COATING
- 2/ POLISH WITH 1 μ DIAMOND PASTE AFTER COATING
- 3/ UNSPECIFIED SURFACE FINISH
- 4/ NO TOOL MARKS ALLOWED

MARK TOOL No.
& ISSUE No.

02	DIA8.72 (WAS7.82) DIA8.65 (WAS7.75)	TW	5/11/2022
01	ISSUED FOR RELEASE	TW	6/8/2021
No.	REVISION	BY	DATE


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THIRD ANGLE PROJECTION
TOLERANCES
UNLESS NOTED
NO DECIMALS
X +/- 0.5
DECIMALS:
X.X +/- 0.1
X.XX +/- 0.02
X.XXX +/- 0.005
ANGULAR:
X° +/- 15 MIN.

SURFACE FINISH
OR AS NOTED 1.6

ALL SURFACES TO BE
©.1 OR //
WITHIN 0.05 T.I.R.
OR AS NOTED

 RB&W CORPORATION OF CANADA A Park-Ohio Company		SCALE 1:1 UNITS METRIC (mm)	
DRAWN BY T.Wieneke		DATE 06/08/2021	
CHECKED BY M.O'Donnell		DATE 5/11/2022	
HEAT TREAT HARDENED TRIPLE TEMPERED		HARDNESS Rc 62-64	
MATERIAL CPM M4			
TOOL NAME 2ND PUNCH		SHEET 1 / 1	
RB&W No./TOOL: 60-25-04A		ISSUE 02	