

# **TEA3717**

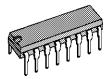
# STEPPER MOTOR DRIVER

- HALF-STEP AND FULL-STEP MODE
- BIPOLAR DRIVE OF STEPPER MOTOR FOR MAXIMUM MOTOR PERFORMANCE
- BUILT-IN PROTECTION DIODES
- WIDE RANGE OF CURRENT CONTROL 5 TO 1000 mA
- WIDE VOLTAGE RANGE 10 TO 45 V
- DESIGNED FOR UNSTABILIZED MOTOR SUPPLY VOLTAGE
- CURRENT LEVELS CAN BE SELECTED IN STEPS OR VARIED CONTINUOUSLY

# DESCRIPTION

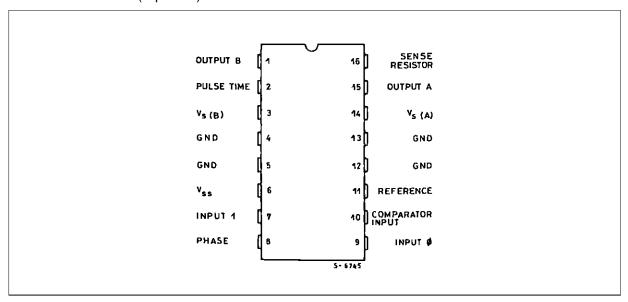
The TEA3717 is a bipolar monolithic integrated circuit intended to control and drive the current in one winding of a bipolar stepper motor. The circuit consists of an LS-TTL compatible logic input, a current sensor, a monostable and an output stage with built-in protection diodes. Two TEA3717 and a few external components form a complete control and drive unit for LS-TTL or microprocessor-controlled stepper motor systems.

### **POWERDIP 12 + 2 + 2**



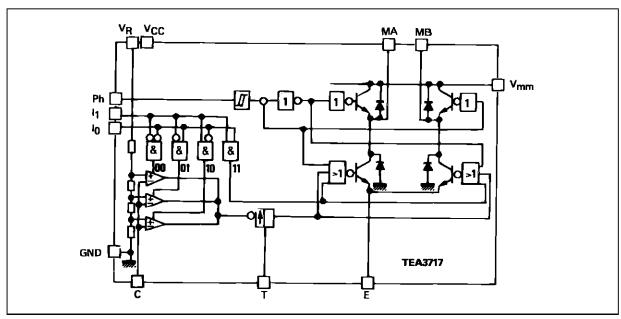
**ORDER CODE:** TEA3717DP

### PIN CONNECTION (top view)



April 1993

## **SCHEMATIC DIAGRAM**



## **ABSOLUTE MAXIMUM RATINGS**

Symbol	Parameter	Value	Unit
V <sub>mm</sub>	Power Supply Voltage (pins 14, 3)	45	V
V <sub>CC</sub>	Logic Supply Voltage (pin 6)	7	V
V <sub>in</sub> V <sub>in</sub> V <sub>V</sub>	Input Voltage Logic Inputs Analog Inputs Reference Input	– 0.5 to 6 V <sub>CC</sub> 15	V
l <sub>in</sub>	Input Current Logic Inputs Analog Inputs	- 10 - 10	mA
lo	Output Current	± 1	Α
Tj	Junction Temperature	+ 150	°C
T <sub>stg</sub>	Storage Temperature Range	- 55 to + 150	°C
T <sub>oper</sub>	Operating Ambiant Temperature Range	0 to + 70	°C

## THERMAL DATA

Symbol	Parameter	Value	Unit
R <sub>th (j-c)</sub>	Maximum Junction-pins Thermal Resistance	11	°C/W
R <sub>th (i-a)</sub>	Maximum Junction-ambient Thermal Resistance	45*	°C/W

<sup>\*</sup> Soldered on a 35 mm thick 20 cm<sup>3</sup> PC board copper area

## **RECOMMENDED OPERATING CONDITIONS**

Symbol	Parameter	Min.	Тур.	Max.	Unit
V <sub>CC</sub>	Supply Voltage	4.75	5	5.25	V
V <sub>mm</sub>	Supply Voltage	10	_	40	V
Io	Output Current	0.020	-	0.8	Α
T <sub>amb</sub>	Ambient Temperature		1	70	°C
t <sub>r</sub>	Rise Time, Logic Inputs	_	-	2	μs
tf	Fall Time, Logic Inputs	_	-	2	μs



## **ELECTRICAL CHARACTERISTICS**

 $V_{CC} = 5V$ ,  $\pm 5\%$ ,  $V_{mm} = + 10V$  to + 40V,  $T_{amb} = 0$ °C to + 70°C (unless otherwise specified)

Symbol	Parameter	Min.	Тур.	Max.	Unit
Icc	Supply Current	_	_	25	mA
V <sub>IH</sub>	High Level Input Voltage - Logic Inputs	2.0	_	_	V
V <sub>IL</sub>	Low Level Input Voltage - Logic Inputs	_	_	0.8	V
Іін	High Level Input Current - Logic Input (V <sub>I</sub> = + 2.4V)	_	_	20	μΑ
I <sub>IL</sub>	Low Level Input Current - Logic Inputs (V <sub>I</sub> = + 0.4V)	- 0.4	_	_	mA
V <sub>CH</sub> V <sub>CM</sub> V <sub>CL</sub>	Comparator Threshold Voltage ( $V_R = +5.0V$ ), $I_0 = 0$ , $I_1 = 0$ $I_0 = 1$ , $I_1 = 0$ $I_0 = 0$ , $I_1 = 1$	390 230 65	420 250 80	440 270 90	mV
Ico	Comparator Input Current	- 20	_	20	μΑ
l <sub>off</sub>	Output Leakage Current ( $I_0 = 1$ , $I_1 = 1$ ) $T_{amb} = +25^{\circ}C$ $T_{amb} = +70^{\circ}C$ , $V_S = 40V$ , $V_{SS} = 5V$		_ 100	100 200	μΑ
V <sub>sat</sub>	Total Saturation Voltage Drop (I <sub>o</sub> = 500mA)	_	_	4.0	V
P <sub>tot</sub>	Total Power Dissipation $ \begin{array}{l} I_o = 500 \text{mA}, \ f_s = 30 \text{kHz} \\ I_o = 800 \text{mA}, \ f_s = 30 \text{kHz} \end{array} $		1.8 3.7	2.3	W
t <sub>off</sub>	Cut off Time (see figure 1 and 2, $V_{mm} = + 10V$ , $t_{on} \ge 5\mu s$ )	25	30	35	μs
t <sub>d</sub>	Turn off Delay (see figure 1 and 2, $T_{amb}$ = + 25°C, $dVC/dt \ge 50mV/\mu s$ )	_	1.6		μs

## Figure 1 (see note)

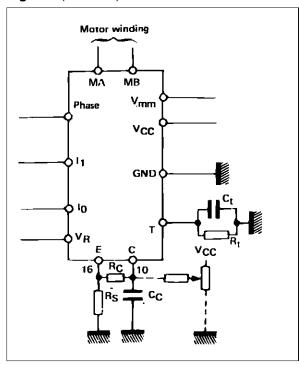
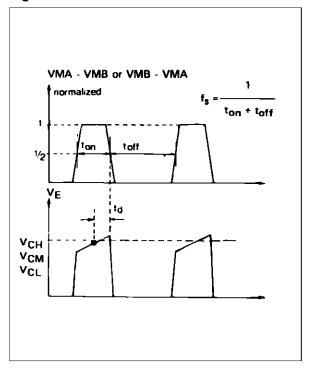


Figure 2.



#### **FUNCTIONAL DESCRIPTION**

The circuit is intented to drive a bipolar constant current through one motor winding. The constant current is generated through switch mode regulation.

There is a choice of three different current levels with the two logic inputs  $I_0$  and  $I_1$ . The current can also be switched off completely.

### **INPUT LOGIC**

If any of the logic inputs is left open, the circuit will treat it as a high level input.

I <sub>0</sub>	I <sub>1</sub>	Current Level
Н	Н	No Current
L	H	Low Current
H	L	Medium Current
L	L	Maximum Current

PHASE – This input determines the direction of current flow in the winding, depending on the motor connections. The signal is fed through a Schmidttrigger for noise immunity, and through a time delay in order to guarantee that no short-circuit occurs in the output stage during phase-shift. High level on the PHASE-input causes the motor current flow from M<sub>A</sub> through the winding to M<sub>B</sub>.

 $l_0$  and  $l_1$  — The current level in the motor winding is selected with these inputs. The values of the different current levels are determined by the reference voltage  $V_R$  together with the value of the sensing resistor  $R_S$ .

### **CURRENT SENSOR**

This part contains a current sensing resistor (Rs), a low pass filter (R<sub>C</sub>, C<sub>C</sub>) and three comparators. Only one comparator is active at a time. It is activated by the input logic according to the current level chosen with signals  $I_0$  and  $I_1$ . The motor current flows through the sensing resistor R<sub>S</sub>. When the current has increased so that the voltage across R<sub>S</sub> becomes higher than the reference voltage on the

other comparator input, the comparator output goes high, which triggers the pulse generator and its output goes high during a fixed pulse time ( $t_{\rm off}$ ), thus switching off the power feed to the motor winding, and causing the motor current to decrease during  $t_{\rm off}$ .

#### SINGLE-PULSE GENERATOR

The pulse generator is a monostable triggered on the positive going edge of the comparator output. The monostable output is high during the pulse time,  $t_{\rm off}$ , which is determined by the timing components  $R_t$  and  $C_t$ .

$$t_{off} = 0.69 \cdot R_t C_t$$

The single pulse switches off the power feed to the motor winding, causing the winding current to decrease during  $t_{\text{off}}$ .

If a new trigger signal should occur during  $t_{\text{off}}$ , it is ignored.

### **OUTPUT STAGE**

The output stage contains four Darlington transistors and four diodes, connected in an H-bridge. The two sinking transistors are used to switch the powersupplied to the motor winding, thus driving a constant current through the winding.

It should be noted however, that it is not permitted to short circuit the outputs.

V<sub>CC</sub>, V<sub>mm</sub>, V<sub>R</sub>

The circuit will stand any order of turn-on or turn-off of the supply voltages  $V_{SS}$  and  $V_{S}$ . Normal dV/dt values are then assumed.

Preferably,  $V_R$  should be tracking  $V_{CC}$  during power-on and power-off.

### **ANALOG CONTROL**

The current levels can be varied continuously either if  $V_R$  is varied or with a circuit varying the voltage fed into the comparator terminal (see fig.1).



Figure 3

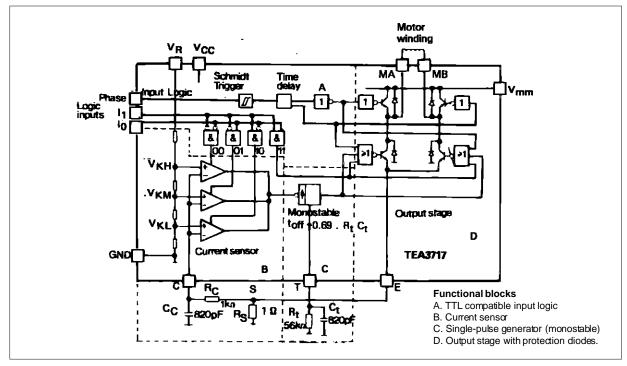


Figure 4: Typical Sink Saturation Voltage versus Output Current

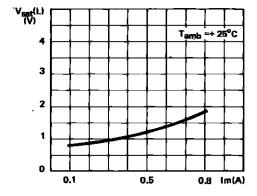
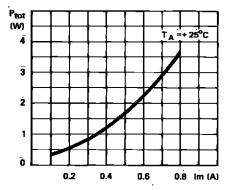
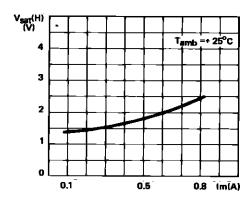


Figure 6: Typical Power Losses versus Output Current



**Figure 5 :** Typical Source Saturation Voltage versus Output Current



### TYPICAL APPLICATION

Figure 7: Serial Printer Carriage Drive.

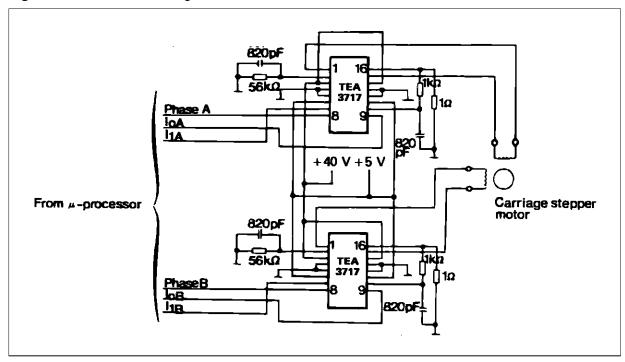
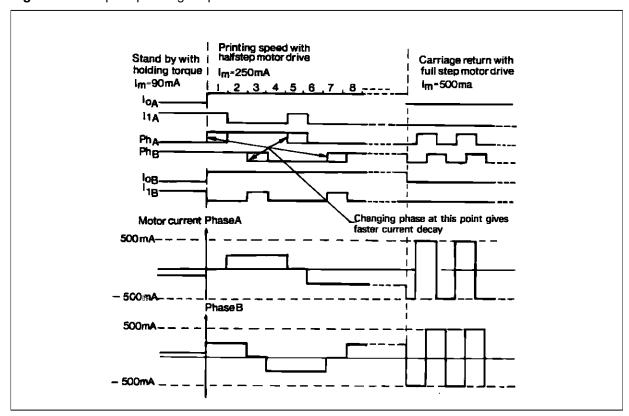
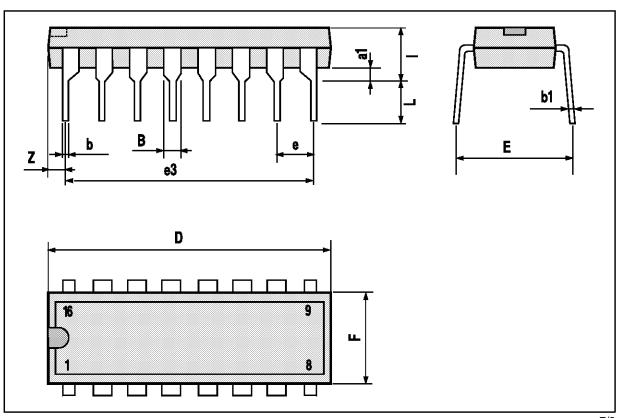


Figure 8: Principal Operating Sequence.



## **POWERDIP 16 PACKAGE MECHANICAL DATA**

DIM.	mm			inch			
	MIN.	TYP.	MAX.	MIN.	TYP.	MAX.	
a1	0.51			0.020			
В	0.85		1.40	0.033		0.055	
b		0.50			0.020		
b1	0.38		0.50	0.015		0.020	
D			20.0			0.787	
E		8.80			0.346		
е		2.54			0.100		
e3		17.78			0.700		
F			7.10			0.280	
I			5.10			0.201	
L		3.30			0.130		
Z			1.27			0.050	



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