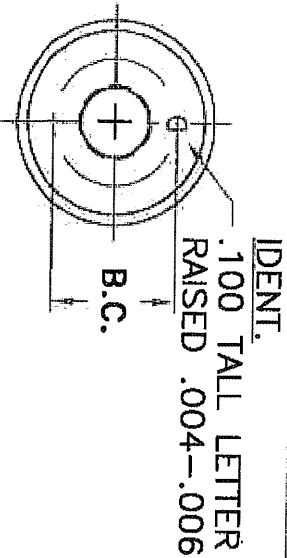
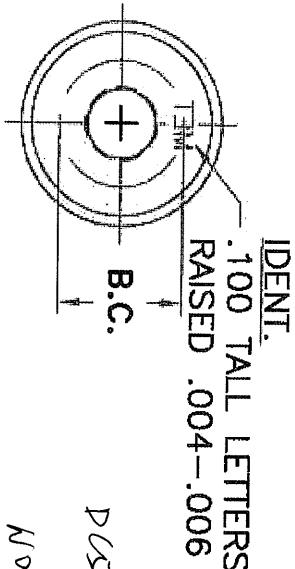


DET.	PART NO.	A	B	C	D	E	F	G	H	J	IDENT	B.C.	SH.-N-1517
N-7568	092-P090	1.008	.382	.406	1.123	.182	.500	.359	.343	.610	MET	.610	
N-7629	980-Q179	.785	.315	.350	1.088	.127	.500	.328	.312	.375	D	.546	(A)
N-7639	980-3807	.785	.380	.406	1.088	.120	.468	.296	.281	.375	NONE	---	
N-7679	980-Q243	.785	.267	.307	1.088	.145	.500	.359	.343	.375	NONE	---	
N-7707	092-2302	.940	.382	.406	1.123	.145	.500	.359	.343	.380	NONE	---	
N-7768	092-Q343	1.008	.525	.550	1.123	.170	.531	.296	.281	.606	NONE	---	

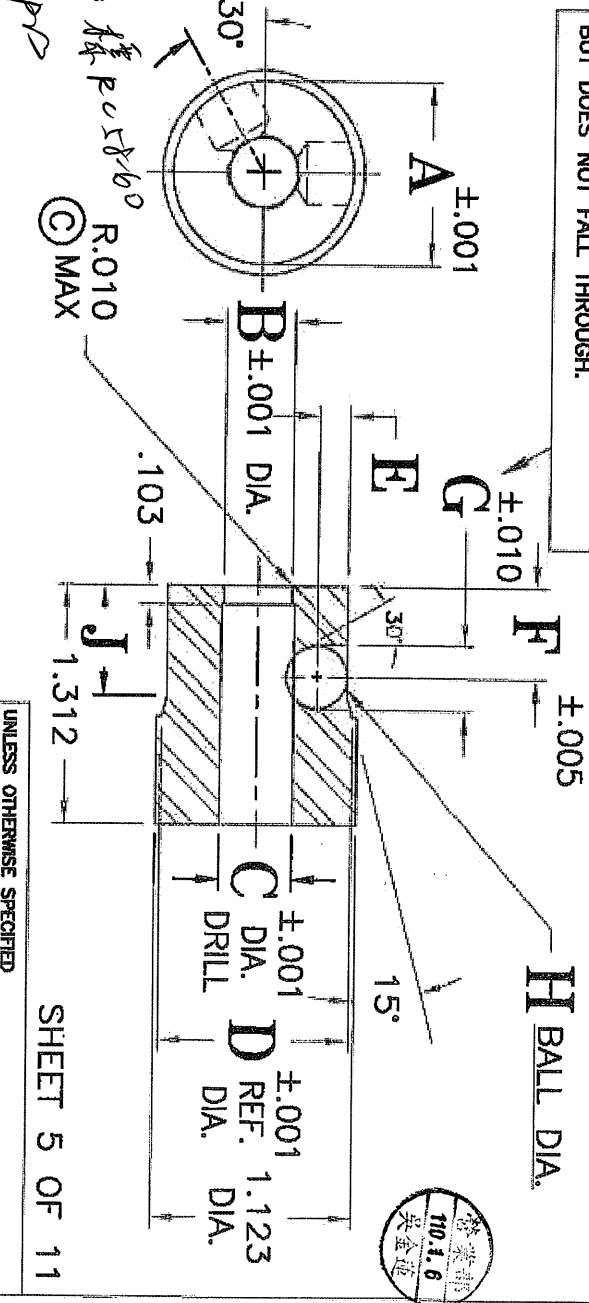


FOR DETAIL N-7629



FOR DETAIL N-7568

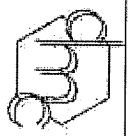
DRILL BALL HOLE "G" SO THAT BALL "H"  
SETS TANGENT TO INSERT O.D. WITHIN ±.005  
BUT DOES NOT FALL THROUGH.



SHEET 5 OF 11

UNLESS OTHERWISE SPECIFIED  
FRACTIONS  $\pm \frac{1}{16}$   
DECIMALS  $\pm .005$   
ANGLES  $\pm 1^\circ$   
ETCH TOOL NUMBER  
VENDOR I.D. AND DATE

C/N	S	CHANGE	DATE	DR	CH	OK
A		FOR DET. N-7629 BALL DIA. WAS .343	11/27/02	GAS		
B		REVISED "E" DIMS ADDED DRILL ANGLE	6/5/12	MAX		
C		WAS R.020	11/26/12	MAX		
D						
E						



**DECKER**  
MANUFACTURING CORPORATION  
ALBION, MICHIGAN 49224  
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TOOL NAME	INSERT - 5th
DETAIL NO.	SEE CHART-
MATERIAL	D-2
HEAT TREAT	58-60 Rc
DRAWN BY	GAS
CHECKED BY	8/24/98
DATE	1/2
APPROVED BY	NAT.
SHEET NO.	FULL
SCALE	N-1517

