

- Hardness of water is measured in parts per millions (ppm) as calcium carbonate equivalents.
- Reasons for expressing hardness in CaCO_3 equivalents:
 - its molecular weight is 100; equivalent weight is 50.
 - it is the most common insoluble impurity in water.

$$\text{Hardness in terms of Equivalents of } \text{CaCO}_3 = \frac{\text{Mass of Hardness Producing Substance} \times \text{Equivalent Weight of } \text{CaCO}_3}{\text{Equivalent Weight of hardness-producing substance}}$$

Total Hardness = Temporary Water Hardness + Permanent Water Hardness

- # Calculate the temporary hardness and permanent hardness of a sample water containing $\text{Mg}(\text{HCO}_3)_2 = 7.3$ mg/L; $\text{Ca}(\text{HCO}_3)_2 = 16.2$ mg/L; $\text{MgCl}_2 = 9.5$ mg/L; $\text{CaSO}_4 = 13.6$ mg/L (atomic weight of $\text{Mg} = 24$, $\text{Ca} = 40$, $\text{Cl} = 35.45$ and $\text{S} = 32$). (Ans.: Temporary = 15 ppm, Permanent = 20 ppm)

Problem 1 for DA

- # Calculate the temporary hardness, permanent magnesium hardness, total permanent hardness & total hardness in terms of calcium carbonate equivalents in a water sample containing calcium bicarbonate (12.2 mg), magnesium bicarbonate (8.2 mg), magnesium sulphate (5.6 mg), magnesium chloride (6.2 mg), calcium sulphate (10.3 mg) & sodium sulphate (7.5 mg). Given that at. Wt. of $\text{Mg} = 24$ amu, $\text{S} = 32$ amu, $\text{Cl} = 35.5$ amu, $\text{Ca} = 40$ amu, $\text{O} = 16$ amu, $\text{C} = 12$ amu, $\text{H} = 1$ amu.

➤ Units of hardness

❖ Parts Per million (ppm)

Parts of CaCO_3 eq./ 10^6 parts of water

❖ Milligrams per liter (mg/l)

mg of CaCO_3 eq. present/ liter of water

❖ Degree Clarke ($^{\circ}\text{Cl}$)

No. of geqv. of CaCO_3 /70000 parts of water

❖ Degree French ($^{\circ}\text{Fr}$)

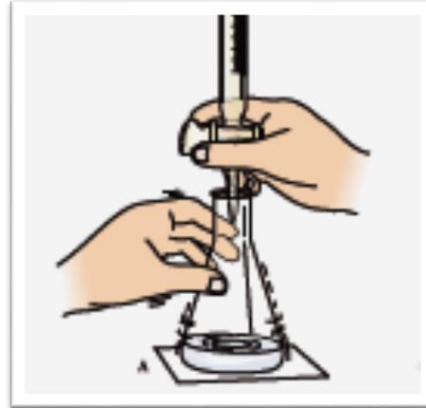
No. of geqv. of CaCO_3 / 10^5 parts of water

Relationship between units of water hardness

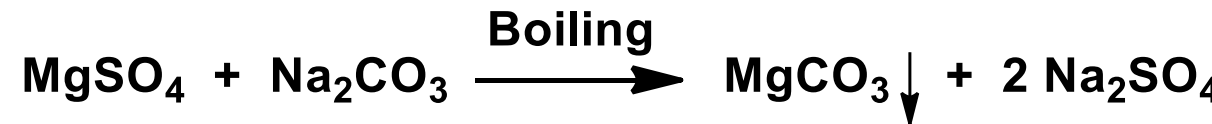
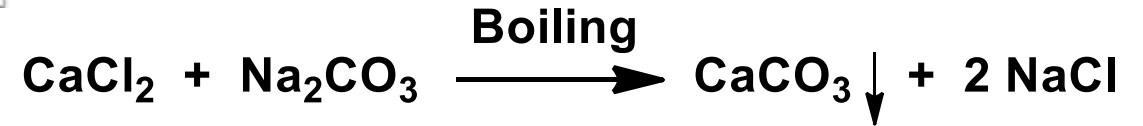
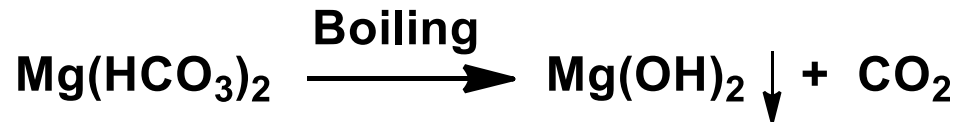
$$\square \quad 1 \text{ ppm} = 1 \text{ mg/L} = 0.1 ^{\circ}\text{French} = 0.07 ^{\circ}\text{Clark}$$

➤ O. Hehner's method:

- ❖ Temporary Hardness: Acid-base titration is performed before and after boiling the hard water

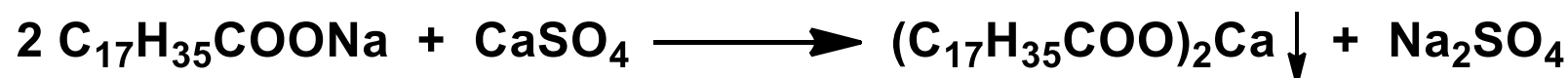
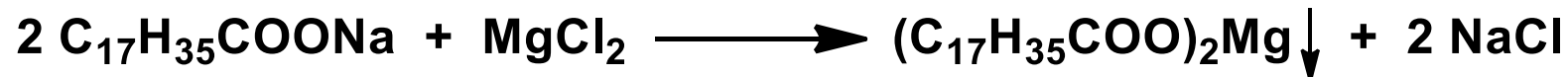
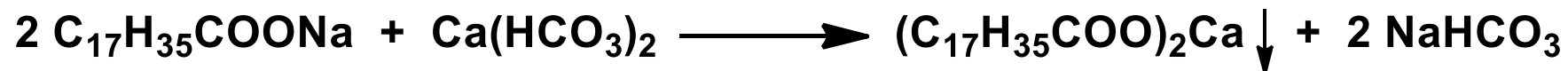


Permanent Hardness: Chloride and sulphates of Ca and Mg are removed as insoluble CaCO_3 and MgCO_3 by boiling the hard water with excess Na_2CO_3 . Acid-base titration is performed before and after removal



➤ Soap titration method:

Hardness is estimated by adding a soap solution of known strength to a sample water solution until a permanent lather is formed after shaking

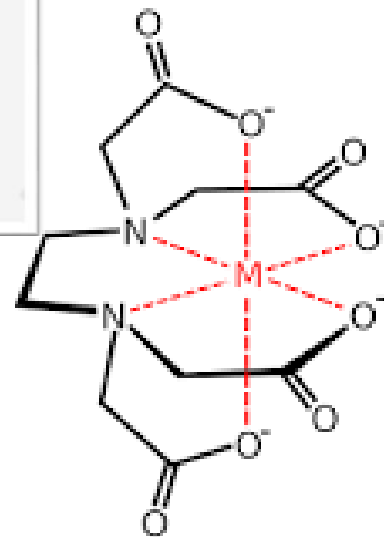
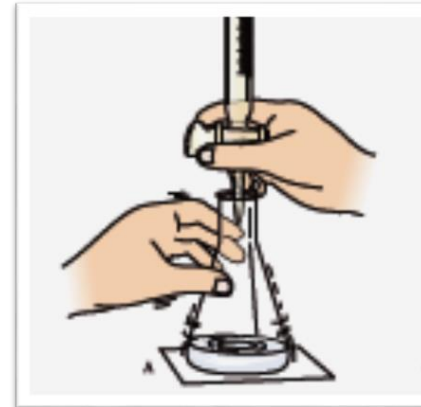
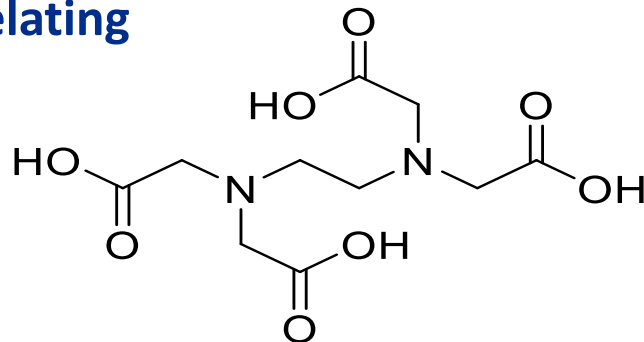


Estimation of hardness of water: EDTA method

➤ Water hardness can be readily determined by **complexometric titration** with the chelating agent EDTA

➤ EDTA is **ethylene diamine tetraacetic acid**.

➤ EDTA solution is colorless



➤ Corresponding disodium salt is used for the hardness estimation, as this salt forms very strong and stable complex with Ca^{2+} and Mg^{2+} .

❑ Initially, Ca^{2+} and Mg^{2+} or the are treated with Eriochrome black T (EBT) indicator using ammonia buffer (to maintain pH between 9-10) to get an unstable $\text{Ca}^{2+}/\text{Mg}^{2+}$ complex which imparts **wine-red colour** to the solution

