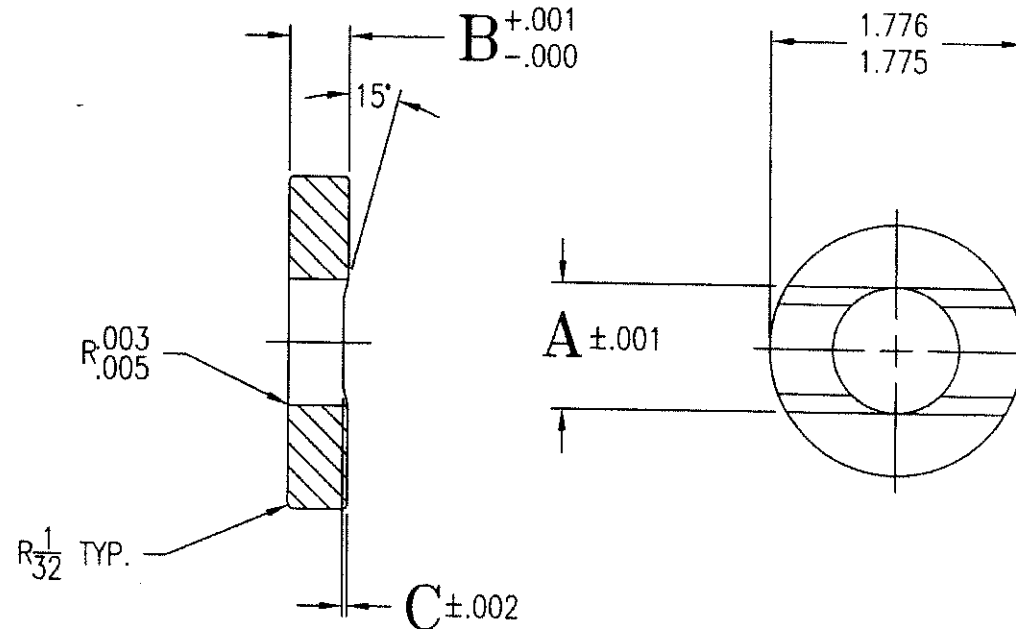


DET.	WIRE DIA.	A	B	C
N-3869	.700	.712	.294	.026
N-3879	.750	.762	.294	.028
N-3881	.800	.812	.294	.030
N-3883	.860	.872	.294	.032
N-5864	.770	.782	.294	.028
N-7106	.720	.732	.294	.027

SH.-N-1497



UNLESS OTHERWISE SPECIFIED		ETCH TOOL NUMBER	
FRACTIONS	$\pm \frac{1}{64}$	VENDOR I.D. AND DATE	
DECIMALS	$\pm .005$		
ANGLES	$\pm 1^\circ$		
TOOL NAME CUTTER INSERT			
DETAIL NO. SEE CHART-			
MATERIAL 15% CARBIDE			
HEAT TREAT		MACH 164 NAT. (1/2)	SCALE FULL
DRAWN BY RCW	DATE 10/14/81	SHEET NO.	
CHECKED BY	APPROVED BY	N-1497	

C/N	S	CHANGE	DATE	DR	CH	OK
	A	WAS ND-20	12/5/85	SALA		
	B	UPDATED TO ACAD	2/12/01	GAS		
	C	REVISED MAT'L	6/29/01	MK		MK
	D					
	E					

10/00/0

1.2