



**Training Program:**

**Operation, Installation, Testing & Troubleshooting Of  
Transformers**

[www.btsconsultant.com](http://www.btsconsultant.com)

## Introduction:

This course will provide the candidates with extensive knowledge including tips, tricks and tools covering the fundamentals of power transformers and their testing. It will greatly assist you in communicating more effectively with your electrical engineering colleagues. At the end of this course, the candidates will be familiar with the importance of transformer testing and their purpose, the different kinds of transformer tests and their procedures and the practical applications of principals applied in transformer operation and maintenance.

This course aims at providing a comprehensive understanding of principles of operation, types, selection, testing and commissioning, protection, maintenance and troubleshooting of electric power and distribution transformers.

## Target Audience:

Electrical Engineers, Supervisors and Foremen, Maintenance Engineers & Technicians, Maintenance Supervisors, Power Electricians, Power Engineers.

## Training Objectives:

**By the end of this course delegates will be able to:**

- Gain the valuable know-how used by electrical engineers in operation and maintenance of power transformers
- Understand different kinds of testing of transformers and their purposes
- Understand the basis of acceptance and rejection of a test result based on standards

- Be aware of important points to be considered between the manufacturer and the requestor to avoid dispute at a later stage

## Accreditation:

**BTS** attendance certificate will be issued to all attendees completing minimum of 80% of the total course duration.

## Daily Agenda:

### Principles of Operation of Transformers

- Electric currents and magnetic fields
- Ideal transformers
- The B-H curve
- The magnetic circuit
- Hysteresis and eddy current losses
- Steel core transformer
- Equivalent circuit of a steel core transformer
- Efficiency and losses
- Magnetizing currents and harmonics
- Voltage considerations
- Thermal considerations
- Major standards organizations
- Process for acceptance of American national standards

- Relevant power transformer standards documents

## **Kinds of Tests**

### **Routine test**

### **Type test**

### **Special test**

- Transformer Tests

### **Measurement of winding resistance**

### **Measurement of voltage ratio and check of voltage vector relationship**

### **Measurement of impedance voltage/short-circuit impedance (principal tapping) and load loss**

### **Measurement of no load loss and current**

### **Measurement of insulation resistance**

### **Dielectric tests**

### **Temperature rise**

### **Test on on-load tap changers**

### **Short-circuit test**

### **Measurement of acoustic noise level**

### **Measurement of the harmonics of the NLC**

**Measurement of power taken by fans/oil-pumps**

**Magnetizing current test**

**Magnetic balance test**

- Insulating Oil

**Characteristic of insulating oil**

**Causes of deterioration of insulating oil**

**Testing of insulating oil**

**Inhibitors**

- Testing Transformers

**Standards and classification of tests**

**Sequence of tests**

**Voltage ratio and proper connections**

**Insulation condition**

**Dielectric withstand**

**Performance characteristics**

**Other tests**

- Maintenance and Troubleshooting

## **Preventative maintenance and predictive maintenance**

**Gas in oil analysis**

**Water in oil analysis**

**Drying techniques**

**Oil dielectric tests**

**Problem and failure investigations**

**Problem analysis after severe operating conditions**

**Where no failure is involved**

- Transformer Protection

**Fuses and relays**

**Gas relays**

**Differential protection**

- Power Transformers
- Distribution Transformers
- Underground Distribution Transformers
- Transformer Connections
- Loading Power Transformers
- Auxiliary Equipment
- Transformer Selection and Application