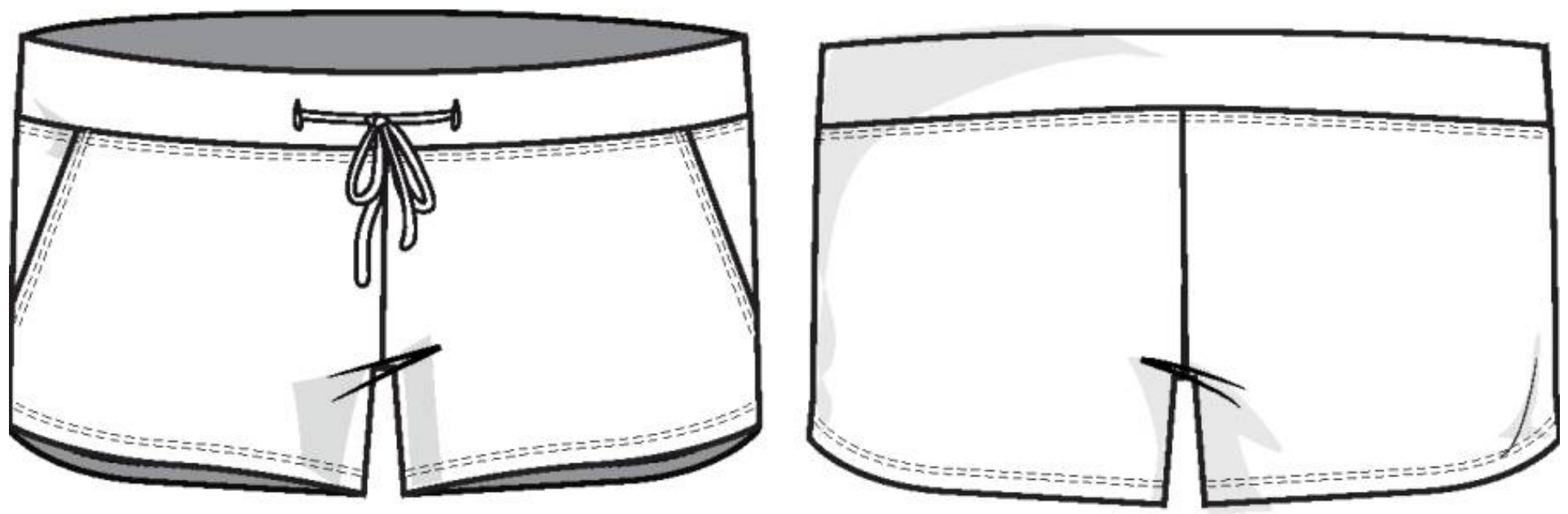
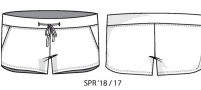


 <small>SPR'18 / 17</small>	Brand:	JUSTICE	Buyer:	GABY HAFFER
	Department:	74 ACTIVE SHORTS	Designer:	KRISTEN CARLE
	Class:	645 S MB SYNTHETIC/YOGA SHORT	Tech Designer:	DARA MILLER
	Create Date:	2017-07-28 12:29:18	Modified Date:	2017-11-16 16:35:53

PRODUCT SUMMARY



SPR'18 / 17



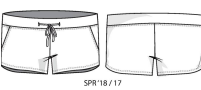
Brand: JUSTICE
Department: 74 ACTIVE SHORTS
Class: 645 S MB SYNTHETIC/YOGA SHORT
Create Date: 2017-07-28 12:29:18

Buyer: GABY HAFFER
Designer: KRISTEN CARLE
Tech Designer: DARA MILLER
Modified Date: 2017-11-16 16:35:53

DESIGN INTENT



INSPIRATION SAMPLE



Brand: JUSTICE
Department: 74 ACTIVE SHORTS
Class: 645 S MB SYNTHETIC/YOGA SHORT
Create Date: 2017-07-28 12:29:18

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DESIGN INTENT



INSPIRATION SAMPLE



Brand:

JUSTICE

Department:

74 ACTIVE SHORTS

Class:

645 S MB SYNTHETIC/YOGA SHORT

Create Date:

2017-07-28 12:29:18

Buyer:

GABY HAFFER

Designer:

KRISTEN CARLE

Tech Designer:

DARA MILLER

Modified Date:

2017-11-16 16:35:53

BILL OF MATERIALS

FABRIC									
Material No	Internal Mat No	Material Name	Comments	CLOUDY HEATHER		BLACK		FRENCH NAVY	
9143	SS-2015-150	BRUSHED TEXTURE JERSEY WITH STRETCH	BODY & WAISTBAND	RAYON: BLEACH WHITE / POLY: BLACK		RAYON: BLACK / POLY: BLEACH WHITE		SEE COMMENTS	PSD FRENCH NAVY RSD TRANQUIL BLUE

TRIM									
Material No	Internal Mat No	Material Name	Comments	CLOUDY HEATHER		BLACK		FRENCH NAVY	
2457	THREAD	THREAD	DTM ALL COMBOS						
9143			DRAWCORD 3/8" SELF SPAGHETTI	RAYON: BLEACH WHITE / POLY: BLACK		RAYON: BLACK / POLY: BLEACH WHITE		RAYON: FRENCH NAVY / POLY: BLEACH WHITE	
3442	JTRIM	JTRIM	FULL FLAT ELASTIC AT WB INTERIOR						

EMB / PRINT / GRAPHIC									
Material No	Internal Mat No	Material Name	Comments	CLOUDY HEATHER		BLACK		FRENCH NAVY	
11213		2017 ACTIVE PRE18_AC049_BRAND SHORTS LOGO HEAT SEAL	HEATSEAL LOGO AT WL HEM a 6/7 b 10/14 c 16 -20	BLEACH WHITE		BLEACH WHITE		BLEACH WHITE	

LABELS / HANGTAGS						
Material No	Internal Mat No	Material Name	Comments	CLOUDY HEATHER	BLACK	FRENCH NAVY
7890		2016 JUSTICE ACTIVE NIFS MAIN PRINTED LABEL				
9768		2017 ACTIVE JOKER NO FABRIC CALL OUTS	Lightweight short			
9469		2017 INTERNATIONAL MAIN LABEL				



Brand:

JUSTICE

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74 ACTIVE SHORTS

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645 S MB SYNTHETIC/YOGA SHORT

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Tech Designer:

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Modified Date:

2017-11-16 16:35:53

GRADED MEASUREMENTS

Tolerance Model :	BASIC ROLL-UP -TOL	Size Range :	SLIM REG PLUS
POM Descr :		Base Size :	10
Grading Method/UM :		Product Category :	ACTIVE BOTTOMS

POM	Description	Tol-	Tol+	7	8	10	12	16	20	12 PLUS	16 PLUS	18 PLUS	20 PLUS	22 PLUS	24 PLUS
WST105SU	WAIST RELAXED @ TOP EDGE (1/2)--SUPER LOW RISE	-1/2	1/2	10 1/2	11 1/4	12	12 1/2	13 1/4	14	13 3/4	14 3/4	15 1/4	15 3/4	16 1/2	17 1/4
WST102	WAIST EXTENDED- (1/2 MINIMUM) WAIST ELASTIC MUST MEET WHEN STRETCHED	-1/2	1/2	14	14 3/4	15 1/2	16	17	18	17 1/2	19	19 1/2	20	20 3/4	21 1/2
WST400	WAISTBAND INTERIOR ELASTIC HEIGHT	0	0	1 3/4	1 3/4	1 3/4	1 3/4	2	2	2	2	2 1/4	2 1/4	2 1/4	2 1/4
WST400	WAISTBAND HEIGHT	-1/8	1/8	1 1/2	1 1/2	1 1/2	1 1/2	1 3/4	1 3/4	1 3/4	1 3/4	2	2	2	2
HIP303	LOW HIP POSITION FROM TOP EDGE	0	0	5	5 1/2	5 1/2	5 1/2	5 3/4	5 3/4	5 1/2	5 1/2	5 3/4	5 3/4	5 3/4	5 3/4
HIP101	LOW HIP @ HIP POSITION (1/2)	-1/2	1/2	14	15 1/2	16 1/4	17 1/4	18 1/2	19 3/4	18 1/4	19 3/4	20 1/4	20 3/4	21 1/2	22 1/4
RIS100SU	FRONT RISE TO TOP EDGE--SUPER LOW RISE	-1/4	1/4	7 7/8	8 3/8	8 3/4	9 1/8	10 1/8	10 7/8	9 3/4	10 1/2	11	11 1/2	12	12 1/2
RIS200SU	BACK RISE TO TOP EDGE--SUPER LOW RISE	-1/4	1/4	10 7/8	11 3/8	11 3/4	12 1/8	13 1/8	13 7/8	13 1/4	14 1/4	14 7/8	15 1/2	16 1/8	16 3/4
LEG200AT	THIGH @ CROTCH POINT (1/2)--ACTIVE	-1/4	1/4	8 5/8	9 3/8	10	10 3/8	11 3/8	12 1/8	11 3/4	12 5/8	13 1/8	13 5/8	14 1/8	14 5/8
LEG106SU	LEG OPENING (SHORT - 1/2)--SUPER LOW RISE	-1/4	1/4	8 1/8	8 7/8	9 1/2	9 7/8	10 7/8	11 5/8	11 1/4	12 1/8	12 5/8	13 1/8	13 5/8	14 1/8
INS100	INSEAM LENGTH (SHORTY SHORT)	-1/4	1/4	2 1/4	2 1/4	2 1/4	2 1/4	2 1/4	2 1/4	2 1/2	2 1/2	2 1/2	2 3/4	2 3/4	2 3/4
PKT400SA	FRONT POCKET LENGTH @ SIDE--SLASH	-1/4	1/4	4 7/8	5	5	5 1/4	5 3/8	5 3/8	5	5 3/8	5 1/2	5 1/2	5 1/2	5 1/2
PKT402SA	FRONT POCKET WIDTH @ TOP--SLASH	-1/8	1/8	1 3/4	1 3/4	1 3/4	1 3/4	2	2	1 3/4	1 3/4	2	2	2 1/4	2 1/4


SPR18/17

Company:

Brand:

Department:

Season:

Style Desc:

ASCENA

JUSTICE

74 ACTIVE SHORTS

SPRING 2018

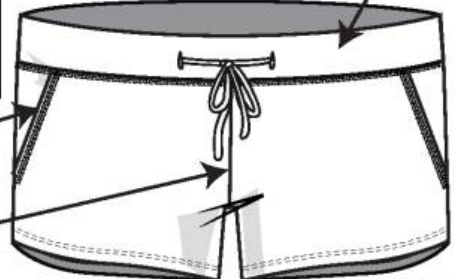
HACHI SHORT

CONSTRUCTIONS

General Construction Details:

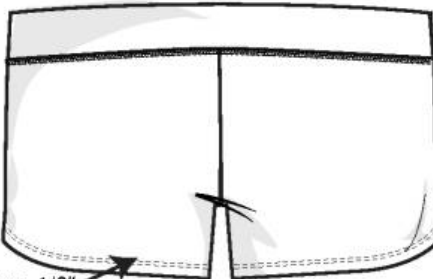
- 1. All Seaming 12-14 SPI unless otherwise noted
- 2/ 1/4" 2N 514 overedge @ inside bottom WB front/back rise, inseam
- 3/ Interior loopers: texturized thread
- 4/ Use correct time, temperature and pressure when applying heat set embellishment to acheive proper attachment without burning the fabric

1PC folded WB; seam at wearer's left side. Insert elastic in WB; catch bottom edge in WB seam. 1/4" 3N 5TH coverstitch centered over WB seam



Clean finish slash pockets; set into side seam and WB seam. Self pocket bag. 1/4" 3N 5TH along opening edge, 1/8" from edge

Clean finish CF/CB rise and outseams



1/2" single turn. 1/8" 2N 3TH coverstitch



Company:

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Season:

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ASCENA

JUSTICE

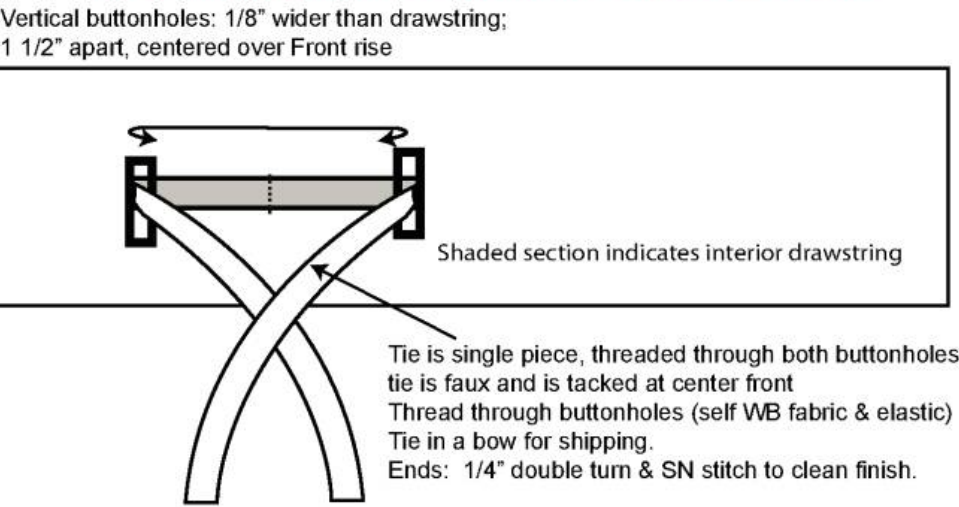
74 ACTIVE SHORTS

SPRING 2018

HACHI SHORT

CONSTRUCTIONS

FAUX DRAWSTRING STANDARD CONSTRUCTION



SIZE	5R - 7R	8R - 14R	16R - 20R
		8P-14P	16P-24P
DRAWSTRING LENGTH FROM BUTTON HOLE OPENING	10"	10 1/2"	11"



Company:

Brand:

Department:

Season:

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ASCENA

JUSTICE

74 ACTIVE SHORTS

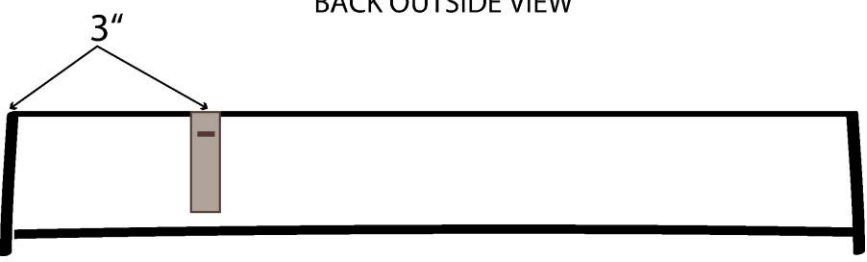
SPRING 2018

HACHI SHORT

INSTRUCTIONS

	<div>CARE INSTRUCTIONS</div> <div>ARG-001</div> <div>TURN INSIDE OUT, MACHINE WASH COLD WITH LIKE COLORS, ONLY NON-CHLORINE BLEACH WHEN NEEDED, TUMBLE DRY LOW, WARM IRON ON REVERSE IF NEEDED, DO NOT IRON ON DECORATION</div> <div>Fiber Content: 73% Viscose 22% Polyester 5% Elastane</div>
	<div>MARKETING PLACEMENTS</div> <div>BTM-JOKER WITH THREAD TACK</div> <div>instruction details: Place 3 from wearers left side fold on waistband with ¼ thread tack DTM to ground color</div>

JOKER TAG PLACEMENT
BACK OUTSIDE VIEW





Company:

ASCENA

Brand:

JUSTICE

Department:

74 ACTIVE SHORTS

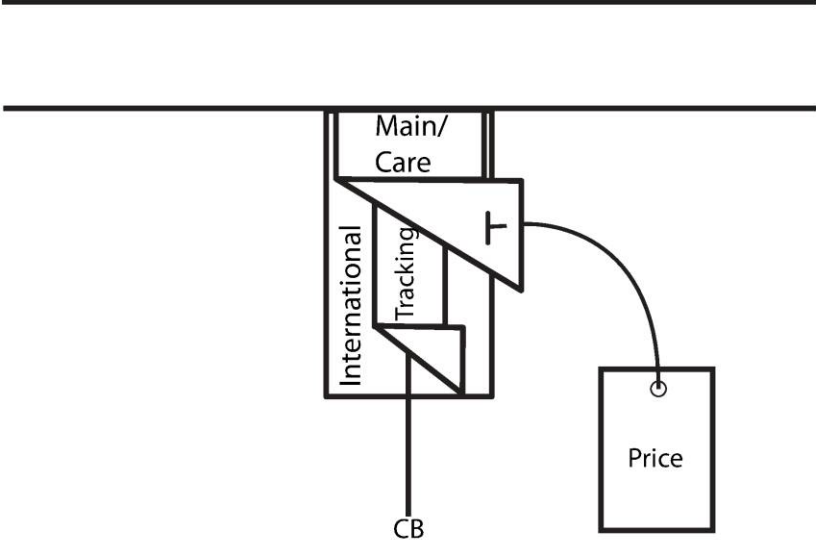
Season:

SPRING 2018

Style Desc:

HACHI SHORT

INSTRUCTIONS



LABELS /CARE/TRACK/INTL

MAIN/CARE TOP SEW-TRACK-INTERNATIONAL
AT CB WB SEAM WITH PRICE TICKET

instruction details:
*Tracking label must include: Style Number, Factory ID, and Date of Initial Production. Refer to the 4 digit number next to the factory name on the sample eval page for the factory ID number
* Price tickets to be attached using a 3 long clear swift tack
* Add international label for franchise POs only"