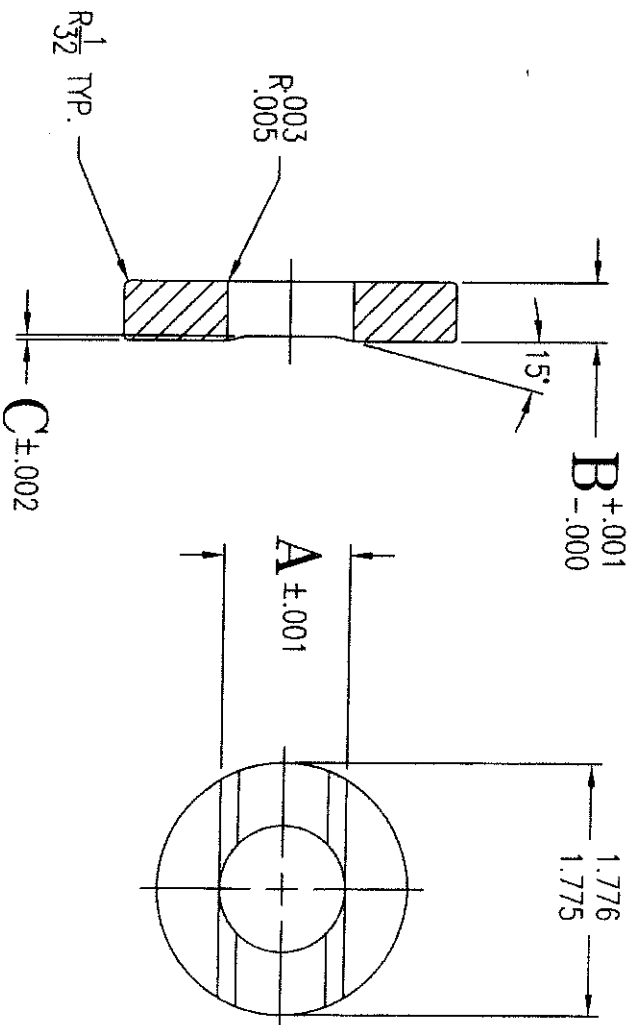


DET.	WIRE DIA.	A	B	C
N-3869	.700	.712	.294	.026
N-3879	.750	.762	.294	.028
N-3881	.800	.812	.294	.030
N-3883	.860	.872	.294	.032
N-5864	.770	.782	.294	.028
N-7106	.720	.732	.294	.027

SH.-N-1497



UNLESS OTHERWISE SPECIFIED  
FRACTIONS  $\pm \frac{1}{16}$   
DECIMALS  $\pm .005$   
ANGLES  $\pm 1^\circ$   
ETCH TOOL NUMBER  
VENDOR I.D. AND DATE

CUTTER INSERT

SEE CHART-

DETAIL NO.  
MATERIAL  
HEAT TREAT  
15% CARBIDE  
MACH  
164 NAT. (1/2)  
SCALE  
FULL

DRAWN BY  
RCW  
DATE  
10/14/81  
SHEET NO.  
N-1497

CHECKED BY  
APPROVED BY

C/N	S	CHANGE	DATE	DR	CH	OK
A	WAS NO-20	12/5/85	SALA			
B	UPDATED TO ACAD	2/12/01	GAS			
C	REVISED MAT'L	6/29/01	MK			M/K
D						
E						

1010010