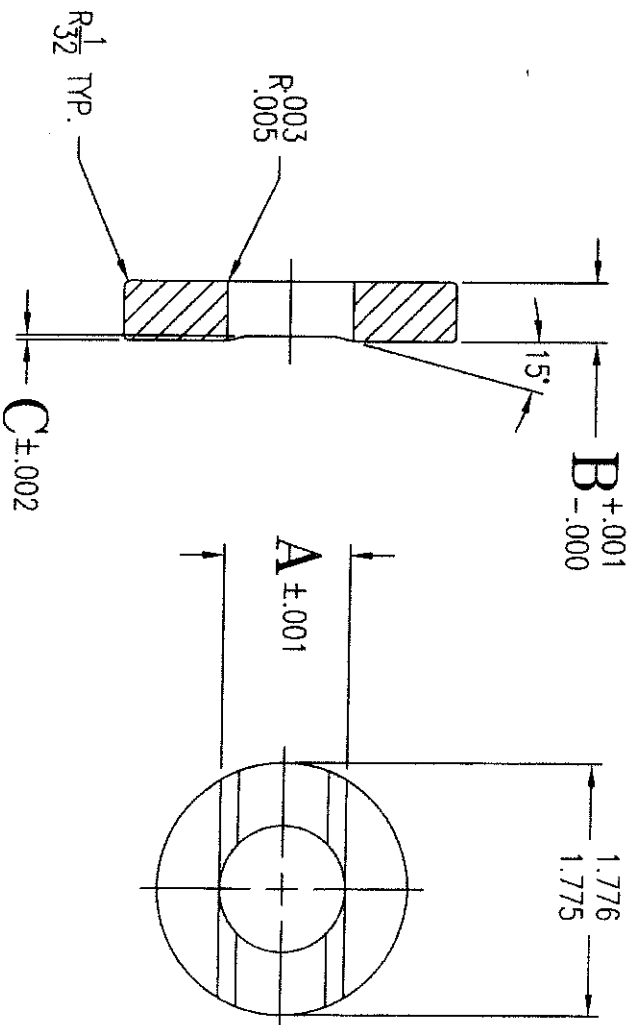


DET.	WIRE DIA.	A	B	C
N-3869	.700	.712	.294	.026
N-3879	.750	.762	.294	.028
N-3881	.800	.812	.294	.030
N-3883	.860	.872	.294	.032
N-5864	.770	.782	.294	.028
N-7106	.720	.732	.294	.027

SH.-N-1497



UNLESS OTHERWISE SPECIFIED  
FRACTIONS  $\pm \frac{1}{16}$   
DECIMALS  $\pm .005$   
ANGLES  $\pm 1^\circ$   
ETCH TOOL NUMBER  
VENDOR I.D. AND DATE

CUTTER INSERT

SEE CHART-

DETAIL NO.  
MATERIAL 15% CARBIDE

HEAT TREAT 164 NAT. (1/2) SCALE FULL

DRAWN BY RCW DATE 10/14/81 SHEET NO. N-1497

CHECKED BY APPROVED BY

C/N	S	CHANGE	DATE	DR	CH	OK
	A	WAS NO-20	12/5/85	SALA		
	B	UPDATED TO ACAD	2/12/01	GAS		
	C	REVISED MAT'L	6/29/01	MK		M/L
	D					
	E					

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