



# Heat Exchanger Inspection And Cleaning Techniques



## Introduction:

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**A heat exchanger is a component that allows the transfer of heat from one fluid (liquid or gas) to another fluid. Reasons for heat transfer include the following:**

- To heat a cooler fluid by means of a hotter fluid
- To reduce the temperature of hot fluid by means of a cooler fluid
- To boil a liquid by means of a hotter fluid
- To condense a gaseous fluid by means of a cooler fluid
- To boil a liquid while condensing a hotter gaseous fluid

## Who Should Attend?

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This course is recommended for anyone involved with the selection, operation, maintenance and troubleshooting of Heat Exchangers. Such as Mechanical Maintenance Engineers, Under Development Engineers, Mechanical Maintenance Supervisors & Technicians and Operation Engineer

## Methodology:

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**This interactive Training will be highly interactive, with opportunities to advance your opinions and ideas and will include:**

- Lectures
- Workshop & Work Presentation
- Case Studies and Practical Exercise
- Videos and General Discussions

## Certificate:

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**BTS** attendance certificate will be issued to all attendees completing minimum of 80% of the total course duration.

## Course objectives:

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### By the end of this course the participants will:

- Know more information about heat exchanger classification.
- Know the heat Transfer Heat Transfer Methods
- Know the Factors affecting in heat Transfer system
- Know and understanding the heat exchanger Selection and Performance.
- Know and Understanding Heat Exchanger Inspection and Cleaning Techniques
- Know and Understand Heat Exchanger Troubleshooting
- Know and understanding Heat Exchanger Maintenance Problems

## Course outline:

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### Chapter (01) Heat Exchangers

- Heat Exchangers and How They Work?
- Types and Functions
- Heat Transfer Methods
- Categories of Heat Exchangers
- Common Types of Heat Exchangers
- Shell and Tube Heat Exchangers
- Arrangement and Flow

### Module (02) Direct Contact Heat Exchangers

- Types Shell and Storage Tank Arrangements
- Typical Heat Exchanger Maintenance Problems
- Heat Transfer
- Radiation
- Conduction
- Convection
- Heat Exchanger Equipment
- Tube Bundle – Tube sheets
- Tube Joints – Tube sheet Lay-out
- Classification of Heat Exchangers

### Module (03) Heat Transfer through Tubes

- Heat Exchanger Applications

- Large Steam System Condenser
- Air Conditioner Evaporator And Condenser
- Radiator
- Pre heater
- Boiler
- Gas Heaters
- Liquid Heaters
- Newer Design of Shell and Tube Exchangers

## **Module (04) Heat Exchanger Operation and Troubleshooting**

- Fouling, Corrosion, and Vibration
- Cavitation and Recirculation
- Flow Turbulance
- Blockage – Leakage – Using Sacrificial Anodes
- Removing Blockage – Stopping Leaks

## **Module (05) Heat Exchanger Inspection and Cleaning Techniques**

- Inspection and Repairs
- Cleaning out Blockage
- Stopping Leaks
- Maintenance Preparation
- Choosing the Proper Tools and Equipments
- Working tools
- Safety Equipments
- Cleaning Large Heat Exchanger
- Tube Side Cleaning
- Shell Side Cleaning
- Automatic Cleaning

✓ Mechanical System

✓ Chemical System

- Inspection Method for Leaks in Large Heat Exchanger
- Vacuum Test
- Dye Test
- Sealing or Stopping Leakage
- Plugging
- Welding
- Tube Replacement
- Summarize Lesson Learnt
- Evaluation / Examination
- Course Closeout