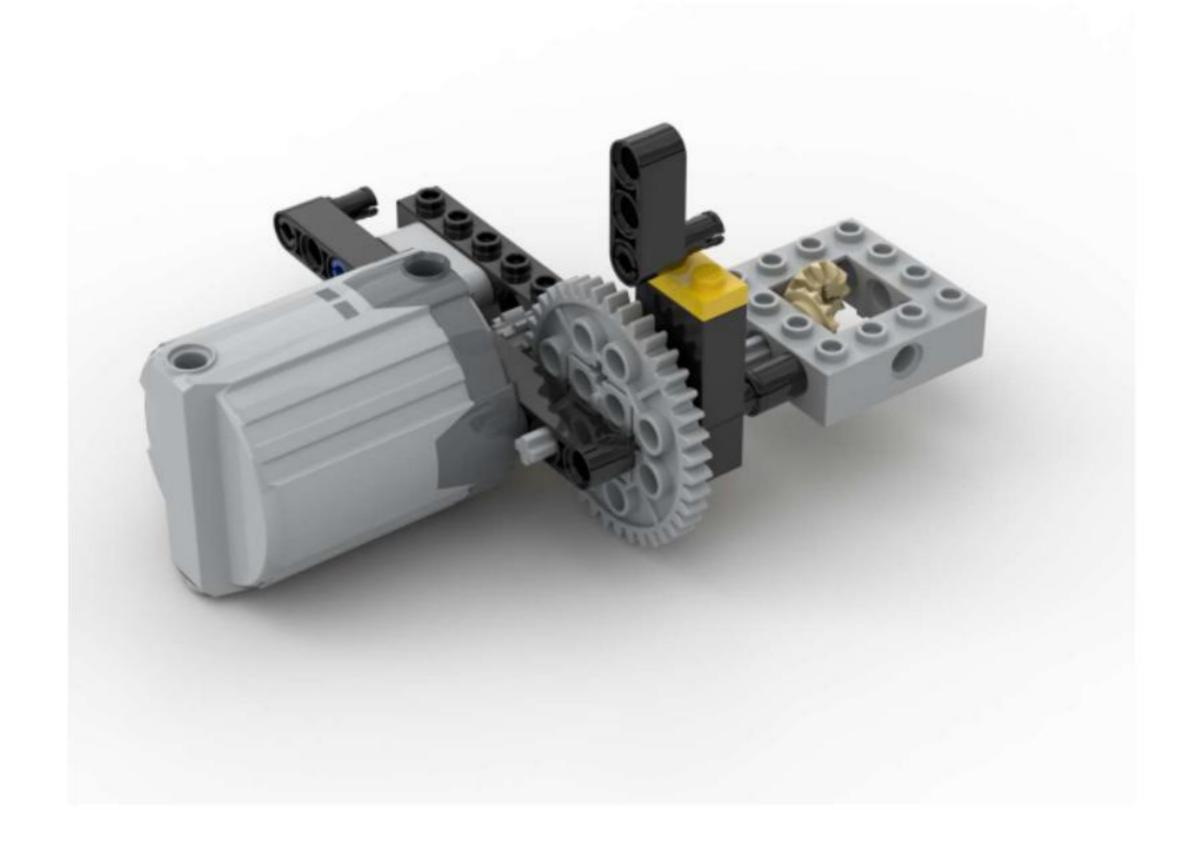
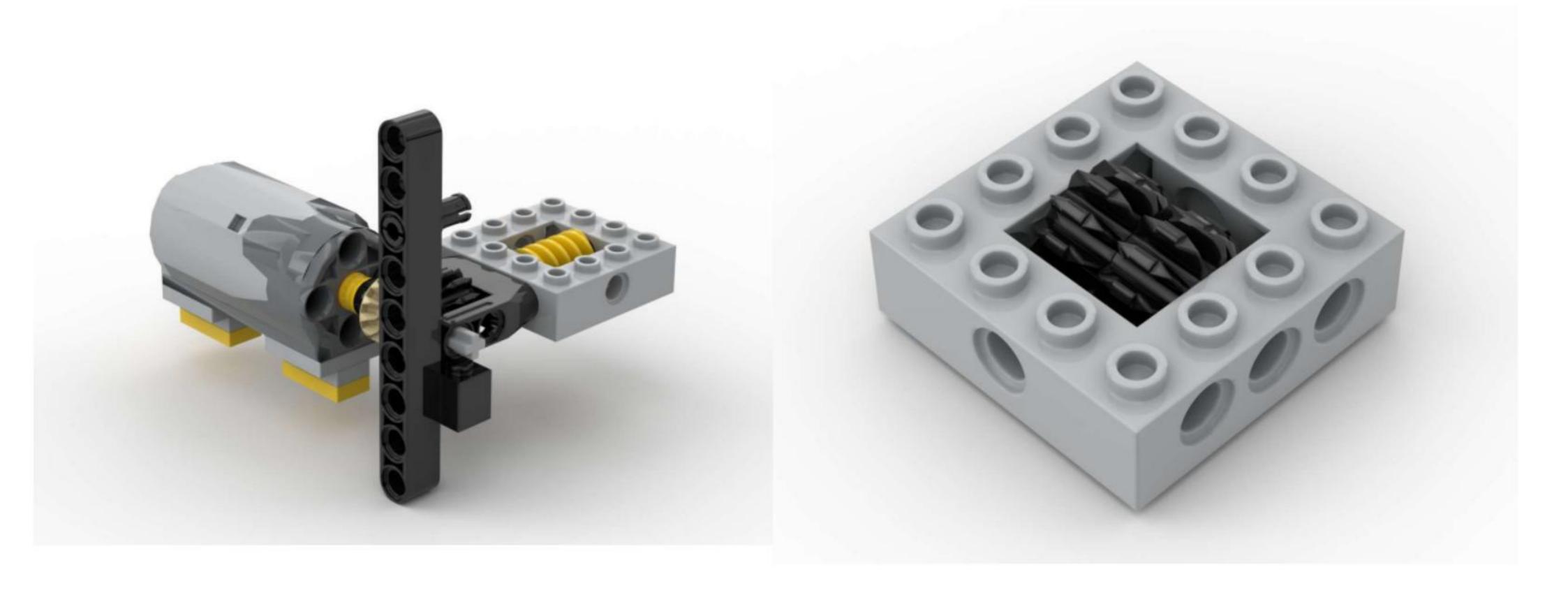
INDUSTRIAL BUCKET XL MOTOR INSTALLATION FOR DRIVING MULTIPLE CONNECTED MODULES

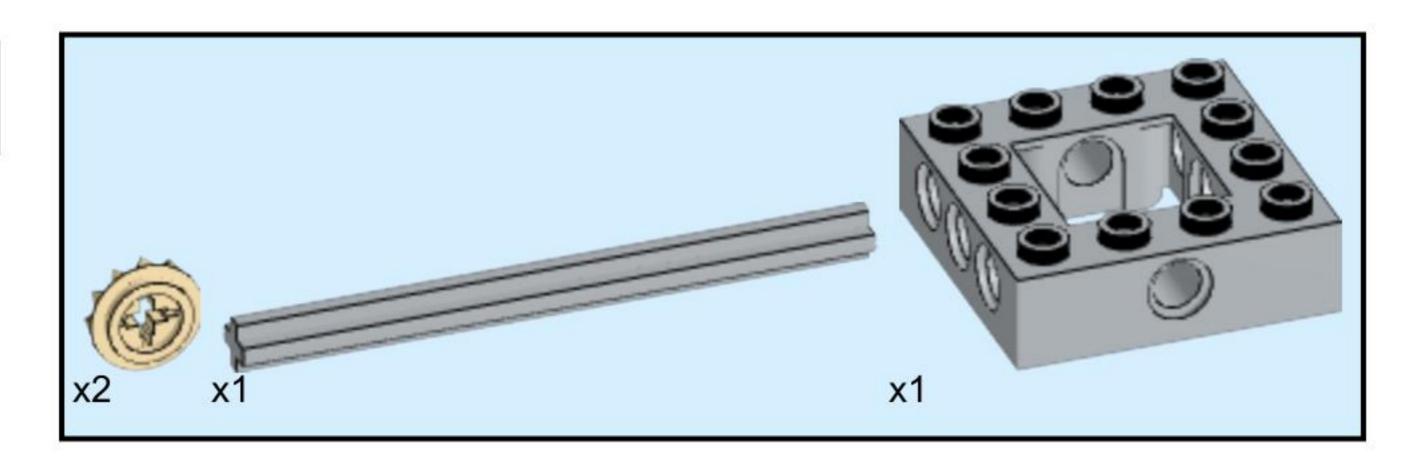


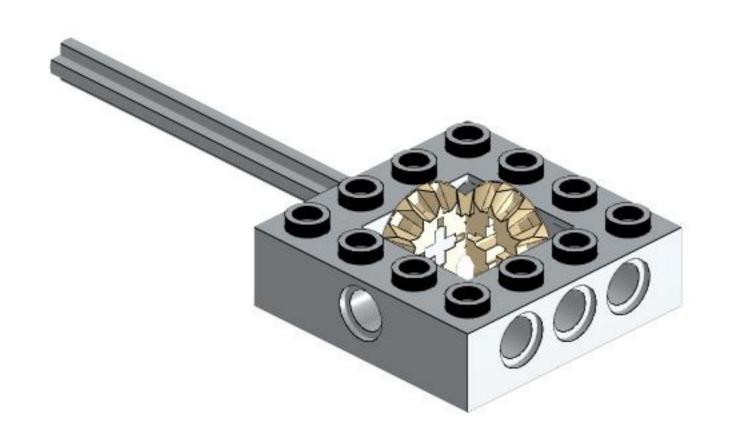
Remove These two assemblies from the Industrial Bucket Stand-Alone GBC.

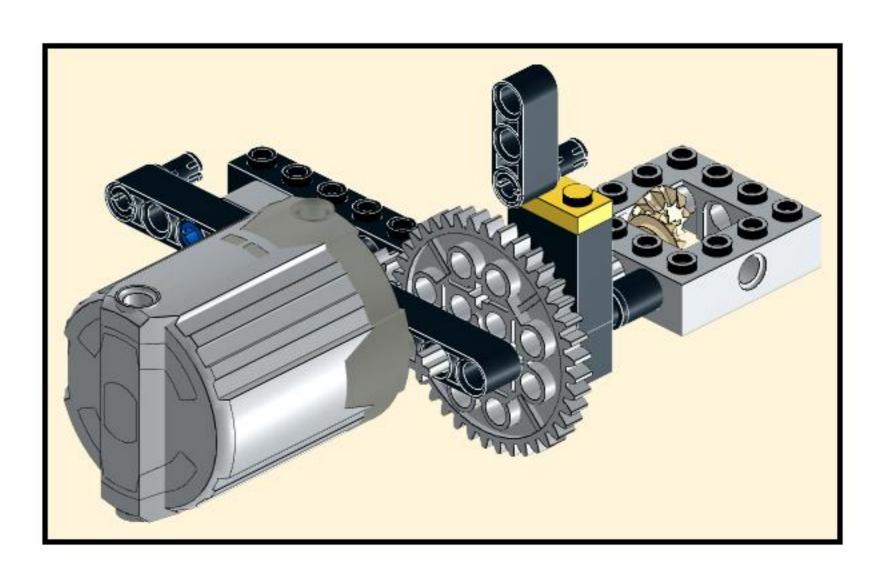


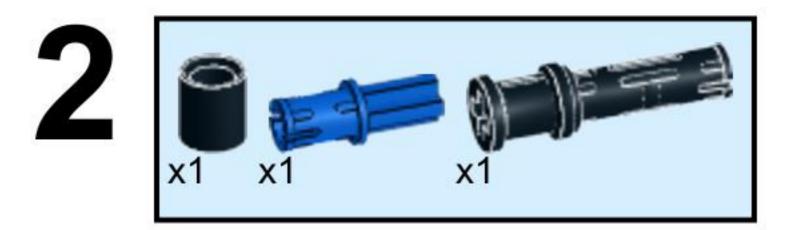
With the M motor drive unit removed, the module should look as shown below. The following pages will provide instructions to build and install the XL motor drive unit.

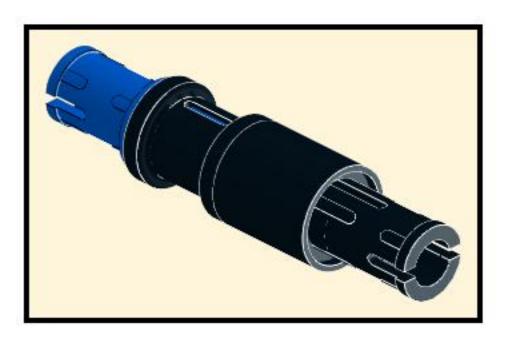




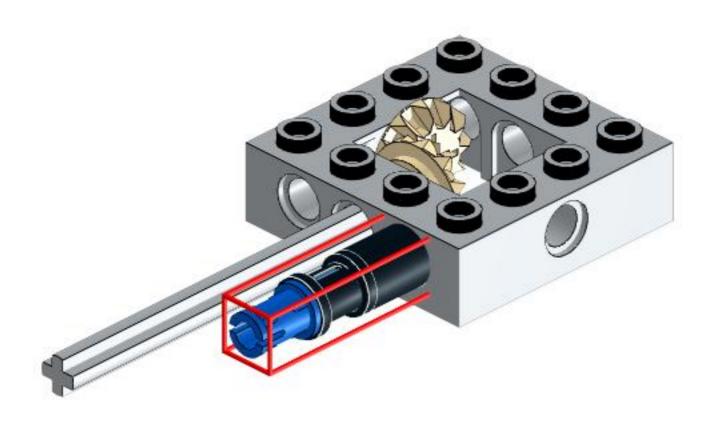


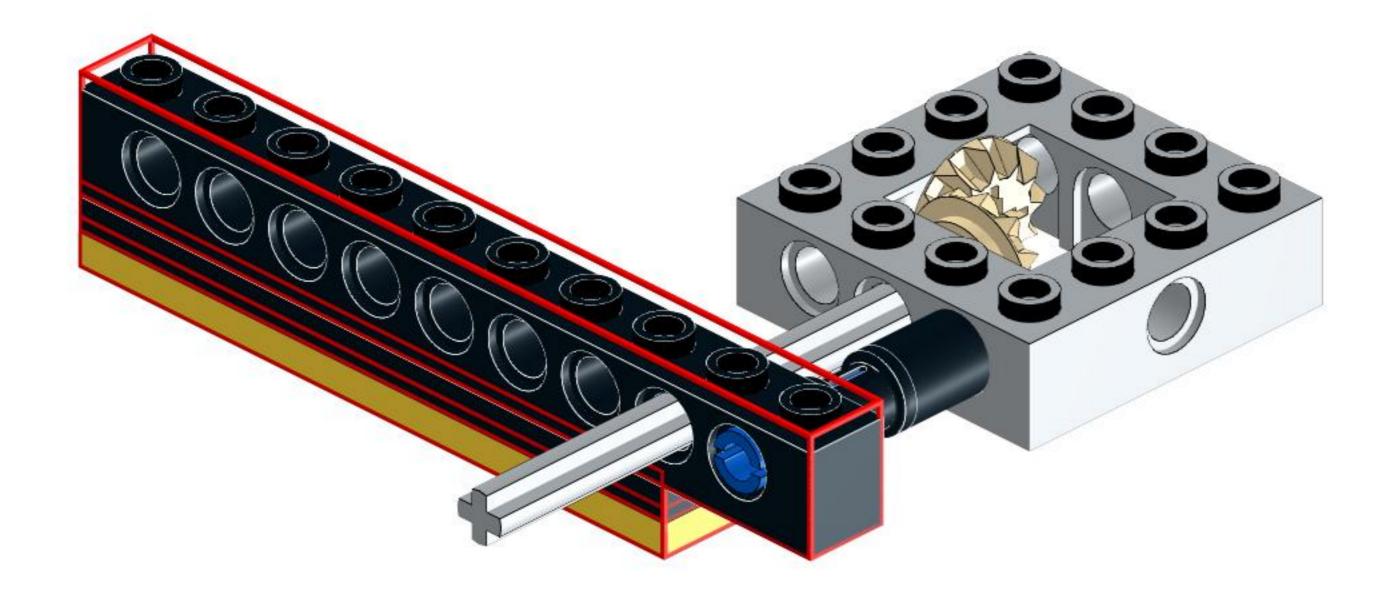


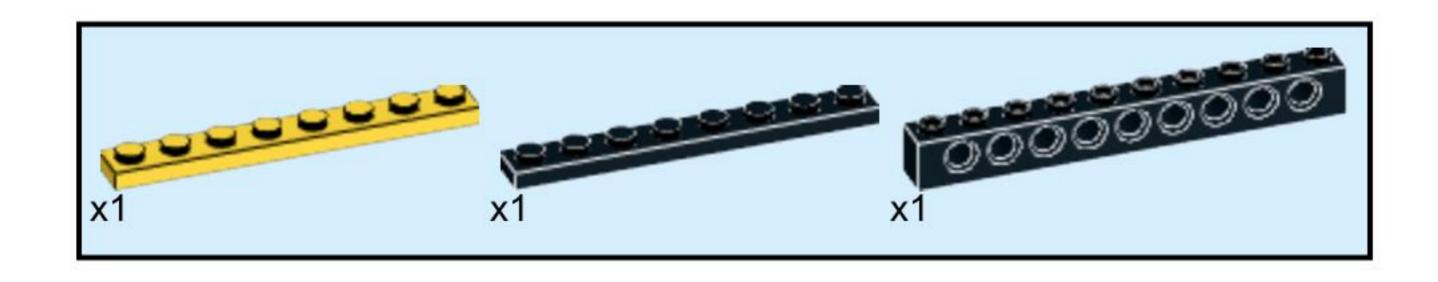


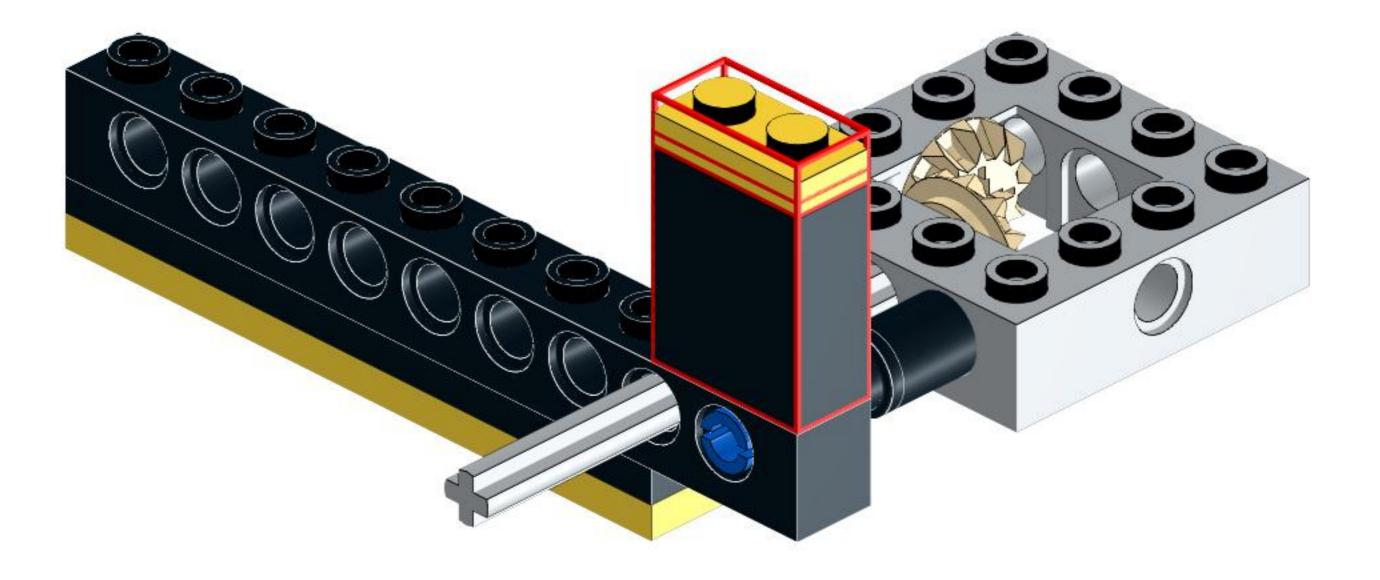


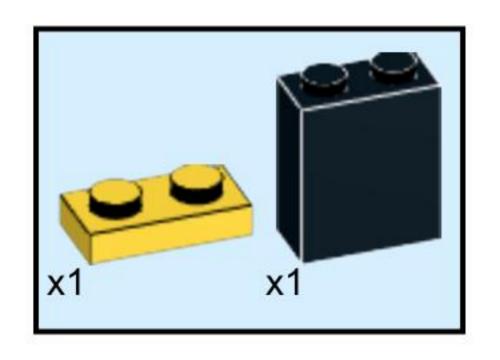


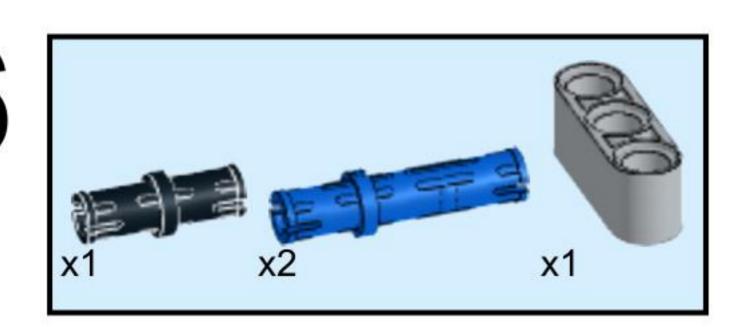


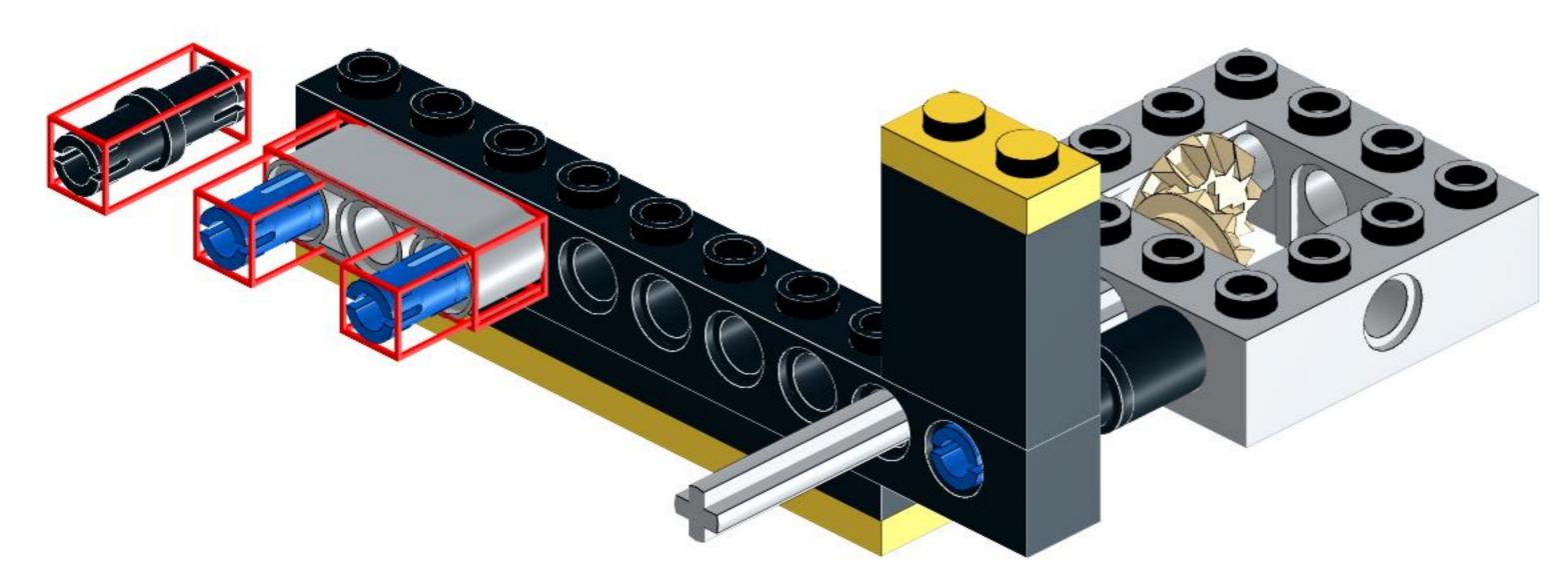


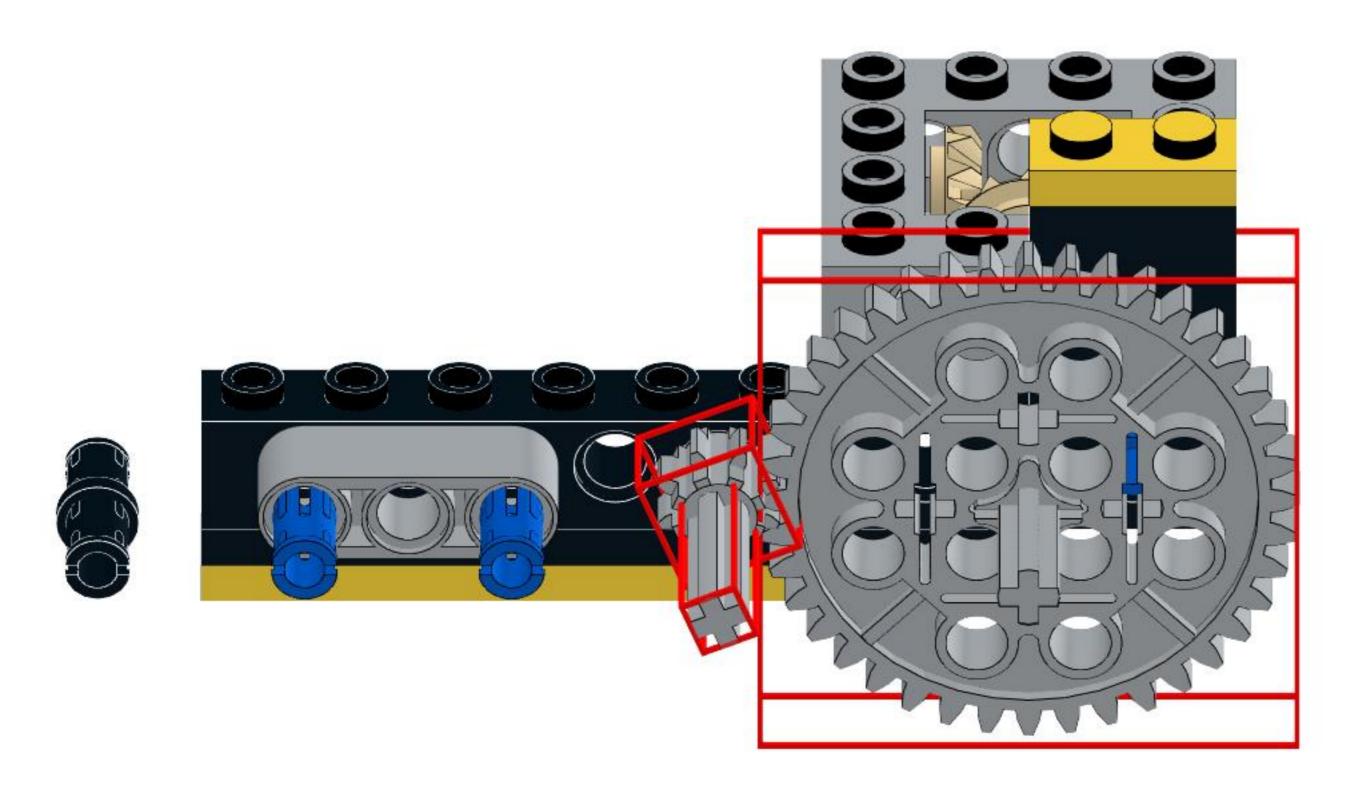


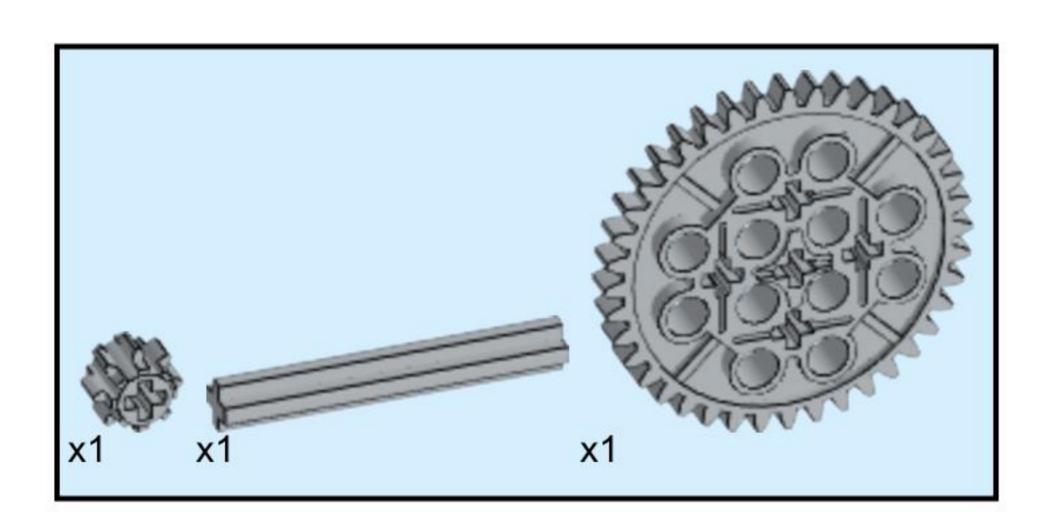


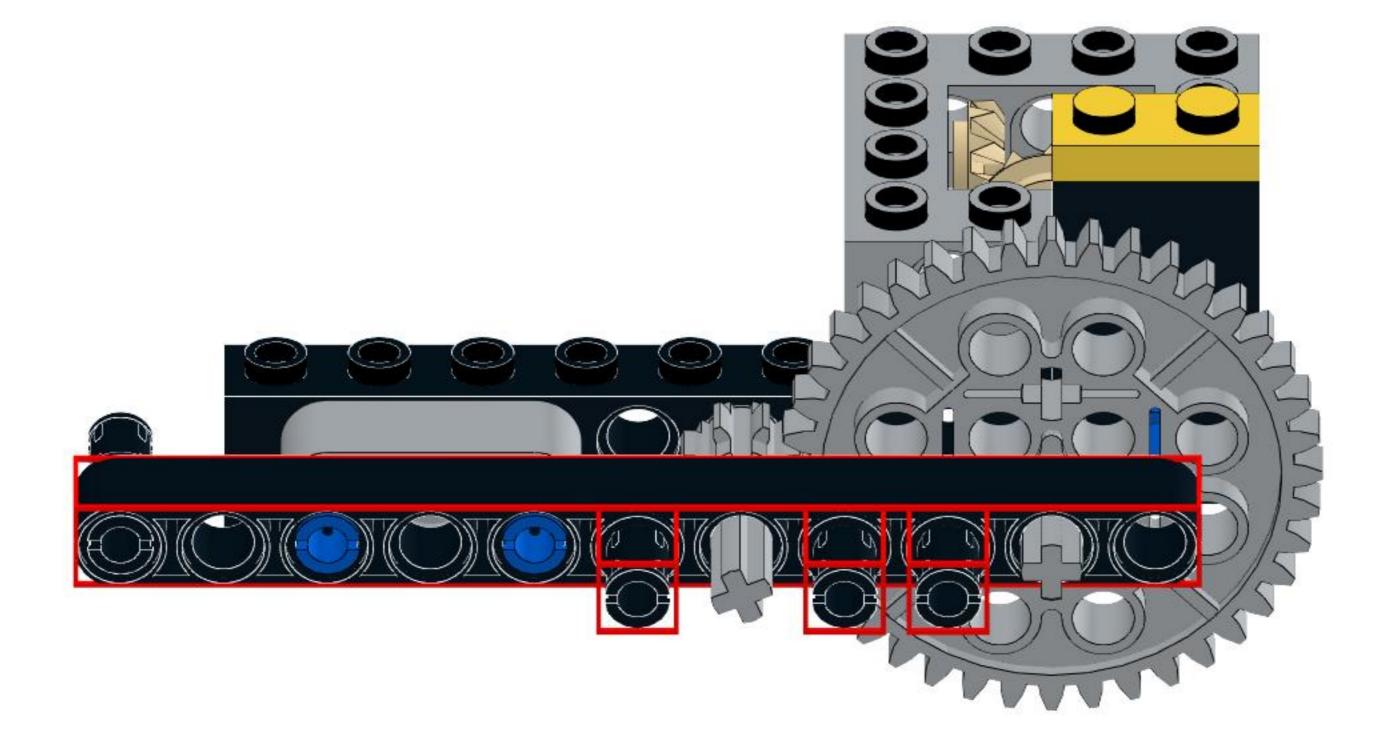


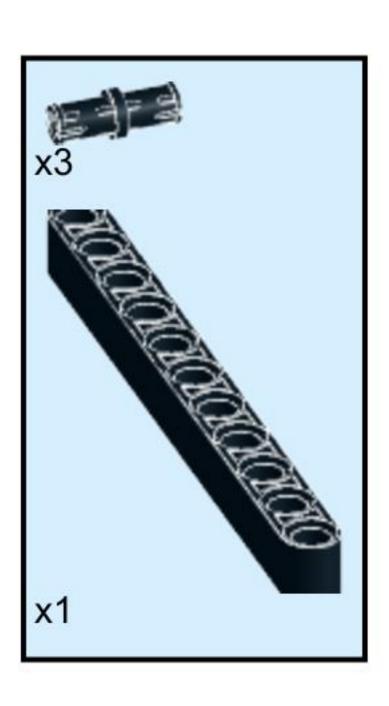


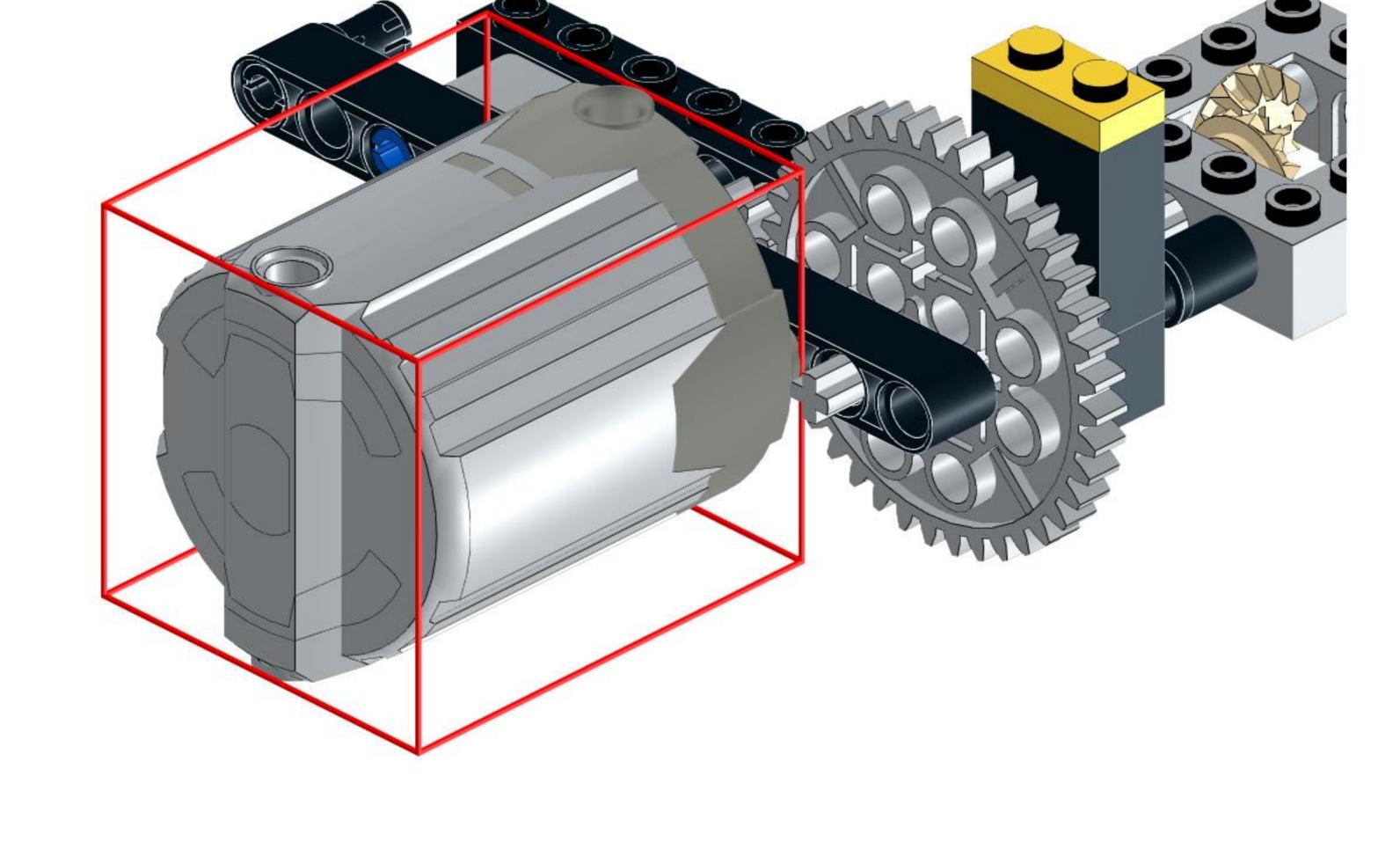


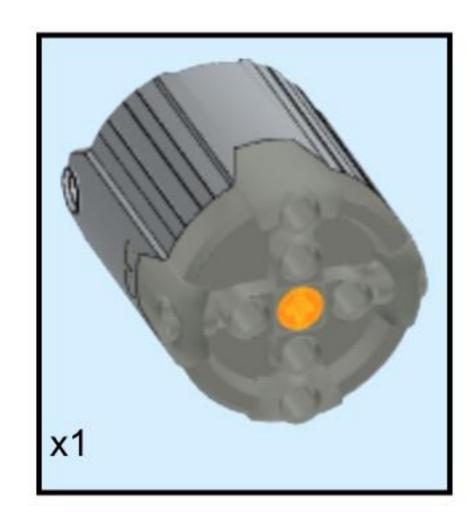


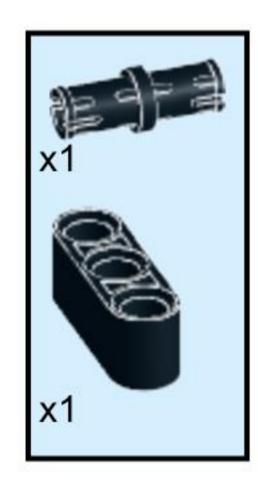


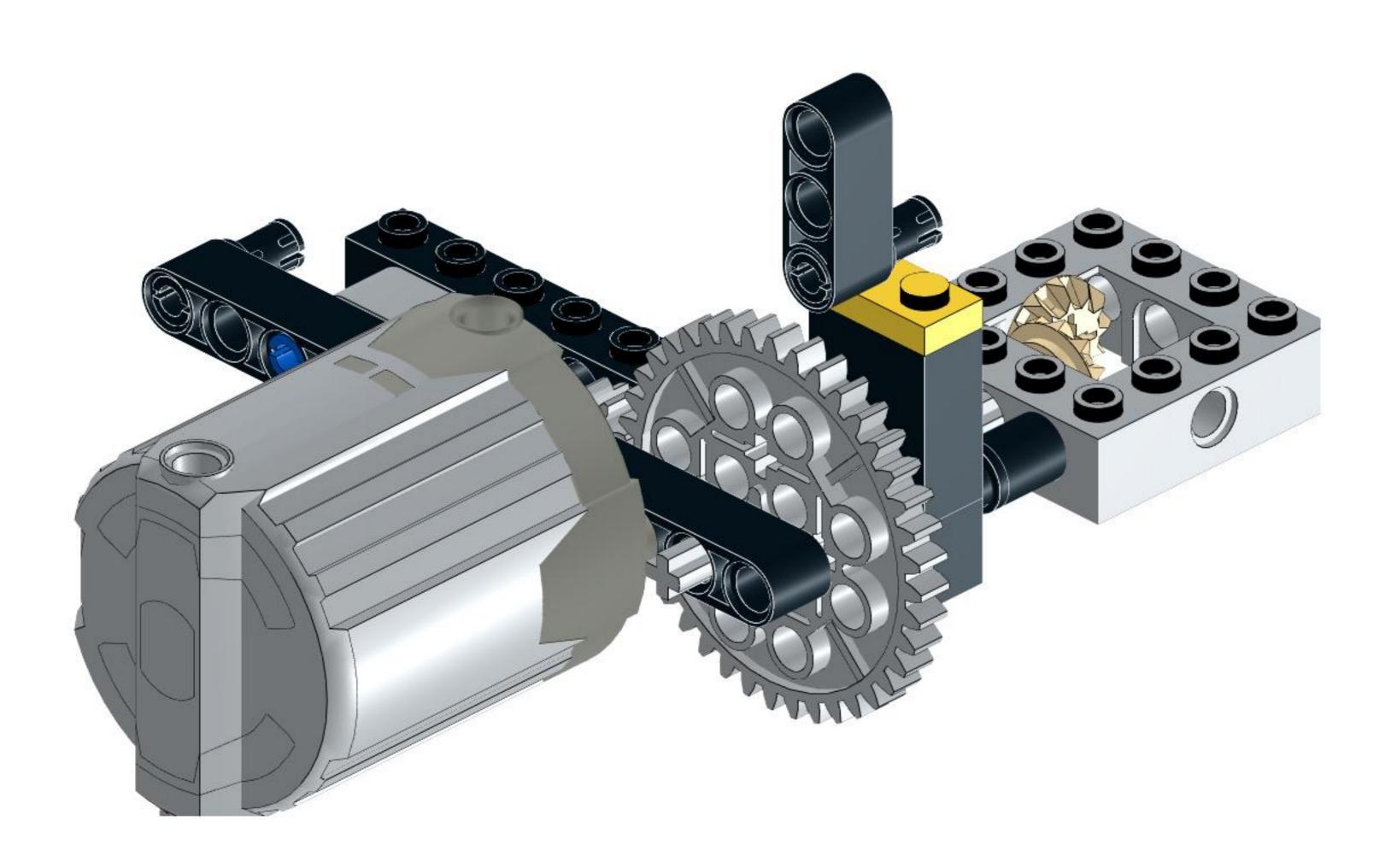


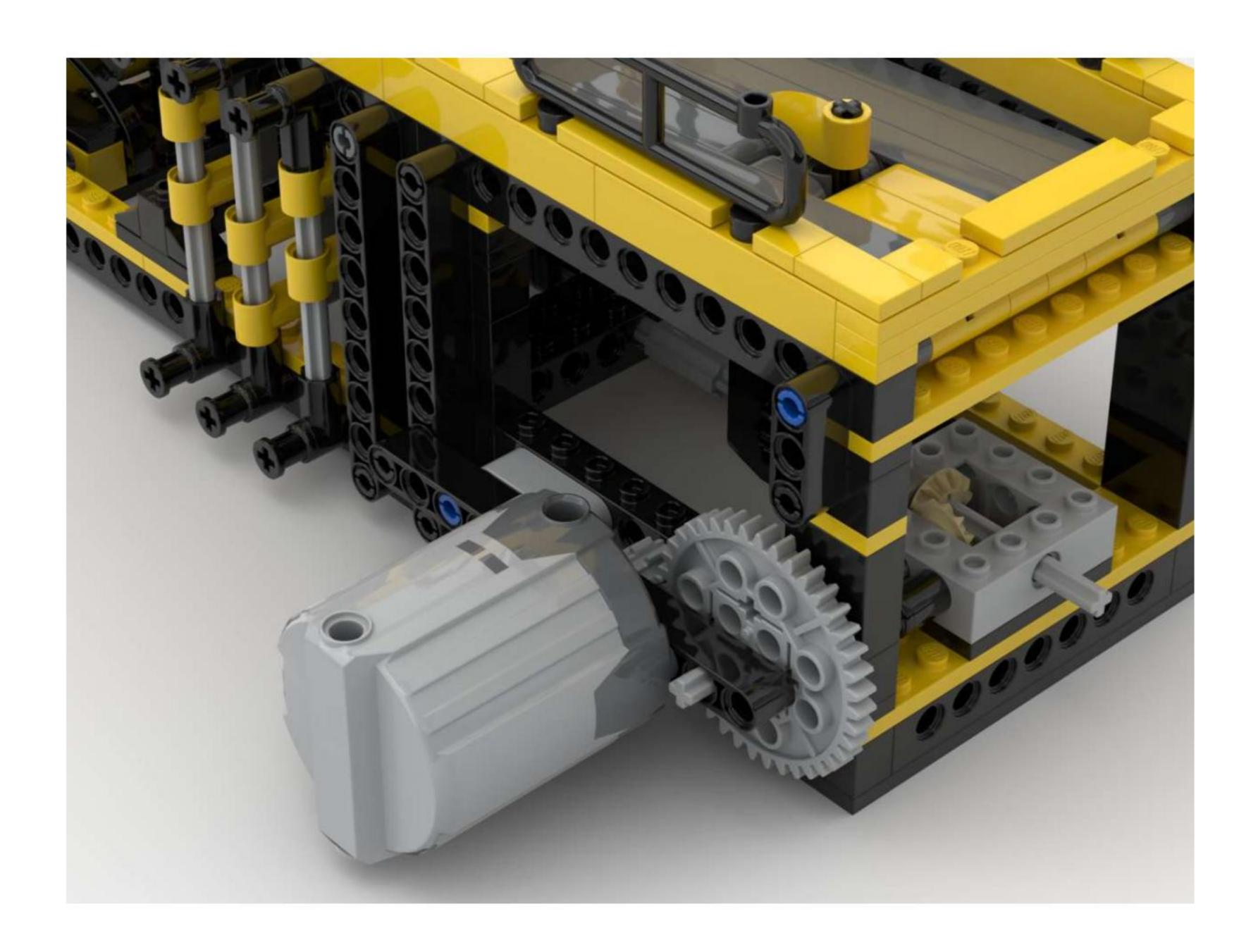
































x1







