Method	$^{\circ}\mathrm{C}$	Δt
HTST	72	15s
UHT	138	2s
stovetop	63	$30 \mathrm{m}$
thermization	63	15s
flash	132	$3\mathrm{m}$
gravity	121	$30 \mathrm{m}$
prevacuum	132	$4 \mathrm{m}$
FDM	190-240	10 - 120 s