DFO Armour HeatGear Prt Bra

Season: SS23
Regional Fit: US

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W	Ø/A

	Gender Girls F		Fabric ID #	KNT-223272				
Seasonal Plan Bras - MFO		Fabric Description	Digital Sublimation - Fitness-Basic Circular Knit-Single Jersey-Stret					
Construction Group Tops - Bras		Vendor	RSI GLOBAL LIMITED TAIWAN BRANCH					
	Product Family	Other	Factory/Country	Green Meadow Development (Cambodia) Co., Ltd. / KH				
Fit Type / Reference Fitted / 1341829 with new grade S		Sample Status	Fit Approved, Hold Sampling					
	Development	UA Managed	Tech Designer	Ng, Chesko				





Tech Pack Comments:

Lifecycle: Carryover

CN 1.07.2022

"Releasing TP for SMS ordering, production TP to follow."

DEO Armour HeatGear Prt Bra

Season: SS23



	Lifecycle: Carryove	er	DFO Armour H	HeatGear Prt Bra	Regional	
Gender Girls			Fabric ID #	KNT-223272		
Seasonal Plan Bras - MFO			Fabric Description	Digital Sublimation - Fitness-Basic Circular Knit-Single Jerse	y-Stret	
	Construction Group Tops - Bras		Vendor	RSI GLOBAL LIMITED TAIWAN BRANCH		
	Product Family	Other	Factory/Country	Green Meadow Development (Cambodia) Co., Ltd. / KH		
	Fit Type / Reference	Fitted / 1341829 with new grade	Sample Status	Fit Approved, Hold Sampling		
Development UA Managed			Tech Designer	Ng, Chesko		





BRAND TO MAKE ALL ATHLETES BETTER MISSION THROUGH PASSION, DESIGN AND THE RELEVILESS PURSUIT OF INNOVATION.

	Calendar	MFO	Gear Line	N/A	End Use	Train
	Theme		Size Scale	YXS-YXL(4)	Sourcing Manager	
	Graphic Reference		Graphic Developer			
Pattern Block		Testing Requirement	Home Laundry per Care	Regional Developer		
- 6						





CW#	COLORWAY NAME
004	Black / /
369	Neptune / /

1362878

Season: SS23

Regional Fit: US



Gender Girls F		Fabric ID #	KNT-223272				
Seasonal Plan Bras - MFO F		Fabric Description	Digital Sublimation - Fitness-Basic Circular Knit-Single Jersey-Stret				
Construction Group	Tops - Bras	Vendor	RSI GLOBAL LIMITED TAIWAN BRANCH				
Product Family	Other	Factory/Country	Green Meadow Development (Cambodia) Co., Ltd. / KH				
Fit Type / Reference	Fitted / 1341829 with new grade	Sample Status	Fit Approved, Hold Sampling				
Development	UA Managed	Tech Designer	Ng, Chesko				











Colorway #: 369 Season: SS23 Colorway Name: Neptune / /



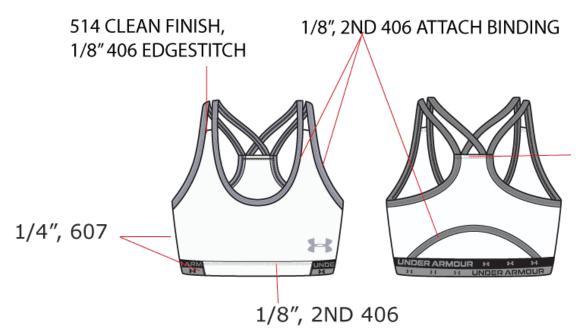
Colorway Name: Octane / /

COLORWAY IMAGES

Status: Prototype		13	862878	Season:	SS23	
Lifecycle: Carryove	er	DFO Armour HeatGear Prt Bra Regional Fit: US		it: US		
Gender	Girls	Fabric ID #	KNT-223272	1	AN AN	
Seasonal Plan	Bras - MFO	Fabric Description	Digital Sublimation - Fitness-Basic Circular Knit-S	Single Jersey-Stret		
Construction Group	Tops - Bras	Vendor	RSI GLOBAL LIMITED TAIWAN BRANCH			
Product Family	Other	Factory/Country	Green Meadow Development (Cambodia) Co., Lt	d. / KH		
Fit Type / Reference	Fitted / 1341829 with new grade	Sample Status	Fit Approved, Hold Sampling		**	
Development	LIA Managed	Tech Designer	Na Chesko		PARM UNDS	UNDER ARMOUR H H H

2-WAY CUT: P6111,P6128,P6130,P6155,P6393,P6405,P6406,P6638, P6578,P6639, P6856, P7066, P7069, P7063

RANDOM CUT: P6094



514 CLEAN FINISH + 1/8" 2ND 406 EDGESTITCH

1362878

DFO Armour HeatGear Prt Bra









				(CET A. CO	24.2.4.2\	
				(SET A: CO		FCC
				004 Black / /	369 Neptune / /	566 Octane / /
CONTENT						
Fabric	Loc	Usage	Qty	004	369	566
KNT-223272 / Digital Sublimation - Fitness-Basic Circular Knit-Single Jersey-Stretch ~ AM / JOY TEXTILES - TW / HAB077CS(Z)DG / Pre-Spec Accepted / 229.0g/90Poly;10Elastane/Knit Circular/Jersey //60.0*/Tech. Face	A	All unless otherwise noted	0.097	DG Mod Gray 011 Steel 035 Pitch Gray 012 Jet Gray 010 Black 001-P7066	DG Sea Mist 936 Neptune 369 Cerulean 452 Batik 366-P7069	DG Octane 566 Vivid Lilac 560 Mega Magenta 913 Purple Switch 570-P7063
KNT-210507 / Fitness-Basic Circular Knit-Single Jersey- Stretch ~ AM / JOY TEXTILES - TW / HAB077CS(Z) / Development Complete / 229.0g/90Poly;10Elastane// Jersey//60.0"/Tech. Face	В	LINER - SOLID	0.085	Black	Cerulean	Octane
KNT-210507 / Fitness-Basic Circular Knit-Single Jersey-Stretch ~ AM / JOY TEXTILES - TW / HAB077CS(Z) / Development Complete / 229.0g/90Poly;10Elastane// Jersey//60.0"/Tech. Face	D	BINDING	0.075	Black	Cerulean	Octane
Trim	Loc	Usage	Qty	004	369	566
El-100874 / Core - Elastic - Bra - Multi Size - Plain - Nylon/Elastane - 1 Color Position / New Horizon / T7400 / Approved / Trim Size: 6mm / UOM: yd		Armhole/neckline	3.9	Black	White	White
El-102644 / Core - Elastic - Stretch - Wordmark and symbol jcqd - Girls - 2 color position (refer to artwork) / Sun Tak / 603352L-Size Callout / Approved / Trim Size: 1.25inch / UOM: yd		Hem	0.6	Black 001- Jet Gray 010	Neptune- Cerulean	Octane 566-Purple Switch 570
EI-102327 / Core - Elastic - Encased - Medium Weight - Multi Size - Vendor Color / PAIHO / P601 / Approved / Trim Size: 1.125 inch / UOM: yd		encased on CF bottom band	0.25	Paiho Black	Paiho White	Paiho White
Thread	Loc	Usage	Qty	004	369	566
TT-100106 / Poly Wrap/Polycore: Epic / Perma Core / Nukor / COATS or A&E or GUNZETAL / / Approved / Trim Size: Tex 24 / UOM:		Needle for body seaming for all unless otherwise noted. Bottom- for topstitching unless otherwise noted	1.0	Black	Cerulean	Octane
TT-100107 / Continuous Filament Texturized Polyester: Gramax Wildcat Plus / Flexo (Note: Tex Size Tex 21 and Tex 24 are interchangeable) / COATS or A&E or GUNZETAL // Approved / Trim Size: Tex 21/24 / UOM: kg		Top cover for body seaming for all unless otherwise noted	1.0	Black	Cerulean	Octane

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DFO Armour HeatGear Prt Bra

Season: SS23
Regional Fit: US







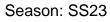
Lifecycle: Carryove	er	DFO Armour	HeatGear Prt Bra	Regional Fit
Gender	Girls	Fabric ID #	KNT-223272	
Seasonal Plan	Bras - MFO	Fabric Description	Digital Sublimation - Fitness-Basic Circular Knit-Single Jersey	-Stret
Construction Group	Tops - Bras	Vendor	RSI GLOBAL LIMITED TAIWAN BRANCH	
Product Family	Other	Factory/Country	Green Meadow Development (Cambodia) Co., Ltd. / KH	
Fit Type / Reference	Fitted / 1341829 with new grade	Sample Status	Fit Approved, Hold Sampling	
Development	UA Managed	Tech Designer	Ng, Chesko	

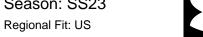
				(SET A: CC	C1-3 of 3)	
				004 Black / /	369 Neptune / /	<u>566</u> Octane / /
CONTENT						
Thread	Loc	Usage	Qty	004	369	566
TT-100107 / Continuous Filament Texturized Polyester: Gramax Wildcat Plus / Flexo (Note: Tex Size Tex 21 and Tex 24 are interchangeable) / COATS or A&E or GUNZETAL / / Approved / Trim Size: Tex 21/24 / UOM: kg		Bottom for body seaming for all unless otherwise noted	0.0	Black	Cerulean	Octane
TT-100106 / Poly Wrap/Polycore: Epic / Perma Core / Nukor / COATS or A&E or GUNZETAL / / Approved / Trim Size: Tex 24 / UOM:		Needle- 1N to attach CB and side COO labels	0.0	Black	Cerulean	Octane
TT-100106 / Poly Wrap/Polycore: Epic / Perma Core / Nukor / COATS or A&E or GUNZETAL / / Approved / Trim Size: Tex 24 / UOM:		Needle for binding topstitching, bartacks	0.0	Black	Cerulean	Octane
TT-100107 / Continuous Filament Texturized Polyester: Gramax Wildcat Plus / Flexo (Note: Tex Size Tex 21 and Tex 24 are interchangeable) / COATS or A&E or GUNZETAL / / Approved / Trim Size: Tex 21/24 / UOM: kg		Bottom for binding topstitch	0.0	Black	Cerulean	Octane
TT-100106 / Poly Wrap/Polycore: Epic / Perma Core / Nukor / COATS or A&E or GUNZETAL / / Approved / Trim Size: Tex 24 / UOM:		Needle for bottom band stitching	0.0	Black	Cerulean	Octane
TT-100107 / Continuous Filament Texturized Polyester: Gramax Wildcat Plus / Flexo (Note: Tex Size Tex 21 and Tex 24 are interchangeable) / COATS or A&E or GUNZETAL / / Approved / Trim Size: Tex 21/24 / UOM: kg		Bottom for bottom band stitching	0.0	Black	Cerulean	Octane
Embellishment	Loc	Usage	Qty	004	369	566
HS-107297 / NO DWR OR TREATED / COATED FABRICS - Core - Heat Transfer - Flat Ink - Agility - UA Symbol - various size - 1 color position LATAM USES FINOTEX HS-107430 / AVERY DENNISON / / Approved / Trim Size: 1.5 inch (22 x 38mm) / UOM: ea		Wearer's bottom left hem	1.0	Jet Gray	Neptune	Purple Switch
Label	Loc	Usage	Qty	004	369	566
COO-906677 / Skinny Printed Tear Away Label / AVERY DENNISON / / Approved / UOM: ea		Bra with Skinny Tear Away Label- See manual	1.0	As Artwork	As Artwork	As Artwork

Lifecycle: Carryover

1362878

DFO Armour HeatGear Prt Bra









Gender	Girls	Fabric ID #	KNT-223272
Seasonal Plan	Bras - MFO	Fabric Description	Digital Sublimation - Fitness-Basic Circular Knit-Single Jersey-Stret
Construction Group	Tops - Bras	Vendor	RSI GLOBAL LIMITED TAIWAN BRANCH
Product Family	Other	Factory/Country	Green Meadow Development (Cambodia) Co., Ltd. / KH
Fit Type / Reference	Fitted / 1341829 with new grade	Sample Status	Fit Approved, Hold Sampling
Development	UA Managed	Tech Designer	Ng, Chesko
			(SET A: CC1-3 of 3)

				(SET A: CC	1-3 of 3)	
				004 Black / /	369 Neptune / /	<u>566</u> Octane / /
CONTENT						
Label	Loc	Usage	Qty	004	369	566
COO-905795 / Global COO tear away (Includes: size, COO, importers, and care instructions) For Kits 6, 7, 9, 11 & 16 use COO-907007 Starting SS19 please use the following care labels: For Kits 3, 5 and all AR/VMI styles use COO-905795 For Kits 1, 2, 4, 12, 13, 14, 15 use COO-908015 For Kits 6, 7, 9, 11 & 16 use COO-907007 / AVERY DENNISON // Approved / UOM: ea		Attach COO label for girl's bra at center of wearer's left side. Care 6	1.0	As Artwork	As Artwork	As Artwork
VID-904457 / 16mm x 32mm VID with Track and Trace- NON TEAR AWAY (youth, adult protective, on-field/licensed uniforms, and IOF authentic kits) / AVERY DENNISON / / Approved / UOM: ea		Attach VID label for girl's bra at center wearer's right side.	1.0	As Artwork	As Artwork	As Artwork
Hangtag/Packaging	Loc	Usage	Qty	004	369	566
HT-908835 / Apparel - Good HT - Fitted - do not use with insert / AVERY DENNISON or TRAY / / Approved / UOM: ea		Main Hangtag; BRA 3	1.0	As Artwork	As Artwork	As Artwork
St-908032 / APPAREL UPC Sticker with RFID (2.0697 in x 1.4 in) / CONTRACTOR // Approved / UOM: ea		back of Main Hangtag	1.0	As Artwork	As Artwork	As Artwork
HT-TR0931 / 3 inch Plastic Barb / CONTRACTOR / TR0931 / Development Complete / UOM: ea		Attach HT	1.0	Clear	Clear	Clear
BG-CV0007 / Poly Bag - Fit To Folded Garment / Universal Packaging, Inc. / TR0001 / Development Complete / UOM: ea		Packaging	1.0	Clear	Clear	Clear
St-908271 / Poly bag UPC sticker (Kit 1, 2, 3, 4, 8, 12) Dual sourced at Avery & Fineline. Factories should order at the same location they are ordering RFID UPC labels from. / Avery Dennison or Fineline / / Approved / UOM: ea		On poly bag	1.0	As Artwork	As Artwork	As Artwork

Lifecycle: Carryover

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DFO Armour HeatGear Prt Bra

Season: SS23

Regional Fit: US



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Gender	Girls	Fabric ID #	KNT-223272				
Seasonal Plan	Bras - MFO	Fabric Description	Digital Sublimation - Fitness-Basic Circular Knit-Single Jersey-Stret				
Construction Group	Tops - Bras	Vendor	RSI GLOBAL LIMITED TAIWAN BRANCH				
Product Family	Other Factory/Country Green Meadow Development (Cambodia) Co., Ltd. / KH						
Fit Type / Reference	Fitted / 1341829 with new grade	Sample Status	Fit Approved, Hold Sampling				
Development	UA Managed	Tech Designer	Ng, Chesko				

Code	Description	Tol(-)	Tol(+)	YXS	YSM	YMD	YLG	YXL			
V4-Bra-C	ami-K1-R	1	, , , ,						.		
BW010	Chest Width at Armhole (Cami/Tank/Bra)	1/2	1/2	10	10 1/2	11 3/4	13 1/4	14			
CP065	Front Length from Strap Join - Through Apex (No Underwire - Unmolded)	1/4	1/4	7 1/2	7 3/4	8 1/4	9	9 1/8			
CP070	CF Length	1/4	1/4	4 5/8	4 7/8	5 1/4	5 3/4	5 3/4			
CP075	Back Length from Strap Join	1/4	1/4	5 1/2	5 5/8	6	6 5/8	6 3/4			
CP080	Sideseam Length	1/4	1/4	2 3/4	3 1/8	3 3/4	4	4			
CP090	Bottom Opening - Relaxed	1/2	1/2	9 1/2	10 1/8	11 3/8	12 7/8	13 5/8			
CP095	Bottom Opening - Minimum Stretch	0	0	13 1/8	13 3/4	15	16 1/2	17 1/4			
CP145	Front Strap Join to Strap Join	1/4	1/4	4 1/4	4 1/2	5	5 3/4	6			
CP150	Front Neck Drop From Strap Join - Vertical	1/8	1/8	2 7/8	2 7/8	3	3 1/8	3 1/4			
CP185	Front Armhole from Strap Join to Side Seam - Curved -R	1/8	1/8	5 7/8	5 7/8	6	6 5/8	7			
CP190	Back Armhole from Strap Join to Side Seam - Curved -R	1/8	1/8	6 1/8	6 1/4	7	8 1/4	8 3/4			
CP195	Bottom Band Height	1/8	1/8	1 1/4	1 1/4	1 1/4	1 1/4	1 1/4			
CP200	Keyhole Height	1/8	1/8	1	1	1	1	1			
CP205	Keyhole Width	1/8	1/8	6	6	6	6	6			
ST005	Strap Width	1/8	1/8	1/4	1/4	1/4	1/4	1/4			
ST020	Total Strap Length from Join to Join - No Adjuster- Inner Strap	1/4	1/4	6 3/8	6 5/8	7	7 3/8	7 5/8			
ST020	Total Strap Length from Join to Join - No Adjuster- Outer Strap	1/4	1/4	6 1/8	6 3/8	6 3/4	7 1/8	7 3/8			
EM235	UA Logo - Vertical from Bottom to Center - Front	1/8	1/8	2	2	2	2	2			
EM250	UA Logo - Horizontal from Sideseam to Center (Tops) - Front -R	1/8	1/8	1 3/4	1 3/8	1 1/2	1 3/4	1 7/8			

Status: Prototype Lifecycle: Carryover

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DFO Armour HeatGear Prt Bra

Season:	SS23
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Regional Fit: US







Gender	Girls	Fabric ID #	KNT-223272
Seasonal Plan	Bras - MFO	Fabric Description	Digital Sublimation - Fitness-Basic Circular Knit-Single Jersey-Stret
Construction Group	Tops - Bras	Vendor	RSI GLOBAL LIMITED TAIWAN BRANCH
Product Family	Other	Factory/Country	Green Meadow Development (Cambodia) Co., Ltd. / KH
Fit Type / Reference	Fitted / 1341829 with new grade	Sample Status	Fit Approved, Hold Sampling
Development	UA Managed	Tech Designer	Ng, Chesko
			•

Code	Description	Tol(-)	Tol(+)	YXS	YSM	YMD	YLG	YXL					
V4-Bra-C	ami-K1-R	•				•				•	•	•	
BW010	Chest Width at Armhole (Cami/Tank/Bra)	1/2	1/2	-1/2	-1 1/4	11 3/4	1 1/2	3/4					
CP065	Front Length from Strap Join - Through Apex (No Underwire - Unmolded)	1/4	1/4	-1/4	-1/2	8 1/4	3/4	1/8					
CP070	CF Length	1/4	1/4	-1/4	-3/8	5 1/4	1/2	0					
CP075	Back Length from Strap Join	1/4	1/4	-1/8	-3/8	6	5/8	1/8					
CP080	Sideseam Length	1/4	1/4	-3/8	-5/8	3 3/4	1/4	0					
CP090	Bottom Opening - Relaxed	1/2	1/2	-5/8	-1 1/4	11 3/8	1 1/2	3/4					
CP095	Bottom Opening - Minimum Stretch	0	0	-5/8	-1 1/4	15	1 1/2	3/4					
CP145	Front Strap Join to Strap Join	1/4	1/4	-1/4	-1/2	5	3/4	1/4					
CP150	Front Neck Drop From Strap Join - Vertical	1/8	1/8	0	-1/8	3	1/8	1/8					
CP185	Front Armhole from Strap Join to Side Seam - Curved -R	1/8	1/8	0	-1/8	6	5/8	3/8					
CP190	Back Armhole from Strap Join to Side Seam - Curved -R	1/8	1/8	-1/8	-3/4	7	1 1/4	1/2					
CP195	Bottom Band Height	1/8	1/8	0	0	1 1/4	0	0					
CP200	Keyhole Height	1/8	1/8	0	0	1	0	0					
CP205	Keyhole Width	1/8	1/8	0	0	6	0	0					
ST005	Strap Width	1/8	1/8	0	0	1/4	0	0					
ST020	Total Strap Length from Join to Join - No Adjuster- Inner Strap	1/4	1/4	-1/4	-3/8	7	3/8	1/4					
ST020	Total Strap Length from Join to Join - No Adjuster- Outer Strap	1/4	1/4	-1/4	-3/8	6 3/4	3/8	1/4					
EM235	UA Logo - Vertical from Bottom to Center - Front	1/8	1/8	0	0	2	0	0					
EM250	UA Logo - Horizontal from Sideseam to Center (Tops) - Front -R	1/8	1/8	3/8	-1/8	1 1/2	1/4	1/8					