

$$1) \tilde{\sigma} = 2 \tilde{E}_{zz} \left[ C_{13}(S_{ij}) (g(S_{ij})) \frac{I_1[\sqrt{f}]/\sqrt{f}}{\hat{E}(S_{ij}) I_0[\sqrt{f}] - 2 I_1[\sqrt{f}]/\sqrt{f}} - \frac{1}{2} \right) + \frac{C_{33}(S_{ij})}{2} + f_1(S_{ij}) f_2(c, \tau_1, \tau_2) \frac{I_0[\sqrt{f}] - 2 I_1[\sqrt{f}]/\sqrt{f}}{2(\hat{E}(S_{ij}) I_0[f] - I_1[f]/\sqrt{f})} \right]$$

$$2) \tilde{E}_{zz} = \tilde{E}_0 t_g \frac{1 - e^{-\frac{t_0}{t_g} s}}{s^2}$$

$$3) \begin{bmatrix} S_{rr} & S_{r\theta} & S_{rz} \\ S_{r\theta} & S_{rr} & S_{rz} \\ S_{rz} & S_{rz} & S_{zz} \end{bmatrix} \quad S_{rr} = \frac{1}{E_{rr}}, \quad S_{r\theta} = -\frac{V_{r\theta}}{E_{rr}} \\ S_{rz} = -\frac{V_{rz}}{E_{rr}}, \quad S_{zz} = \frac{1}{E_{zz}}$$

$$4) C_{13}(S_{ij}) = \frac{S_{rz}}{\alpha(S_{ij})}, \quad C_{33} = -\frac{(S_{rr} + S_{r\theta})}{\alpha(S_{ij})}, \quad \alpha(S_{ij}) = 2 S_{rz}^2 - S_{zz} S_{r\theta} - S_{rr} S_{zz}.$$

$$5) g(S_{ij}) = -\frac{(2 S_{rz} + S_{zz})(S_{rr} - S_{r\theta})}{\alpha(S_{ij})}$$

$$6) f_1(S_{ij}) = \frac{\hat{E}(2 S_{rz} + S_{zz})}{2 \alpha(S_{ij})}, \quad \hat{E} = \frac{2(S_{rr} S_{zz} - S_{rz}^2)}{\alpha(S_{ij})}$$

$$7) f = \frac{\tau_0^2 S}{\hat{E} K f_2(c, \tau_1, \tau_2)}, \quad t_g = \frac{\tau_0^2}{\hat{E} K}$$

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Invert  $\tilde{\sigma}$  in terms of  $t/t_g$ . Use the following parameters:

$E_r$	$E_{zz}$	$V_{r\theta}$	$V_{rz}$	$t_g$	$\tau_1$	$\tau_2$	$C$	$t_0/t_g$	$\dot{\epsilon}_0$
8.5 kPa	19 kPa	0.75	0.24	40 s	0.1 s	10 s	1	0.1	0.01 s <sup>-1</sup>