



|   | Athleta | | | Cover Page | |
|--|-----------------------------|--|--------------------------------|------------------------------------|----------------------------------|
| | Master Style: | 590915; SALUTATION 1/4 ZIP | Line Plan: | Athleta Knit Tops Performance FA22 | Flow: |
| | Product Description: | 98734 Salutation 1/4 ZIP_BLACK LYCRA | Product Team: | Athleta Knit Tops | Area: |
| | Product Status: | Concept | Product Type: | Top Long Sleeve | Theme: STUDIO/1X-3X |
| | BOM #: | 000649195 | Tech Designer: | Vuong, Hong | Designer: Adams, Jaslyn |
| Sourcing Office: | | Hong Kong | Merch Number(s): (,); | | Vendor Collaboration: Yes |
| Vendor: | | RSI GLOBAL LIMITED TAIWAN BRANCH (2057165) | | | |
| Factory: | | | | | |

Tech Pack Summary


Tech Pack Comment

Sections Included

| Section Name | Section Description | Status | Modified Date |
|-----------------------------|-------------------------------|-------------|--------------------------|
| BOM | | Concept | Sep 14, 2021 7:16 PM PDT |
| How to Measure | Plus; fitted/reg | Preliminary | Sep 13, 2021 4:41 PM PDT |
| How to Measure | Regular; FITTED F 25 B 25 1/2 | Preliminary | Sep 13, 2021 4:31 PM PDT |
| Measurement Chart | Regular; FITTED F 25 B 25 1/2 | Preliminary | Sep 13, 2021 4:31 PM PDT |
| Measurement Chart | Plus; fitted/reg | Preliminary | Sep 13, 2021 4:41 PM PDT |
| QA Base Size | Regular; FITTED F 25 B 25 1/2 | Preliminary | Sep 13, 2021 4:31 PM PDT |
| QA Base Size | Plus; fitted/reg | Preliminary | Sep 13, 2021 4:41 PM PDT |
| QA All Sizes | Regular; FITTED F 25 B 25 1/2 | Preliminary | Sep 13, 2021 4:31 PM PDT |
| QA All Sizes | Plus; fitted/reg | Preliminary | Sep 13, 2021 4:41 PM PDT |
| Jumps | Regular; FITTED F 25 B 25 1/2 | Preliminary | Sep 13, 2021 4:31 PM PDT |
| Jumps | Plus; fitted/reg | Preliminary | Sep 13, 2021 4:41 PM PDT |
| Sample Measurements Full | Regular; FITTED F 25 B 25 1/2 | Preliminary | Sep 13, 2021 4:31 PM PDT |
| Sample Measurements Full | Plus; fitted/reg | Preliminary | Sep 13, 2021 4:41 PM PDT |
| Sample Measurements Summary | Regular; FITTED F 25 B 25 1/2 | Preliminary | Sep 13, 2021 4:31 PM PDT |
| Sample Measurements Summary | Plus; fitted/reg | Preliminary | Sep 13, 2021 4:41 PM PDT |
| Sketches | | | Sep 14, 2021 1:24 PM PDT |


Native Files Included


| Type | Description | File Name | File Size | Modified Date |
|----------|-------------|---|-----------|--------------------------|
| Patterns | | 84716-REGULAR-FINAL FIT-(9-26-2018).FULL.NOSEAM.zip | 10.96 kB | Sep 13, 2021 3:38 PM PDT |

|  | Athleta | | | Cover Page |
|--|-----------------------------|--|------------------------------|------------------------------------|
| | Master Style: | 590915; SALUTATION 1/4 ZIP | Line Plan: | Athleta Knit Tops Performance FA22 |
| | Product Description: | 98734 Salutation 1/4 ZIP_BLACK LYCRA | Product Team: | Athleta Knit Tops |
| | Product Status: | Concept | Product Type: | Top Long Sleeve |
| | BOM #: | 000649195 | Tech Designer: | Vuong, Hong |
| | Sourcing Office: | Hong Kong | Merch Number(s): | (,); |
| | Vendor: | RSI GLOBAL LIMITED TAIWAN BRANCH (2057165) | Vendor Collaboration: | Yes |
| | Factory: | | | |

Native Files Included

| Type | Description | File Name | File Size | Modified Date |
|----------|-------------|--|-----------|---------------------------|
| Patterns | | PL-96732-22SP-PP-08132021-NOSEAM FINAL.zip | 35.93 kB | Sep 14, 2021 12:24 PM PDT |

|  | Athleta | | | | Bill of Materials | |
|--|-----------------------------|---|-------------------------|------------------------------------|------------------------------|--------------------------|
| | Master Style: | 590915; SALUTATION 1/4 ZIP | Line Plan: | Athleta Knit Tops Performance FA22 | Flow: | |
| | Product Description: | 98734 Salutation 1/4 ZIP_BLACK LYCRA | Product Team: | Athleta Knit Tops | Area: | |
| | Product Status: | Concept | Product Type: | Top Long Sleeve | Theme: | STUDIO/1X-3X |
| | Category: | IPSS | Sub-Category: | PERFORMANCE 3RD PIECE | Item Type: | JACKET _ L2 |
| | BOM # | 000649195 | Tech Designer: | Vuong, Hong | Designer: | Adams, Jaslyn |
| | Sourcing Office: | Hong Kong | Merch Number(s): | (,); | Vendor Collaboration: | Yes |
| | Vendor: | RSI GLOBAL LIMITED TAIWAN BRANCH (2057165) | | | | |
| | Factory: | | | | | |
| | Packaging Instr: | | | | BOM Last Mod: | Sep 14, 2021 7:16 PM PDT |
| | Comments: | -Please submit mock-up with #5 coil zipper @ CF for our reference | | | | |

| | | | | | | | | | | (SET A: CC1-1 of 1) |
|--|---|--|--|-------------------------------|--|------|-----|---|--|--|
| Image | Type/Desc/RD# | Quality Details | Supplier / Supplier Article | Gauge/Tension/ Stitch/Ends | Size | UOM | Qty | Usage | | CC1 BLACK |
| Fabric | | | | | | | | | | |
| | Knit 292945 NEW POWERVITA SUEDE STANDARD - BLACK LYCRA - Interlock : Nylon/Lycra 75/25 240gsm (POWERVITA black lycra PEACHED) (POWERVITA) | 75% Nylon, 25% Lycra / 28 gg / N40D Tactel+55D Black Lycra yd / 47.0 in / 0.0 g/m2 / Piece Dye | Eclat Textile Co. Ltd (NEW POWERVITA- RT1605304) | | | yd | 0.0 | Body | | BLACK V2 (ARCHR OMA) 803 |
| | Knit 121117 Mesh: VIRGIN Nylon/Span 87/13 130gsm - original Powernet Mesh (RECYCLED VERSION IS RD250675) | 87% Nylon, 13% Spandex / 32 gg / Polyamid 50D/17F + 140D Spandex yd / 63.0 cm / 0.0 g/ m2 / Piece Dye | BEST PACIFIC TEXTILE LTD 34238MS1, P34238MS1 | | | yd | 0.0 | Pocket Bags | | BLACK V2 (ARCHR OMA) 803 |
| | Direct Entry Full Package 02896834 INTERFACING AS NEEDED | | PCC-Precision Interlinings USA | | | | 0.0 | Interfacing at Interior Collar and As Needed use ATA5559 | | BLACK V2 (ARCHR OMA) 803 |
| | Knit 265148 Lightweight Butter Mesh: 79/21 Recycle nylon/ span 130gsm (BUTTERMESH) | 79% Recycled Nylon, 21% Spandex / 32 gg / Nylon 40/36 FD DTY, 30D Spandex yd / 48.0 cm / 0.0 g/m2 / TBD | BEST PACIFIC TEXTILE LTD EA82012-1MFC3X1 | | | yd | 0.0 | Underarm Inset Panels | | BLACK V2 (ARCHR OMA) 803 |
| Trim | | | | | | | | | | |
|  | Zipper 242827 YKK SIZE 3 REVERSE COIL W/ METAL MODERN LOGO PULLER | //// | YKK Corporation CFC-39 DSBAL033 | | closed end CIFC-59 DSBAL025 gauge | Each | 0.0 | CF ZIPPER | | YKK PBR_TAP E TEETH: 580 BLACK/ SLIDER PULLER: V3 |

Athleta

Bill of Materials

Master Style: 590915; SALUTATION 1/4 ZIP
Product 98734 Salutation 1/4 ZIP_BLACK LYCRA
Description:

Sourcing Office: Hong Kong
Vendor: RSI GLOBAL LIMITED TAIWAN BRANCH (2057165)

| | | | | | | | | | (SET A: CC1-1 of 1) |
|--|---|--|--|----------------------------|------|------|-----|---|---|
| Image | Type/Desc/RD# | Quality Details | Supplier / Supplier Article | Gauge/Tension/ Stitch/Ends | Size | UOM | Qty | Usage | CC1 BLACK |
|  | Zipper 258851 WEARERS LEFT(FRONT SIDE) size 3 non lock CE conceal zipper w/ Athleta logo TPU puller DFAL037(Call out 3 colors: color 1-tape/teeth color 2-finish C5 silver/H3 anti silver/O gold or V3 blk silver ONLY for slider body color 3-TPU puller)(YKK)(Approved) (Meets Kensin YES CPSC NO)LONG LEAD TIME | Coil / Metal with Rubber Injection / Non-Locking / Closed End / Multi-Colors | YKK Corporation CHC-31 DFAL037 P12 KENSIN N-ANTI | | #3 | Each | 1.0 | FRONT HIP POCKET - WEARER'S LEFT (CONCEAL) | TAPE TEETH: 580 BLACK/ SLIDER: V3 / TPU TIP: 580 BLACK |
|  | Zipper 259420 WEARERS RIGHT(FRONT SIDE) size 3 non lock CE conceal zipper w/ Athleta logo TPU puller DFAL038(Call out 3 colors: color 1-tape/teeth color 2-finish C5 silver/H3 anti silver/O gold or V3 blk silver ONLY for slider body color 3-TPU puller)(YKK)(Approved) (Meets Kensin YES CPSC NO)LONG LEAD TIME | Coil / Metal with Rubber Injection / Non-Locking / Closed End / | YKK Corporation CHC-31 DFAL038 P12 KENSIN N-ANTI | | #3 | | 1.0 | FRONT HIP POCKET - WEARER'S RIGHT (CONCEAL) | TAPE TEETH: 580 BLACK/ SLIDER: V3 / TPU TIP: 580 BLACK |
| | Direct Entry Full Package 02896832 THREAD | TOPSTITCHING | | | | | 0.0 | TOPSTITCHING | C9700 |
| | Direct Entry Full Package 02896833 THREAD | CONSTRUCTION | | | | | 0.0 | CONSTRUCTION | C9700 |
| | Thread Trim 257302 Coats Epic EcoVerde 100 percent recycled polyester thread | / 24 tex / | Coats | | | TBD | 0.0 | | C9700 |
| | Direct Entry Full Package 02896835 EB10M | SHINY | | | 13mm | | 0.0 | BACK NECK TAPE-use Wilson 43230 | BLACK |
|  | Tape 282586 CORE slight stretch grosgrain used for locker loop ONE SIZE: 6mm(Pioneer) (Approved)(Design Specs Color) | / 91.2% Nylon, 8.8% Elastane / | PIONEER ELASTIC 2030867/6 | | | yd | 0.0 | Locker Loop Interior Back Neck | BLACK |
|  | Elastic 180613 CORE V Fold Sentry Matte Elastic MULTI SIZE:25mm/20mm/16mm /10mm (New Horizon)(Approved)(Select Size From Size Drop Down in BOM) | Knitted / / / | NEW HORIZON ELASTIC FABRIC CO LTD CB5200/FG | | | yd | 0.0 | Matte elastic V-fold binding tape to encase seam allowance and interior binding CF zipper | BLACK |


Athleta

Bill of Materials


| | | | |
|---------------|--------------------------------------|------------------|--|
| Master Style: | 590915; SALUTATION 1/4 ZIP | Sourcing Office: | Hong Kong |
| Product | 98734 Salutation 1/4 ZIP_BLACK LYCRA | Vendor: | RSI GLOBAL LIMITED TAIWAN BRANCH (2057165) |
| Description: | | | |

| | | | | | | | | | (SET A: CC1-1 of 1) |
|---|---|-------------------------------------|--------------------------------|----------------------------|------|------|-----|--|--------------------------|
| Image | Type/Desc/RD# | Quality Details | Supplier / Supplier Article | Gauge/Tension/ Stitch/Ends | Size | UOM | Qty | Usage | CC1 BLACK |
| Trim | | | | | | | | | |
|  | Labels Appliques 218008 CORE Chi Logo Matte Kiss Cut Heat Seal ONE SIZE: 5/8in SMALL(E.Textint)(Approved) | Label /// TBD x 1.588 cm x 1.588 cm | E Textint Corp A7N201110050 | | | Each | 0.0 | 1 1/2" from natural side seam 2" up from hem (measure to center of logo) --back left hem; see sketch | MATTE COOL GREY 6C |
| Packaging / Labels | | | | | | | | | |
| | Other Label 288087 Women_Woven_Logo_Label | /// | SML Group | | | TBD | 0.0 | Main label set behind Locker Loop. | |
| | Price Ticket 288210 Women_Price_Ticket_Apparel_Hangtag | / | SML Group | | | TBD | 0.0 | | |
| | Care/Content Label 288035 Women_Satin_PFL_Integrated_Global_CC_Label | /// | SML Group | | | TBD | 0.0 | 3 1/2" above bottom hem edge to label center | |
| | Price/UPC Sticker 265226 Athleta_2.5in x 2in_GID Polybag LPN Sticker_w/ Barcode/Size (no price) | / | | | | TBD | 0.0 | | |
| | Size/COO Label 288085 Women_Woven_Loop_Fold_Tops_Size_COO_Label | /// | SML Group | | | TBD | 0.0 | Set @ left of Main Label | |
| | Traceability Label/Joker Tag 277963 Universal_Satin_PFL_Traceability Label | /// | SML Group | | | TBD | 0.0 | | |




|  | Athleta | | Measurement Chart - Regular; FITTED F 25 B 25 1/2 | | | | |
|--|--|--|---|------------------------------------|------------------------------|---------------------|--------------------------|
| | Master Style: | 590915; SALUTATION 1/4 ZIP | Line Plan: | Athleta Knit Tops Performance FA22 | Flow: | | |
| | Product Description: | 98734 Salutation 1/4 ZIP_BLACK LYCRA | Product Team: | Athleta Knit Tops | Area: | | |
| | Product Status: | Concept | Product Type: | Top Long Sleeve | Theme: | STUDIO/1X-3X | |
| | BOM #: | 000649195 | Tech Designer: | Vuong, Hong | Designer: | Adams, Jaslyn | |
| | Sourcing Office: | Hong Kong | Merch Number(s): | (,); | Vendor Collaboration: | Yes | |
| | Vendor: | RSI GLOBAL LIMITED TAIWAN BRANCH (2057165) | | | | | |
| Factory: | | | | | | | |
| Grade Rule: | Athleta Global Womens Alpha Knit/ Sweater | Block: | | | | MC Last Mod: | Sep 13, 2021 4:31 PM PDT |
| | Knit Machine; XXS - 2X; Base (S) | | | | | MC Status: | Preliminary |
| Comments: | use 96732 Salutation Textured Jacquard pattern as starting point | | | | | UOM: | Inches |


| POM | Description | Add'l Comments | Variation | QC | Tol(-) | Tol(+) | XXS | XS | S | M | L | XL | | | | | | | | |
|--------|--|--|-------------------------|----|--------|--------|--------|--------|--------|--------|--------|--------|--|--|--|--|--|--|--|--|
| 1338 | Body Length from High Point Shoulder | FRONT | Waist | | 1/4 | 1/4 | 24 | 24 1/2 | 25 | 25 1/2 | 26 | 26 1/2 | | | | | | | | |
| 1338 | Body Length from High Point Shoulder | BACK | Waist | | 1/4 | 1/4 | 24 | 24 1/2 | 25 | 25 1/2 | 26 | 26 1/2 | | | | | | | | |
| 1055 | T-Neck/Mock T-Neck Width at Top Edge | | | | 1/4 | 1/4 | 6 1/4 | 6 5/8 | 7 | 7 3/8 | 7 7/8 | 8 3/8 | | | | | | | | |
| 1081 | Neck Width Seam to Seam | | | | 1/4 | 1/4 | 5 5/8 | 5 7/8 | 6 1/8 | 6 3/8 | 6 5/8 | 6 7/8 | | | | | | | | |
| 1101 | Raglan Shoulder Slope from Imaginary Line to Top of Sleeve | | | | 1/8 | 1/8 | 2 3/4 | 2 3/4 | 2 3/4 | 2 3/4 | 2 3/4 | 2 3/4 | | | | | | | | |
| 1120 | Chest 1" Below Armhole | | | | 1/2 | 1/2 | 15 3/4 | 16 3/4 | 17 3/4 | 18 3/4 | 20 1/4 | 21 3/4 | | | | | | | | |
| 1201 | Waist Position from | | Below Armhole | | 0 | 0 | 6 1/2 | 6 3/4 | 7 | 7 1/4 | 7 3/8 | 7 1/2 | | | | | | | | |
| 1202 | Waist | | Top/Dress | | 1/2 | 1/2 | 13 1/2 | 14 1/2 | 15 1/2 | 16 1/2 | 18 | 19 1/2 | | | | | | | | |
| 1258 | Bottom Opening Straight | | Top/Dress | | 1/2 | 1/2 | 16 | 17 | 18 | 19 | 20 1/2 | 22 | | | | | | | | |
| 1293 | Raglan Sleeve Length from Imaginary Line-2 Point | | 3/4 and Long | | 3/8 | 3/8 | 31 1/2 | 32 | 32 1/2 | 33 | 33 1/4 | 33 1/2 | | | | | | | | |
| 1281 | Raglan Armhole Straight from Imaginary Line | | | | 1/4 | 1/4 | 11 1/4 | 11 7/8 | 12 1/2 | 13 1/8 | 14 | 14 5/8 | | | | | | | | |
| 1283 | Raglan Position from High Point Shoulder at Back | Raglan Position form High Point Shoulder at Back | | | 1/8 | 1/8 | 1 1/8 | 1 1/4 | 1 3/8 | 1 1/2 | 1 5/8 | 1 3/4 | | | | | | | | |
| 1298 | Bicep 1" below Armhole | | | | 1/4 | 1/4 | 5 1/2 | 5 7/8 | 6 1/4 | 6 5/8 | 7 1/4 | 7 3/4 | | | | | | | | |
| 1299 | Elbow Width | | 8" Below Armhole | | 1/4 | 1/4 | 4 3/4 | 5 | 5 1/4 | 5 1/2 | 5 7/8 | 6 1/4 | | | | | | | | |
| 1301 | Sleeve Opening | | Long | | 1/4 | 1/4 | 3 3/4 | 3 7/8 | 4 | 4 1/8 | 4 3/8 | 4 5/8 | | | | | | | | |
| 6892 | Sleeve Cuff Height | | | | 1/8 | 1/8 | 3 1/2 | 3 1/2 | 3 1/2 | 3 1/2 | 3 1/2 | 3 1/2 | | | | | | | | |
| 262937 | Thumbhole Length | | | | 1/8 | 1/8 | 2 1/4 | 2 1/4 | 2 1/4 | 2 1/4 | 2 1/4 | 2 1/4 | | | | | | | | |
| 1586 | Onseam Pocket Opening | FRONT POCKET | | | 1/8 | 1/8 | 5 3/4 | 5 3/4 | 6 | 6 | 6 1/4 | 6 1/4 | | | | | | | | |
| 1636 | Pocket Placement Vertical from Bottom Edge | front pocket | | | 1/8 | 1/8 | 2 1/4 | 2 1/4 | 2 1/4 | 2 1/4 | 2 1/4 | 2 1/4 | | | | | | | | |
| 1556 | Actual Zipper Length | | at Center Front - Waist | | 1/4 | 1/4 | 6 1/2 | 6 3/4 | 7 | 7 1/4 | 7 1/2 | 7 3/4 | | | | | | | | |

| | | | | | | | | | |
|--|--|-----------------------------|--|-------------------------|------------------------------------|---|---------------------|--------------------------|--|
|  | | Athleta | | | | Measurement Chart - Plus; fitted/reg | | | |
| | | Master Style: | 590915; SALUTATION 1/4 ZIP | Line Plan: | Athleta Knit Tops Performance FA22 | Flow: | | | |
| | | Product Description: | 98734 Salutation 1/4 ZIP_BLACK LYCRA | Product Team: | Athleta Knit Tops | Area: | | | |
| | | Product Status: | Concept | Product Type: | Top Long Sleeve | Theme: | STUDIO/1X-3X | | |
| | | BOM #: | 000649195 | Tech Designer: | Vuong, Hong | Designer: | Adams, Jaslyn | | |
| | | Sourcing Office: | Hong Kong | Merch Number(s): | (,); | Vendor Collaboration: | Yes | | |
| | | Vendor: | RSI GLOBAL LIMITED TAIWAN BRANCH (2057165) | | | | | | |
| | | Factory: | | | | | | | |
| | | Grade Rule: | Athleta Global Womens PLUS Alpha Knit/ Sweater Base size 1x | | Block: | | MC Last Mod: | Sep 13, 2021 4:41 PM PDT | |
| | | | Knit Machine; 1X - 4X; Base (1X) | | | | MC Status: | Preliminary | |
| | | Comments: | use 96732 Salutation Textured Jacquard pattern as starting point | | | | UOM: | Inches | |


| POM | Description | Add'l Comments | Variation | QC | Tol(-) | Tol(+) | 1X | 2X | 3X | | | | | |
|--------|--|--|-------------------------|----|--------|--------|--------|--------|--------|--|--|--|--|--|
| 1338 | Body Length from High Point Shoulder | FRONT | Waist | | 1/4 | 1/4 | 27 3/4 | 28 1/4 | 28 3/4 | | | | | |
| 1338 | Body Length from High Point Shoulder | BACK | Waist | | 1/4 | 1/4 | 27 3/4 | 28 1/4 | 28 3/4 | | | | | |
| 1055 | T-Neck/Mock T-Neck Width at Top Edge | | | | 1/4 | 1/4 | 8 1/2 | 8 3/4 | 9 | | | | | |
| 1081 | Neck Width Seam to Seam | | | | 1/4 | 1/4 | 7 | 7 1/4 | 7 1/2 | | | | | |
| 1101 | Raglan Shoulder Slope from Imaginary Line to Top of Sleeve | | | | 1/8 | 1/8 | 2 3/4 | 2 3/4 | 2 3/4 | | | | | |
| 1120 | Chest 1" Below Armhole | | | | 1/2 | 1/2 | 23 3/4 | 25 3/4 | 28 1/4 | | | | | |
| 1201 | Waist Position from | | Below Armhole | | 0 | 0 | 7 1/2 | 7 5/8 | 7 3/4 | | | | | |
| 1202 | Waist | | Top/Dress | | 1/2 | 1/2 | 21 1/2 | 23 1/2 | 26 | | | | | |
| 1258 | Bottom Opening Straight | | Top/Dress | | 1/2 | 1/2 | 24 | 26 | 28 1/2 | | | | | |
| 1293 | Raglan Sleeve Length from Imaginary Line-2 Point | | 3/4 and Long | | 3/8 | 3/8 | 33 1/4 | 33 3/4 | 34 1/2 | | | | | |
| 1281 | Raglan Armhole Straight from Imaginary Line | | | | 1/4 | 1/4 | 14 1/4 | 15 1/4 | 16 1/2 | | | | | |
| 1283 | Raglan Position from High Point Shoulder at Back | Raglan Position form High Point Shoulder at Back | | | 1/8 | 1/8 | 1 3/4 | 2 | 2 1/4 | | | | | |
| 1298 | Bicep 1" below Armhole | | | | 1/4 | 1/4 | 7 3/4 | 8 5/8 | 9 5/8 | | | | | |
| 1299 | Elbow Width | | 8" Below Armhole | | 1/4 | 1/4 | 6 1/4 | 6 3/4 | 7 3/8 | | | | | |
| 1301 | Sleeve Opening | | Long | | 1/4 | 1/4 | 4 5/8 | 4 7/8 | 5 1/4 | | | | | |
| 6892 | Sleeve Cuff Height | | | | 1/8 | 1/8 | 3 1/2 | 3 1/2 | 3 1/2 | | | | | |
| 262937 | Thumbhole Length | | | | 1/8 | 1/8 | 2 1/4 | 2 1/4 | 2 1/4 | | | | | |
| 1586 | Onseam Pocket Opening | FRONT POCKET | | | 1/8 | 1/8 | 6 1/4 | 6 5/8 | 7 1/8 | | | | | |
| 1636 | Pocket Placement Vertical from Bottom Edge | front pocket | | | 1/8 | 1/8 | 2 1/4 | 2 1/4 | 2 1/4 | | | | | |
| 1556 | Actual Zipper Length | | at Center Front - Waist | | 1/4 | 1/4 | 7 1/2 | 7 3/4 | 8 1/2 | | | | | |

| | | | | | | | | | |
|--|-----------------------------|--|-------------------------|------------------------------------|---|------------------------------|--|---------------------|--------------------------|
|  | Athleta | | | | QA All Sizes - Regular; FITTED F 25 B 25 1/2 | | | | |
| | Master Style: | 590915; SALUTATION 1/4 ZIP | Line Plan: | Athleta Knit Tops Performance FA22 | Flow: | | | | |
| | Product Description: | 98734 Salutation 1/4 ZIP_BLACK LYCRA | Product Team: | Athleta Knit Tops | Area: | | | | |
| | Product Status: | Concept | Product Type: | Top Long Sleeve | Theme: | STUDIO/1X-3X | | | |
| | BOM #: | 000649195 | Tech Designer: | Vuong, Hong | Designer: | Adams, Jaslyn | | | |
| Sourcing Office: | | Hong Kong | Merch Number(s): | | (,); | Vendor Collaboration: | | | Yes |
| Vendor: | | RSI GLOBAL LIMITED TAIWAN BRANCH (2057165) | | | | | | | |
| Factory: | | | | | | | | | |
| Grade Rule: | | Athleta Global Womens Alpha Knit/ Sweater | | Block: | | | | MC Last Mod: | Sep 13, 2021 4:31 PM PDT |
| | | Knit Machine; XXS - 2X; Base (S) | | | | | | MC Status: | Preliminary |
| Comments: | | use 96732 Salutation Textured Jacquard pattern as starting point | | | | | | UOM: | Inches |


| Set A | | | | | | | | | | | | | | | |
|--------|--|--|-------------------------|----|--------|--------|--------|--|--------|--|--------|--|--------|--|--------|
| POM | Description | Add'l Comments | Variation | QC | Tol(-) | Tol(+) | XXS | | XS | | S | | M | | L |
| 1338 | Body Length from High Point Shoulder | FRONT | Waist | | 1/4 | 1/4 | 24 | | 24 1/2 | | 25 | | 25 1/2 | | 26 |
| 1338 | Body Length from High Point Shoulder | BACK | Waist | | 1/4 | 1/4 | 24 | | 24 1/2 | | 25 | | 25 1/2 | | 26 |
| 1055 | T-Neck/Mock T-Neck Width at Top Edge | | | | 1/4 | 1/4 | 6 1/4 | | 6 5/8 | | 7 | | 7 3/8 | | 7 7/8 |
| 1081 | Neck Width Seam to Seam | | | | 1/4 | 1/4 | 5 5/8 | | 5 7/8 | | 6 1/8 | | 6 3/8 | | 6 5/8 |
| 1101 | Raglan Shoulder Slope from Imaginary Line to Top of Sleeve | | | | 1/8 | 1/8 | 2 3/4 | | 2 3/4 | | 2 3/4 | | 2 3/4 | | 2 3/4 |
| 1120 | Chest 1" Below Armhole | | | | 1/2 | 1/2 | 15 3/4 | | 16 3/4 | | 17 3/4 | | 18 3/4 | | 20 1/4 |
| 1201 | Waist Position from | | Below Armhole | | 0 | 0 | 6 1/2 | | 6 3/4 | | 7 | | 7 1/4 | | 7 3/8 |
| 1202 | Waist | | Top/Dress | | 1/2 | 1/2 | 13 1/2 | | 14 1/2 | | 15 1/2 | | 16 1/2 | | 18 |
| 1258 | Bottom Opening Straight | | Top/Dress | | 1/2 | 1/2 | 16 | | 17 | | 18 | | 19 | | 20 1/2 |
| 1293 | Raglan Sleeve Length from Imaginary Line-2 Point | | 3/4 and Long | | 3/8 | 3/8 | 31 1/2 | | 32 | | 32 1/2 | | 33 | | 33 1/4 |
| 1281 | Raglan Armhole Straight from Imaginary Line | | | | 1/4 | 1/4 | 11 1/4 | | 11 7/8 | | 12 1/2 | | 13 1/8 | | 14 |
| 1283 | Raglan Position from High Point Shoulder at Back | Raglan Position form High Point Shoulder at Back | | | 1/8 | 1/8 | 1 1/8 | | 1 1/4 | | 1 3/8 | | 1 1/2 | | 1 5/8 |
| 1298 | Bicep 1" below Armhole | | | | 1/4 | 1/4 | 5 1/2 | | 5 7/8 | | 6 1/4 | | 6 5/8 | | 7 1/4 |
| 1299 | Elbow Width | | 8" Below Armhole | | 1/4 | 1/4 | 4 3/4 | | 5 | | 5 1/4 | | 5 1/2 | | 5 7/8 |
| 1301 | Sleeve Opening | | Long | | 1/4 | 1/4 | 3 3/4 | | 3 7/8 | | 4 | | 4 1/8 | | 4 3/8 |
| 6892 | Sleeve Cuff Height | | | | 1/8 | 1/8 | 3 1/2 | | 3 1/2 | | 3 1/2 | | 3 1/2 | | 3 1/2 |
| 262937 | Thumbhole Length | | | | 1/8 | 1/8 | 2 1/4 | | 2 1/4 | | 2 1/4 | | 2 1/4 | | 2 1/4 |
| 1586 | Onseam Pocket Opening | FRONT POCKET | | | 1/8 | 1/8 | 5 3/4 | | 5 3/4 | | 6 | | 6 | | 6 1/4 |
| 1636 | Pocket Placement Vertical from Bottom Edge | front pocket | | | 1/8 | 1/8 | 2 1/4 | | 2 1/4 | | 2 1/4 | | 2 1/4 | | 2 1/4 |
| 1556 | Actual Zipper Length | | at Center Front - Waist | | 1/4 | 1/4 | 6 1/2 | | 6 3/4 | | 7 | | 7 1/4 | | 7 1/2 |

| | | | | | | |
|--|--|--|---|------------------------------------|-------------|--|
|  | Athleta | | QA All Sizes - Regular; FITTED F 25 B 25 1/2 | | | |
| | Master Style: | 590915; SALUTATION 1/4 ZIP | Line Plan: | Athleta Knit Tops Performance FA22 | | Flow: |
| | Product Description: | 98734 Salutation 1/4 ZIP_BLACK LYCRA | Product Team: | Athleta Knit Tops | | Area: |
| | Product Status: | Concept | Product Type: | Top Long Sleeve | | Theme: STUDIO/1X-3X |
| | BOM #: | 000649195 | Tech Designer: | Vuong, Hong | | Designer: Adams, Jaslyn |
| | Sourcing Office: | Hong Kong | Merch Number(s): | (,); | | Vendor Collaboration: Yes |
| | Vendor: | RSI GLOBAL LIMITED TAIWAN BRANCH (2057165) | | | | |
| Factory: | | | | | | |
| Grade Rule: | Athleta Global Womens Alpha Knit/ Sweater | | Block: | | | MC Last Mod: Sep 13, 2021 4:31 PM PDT |
| | Knit Machine; XXS - 2X; Base (S) | | | | | MC Status: Preliminary |
| Comments: | use 96732 Salutation Textured Jacquard pattern as starting point | | | | UOM: | Inches |


| Set B | | | | | | | | | | | | |
|--------|--|--|-------------------------|----|--------|--------|--------|--|--|--|--|--|
| POM | Description | Add'l Comments | Variation | QC | Tol(-) | Tol(+) | XL | | | | | |
| 1338 | Body Length from High Point Shoulder | FRONT | Waist | | 1/4 | 1/4 | 26 1/2 | | | | | |
| 1338 | Body Length from High Point Shoulder | BACK | Waist | | 1/4 | 1/4 | 26 1/2 | | | | | |
| 1055 | T-Neck/Mock T-Neck Width at Top Edge | | | | 1/4 | 1/4 | 8 3/8 | | | | | |
| 1081 | Neck Width Seam to Seam | | | | 1/4 | 1/4 | 6 7/8 | | | | | |
| 1101 | Raglan Shoulder Slope from Imaginary Line to Top of Sleeve | | | | 1/8 | 1/8 | 2 3/4 | | | | | |
| 1120 | Chest 1" Below Armhole | | | | 1/2 | 1/2 | 21 3/4 | | | | | |
| 1201 | Waist Position from | | Below Armhole | | 0 | 0 | 7 1/2 | | | | | |
| 1202 | Waist | | Top/Dress | | 1/2 | 1/2 | 19 1/2 | | | | | |
| 1258 | Bottom Opening Straight | | Top/Dress | | 1/2 | 1/2 | 22 | | | | | |
| 1293 | Raglan Sleeve Length from Imaginary Line-2 Point | | 3/4 and Long | | 3/8 | 3/8 | 33 1/2 | | | | | |
| 1281 | Raglan Armhole Straight from Imaginary Line | | | | 1/4 | 1/4 | 14 5/8 | | | | | |
| 1283 | Raglan Position from High Point Shoulder at Back | Raglan Position form High Point Shoulder at Back | | | 1/8 | 1/8 | 1 3/4 | | | | | |
| 1298 | Bicep 1" below Armhole | | | | 1/4 | 1/4 | 7 3/4 | | | | | |
| 1299 | Elbow Width | | 8" Below Armhole | | 1/4 | 1/4 | 6 1/4 | | | | | |
| 1301 | Sleeve Opening | | Long | | 1/4 | 1/4 | 4 5/8 | | | | | |
| 6892 | Sleeve Cuff Height | | | | 1/8 | 1/8 | 3 1/2 | | | | | |
| 262937 | Thumbhole Length | | | | 1/8 | 1/8 | 2 1/4 | | | | | |
| 1586 | Onseam Pocket Opening | FRONT POCKET | | | 1/8 | 1/8 | 6 1/4 | | | | | |
| 1636 | Pocket Placement Vertical from Bottom Edge | front pocket | | | 1/8 | 1/8 | 2 1/4 | | | | | |
| 1556 | Actual Zipper Length | | at Center Front - Waist | | 1/4 | 1/4 | 7 3/4 | | | | | |

| | | | | | | | | |
|--|-----------------------------|--|-------------------------|------------------------------------|--|--------------------------|--------|--|
|  | Athleta | | | | QA All Sizes - Plus; fitted/reg | | | |
| | Master Style: | 590915; SALUTATION 1/4 ZIP | Line Plan: | Athleta Knit Tops Performance FA22 | Flow: | | | |
| | Product Description: | 98734 Salutation 1/4 ZIP_BLACK LYCRA | Product Team: | Athleta Knit Tops | Area: | | | |
| | Product Status: | Concept | Product Type: | Top Long Sleeve | Theme: | STUDIO/1X-3X | | |
| | BOM #: | 000649195 | Tech Designer: | Vuong, Hong | Designer: | Adams, Jaslyn | | |
| | Sourcing Office: | Hong Kong | Merch Number(s): | (,); | Vendor Collaboration: | Yes | | |
| | Vendor: | RSI GLOBAL LIMITED TAIWAN BRANCH (2057165) | | | | | | |
| | Factory: | | | | | | | |
| | Grade Rule: | Athleta Global Womens PLUS Alpha Knit/ Sweater Base size 1x | Block: | | MC Last Mod: | Sep 13, 2021 4:41 PM PDT | | |
| | | Knit Machine; 1X - 4X; Base (1X) | | | MC Status: | Preliminary | | |
| | Comments: | use 96732 Salutation Textured Jacquard pattern as starting point | | | | UOM: | Inches | |


| POM | Description | Add'l Comments | Variation | QC | Tol(-) | Tol(+) | 1X | | 2X | | 3X | | | |
|--------|--|--|-------------------------|----|--------|--------|--------|--|--------|--|--------|--|--|--|
| 1338 | Body Length from High Point Shoulder | FRONT | Waist | | 1/4 | 1/4 | 27 3/4 | | 28 1/4 | | 28 3/4 | | | |
| 1338 | Body Length from High Point Shoulder | BACK | Waist | | 1/4 | 1/4 | 27 3/4 | | 28 1/4 | | 28 3/4 | | | |
| 1055 | T-Neck/Mock T-Neck Width at Top Edge | | | | 1/4 | 1/4 | 8 1/2 | | 8 3/4 | | 9 | | | |
| 1081 | Neck Width Seam to Seam | | | | 1/4 | 1/4 | 7 | | 7 1/4 | | 7 1/2 | | | |
| 1101 | Raglan Shoulder Slope from Imaginary Line to Top of Sleeve | | | | 1/8 | 1/8 | 2 3/4 | | 2 3/4 | | 2 3/4 | | | |
| 1120 | Chest 1" Below Armhole | | | | 1/2 | 1/2 | 23 3/4 | | 25 3/4 | | 28 1/4 | | | |
| 1201 | Waist Position from | | Below Armhole | | 0 | 0 | 7 1/2 | | 7 5/8 | | 7 3/4 | | | |
| 1202 | Waist | | Top/Dress | | 1/2 | 1/2 | 21 1/2 | | 23 1/2 | | 26 | | | |
| 1258 | Bottom Opening Straight | | Top/Dress | | 1/2 | 1/2 | 24 | | 26 | | 28 1/2 | | | |
| 1293 | Raglan Sleeve Length from Imaginary Line-2 Point | | 3/4 and Long | | 3/8 | 3/8 | 33 1/4 | | 33 3/4 | | 34 1/2 | | | |
| 1281 | Raglan Armhole Straight from Imaginary Line | | | | 1/4 | 1/4 | 14 1/4 | | 15 1/4 | | 16 1/2 | | | |
| 1283 | Raglan Position from High Point Shoulder at Back | Raglan Position form High Point Shoulder at Back | | | 1/8 | 1/8 | 1 3/4 | | 2 | | 2 1/4 | | | |
| 1298 | Bicep 1" below Armhole | | | | 1/4 | 1/4 | 7 3/4 | | 8 5/8 | | 9 5/8 | | | |
| 1299 | Elbow Width | | 8" Below Armhole | | 1/4 | 1/4 | 6 1/4 | | 6 3/4 | | 7 3/8 | | | |
| 1301 | Sleeve Opening | | Long | | 1/4 | 1/4 | 4 5/8 | | 4 7/8 | | 5 1/4 | | | |
| 6892 | Sleeve Cuff Height | | | | 1/8 | 1/8 | 3 1/2 | | 3 1/2 | | 3 1/2 | | | |
| 262937 | Thumbhole Length | | | | 1/8 | 1/8 | 2 1/4 | | 2 1/4 | | 2 1/4 | | | |
| 1586 | Onseam Pocket Opening | FRONT POCKET | | | 1/8 | 1/8 | 6 1/4 | | 6 5/8 | | 7 1/8 | | | |
| 1636 | Pocket Placement Vertical from Bottom Edge | front pocket | | | 1/8 | 1/8 | 2 1/4 | | 2 1/4 | | 2 1/4 | | | |
| 1556 | Actual Zipper Length | | at Center Front - Waist | | 1/4 | 1/4 | 7 1/2 | | 7 3/4 | | 8 1/2 | | | |

|  | Athleta | | QA Base Size - Regular; FITTED F 25 B 25 1/2 | | | |
|--|--|--|--|------------------------------------|------------------------------|---------------|
| | Master Style: | 590915; SALUTATION 1/4 ZIP | Line Plan: | Athleta Knit Tops Performance FA22 | Flow: | |
| | Product Description: | 98734 Salutation 1/4 ZIP_BLACK LYCRA | Product Team: | Athleta Knit Tops | Area: | |
| | Product Status: | Concept | Product Type: | Top Long Sleeve | Theme: | STUDIO/1X-3X |
| | BOM #: | 000649195 | Tech Designer: | Vuong, Hong | Designer: | Adams, Jaslyn |
| | Sourcing Office: | Hong Kong | Merch Number(s): | (,); | Vendor Collaboration: | Yes |
| | Vendor: | RSI GLOBAL LIMITED TAIWAN BRANCH (2057165) | | | | |
| Factory: | | | | | | |
| Grade Rule: | Athleta Global Womens Alpha Knit/Sweater | Block: | | MC Last Mod: | Sep 13, 2021 4:31 PM PDT | |
| | Knit Machine; XXS - 2X; Base (S) | | | MC Status: | Preliminary | |
| Comments: | use 96732 Salutation Textured Jacquard pattern as starting point | | | UOM: | Inches | |


| POM | Description | Add'l Comments | Variation | QC | Tol(-) | Tol(+) | S | | | | | | |
|--------|--|--|-------------------------|----|--------|--------|--------|--|--|--|--|--|--|
| 1338 | Body Length from High Point Shoulder | FRONT | Waist | | 1/4 | 1/4 | 25 | | | | | | |
| 1338 | Body Length from High Point Shoulder | BACK | Waist | | 1/4 | 1/4 | 25 | | | | | | |
| 1055 | T-Neck/Mock T-Neck Width at Top Edge | | | | 1/4 | 1/4 | 7 | | | | | | |
| 1081 | Neck Width Seam to Seam | | | | 1/4 | 1/4 | 6 1/8 | | | | | | |
| 1101 | Raglan Shoulder Slope from Imaginary Line to Top of Sleeve | | | | 1/8 | 1/8 | 2 3/4 | | | | | | |
| 1120 | Chest 1" Below Armhole | | | | 1/2 | 1/2 | 17 3/4 | | | | | | |
| 1201 | Waist Position from | | Below Armhole | | 0 | 0 | 7 | | | | | | |
| 1202 | Waist | | Top/Dress | | 1/2 | 1/2 | 15 1/2 | | | | | | |
| 1258 | Bottom Opening Straight | | Top/Dress | | 1/2 | 1/2 | 18 | | | | | | |
| 1293 | Raglan Sleeve Length from Imaginary Line-2 Point | | 3/4 and Long | | 3/8 | 3/8 | 32 1/2 | | | | | | |
| 1281 | Raglan Armhole Straight from Imaginary Line | | | | 1/4 | 1/4 | 12 1/2 | | | | | | |
| 1283 | Raglan Position from High Point Shoulder at Back | Raglan Position form High Point Shoulder at Back | | | 1/8 | 1/8 | 1 3/8 | | | | | | |
| 1298 | Bicep 1" below Armhole | | | | 1/4 | 1/4 | 6 1/4 | | | | | | |
| 1299 | Elbow Width | | 8" Below Armhole | | 1/4 | 1/4 | 5 1/4 | | | | | | |
| 1301 | Sleeve Opening | | Long | | 1/4 | 1/4 | 4 | | | | | | |
| 6892 | Sleeve Cuff Height | | | | 1/8 | 1/8 | 3 1/2 | | | | | | |
| 262937 | Thumbhole Length | | | | 1/8 | 1/8 | 2 1/4 | | | | | | |
| 1586 | Onseam Pocket Opening | FRONT POCKET | | | 1/8 | 1/8 | 6 | | | | | | |
| 1636 | Pocket Placement Vertical from Bottom Edge | front pocket | | | 1/8 | 1/8 | 2 1/4 | | | | | | |
| 1556 | Actual Zipper Length | | at Center Front - Waist | | 1/4 | 1/4 | 7 | | | | | | |

| | | | | | | | | |
|--|-----------------------------|--|-------------------------|------------------------------------|--|--------------------------|--|--|
|  | Athleta | | | | QA Base Size - Plus; fitted/reg | | | |
| | Master Style: | 590915; SALUTATION 1/4 ZIP | Line Plan: | Athleta Knit Tops Performance FA22 | Flow: | | | |
| | Product Description: | 98734 Salutation 1/4 ZIP_BLACK LYCRA | Product Team: | Athleta Knit Tops | Area: | | | |
| | Product Status: | Concept | Product Type: | Top Long Sleeve | Theme: | STUDIO/1X-3X | | |
| | BOM #: | 000649195 | Tech Designer: | Vuong, Hong | Designer: | Adams, Jaslyn | | |
| | Sourcing Office: | Hong Kong | Merch Number(s): | (,); | Vendor Collaboration: | Yes | | |
| | Vendor: | RSI GLOBAL LIMITED TAIWAN BRANCH (2057165) | | | | | | |
| | Factory: | | | | | | | |
| | Grade Rule: | Athleta Global Womens PLUS Alpha Knit/ Sweater Base size 1x Knit Machine; 1X - 4X; Base (1X) | | | Block: | | | |
| | MC Last Mod: | | | | | Sep 13, 2021 4:41 PM PDT | | |
| | MC Status: | | | | | Preliminary | | |
| | Comments: | use 96732 Salutation Textured Jacquard pattern as starting point | | | UOM: | Inches | | |


| POM | Description | Add'l Comments | Variation | QC | Tol(-) | Tol(+) | 1X | | | | | | |
|--------|--|--|-------------------------|----|--------|--------|--------|--|--|--|--|--|--|
| 1338 | Body Length from High Point Shoulder | FRONT | Waist | | 1/4 | 1/4 | 27 3/4 | | | | | | |
| 1338 | Body Length from High Point Shoulder | BACK | Waist | | 1/4 | 1/4 | 27 3/4 | | | | | | |
| 1055 | T-Neck/Mock T-Neck Width at Top Edge | | | | 1/4 | 1/4 | 8 1/2 | | | | | | |
| 1081 | Neck Width Seam to Seam | | | | 1/4 | 1/4 | 7 | | | | | | |
| 1101 | Raglan Shoulder Slope from Imaginary Line to Top of Sleeve | | | | 1/8 | 1/8 | 2 3/4 | | | | | | |
| 1120 | Chest 1" Below Armhole | | | | 1/2 | 1/2 | 23 3/4 | | | | | | |
| 1201 | Waist Position from | | Below Armhole | | 0 | 0 | 7 1/2 | | | | | | |
| 1202 | Waist | | Top/Dress | | 1/2 | 1/2 | 21 1/2 | | | | | | |
| 1258 | Bottom Opening Straight | | Top/Dress | | 1/2 | 1/2 | 24 | | | | | | |
| 1293 | Raglan Sleeve Length from Imaginary Line-2 Point | | 3/4 and Long | | 3/8 | 3/8 | 33 1/4 | | | | | | |
| 1281 | Raglan Armhole Straight from Imaginary Line | | | | 1/4 | 1/4 | 14 1/4 | | | | | | |
| 1283 | Raglan Position from High Point Shoulder at Back | Raglan Position form High Point Shoulder at Back | | | 1/8 | 1/8 | 1 3/4 | | | | | | |
| 1298 | Bicep 1" below Armhole | | | | 1/4 | 1/4 | 7 3/4 | | | | | | |
| 1299 | Elbow Width | | 8" Below Armhole | | 1/4 | 1/4 | 6 1/4 | | | | | | |
| 1301 | Sleeve Opening | | Long | | 1/4 | 1/4 | 4 5/8 | | | | | | |
| 6892 | Sleeve Cuff Height | | | | 1/8 | 1/8 | 3 1/2 | | | | | | |
| 262937 | Thumbhole Length | | | | 1/8 | 1/8 | 2 1/4 | | | | | | |
| 1586 | Onseam Pocket Opening | FRONT POCKET | | | 1/8 | 1/8 | 6 1/4 | | | | | | |
| 1636 | Pocket Placement Vertical from Bottom Edge | front pocket | | | 1/8 | 1/8 | 2 1/4 | | | | | | |
| 1556 | Actual Zipper Length | | at Center Front - Waist | | 1/4 | 1/4 | 7 1/2 | | | | | | |

| | | | | | |
|--|--|--|---------------------------------------|------------------------------------|--------------------------|
|  | Athleta | | Jumps - Regular; FITTED F 25 B 25 1/2 | | |
| | Master Style: | 590915; SALUTATION 1/4 ZIP | Line Plan: | Athleta Knit Tops Performance FA22 | Flow: |
| | Product Description: | 98734 Salutation 1/4 ZIP_BLACK LYCRA | Product Team: | Athleta Knit Tops | Area: |
| | Product Status: | Concept | Product Type: | Top Long Sleeve | Theme: |
| | BOM #: | 000649195 | Tech Designer: | Vuong, Hong | Designer: |
| | Sourcing Office: | Hong Kong | Merch Number(s): | (,); | Vendor Collaboration: |
| | Vendor: | RSI GLOBAL LIMITED TAIWAN BRANCH (2057165) | | | Yes |
| Factory: | | | | | |
| Grade Rule: | Athleta Global Womens Alpha Knit/ Sweater | Block: | MC Last Mod: | | Sep 13, 2021 4:31 PM PDT |
| | Knit Machine; XXS - 2X; Base (S) | | MC Status: | | Preliminary |
| Comments: | use 96732 Salutation Textured Jacquard pattern as starting point | | | UOM: | Inches |


| POM | Description | Add'l Comments | Variation | QC | Tol(-) | Tol(+) | XXS | XS | S | M | L | XL | 1X | 2X | | |
|--------|--|--|-------------------------|----|--------|--------|------|------|--------|-----|-------|-------|-----|-----|--|--|
| 1338 | Body Length from High Point Shoulder | FRONT | Waist | | 1/4 | 1/4 | -1/2 | -1/2 | 25 | 1/2 | 1/2 | 1/2 | 1/2 | 1/2 | | |
| 1338 | Body Length from High Point Shoulder | BACK | Waist | | 1/4 | 1/4 | -1/2 | -1/2 | 25 | 1/2 | 1/2 | 1/2 | 1/2 | 1/2 | | |
| 1055 | T-Neck/Mock T-Neck Width at Top Edge | | | | 1/4 | 1/4 | -3/8 | -3/8 | 7 | 3/8 | 1/2 | 1/2 | 1/2 | 1/2 | | |
| 1081 | Neck Width Seam to Seam | | | | 1/4 | 1/4 | -1/4 | -1/4 | 6 1/8 | 1/4 | 1/4 | 1/4 | 1/4 | 1/4 | | |
| 1101 | Raglan Shoulder Slope from Imaginary Line to Top of Sleeve | | | | 1/8 | 1/8 | 0 | 0 | 2 3/4 | 0 | 0 | 0 | 0 | 0 | | |
| 1120 | Chest 1" Below Armhole | | | | 1/2 | 1/2 | -1 | -1 | 17 3/4 | 1 | 1 1/2 | 1 1/2 | 2 | 2 | | |
| 1201 | Waist Position from | | Below Armhole | | 0 | 0 | -1/4 | -1/4 | 7 | 1/4 | 1/8 | 1/8 | 1/4 | 1/4 | | |
| 1202 | Waist | | Top/Dress | | 1/2 | 1/2 | -1 | -1 | 15 1/2 | 1 | 1 1/2 | 1 1/2 | 2 | 2 | | |
| 1258 | Bottom Opening Straight | | Top/Dress | | 1/2 | 1/2 | -1 | -1 | 18 | 1 | 1 1/2 | 1 1/2 | 2 | 2 | | |
| 1293 | Raglan Sleeve Length from Imaginary Line-2 Point | | 3/4 and Long | | 3/8 | 3/8 | -1/2 | -1/2 | 32 1/2 | 1/2 | 1/4 | 1/4 | 3/8 | 3/8 | | |
| 1281 | Raglan Armhole Straight from Imaginary Line | | | | 1/4 | 1/4 | -5/8 | -5/8 | 12 1/2 | 5/8 | 7/8 | 5/8 | 1 | 1 | | |
| 1283 | Raglan Position from High Point Shoulder at Back | Raglan Position form High Point Shoulder at Back | | | 1/8 | 1/8 | -1/8 | -1/8 | 1 3/8 | 1/8 | 1/8 | 1/8 | 1/8 | 1/8 | | |
| 1298 | Bicep 1" below Armhole | | | | 1/4 | 1/4 | -3/8 | -3/8 | 6 1/4 | 3/8 | 5/8 | 1/2 | 5/8 | 5/8 | | |
| 1299 | Elbow Width | | 8" Below Armhole | | 1/4 | 1/4 | -1/4 | -1/4 | 5 1/4 | 1/4 | 3/8 | 3/8 | 3/8 | 3/8 | | |
| 1301 | Sleeve Opening | | Long | | 1/4 | 1/4 | -1/8 | -1/8 | 4 | 1/8 | 1/4 | 1/4 | 1/4 | 1/4 | | |
| 6892 | Sleeve Cuff Height | | | | 1/8 | 1/8 | 0 | 0 | 3 1/2 | 0 | 0 | 0 | 0 | 0 | | |
| 262937 | Thumbhole Length | | | | 1/8 | 1/8 | 0 | 0 | 2 1/4 | 0 | 0 | 0 | 0 | 0 | | |
| 1586 | Onseam Pocket Opening | FRONT POCKET | | | 1/8 | 1/8 | 0 | -1/4 | 6 | 0 | 1/4 | 0 | 1/4 | 0 | | |
| 1636 | Pocket Placement Vertical from Bottom Edge | front pocket | | | 1/8 | 1/8 | 0 | 0 | 2 1/4 | 0 | 0 | 0 | 0 | 0 | | |
| 1556 | Actual Zipper Length | | at Center Front - Waist | | 1/4 | 1/4 | -1/4 | -1/4 | 7 | 1/4 | 1/4 | 1/4 | 1/4 | 1/4 | | |

| | | | | | | |
|--|--|--|--|--|------------------------------|---------------|
|  | Athleta | | Jumps - <i>Plus; fitted/reg</i> | | | |
| | Master Style: | 590915; SALUTATION 1/4 ZIP | Line Plan: | Athleta Knit Tops Performance FA22 | Flow: | |
| | Product Description: | 98734 Salutation 1/4 ZIP_BLACK LYCRA | Product Team: | Athleta Knit Tops | Area: | |
| | Product Status: | Concept | Product Type: | Top Long Sleeve | Theme: | STUDIO/1X-3X |
| | BOM #: | 000649195 | Tech Designer: | Vuong, Hong | Designer: | Adams, Jaslyn |
| | Sourcing Office: | Hong Kong | Merch Number(s): | (,); | Vendor Collaboration: | Yes |
| | Vendor: | RSI GLOBAL LIMITED TAIWAN BRANCH (2057165) | | | | |
| Factory: | | | | | | |
| Grade Rule: | Athleta Global Womens PLUS Alpha Knit/ Sweater Base size 1x | | Block: | MC Last Mod: Sep 13, 2021 4:41 PM PDT | | |
| | Knit Machine; 1X - 4X; Base (1X) | | | MC Status: Preliminary | | |
| Comments: | use 96732 Salutation Textured Jacquard pattern as starting point | | | UOM: | Inches | |


| POM | Description | Add'l Comments | Variation | QC | Tol(-) | Tol(+) | 1X | 2X | 3X | 4X | | | | |
|--------|--|--|-------------------------|----|--------|--------|--------|-----|-------|----|--|--|--|--|
| 1338 | Body Length from High Point Shoulder | FRONT | Waist | | 1/4 | 1/4 | 27 3/4 | 1/2 | 1/2 | 0 | | | | |
| 1338 | Body Length from High Point Shoulder | BACK | Waist | | 1/4 | 1/4 | 27 3/4 | 1/2 | 1/2 | 0 | | | | |
| 1055 | T-Neck/Mock T-Neck Width at Top Edge | | | | 1/4 | 1/4 | 8 1/2 | 1/4 | 1/4 | 0 | | | | |
| 1081 | Neck Width Seam to Seam | | | | 1/4 | 1/4 | 7 | 1/4 | 1/4 | 0 | | | | |
| 1101 | Raglan Shoulder Slope from Imaginary Line to Top of Sleeve | | | | 1/8 | 1/8 | 2 3/4 | 0 | 0 | 0 | | | | |
| 1120 | Chest 1" Below Armhole | | | | 1/2 | 1/2 | 23 3/4 | 2 | 2 1/2 | 0 | | | | |
| 1201 | Waist Position from | | Below Armhole | | 0 | 0 | 7 1/2 | 1/8 | 1/8 | 0 | | | | |
| 1202 | Waist | | Top/Dress | | 1/2 | 1/2 | 21 1/2 | 2 | 2 1/2 | 0 | | | | |
| 1258 | Bottom Opening Straight | | Top/Dress | | 1/2 | 1/2 | 24 | 2 | 2 1/2 | 0 | | | | |
| 1293 | Raglan Sleeve Length from Imaginary Line-2 Point | | 3/4 and Long | | 3/8 | 3/8 | 33 1/4 | 1/2 | 3/4 | 0 | | | | |
| 1281 | Raglan Armhole Straight from Imaginary Line | | | | 1/4 | 1/4 | 14 1/4 | 1 | 1 1/4 | 0 | | | | |
| 1283 | Raglan Position from High Point Shoulder at Back | Raglan Position form High Point Shoulder at Back | | | 1/8 | 1/8 | 1 3/4 | 1/4 | 1/4 | 0 | | | | |
| 1298 | Bicep 1" below Armhole | | | | 1/4 | 1/4 | 7 3/4 | 7/8 | 1 | 0 | | | | |
| 1299 | Elbow Width | | 8" Below Armhole | | 1/4 | 1/4 | 6 1/4 | 1/2 | 5/8 | 0 | | | | |
| 1301 | Sleeve Opening | | Long | | 1/4 | 1/4 | 4 5/8 | 1/4 | 3/8 | 0 | | | | |
| 6892 | Sleeve Cuff Height | | | | 1/8 | 1/8 | 3 1/2 | 0 | 0 | 0 | | | | |
| 262937 | Thumbhole Length | | | | 1/8 | 1/8 | 2 1/4 | 0 | 0 | 0 | | | | |
| 1586 | Onseam Pocket Opening | FRONT POCKET | | | 1/8 | 1/8 | 6 1/4 | 3/8 | 1/2 | 0 | | | | |
| 1636 | Pocket Placement Vertical from Bottom Edge | front pocket | | | 1/8 | 1/8 | 2 1/4 | 0 | 0 | 0 | | | | |
| 1556 | Actual Zipper Length | | at Center Front - Waist | | 1/4 | 1/4 | 7 1/2 | 1/4 | 3/4 | 0 | | | | |

| | | | | |
|--|-----------------------------|--|---|------------------------------------|
|  | Athleta | | Sample Measurements Full - Regular; FITTED F 25 B 25 | |
| | | | 1/2 | |
| | Master Style: | 590915; SALUTATION 1/4 ZIP | Line Plan: | Athleta Knit Tops Performance FA22 |
| | Product Description: | 98734 Salutation 1/4 ZIP_BLACK LYCRA | Product Team: | Athleta Knit Tops |
| | Product Status: | Concept | Product Type: | Top Long Sleeve |
| | BOM #: | 000649195 | Tech Designer: | Vuong, Hong |
| | Sourcing Office: | Hong Kong | Merch Number(s): | (,); |
| | Vendor: | RSI GLOBAL LIMITED TAIWAN BRANCH (2057165) | Vendor Collaboration: | Yes |
| | Factory: | | | |
| | Grade Rule: | Athleta Global Womens Alpha Knit/Sweater | Block: | |
| | | Knit Machine; XXS - 2X; Base (S) | | |
| | Comments: | use 96732 Salutation Textured Jacquard pattern as starting point | MC Last Mod: | Sep 13, 2021 4:31 PM PDT |
| | | | MC Status: | Preliminary |
| | | | UOM: | Inches |


This measurement chart doesn't contain any sample measurements

|  | Athleta | | | | Sample Measurements Full - <i>Plus; fitted/reg</i> | |
|--|-----------------------------|--|-------------------------|------------------------------------|--|--------------------------|
| | Master Style: | 590915; SALUTATION 1/4 ZIP | Line Plan: | Athleta Knit Tops Performance FA22 | Flow: | |
| | Product Description: | 98734 Salutation 1/4 ZIP_BLACK LYCRA | Product Team: | Athleta Knit Tops | Area: | |
| | Product Status: | Concept | Product Type: | Top Long Sleeve | Theme: | STUDIO/1X-3X |
| | BOM #: | 000649195 | Tech Designer: | Vuong, Hong | Designer: | Adams, Jaslyn |
| | Sourcing Office: | Hong Kong | Merch Number(s): | (,); | Vendor Collaboration: | Yes |
| | Vendor: | RSI GLOBAL LIMITED TAIWAN BRANCH (2057165) | | | | |
| | Factory: | | | | | |
| | Grade Rule: | Athleta Global Womens PLUS Alpha Knit/ Sweater Base size 1x Knit Machine; 1X - 4X; Base (1X) | | | MC Last Mod: | Sep 13, 2021 4:41 PM PDT |
| | Block: | | | | MC Status: | Preliminary |
| | Comments: | use 96732 Salutation Textured Jacquard pattern as starting point | | | UOM: | Inches |


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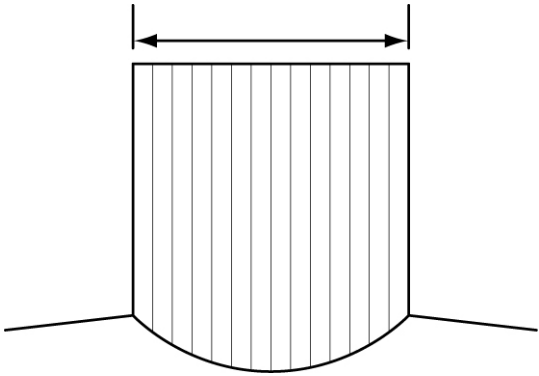
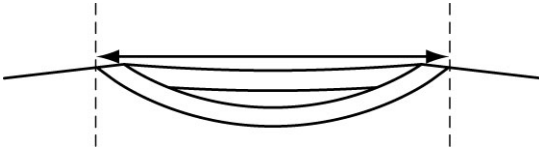
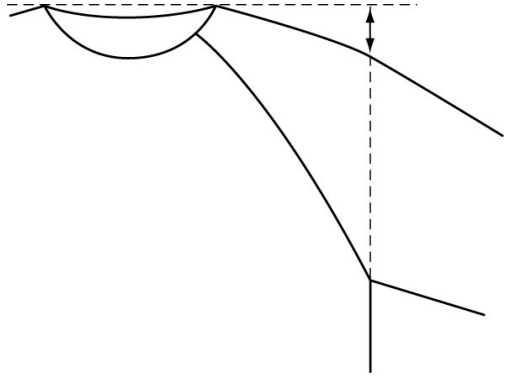
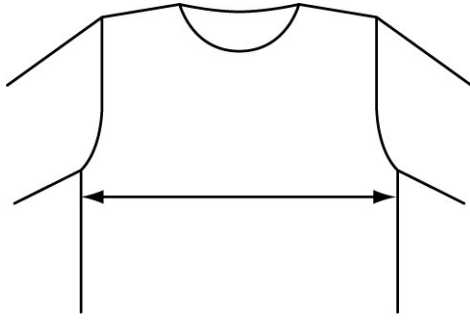
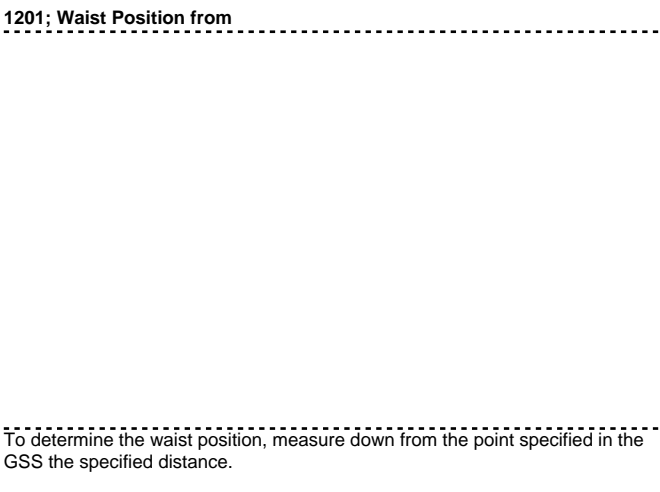
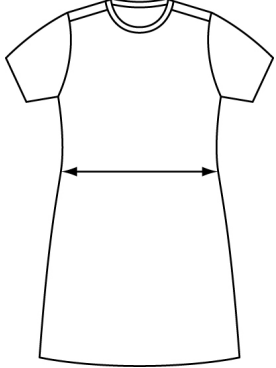
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| | Product Description: | 98734 Salutation 1/4 ZIP_BLACK LYCRA | Product Team: | Athleta Knit Tops |
| | Product Status: | Concept | Product Type: | Top Long Sleeve |
| | BOM #: | 000649195 | Tech Designer: | Vuong, Hong |
| | Sourcing Office: | Hong Kong | Merch Number(s): | (,); |
| | Vendor: | RSI GLOBAL LIMITED TAIWAN BRANCH (2057165) | Vendor Collaboration: | Yes |
| | Factory: | | | |
| | Grade Rule: | Athleta Global Womens Alpha Knit/ Sweater Knit Machine; XXS - 2X; Base (S) | Block: | |
| | Comments: | use 96732 Salutation Textured Jacquard pattern as starting point | | |
| | | | MC Last Mod: | Sep 13, 2021 4:31 PM PDT |
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| | | | UOM: | Inches |


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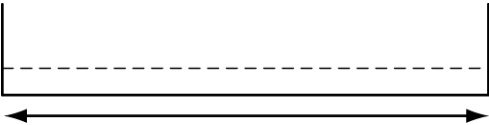
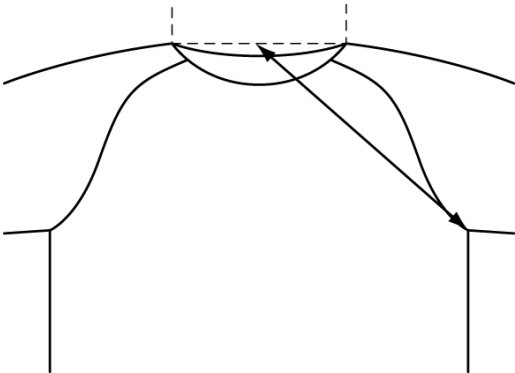
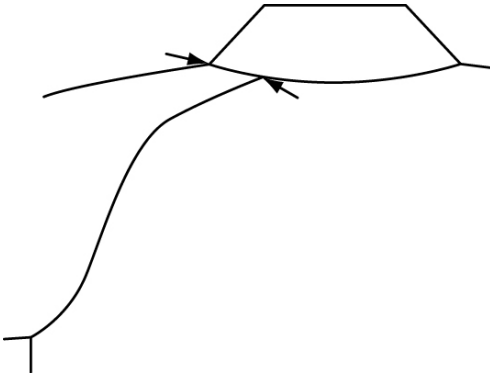
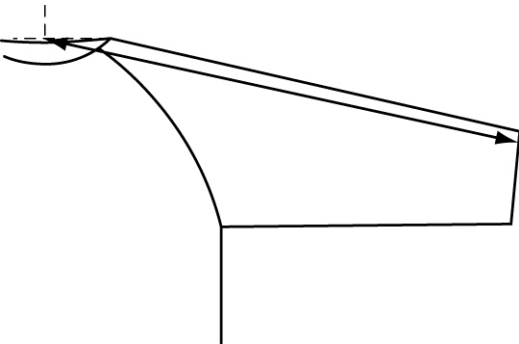
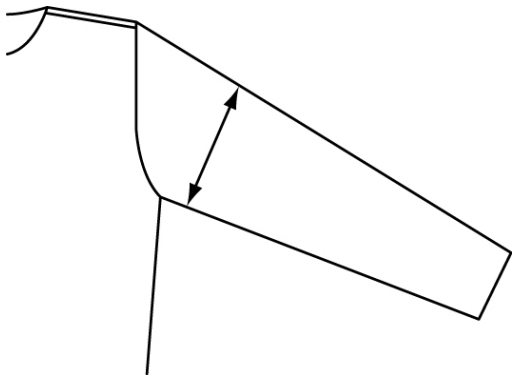
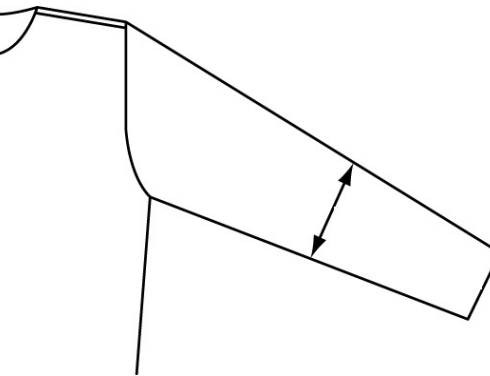
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|  | Athleta | | | | Sample Measurements Summary - <i>Plus; fitted/reg</i> | |
| | Master Style: Product Description: Product Status: BOM #: | 590915; SALUTATION 1/4 ZIP 98734 Salutation 1/4 ZIP_BLACK LYCRA Concept 000649195 | Line Plan: Product Team: Product Type: Tech Designer: | Athleta Knit Tops Performance FA22 Athleta Knit Tops Top Long Sleeve Vuong, Hong | Flow: Area: Theme: STUDIO/1X-3X Designer: Adams, Jaslyn | |
| | Sourcing Office: Vendor: Factory: | Hong Kong RSI GLOBAL LIMITED TAIWAN BRANCH (2057165) | Merch Number(s): (,); | Vendor Collaboration: | Yes | |
| | Grade Rule: | Athleta Global Womens PLUS Alpha Knit/ Sweater Base size 1x Knit Machine; 1X - 4X; Base (1X) | Block: | MC Last Mod: MC Status: | Sep 13, 2021 4:41 PM PDT Preliminary | |
| | Comments: | use 96732 Salutation Textured Jacquard pattern as starting point | | UOM: | Inches | |


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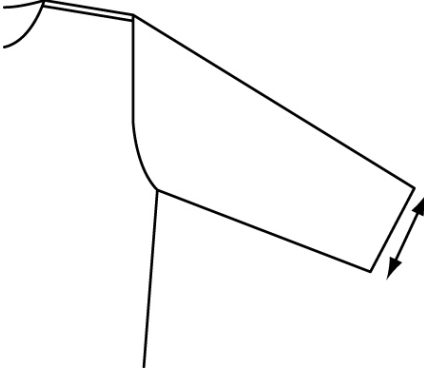
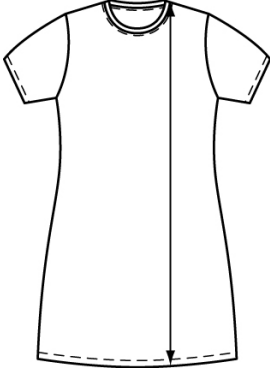
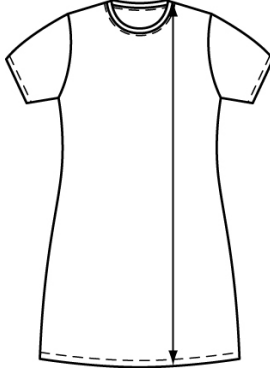
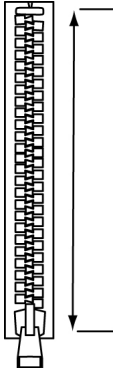
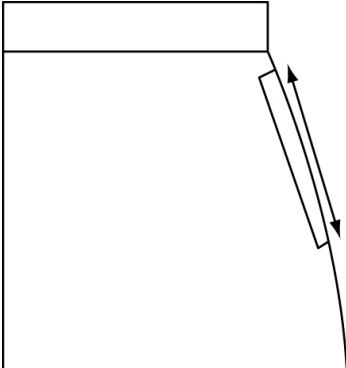
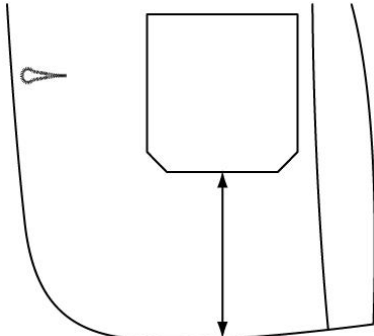
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|  | Athleta | | How to Measure - Plus; fitted/reg | |
| | Master Style: 590915; SALUTATION 1/4 ZIP Product Description: 98734 Salutation 1/4 ZIP_BLACK LYCRA Product Status: Concept BOM #: 000649195 | | Line Plan: Athleta Knit Tops Performance FA22 Product Team: Athleta Knit Tops Product Type: Top Long Sleeve Tech Designer: Vuong, Hong | |
| | Sourcing Office: Hong Kong Vendor: RSI GLOBAL LIMITED TAIWAN BRANCH (2057165) Factory: | | Merch Number(s): (,); | |
| | Grade Rule: Athleta Global Womens PLUS Alpha Knit/ Sweater Base size 1x Knit Machine; 1X - 4X; Base (1X) | | Block: (r) | |
| | Comments: use 96732 Salutation Textured Jacquard pattern as starting point | | Flow: Area: Theme: STUDIO/1X-3X Designer: Adams, Jaslyn Vendor Collaboration: Yes MC Last Mod: Sep 13, 2021 4:41 PM PDT MC Status: Preliminary UOM: Inches | |


| | | |
|---|---|---|
| 1055; T-Neck/Mock T-Neck Width at Top Edge  <p>Line up front and back neck at top edge and measure straight across top of neck trim without stretching.</p> | 1081; Neck Width Seam to Seam  <p>Measure straight across neck at high point of shoulder, seam to seam. Neckline/shoulder should be smoothed out to recover neck shape before measuring.</p> | 1101; Raglan Shoulder Slope from Imaginary Line to Top of Sleeve  <p>Create an imaginary line through High Point Shoulders. Measure creating a right angle from the imaginary line to top of sleeve. Positioning should line up with side seam underarm intersection.</p> |
| 1120; Chest 1" Below Armhole  <p>At 1" below bottom of armhole, measure from edge to edge. See "general guidelines" for garments with bust darts, shaping, or that are cut on the bias.</p> | 1201; Waist Position from  <p>To determine the waist position, measure down from the point specified in the GSS the specified distance.</p> | 1202; Waist  <p>At specified waist position measure from edge to edge. If garment is bias cut, gently smooth along both grains of fabric to achieve 90 degree at grain intersection.</p> |

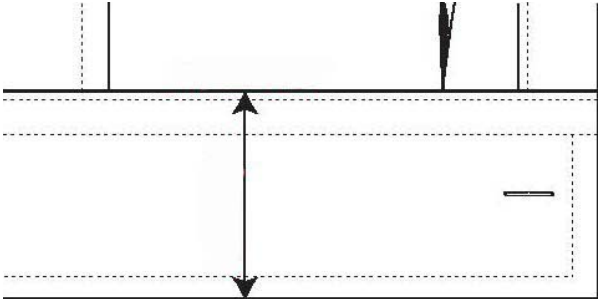
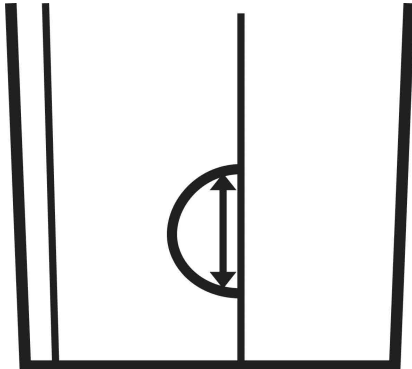
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|  | Athleta | | How to Measure - Plus; fitted/reg | |
| | Master Style: 590915; SALUTATION 1/4 ZIP Product Description: 98734 Salutation 1/4 ZIP_BLACK LYCRA Product Status: Concept BOM #: 000649195 | | Line Plan: Athleta Knit Tops Performance FA22 Product Team: Athleta Knit Tops Product Type: Top Long Sleeve Tech Designer: Vuong, Hong | |
| | Sourcing Office: Hong Kong Vendor: RSI GLOBAL LIMITED TAIWAN BRANCH (2057165) Factory: | | Merch Number(s): (,); MC Last Mod: Sep 13, 2021 4:41 PM PDT | |
| | Grade Rule: Athleta Global Womens PLUS Alpha Knit/ Sweater Base size 1x Knit Machine; 1X - 4X; Base (1X) | | Block: (r) MC Status: Preliminary | |
| | Comments: use 96732 Salutation Textured Jacquard pattern as starting point | | UOM: Inches Vendor Collaboration: Yes | |



| | | |
|---|--|---|
| 1258; Bottom Opening Straight  <p>Measure straight at bottom of garment edge to edge with vents closed. On uneven hems measure straight at shortest hem.</p> | 1281; Raglan Armhole Straight from Imaginary Line  <p>Create an imaginary line from high point of shoulder to high point of shoulder. Measure from the center of that line to the bottom of armhole.</p> | 1283; Raglan Position from High Point Shoulder at Back  <p>Measure straight from high point of shoulder to raglan seam at back neck.</p> |
| 1293; Raglan Sleeve Length from Imaginary Line-2 Point  <p>Create an imaginary line from high point of shoulder to high point of shoulder. Measure from the center of that line to the bottom of cuff or sleeve opening.</p> | 1298; Bicep 1" below Armhole  <p>At 1" below armhole, at right angle to sleeve fold, measure from edge to edge.</p> | 1299; Elbow Width  <p>At specified elbow position, measure at a right angle to sleeve fold, edge to edge.</p> |

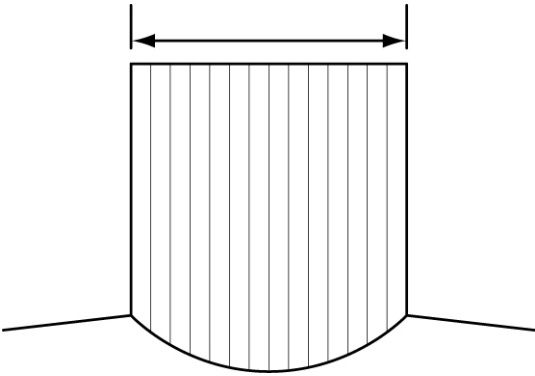
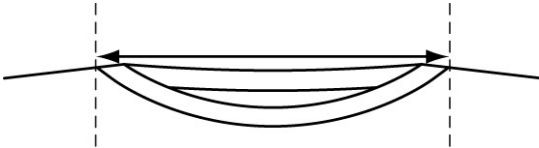
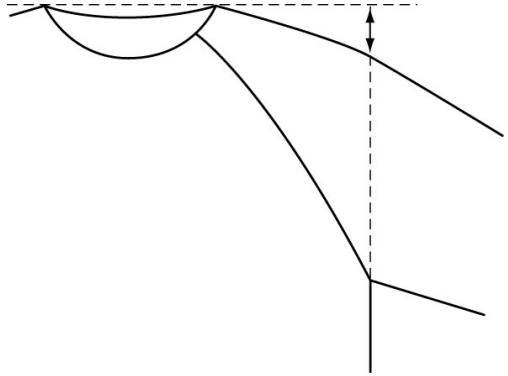
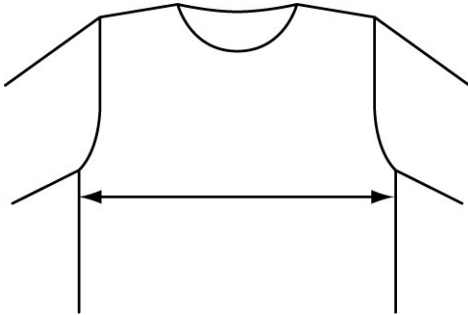
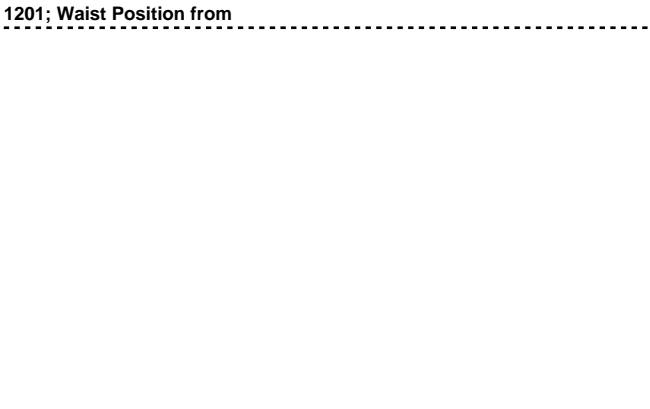
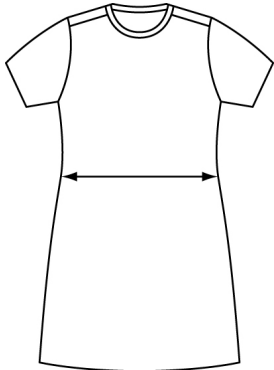
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|  | Athleta | | How to Measure - Plus; fitted/reg | |
| | Master Style: | 590915; SALUTATION 1/4 ZIP | Line Plan: | Athleta Knit Tops Performance FA22 |
| | Product Description: | 98734 Salutation 1/4 ZIP_BLACK LYCRA | Product Team: | Athleta Knit Tops |
| | Product Status: | Concept | Product Type: | Top Long Sleeve |
| | BOM #: | 000649195 | Tech Designer: | Vuong, Hong |
| | Sourcing Office: | Hong Kong | Merch Number(s): | (,); |
| | Vendor: | RSI GLOBAL LIMITED TAIWAN BRANCH (2057165) | Vendor Collaboration: | Yes |
| | Factory: | | | |
| | Grade Rule: | Athleta Global Womens PLUS Alpha Knit/ Sweater Base size 1x Knit Machine; 1X - 4X; Base (1X) | Block: | (r) |
| | Comments: | use 96732 Salutation Textured Jacquard pattern as starting point | MC Last Mod: | Sep 13, 2021 4:41 PM PDT |
| | | | MC Status: | Preliminary |
| | | | UOM: | Inches |


| | | |
|---|--|---|
| 1301; Sleeve Opening  <p>Measure across bottom edge of sleeve from edge to edge.</p> | 1338; Body Length from High Point Shoulder  <p>Measure from high point of shoulder at neckline to bottom edge of garment.</p> | 1338; Body Length from High Point Shoulder  <p>Measure from high point of shoulder at neckline to bottom edge of garment.</p> |
| 1556; Actual Zipper Length  <p>Measure from top edge of zipper to bottom of slider.</p> | 1586; Onseam Pocket Opening  <p>Measure opening from end to end.</p> | 1636; Pocket Placement Vertical from Bottom Edge  <p>Measure from bottom edge of garment to top or bottom of pocket or welt seam.</p> |

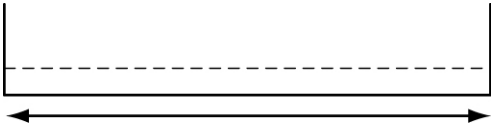
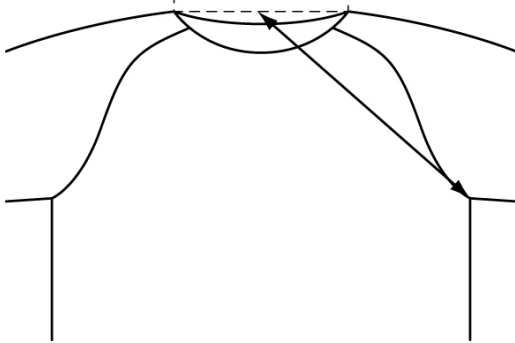
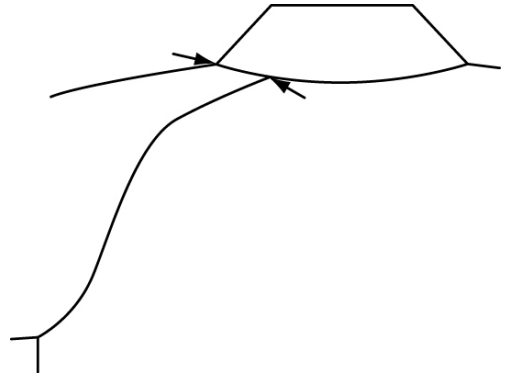
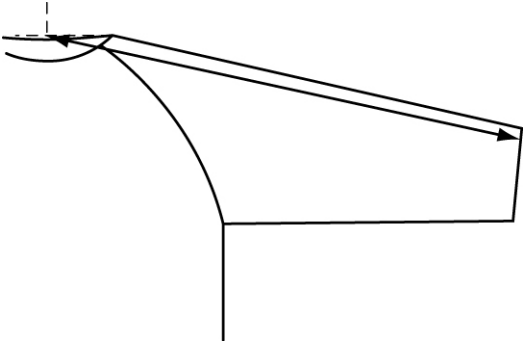
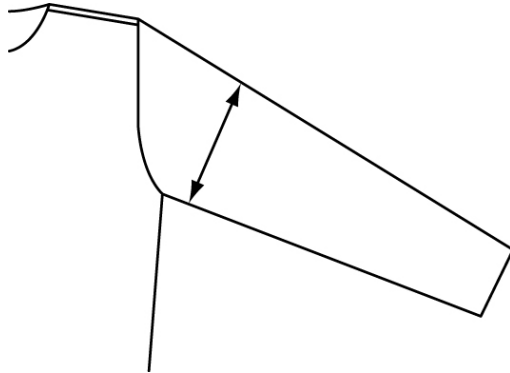
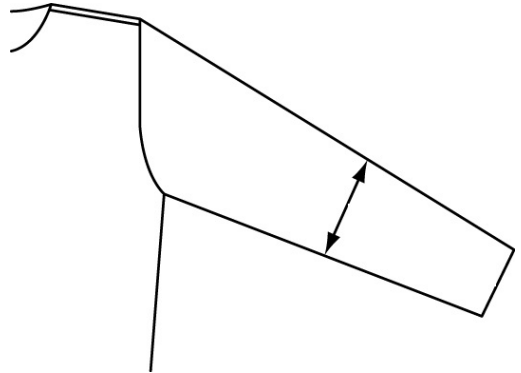
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|  | Athleta | | | How to Measure - <i>Plus; fitted/reg</i> | |
| | Master Style: | 590915; SALUTATION 1/4 ZIP | Line Plan: | Athleta Knit Tops Performance FA22 | Flow: |
| | Product Description: | 98734 Salutation 1/4 ZIP_BLACK LYCRA | Product Team: | Athleta Knit Tops | Area: |
| | Product Status: | Concept | Product Type: | Top Long Sleeve | Theme: STUDIO/1X-3X |
| | BOM #: | 000649195 | Tech Designer: | Vuong, Hong | Designer: Adams, Jaslyn |
| Sourcing Office: | Hong Kong | Merch Number(s): | (,); | Vendor Collaboration: | Yes |
| Vendor: | RSI GLOBAL LIMITED TAIWAN BRANCH (2057165) | | | | |
| Factory: | | | | | |
| Grade Rule: | Athleta Global Womens PLUS Alpha Knit/ Sweater Base size 1x Knit Machine; 1X - 4X; Base (1X) | | | Block: | (r) |
| Comments: | use 96732 Salutation Textured Jacquard pattern as starting point | | | | MC Last Mod: Sep 13, 2021 4:41 PM PDT MC Status: Preliminary UOM: Inches |



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|---|--|
| <p>6892; Sleeve Cuff Height</p>  <p>Measure from Cuff Top Edge to Sleeve Opening Fold Edge</p> | <p>262937; Thumbhole Length</p>  <p>Measure thumbhole length from edge to edge.</p> |
|---|--|

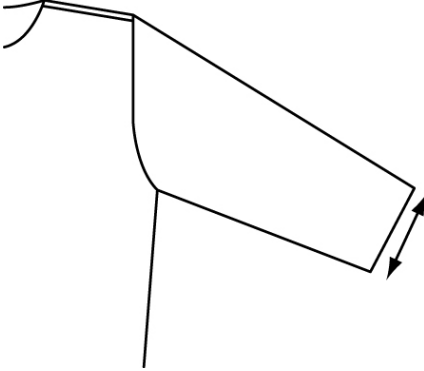
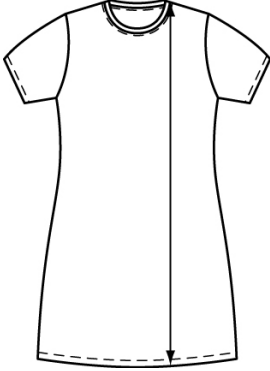
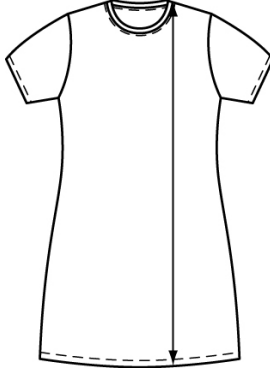
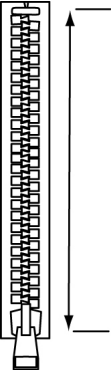
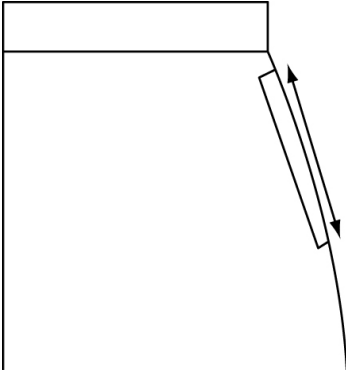
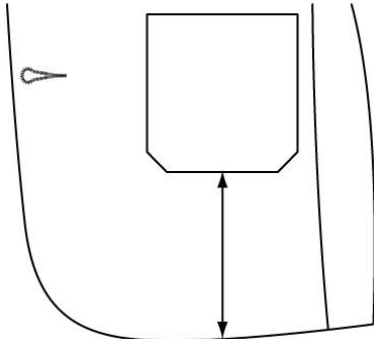
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| | Product Description: | 98734 Salutation 1/4 ZIP_BLACK LYCRA | Product Team: | Athleta Knit Tops | Area: | |
| | Product Status: | Concept | Product Type: | Top Long Sleeve | Theme: | STUDIO/1X-3X |
| | BOM #: | 000649195 | Tech Designer: | Vuong, Hong | Designer: | Adams, Jaslyn |
| | Sourcing Office: | Hong Kong | Merch Number(s): | (,); | Vendor Collaboration: | Yes |
| | Vendor: | RSI GLOBAL LIMITED TAIWAN BRANCH (2057165) | | | | |
| Factory: | | | | | | |
| Grade Rule: | Athleta Global Womens Alpha Knit/ Sweater | Block: | (r) | MC Last Mod: | Sep 13, 2021 4:31 PM PDT | |
| | Knit Machine; XXS - 2X; Base (S) | | | MC Status: | Preliminary | |
| Comments: | use 96732 Salutation Textured Jacquard pattern as starting point | | | UOM: | Inches | |


| | | |
|---|---|---|
| 1055; T-Neck/Mock T-Neck Width at Top Edge  <p>Line up front and back neck at top edge and measure straight across top of neck trim without stretching.</p> | 1081; Neck Width Seam to Seam  <p>Measure straight across neck at high point of shoulder, seam to seam. Neckline/shoulder should be smoothed out to recover neck shape before measuring.</p> | 1101; Raglan Shoulder Slope from Imaginary Line to Top of Sleeve  <p>Create an imaginary line through High Point Shoulders. Measure creating a right angle from the imaginary line to top of sleeve. Positioning should line up with side seam underarm intersection.</p> |
| 1120; Chest 1" Below Armhole  <p>At 1" below bottom of armhole, measure from edge to edge. See "general guidelines" for garments with bust darts, shaping, or that are cut on the bias.</p> | 1201; Waist Position from  <p>To determine the waist position, measure down from the point specified in the GSS the specified distance.</p> | 1202; Waist  <p>At specified waist position measure from edge to edge. If garment is bias cut, gently smooth along both grains of fabric to achieve 90 degree at grain intersection.</p> |

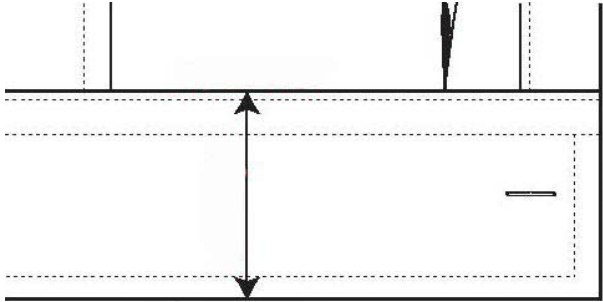
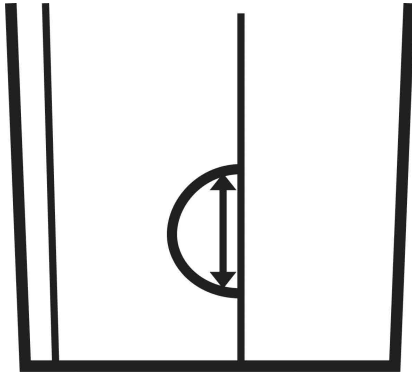
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|--|--|-----------------------------|--|-------------------------|------------------------------------|---|--------------------------|
|  | | Athleta | | | | How to Measure - Regular; FITTED F 25 B 25 1/2 | |
| | | Master Style: | 590915; SALUTATION 1/4 ZIP | Line Plan: | Athleta Knit Tops Performance FA22 | Flow: | |
| | | Product Description: | 98734 Salutation 1/4 ZIP_BLACK LYCRA | Product Team: | Athleta Knit Tops | Area: | |
| | | Product Status: | Concept | Product Type: | Top Long Sleeve | Theme: | STUDIO/1X-3X |
| | | BOM #: | 000649195 | Tech Designer: | Vuong, Hong | Designer: | Adams, Jaslyn |
| | | Sourcing Office: | Hong Kong | Merch Number(s): | (,) ; | Vendor Collaboration: | Yes |
| | | Vendor: | RSI GLOBAL LIMITED TAIWAN BRANCH (2057165) | | | | |
| | | Factory: | | | | | |
| | | Grade Rule: | Athleta Global Womens Alpha Knit/Sweater | Block: | (r) | MC Last Mod: | Sep 13, 2021 4:31 PM PDT |
| | | | Knit Machine; XXS - 2X; Base (S) | | | MC Status: | Preliminary |
| | | Comments: | use 96732 Salutation Textured Jacquard pattern as starting point | | | | UOM: Inches |

| | | | | | |
|--|--|---|--|--|--|
| 1258; Bottom Opening Straight  <p>Measure straight at bottom of garment edge to edge with vents closed. On uneven hems measure straight at shortest hem.</p> | | 1281; Raglan Armhole Straight from Imaginary Line  <p>Create an imaginary line from high point of shoulder to high point of shoulder. Measure from the center of that line to the bottom of armhole.</p> | | 1283; Raglan Position from High Point Shoulder at Back  <p>Measure straight from high point of shoulder to raglan seam at back neck.</p> | |
| 1293; Raglan Sleeve Length from Imaginary Line-2 Point  <p>Create an imaginary line from high point of shoulder to high point of shoulder. Measure from the center of that line to the bottom of cuff or sleeve opening.</p> | | 1298; Bicep 1" below Armhole  <p>At 1" below armhole, at right angle to sleeve fold, measure from edge to edge.</p> | | 1299; Elbow Width  <p>At specified elbow position, measure at a right angle to sleeve fold, edge to edge.</p> | |

|   | Athleta | | How to Measure - <i>Regular; FITTED F 25 B 25 1/2</i> | | | |
|--|--|--|---|------------------------------------|------------------------------|---------------|
| | Master Style: | 590915; SALUTATION 1/4 ZIP | Line Plan: | Athleta Knit Tops Performance FA22 | Flow: | |
| | Product Description: | 98734 Salutation 1/4 ZIP_BLACK LYCRA | Product Team: | Athleta Knit Tops | Area: | |
| | Product Status: | Concept | Product Type: | Top Long Sleeve | Theme: | STUDIO/1X-3X |
| | BOM #: | 000649195 | Tech Designer: | Vuong, Hong | Designer: | Adams, Jaslyn |
| | Sourcing Office: | Hong Kong | Merch Number(s): | (,); | Vendor Collaboration: | Yes |
| | Vendor: | RSI GLOBAL LIMITED TAIWAN BRANCH (2057165) | | | | |
| Factory: | | | | | | |
| Grade Rule: | Athleta Global Womens Alpha Knit/ Sweater | Block: | (r) | MC Last Mod: | Sep 13, 2021 4:31 PM PDT | |
| | Knit Machine; XXS - 2X; Base (S) | | | MC Status: | Preliminary | |
| Comments: | use 96732 Salutation Textured Jacquard pattern as starting point | | | UOM: | Inches | |

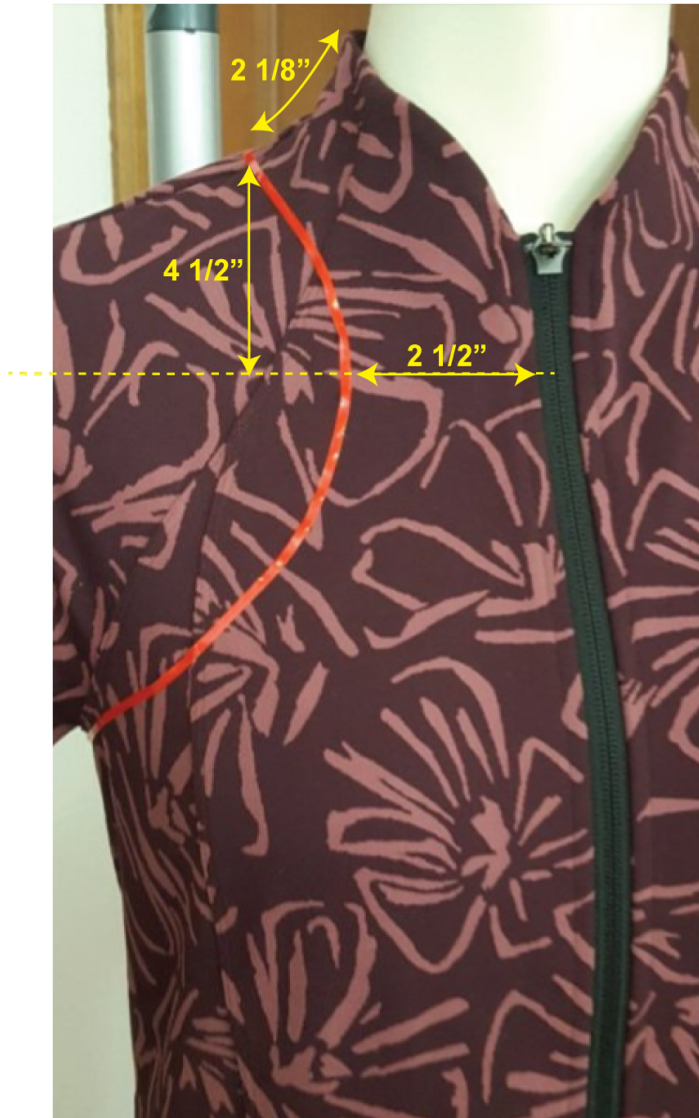
| | | |
|---|--|---|
| 1301; Sleeve Opening  <p>Measure across bottom edge of sleeve from edge to edge.</p> | 1338; Body Length from High Point Shoulder  <p>Measure from high point of shoulder at neckline to bottom edge of garment.</p> | 1338; Body Length from High Point Shoulder  <p>Measure from high point of shoulder at neckline to bottom edge of garment.</p> |
| 1556; Actual Zipper Length  <p>Measure from top edge of zipper to bottom of slider.</p> | 1586; Onseam Pocket Opening  <p>Measure opening from end to end.</p> | 1636; Pocket Placement Vertical from Bottom Edge  <p>Measure from bottom edge of garment to top or bottom of pocket or welt seam.</p> |

|  | Athleta | | How to Measure - <i>Regular; FITTED F 25 B 25 1/2</i> | | | |
|--|--|--|---|------------------------------------|------------------------------|---------------|
| | Master Style: | 590915; SALUTATION 1/4 ZIP | Line Plan: | Athleta Knit Tops Performance FA22 | Flow: | |
| | Product Description: | 98734 Salutation 1/4 ZIP_BLACK LYCRA | Product Team: | Athleta Knit Tops | Area: | |
| | Product Status: | Concept | Product Type: | Top Long Sleeve | Theme: | STUDIO/1X-3X |
| | BOM #: | 000649195 | Tech Designer: | Vuong, Hong | Designer: | Adams, Jaslyn |
| | Sourcing Office: | Hong Kong | Merch Number(s): | (,); | Vendor Collaboration: | Yes |
| | Vendor: | RSI GLOBAL LIMITED TAIWAN BRANCH (2057165) | | | | |
| Factory: | | | | | | |
| Grade Rule: | Athleta Global Womens Alpha Knit/ Sweater | Block: | (r) | MC Last Mod: | Sep 13, 2021 4:31 PM PDT | |
| | Knit Machine; XXS - 2X; Base (S) | | | MC Status: | Preliminary | |
| Comments: | use 96732 Salutation Textured Jacquard pattern as starting point | | | UOM: | Inches | |

| | |
|--|--|
| 6892; Sleeve Cuff Height  | 262937; Thumbhole Length  |
| Measure from Cuff Top Edge to Sleeve Opening Fold Edge | Measure thumbhole length from edge to edge. |

| Athleta | | Sketches - generic | | |
|-----------------------------|--|-------------------------|------------------------------------|----------------------------------|
| Master Style: | 590915; SALUTATION 1/4 ZIP | Line Plan: | Athleta Knit Tops Performance FA22 | Flow: |
| Product Description: | 98734 Salutation 1/4 ZIP_BLACK LYCRA | Product Team: | Athleta Knit Tops | Area: |
| Product Status: | Concept | Product Type: | Top Long Sleeve | Theme: STUDIO/1X-3X |
| Sourcing Office: | Hong Kong | Merch Number(s): | (,); | Vendor Collaboration: Yes |
| Vendor: | RSI GLOBAL LIMITED TAIWAN BRANCH (2057165) | | | |
| Factory: | | | | |
| Comments: | Sketch View Last Mod: Sep 13, 2021 4:13 PM PDT | | | |

Images of s/96732 Salutation Textured Jacquard

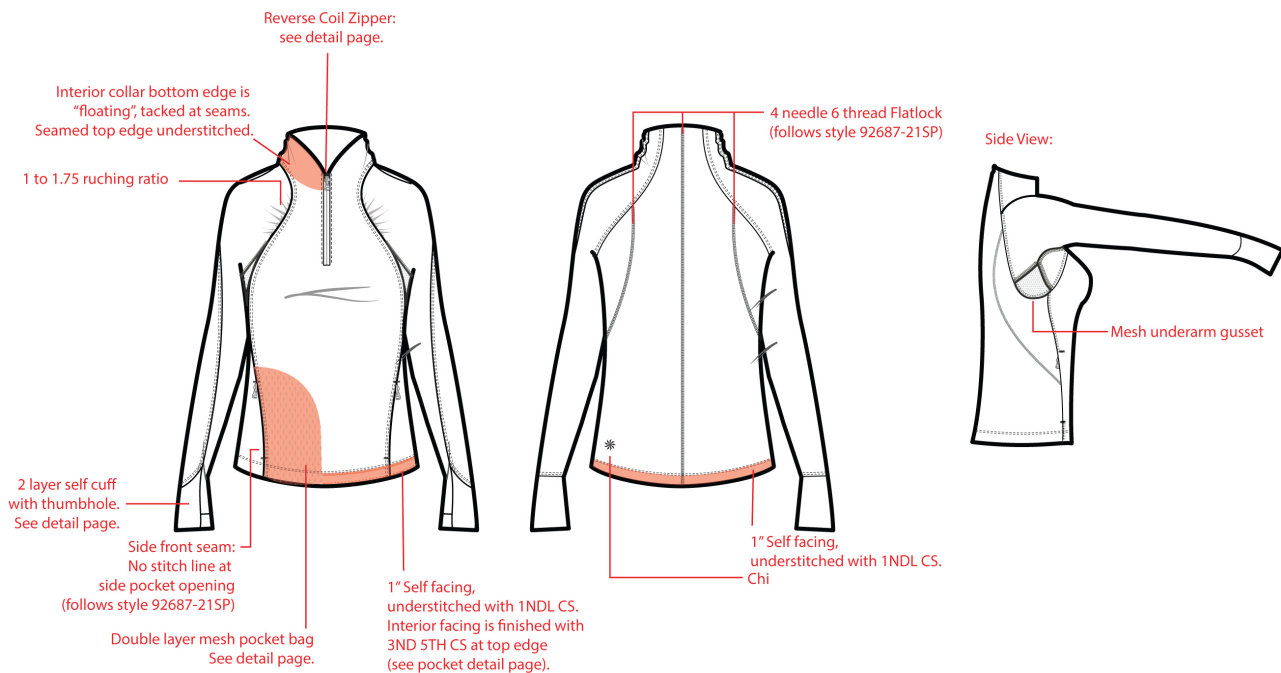


Athleta

Sketches - generic

| | | | | | |
|-----------------------------|--|-------------------------|------------------------------------|------------------------------|--------------|
| Master Style: | 590915; SALUTATION 1/4 ZIP | Line Plan: | Athleta Knit Tops Performance FA22 | Flow: | |
| Product Description: | 98734 Salutation 1/4 ZIP_BLACK | Product Team: | Athleta Knit Tops | Area: | |
| Product Status: | Concept | Product Type: | Top Long Sleeve | Theme: | STUDIO/1X-3X |
| Sourcing Office: | Hong Kong | Merch Number(s): | (,); | Vendor Collaboration: | Yes |
| Vendor: | RSI GLOBAL LIMITED TAIWAN BRANCH (2057165) | | | | |
| Factory: | | | | | |
| Comments: | Sketch View Last Mod: Sep 14, 2021 1:24 PM PDT | | | | |

Follow Gap Inc. Construction Standards for Athleta Bottoms.
Details noted on sketch are variations or selections from the standards for this style only.



STITCH KEY:

FLATLOCK
- Under arm seam
- CB and wrapping panel seams

2NDL 3TH CS
- Bodice seams
- Back hem
- Sleeve seams

1NDL Chainstitch
- Zipper
- Interior Collar
- Hem facing

Clean finished
- Thumbholes
- Cuffs

Athleta

Sketches - generic

| | | | | | |
|-----------------------------|--|-------------------------|------------------------------------|------------------------------|--------------|
| Master Style: | 590915; SALUTATION 1/4 ZIP | Line Plan: | Athleta Knit Tops Performance FA22 | Flow: | |
| Product Description: | 98734 Salutation 1/4 ZIP_BLACK | Product Team: | Athleta Knit Tops | Area: | |
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| Sourcing Office: | Hong Kong | Merch Number(s): | (,); | Vendor Collaboration: | Yes |
| Vendor: | RSI GLOBAL LIMITED TAIWAN BRANCH (2057165) | | | | |
| Factory: | | | | | |
| Comments: | Sketch View Last Mod: Sep 14, 2021 1:23 PM PDT | | | | |

