



NOTES:

1. UNLESS OTHERWISE SPECIFIED ALL SURFACES TO BE POWDER COAT PAINTED WITH CARDINAL POLYESTER T.G.I.C. GRAY P008-GR21 80% GLOSS OR EQUIVALENT.
2. ALL TAPPED HOLES TO BE FREE OF PAINT AND PRIMER.
3. FOR ALL OTHER DIMENSIONS, SEE A2051

REVISIONS					
ZONE	REV.	DESCRIPTION	DATE	APPROVED	ECN
-	-	INITIAL DRAWING RELEASE	1/8/13	SA	1975

DO NOT SCALE DRAWING

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UNLESS OTHERWISE SPECIFIED:  
INTERPRET DRAWING PER ANSI Y14.5M. REMOVE ALL BURRS AND BREAK ALL SHARP EDGES .005 TO .015. FILLET RADI .005 TO .035. ALL DIMENSIONS APPLY AFTER HEAT TREAT, PLATING, AND FINISH PROCESSES. DIMENSIONS ARE IN INCHES.  
TOLERANCES: ANGLES ± .5  
MACHINED SURFACE FINISH 125

MATERIAL

AS SPEC

MAKE FROM

A2051

ITEM NUMBER

91

DRAWN

CHECKED

ENG APPR.

REDRAWN

NAME

SA

BS

DATE

1/8/13

1/8/13

A.R. WILFLEY & SONS, INC.

www.wilfley.com

TITLE:

BASEPLATE, BENT PLATE, ASME #264, 180M SPECIAL DRILLING

SIZE

D

3A7/A9

DWG. NO.

A3010

REV.

-

SCALE: NONE

WEIGHT: 245.858

LBS.

SHEET 1 OF 1