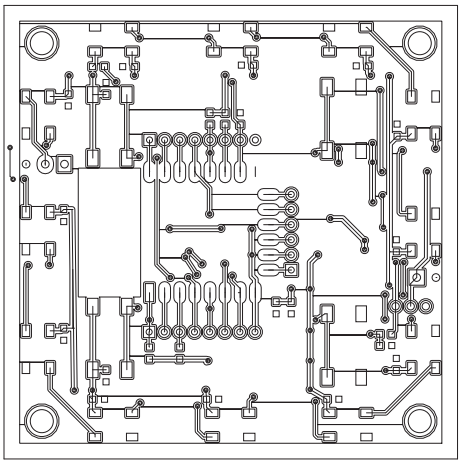
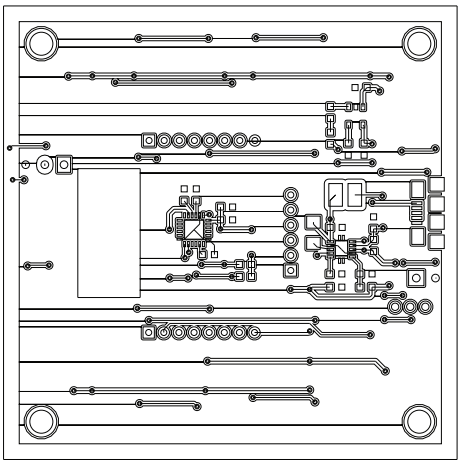
front copper



back copper