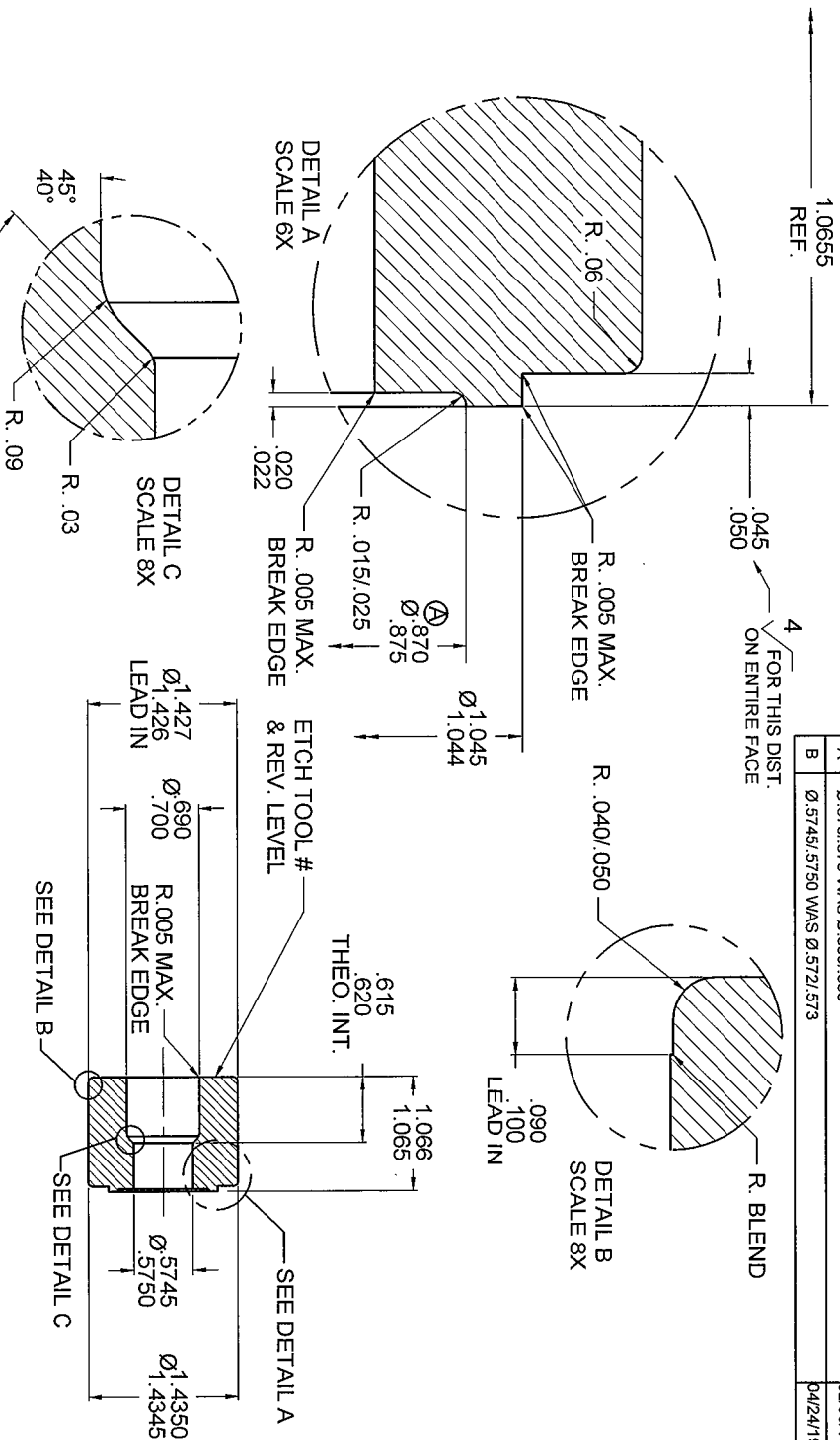


CUSTOMER PART NO.

CUSTOMER EOL

TOOL # MUST BE MARKED ON TOOL

REV	DESCRIPTION	DATE	APPROVED
A	Ø .870/.875 WAS Ø .850/.855	02/08/18	B.S.
B	Ø .5745/.5750 WAS Ø .572/.573	04/24/19	J.Z.



NOTES:

PREVIOUS PRINTS SHOULD BE DESTROYED.
THIS PRINT SUPERSEDES ALL PRIOR PRINTS

- 1) ALL SURFACES $\sqrt[32]{}$ U.O.S.
- 2) ALL I.D. SURFACES OR BETTER U.O.S.
- 3) ALL DIAS CONCENTRIC TO WITHIN .001 T.I.R.
- 4) ENDS SQUARE TO CENTER AXIS AND PARALLEL TO WITHIN .001
- 5) BREAK ALL SHARPS

ATG
PRECISION
PRODUCTS
7545 North Hagerway Road
Canton, N.Y. 14917

TOOL NAME:	4TH PUNCH PIERCE TUBE
TOOL NUMBER:	03024-042
MATERIAL:	O-1
FINISH:	AS NOTED
DRAWN BY:	MJB/MJB
DATE:	11/14/16
APPROVED:	
SIZE:	A
REV:	B

TOLERANCES UNLESS
OTHERWISE SPECIFIED

X.XX = +/- .01; X.XXX = +/- .002; ANGLE = +/- .30°