Sadikshya_Concrete_Strength

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PART I

Data Analysis on Concrete Strength Sadikshya Duwadi, Bsc (hons) Computing, 2024

Introduction:

Concrete, one of the world's most produced material, is structural material made of a hard, chemically inert particle component known as aggregate (often sand and gravel) that is formed by the interaction of cement and water which cures overtime (Concrete | Definition, Comparition, Uses, Types, & Facts Britannica, 2024). When making a building, houses or any structure, it is very important to know the compressive strength of the concrete to make it more durable and last long. The strength of the concrete mainly depends on the amount and quality of the material (Cement, fly ash, Water, Coase aggregate, etc.) mixed to make it. The use of data analysis or machine learning for knowing the compressive strength of the concrete have all contributed to the progress of concrete mix designs.

Literature review:

The study examined several areas of measuring and optimising concrete strength. It investigated how various local sources of fine aggregates impact concrete characteristics, highlighting the critical importance of aggregates in this respect (Rahman, 2020). Furthermore, the research emphasised the need of attaining the appropriate bond strength between layers of high-strength and lightweight concrete, and they proposed several strategies for improving interlayer bonding (Eisa, Aboul-Nour and Mohamad, 2024). A statistical study of concrete compressive strength measurement methods was also conducted, with the goal of determining the optimal sample sizes and proposing improved evaluation methodologies (Sujeet Kumar Mahato and Kumar, 2024). Predictive methods, such as the IABC-MLP algorithm, were praised for their accuracy in forecasting concrete strength by combining heuristic algorithms and neural networks (Li et al., 2024). Furthermore, the use of machine learning approaches to optimise concrete mix designs was noteworthy, with artificial neural networks and data mining being used to effectively estimate compressive strength (Ziolkowski and Maciej Niedostatkiewicz, 2019). The historical evolution of cement and concrete, as well as their reactivity to environmental conditions, demonstrated the continual need for study and improvement in concrete engineering (Gagg, 2014). Furthermore, research into aggregate grading and natural sand composition revealed their major influence on concrete strength, emphasising the need of knowing them for appropriate mix design (S. Hasdemir, A. Tuğrul and M. Yılmaz, 2016). Finally, the study of the influence of specimen size on compressive strength evaluation demonstrated the need of include specimen features in concrete testing methods (Banarjee, Alam and Ahmad, n.d.).

Exploratory Data Analysis

EDA employs statistical and visualisation approaches to uncover hidden patterns and trends in the data which can help us to understand the data easily.

The two datasets, train and test are combined to find the compressive strength of the concrete. The combined dataset has 1030 number of rows and 10 number of columns. The ultimate variable, 'Strength', indicates the concrete's compressive strength, which we are trying to predict in this case study.

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```
> str(train)
               722 obs. of 9 variables:
'data.frame':
$ Cement
                   : num 540 540 332 199 266 ...
$ Blast.Furnace.Slag: num 0 0 142 132 114 ...
                  : num 0000000000...
$ Flv.Ash
$ Water
                   : num 162 162 228 192 228 228 228 192 192 228 ...
$ Superplasticizer : num 2.5 2.5 NA 0 0 0 0 0 NA ...
$ Coarse.Aggregate : num 1040 1055 932 978 932 ...
$ Fine.Aggregate
                  : num 676 676 594 826 670 ...
                   : int 28 28 270 360 90 28 28 90 28 270 ...
$ Age
$ Strength
                  : num 80 61.9 40.3 44.3 47 ...
> str(test)
'data.frame': 308 obs. of 9 variables:
$ Cement
                   : num 332 380 380 428 342 ...
$ Blast.Furnace.Slag: num 142.5 95 95 47.5 38 ...
$ Fly.Ash
                  : num 0 NA 0 0 0 0 0 0 0 0 ...
$ Water
                   : num 228 228 228 228 228 228 NA 228 192 228 ...
$ Superplasticizer : num 0000000000...
$ Coarse.Aggregate : num 932 932 932 932 NA ...
$ Fine.Aggregate : num 594 594 594 594 670 ...
                   : int 365 365 28 180 180 365 365 7 3 90 ...
$ Age
$ Strength
                   : num 41 43.7 36.5 41.8 52.1 ...
```

Figure 1: Structure of dataset Train and Test

The above figure 1 provides the structure of two data sets i.e. >str(train) for dataset Train and >str(test) for dataset Test. They both consist same structure with same row and column.

```
> str(comb)
'data.frame':
               1030 obs. of 10 variables:
 $ Cement
                   : num 540 540 332 199 266 ...
 $ Blast.Furnace.Slag: num 0 0 142 132 114 ...
                   : num 0000000000 ...
 $ Fly.Ash
$ Water
                   : num 162 162 228 192 228 228 228 192 192 228 ...
$ Superplasticizer : num 2.5 2.5 NA 0 0 0 0 0 NA ...
$ Coarse.Aggregate : num 1040 1055 932 978 932 ...
$ Fine.Aggregate
                  : num 676 676 594 826 670 ...
$ Age
                   : int 28 28 270 360 90 28 28 90 28 270 ...
$ Strength
                   : num
                          80 61.9 40.3 44.3 47 ...
$ isTrain
                          "train" "train" "train" ...
                   : chr
> |
```

Figure 2: Structure of combined dataset

```
train$isTrain<-"train"
test$isTrain<-"test"
#combine data sets for analysis
comb<- rbind(train, test)
str(comb)
```

In fig 2, I have combined the above two datasets into one named as comb. Here, >str(comb) shows the structure of the combined datasets. I used rbind() function to combine them. I added an extra column 'isTrain' to distinguish them.

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```
> summary(comb)
                                 Fly.Ash
              Blast.Furnace.Slag
    Cement
                                                Water
                                                          Superplasticizer
Min. :102.0
              Min. : 0.00
                              Min. : 0.0
                                            Min. :121.8
                                                          Min. : 0.000
              1st Qu.: 0.00
                              1st Qu.: 0.0 1st Qu.:166.6 1st Qu.: 0.000
1st Qu.:194.7
Median :275.1
                              Median : 0.0 Median :185.7
              Median : 24.00
                                                          Median : 6.500
              Mean : 75.64 Mean : 55.1 Mean :182.1 Mean : 6.283
Mean :283.5
              3rd Qu.:145.00
Max. :359.40
3rd Qu.:359.0
                              3rd Qu.:118.3
                                            3rd Qu.:192.9
                                                          3rd Qu.:10.300
Max. :540.0
                              Max. :200.1
                                            Max. :247.0
                                                          Max. :32.200
                              NA's :32
NA's
      :49
              NA's :70
                                            NA's :61
                                                          NA's :46
Coarse.Aggregate Fine.Aggregate
                                              Strength
                                                           isTrain
                                Age
Min. : 801.0 Min. :594.0 Min. : 1.00 Min. : 2.33 Length:1030
                                           1st Qu.:23.71
1st Qu.: 932.0
               1st Qu.:734.0
                            1st Qu.: 7.00
                                                         Class :character
Median : 968.0
               Median :780.1
                            Median : 28.00
                                           Median :34.45
                                                         Mode :character
Mean : 973.3
               Mean :774.4
                             Mean : 45.96 Mean :35.82
3rd Qu.:1029.4
               3rd Qu.:824.0
                             3rd Qu.: 56.00
                                           3rd Qu.:46.13
               Max. :992.6 Max. :365.00
Max. :1145.0
                                           Max. :82.60
NA's
      :30
               NA's
                     :45
                             NA's
                                   :66
```

Figure 3: Summary of two combined datasets

Fig 3, provides the summary of two combined datasets. The summary consists of Minimum value, 1st Quartile, Median, Mean, 3rd Quartile, Maximum value and Missing value for each column.

```
> # Dimensions of combined data set
> print(paste("Combined dataset has", nrow(comb), "number of rows and", ncol(comb), "number of columns."))
[1] "Combined dataset has 1030 number of rows and 10 number of columns."
```

Figure 4: Dimension of combined datasets

Above fig 4, prints the dimension of combined datasets. Combined dataset has 1030 number of rows and 10 number of columns.

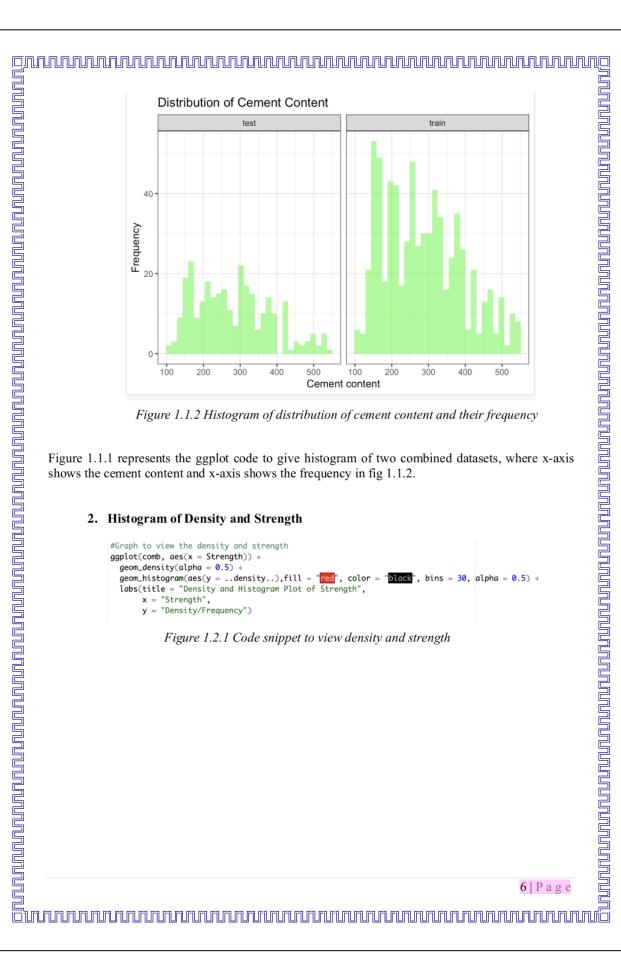
Visualization

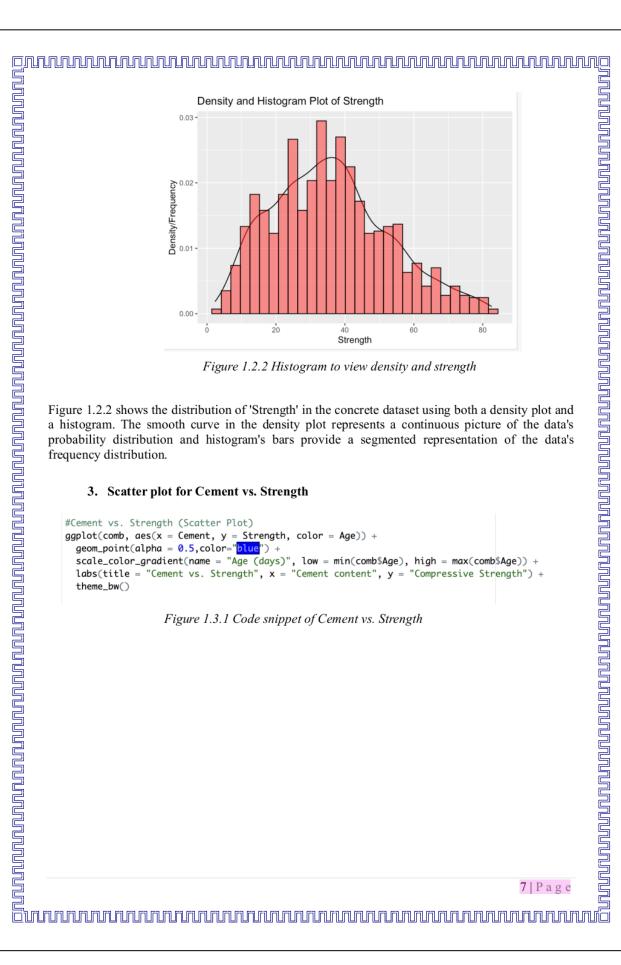
1. Distribution of Cement Content

```
#Distribution of Cement Content
ggplot(comb, aes(x = Cement)) +
  geom_histogram(bins = 30, fill = "green", alpha = 0.5) +
  facet_wrap(~isTrain) +
  labs(title = "Distribution of Cement Content", x = "Cement content", y = "Frequency") +
  theme_bw()
```

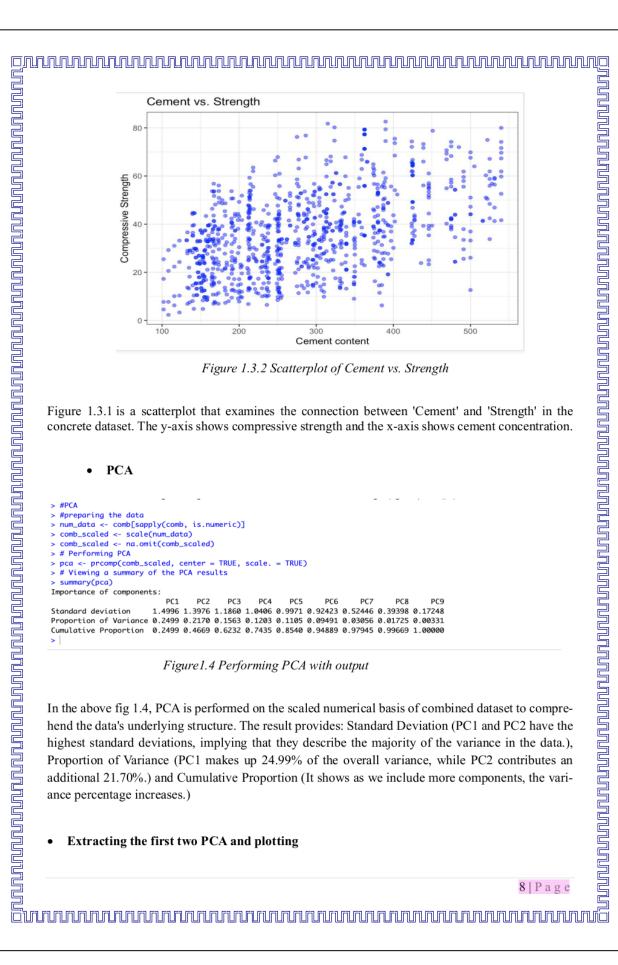
Figure 1.1.1 Code snippet of Distribution of Cement Content

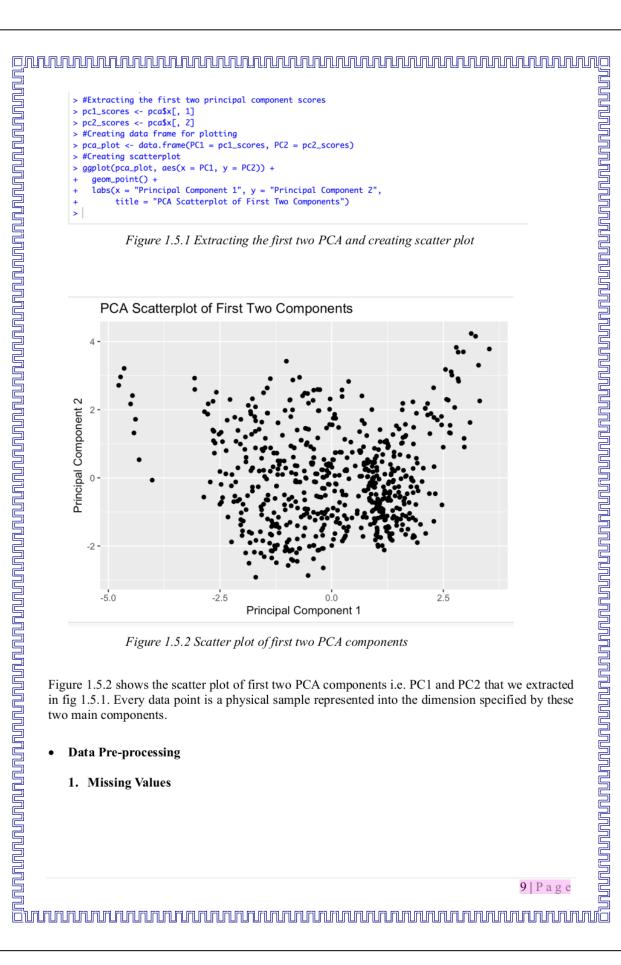












```
> # Calculate the percentage of missing values in each column and overall
> col_missing_percentage <- sapply(comb, function(x) mean(is.na(x))) * 100</pre>
> overall_missingnes <- mean(col_missing_percentage)</pre>
> print(col_missing_percentage)
            Cement Blast.Furnace.Slag
                                                  Fly.Ash
                                                                                Superplasticizer
          4.757282
                             6.796117
                                                 3.106796
                                                                     5.922330
                                                                                        4.466019
  Coarse, Agaregate
                       Fine.Agaregate
                                                      Aae
                                                                     Strenath
                                                                                         isTrain
         2.912621
                             4.368932
                                                 6.407767
                                                                     0.000000
                                                                                        0.000000
> print(paste("Overall missingness:", overall_missingnes, "%"))
[1] "Overall missingness: 3.87378640776699 %"
```

Figure 1.6.1 Calculation of missing values in each column and overall

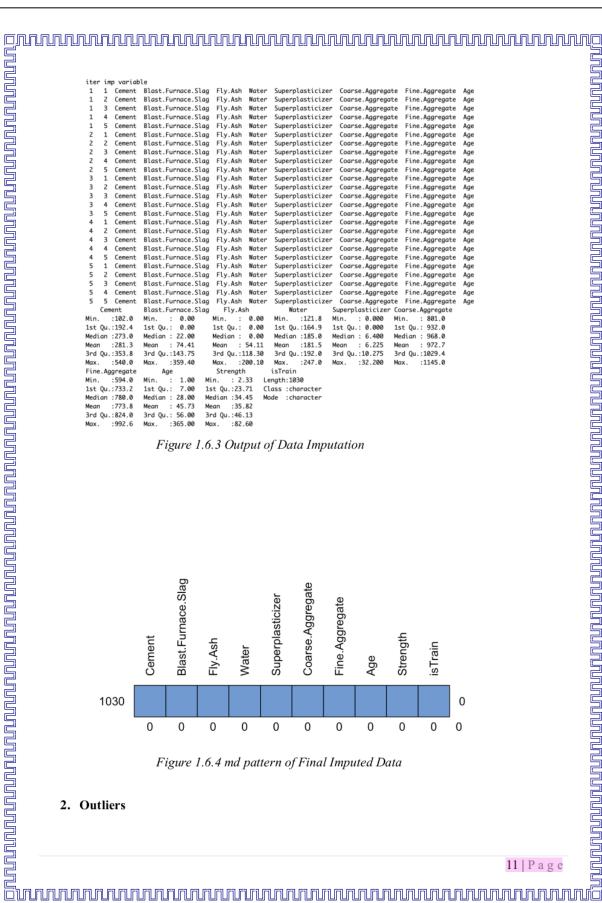
Missing Data Percentage for each component: Cement'(4.76%), Blast Furnace Slag (6.8%), Fly Ash (3.11%), Water (5.92%), Superplasticizer (4.47%), Coarse Aggregate (2.91%), Fine Aggregate (4.37%), and Age'(6.41%).

Overall Missing Data Percentage: 3.873%.

• Imputation

Figure 1.6.2 Code snippet of Data Imputation

In above fig 1.6.2, the mice function is used for cleaning data rather than omit function to generate numerous imputed datasets by filling in missing values based on known correlations between variables, if the average of missing values in column is greater than 1%, as the omit function may result in the loss of data. The md pattern for the final imputed data was also generated which can be found in fig 1.6.4.



```
Cement Blast.Furnace.Slaa Flv.Ash
                                            Water
                                                    Superplasticizer
                                                                      Coarse, Agaregate
                                                                                        Fine.Agaregate
                Blast.Furnace.Slag
        Cement
                                    Fly.Ash
                                             Water
                                                     Superplasticizer
                                                                      Coarse.Aggregate
                                                                                         Fine.Aggregate
       Cement
                Blast.Furnace.Slag
                                    Flv. Ash
                                             Water
                                                    Superplasticizer
                                                                      Coarse.Aggregate
                                                                                        Fine.Aggregate
                                                     Superplasticizer
                Blast.Furnace.Slag
                                             Water
                                                                       Coarse.Aggregate
                                                                                         Fine.Aggregate
       Cement
                Blast.Furnace.Slaa
                                   Flv.Ash
                                             Water
                                                    Superplasticizer
                                                                      Coarse.Aggregate
                                                                                        Fine.Aggregate
                Blast.Furnace.Slag
                                    Fly.Ash
                                             Water
                                                     Superplasticizer
                                                                      Coarse.Aggregate
                                                                                         Fine.Aggregate
                                                                                                         Age
       Cement
                Blast.Furnace.Slaa
                                    Flv. Ash
                                             Water
                                                    Superplasticizer
                                                                      Coarse.Aggregate
                                                                                        Fine.Aggregate
                Blast.Furnace.Slag
                                                     Superplasticizer
                                                                      Coarse.Aggregate
                                                                                         Fine.Aggregate
       Cement Blast.Furnace.Slaa
                                   Flv.Ash
                                            Water
                                                    Superplasticizer
                                                                      Coarse.Aggregate
                                                                                        Fine.Aggregate
                Blast.Furnace.Slag
                                                    Superplasticizer
                                                                      Coarse.Aggregate
                                                                                         Fine.Aggregate
                                                                                                         Age
       Cement
                Blast.Furnace.Slag
                                    Fly.Ash
                                             Water
                                                    Superplasticizer
                                                                      Coarse.Aggregate
                                                                                        Fine.Aggregate
                                    Fly.Ash
                Blast.Furnace.Slag
                                                    Superplasticizer
                                                                      Coarse.Aggregate
                                                                                         Fine.Aggregate
       Cement Blast.Furnace.Slaa
                                   Flv.Ash
                                            Water
                                                    Superplasticizer
                                                                      Coarse, Agaregate
                                                                                        Fine.Agaregate
                Blast.Furnace.Slag
                                                    Superplasticizer
                                    Fly.Ash
                                                                      Coarse.Aggregate
                                                                                        Fine.Aggregate
       Cement
               Blast.Furnace.Slag
                                   Fly.Ash
                                            Water
                                                    Superplasticizer
                                                                      Coarse. Aggregate
                                                                                        Fine.Aggregate
                                                    Superplasticizer
                                                                      Coarse.Aggregate
                Blast.Furnace.Slag
                                    Fly.Ash
                                             Water
                                                                                        Fine.Aggregate
       Cement Blast.Furnace.Slaa Flv.Ash
                                            Water
                                                    Superplasticizer
                                                                      Coarse, Agaregate
                                                                                        Fine.Agaregate
                Blast.Furnace.Slag
                                    Fly.Ash
                                             Water
                                                    Superplasticizer
                                                                      Coarse.Aggregate
                                                                                        Fine.Aggregate
       Cement
                Blast.Furnace.Slag
                                   Fly.Ash
                                            Water
                                                    Superplasticizer
                                                                      Coarse. Aggregate
                                                                                        Fine.Aggregate
                                                                                                        Age
                                                    Superplasticizer
                Blast.Furnace.Slag
                                    Fly.Ash
                                             Water
                                                                      Coarse.Aggregate
                                                                                        Fine.Aggregate
       Cement Blast.Furnace.Slag Fly.Ash
                                            Water
                                                    Superplasticizer
                                                                      Coarse.Aggregate
                                                                                        Fine.Aggregate
       Cement Blast.Furnace.Slag
                                   Fly.Ash
                                            Water
                                                    Superplasticizer
                                                                      Coarse.Aggregate
                                                                                        Fine.Aggregate
                Blast.Furnace.Slag Fly.Ash
       Cement
                                            Water
                                                    Superplasticizer
                                                                      Coarse.Aggregate
                                                                                        Fine.Aggregate
                                                                                                        Age
                Blast.Furnace.Slag
                                   Fly.Ash Water
                                                    Superplasticizer Coarse.Aggregate
                                                                                        Fine.Aggregate
5
    5 Cement Blast.Furnace.Slag Fly.Ash Water
                                                    Superplasticizer Coarse.Aggregate Fine.Aggregate
                Blast.Furnace.Slag
                                      Fly.Ash
                                                        Water
                                                                    Superplasticizer Coarse.Aggregate
Min.
      :102.0
                                   Min.
                                         : 0.00
                                                    Min. :121.8
                      : 0.00
                                                                    Min. : 0.000
                                                                                    Min.
                Min.
                                                                                            : 801.0
                                  1st Qu.: 0.00
Median : 0.00
                                                    1st Qu.:164.9
Median :185.0
1st Qu.:192.4
                1st Qu.: 0.00
                                                                    1st Qu.: 0.000
                                                                                     1st Qu.: 932.0
                Median : 22.00
Median :273.0
                                                                    Median : 6.400
                                                                                     Median : 968.0
                Mean : 74.41
3rd Qu.:143.75
                                   Mean : 54.11
3rd Qu.:118.30
       :281.3
                                                    Mean :181.5
                                                                            : 6.225
                                                                                              972.7
                                                                    3rd Qu.:10.275
                                                    3rd Qu.:192.0
                                                                                     3rd Qu.:1029.4
3rd Qu.:353.8
      :540.0
                Max.
                       :359.40
                                   Max. :200.10
                                                    Max.
                                                          :247.0
                                                                          :32.200
                                                                                            :1145.0
Fine.Aggregate
                    Age
                                    Strength
                                                   isTrain
                Min. : 1.00
1st Qu.: 7.00
                                Min. : 2.33
1st Qu.:23.71
       :594.0
              Min.
                                                Length:1030
1st Qu.:733.2
                                                 Class :character
Median :780.0
                Median : 28.00
                                 Median :34.45
                                                 Mode
                                                      :character
               Mean
                        45.73
                                 Mean
       :773.8
                                        :35.82
Mean
3rd Qu.:824.0
                3rd Qu.: 56.00
                                 3rd Qu.:46.13
                       :365.00
                                 Max.
      :992.6
                Max.
```

Figure 1.6.3 Output of Data Imputation

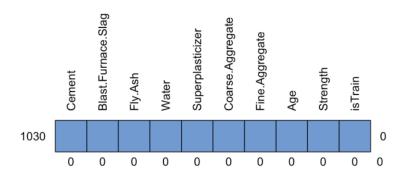


Figure 1.6.4 md pattern of Final Imputed Data

2. Outliers

```
| ** | Creating a basiles for such nearly covidable | ** | ** | Creating a basiles for such nearly covidable | ** | ** | Creating a basiles for such nearly covidable | ** | ** | Creating a basiles for such nearly covidable | ** | ** | Creating a basiles for such nearly covidable | ** | ** | Creating a basiles for such nearly covidable | ** | ** | Creating a basiles | ** | Creating a basiles | Creating a basiles | Creating a basiles | ** | Creating a basiles | Creatin
```

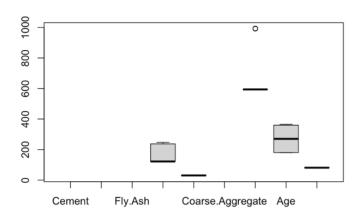
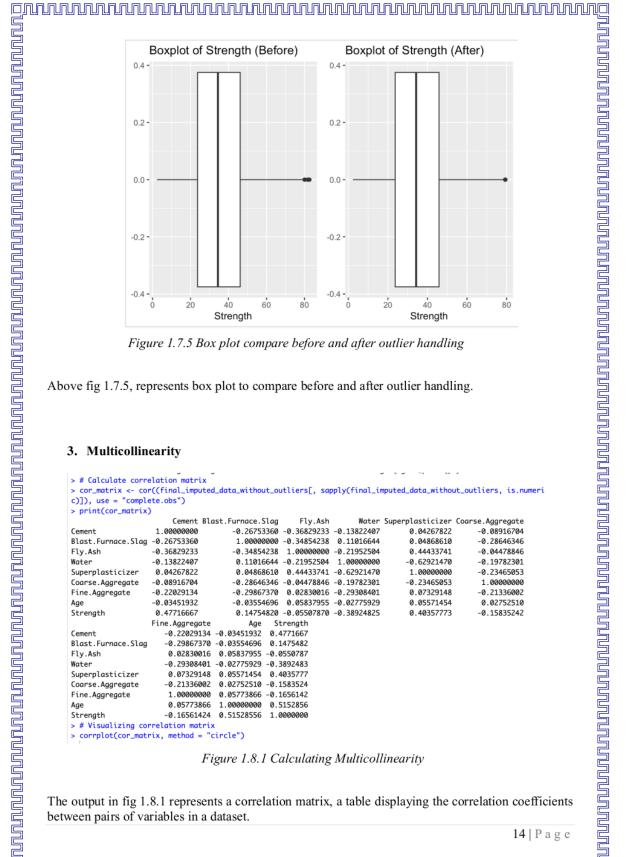


Figure 1.7.3 Removing outliers

Removing outliers can help clean up data and focus study on key patterns. But rather than removing the outliers completely, the above code flags the outliers, as they may represent valid events within datasets. It computes the interquartile range and establishes outlier bounds. It substitutes values that fall outside of certain boundaries with missing values (NA) to identify outliers and generates a new data frame with the original data and highlighted outliers.

```
> #Visualizations to compare before and after outlier data
> for (col in names(final_imputed_data)) {
        if (is.numeric(final_imputed_data[[col]])) {
            # Plot before outlier handling
        p1 <- ggplot(final_imputed_data, aes_string(x = col)) +
            geom_boxplot() +
            labs(title = paste0("Boxplot of ", col, " (Before)"))
        #Plot after outlier handling
        p2 <- ggplot(final_imputed_data_without_outliers, aes_string(x = col)) +
        geom_boxplot() +
        labs(title = paste0("Boxplot of ", col, " (After)"))
        #Arrange plots side-by-side
        grid.arrange(p1, p2, ncol = 2)
        }
    }
}</pre>
```

Figure 1.7.4 Visualizations to compare before and after outlier handling



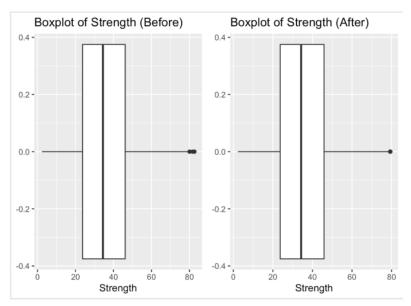


Figure 1.7.5 Box plot compare before and after outlier handling

Above fig 1.7.5, represents box plot to compare before and after outlier handling.

3. Multicollinearity

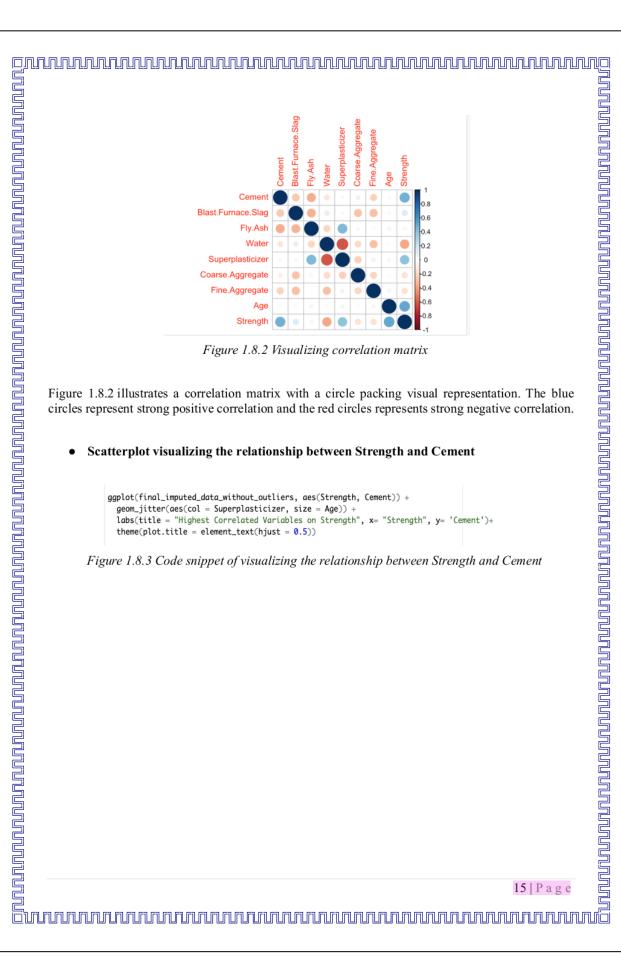
```
> # Calculate correlation matrix
> cor_matrix <- cor((final_imputed_data_without_outliers[, sapply(final_imputed_data_without_outliers, is.numeri</pre>
c)]), use = "complete.obs")
> print(cor_matrix)
                        Cement Blast.Furnace.Slag
                                                       Fly.Ash
                                                                     Water Superplasticizer Coarse.Aggregate
Cement
                    1.00000000
                                       -0.26753360 -0.36829233 -0.13822407
                                                                                 0.04267822
                                                                                                  -0.08916704
Blast.Furnace.Slag -0.26753360
                                       1.00000000 -0.34854238
                                                               0.11016644
                                                                                 0.04868610
                                                                                                  -0.28646346
Flv.Ash
                   -0.36829233
                                       -0.34854238
                                                   1.00000000
                                                               -0.21952504
                                                                                 0.44433741
                                                                                                  -0.04478846
Water
                    -0.13822407
                                       0.11016644 -0.21952504
                                                               1.00000000
                                                                                 -0.62921470
                                                                                                  -0.19782301
Superplasticizer
                    0.04267822
                                       0.04868610
                                                   0.44433741 -0.62921470
                                                                                 1.00000000
                                                                                                  -0.23465053
Coarse.Aggregate
                   -0.08916704
                                       -0.28646346 -0.04478846 -0.19782301
                                                                                 -0.23465053
                                                                                                  1.00000000
                    -0.22029134
                                       -0.29867370
                                                    0.02830016 -0.29308401
                                                                                 0.07329148
                                                                                                  -0.21336002
Fine.Aggregate
                                                                                 0.05571454
                   -0.03451932
                                       -0.03554696
                                                   0.05837955 -0.02775929
                                                                                                  0.02752510
Strength
                    0.47716667
                                       0.14754820 -0.05507870 -0.38924825
                                                                                 0.40357773
                                                                                                  -0.15835242
                   Fine.Aggregate
                                                Strength
                      -0 22029134 -0 03451932
Cement
                                               0.4771667
                      -0.29867370 -0.03554696
Blast.Furnace.Slaa
                                               0.1475482
Flv.Ash
                       0.02830016 0.05837955 -0.0550787
                      -0.29308401 -0.02775929 -0.3892483
Water
Superplasticizer
                       0.07329148
                                   0.05571454 0.4035777
Coarse.Aggregate
                       -0.21336002
                                   0.02752510 -0.1583524
                       1.00000000
                                   0.05773866 -0.1656142
Fine.Aggregate
Age
                       0.05773866
                                   1.00000000
                                               0.5152856
Strength
                      -0.16561424 0.51528556 1.00000000
> # Visualizing correlation matrix
> corrplot(cor_matrix, method = "circle")
```

Figure 1.8.1 Calculating Multicollinearity

The output in fig 1.8.1 represents a correlation matrix, a table displaying the correlation coefficients between pairs of variables in a dataset.

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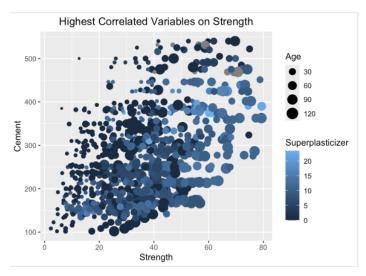


Figure 1.8.4 Scatterplot between Strength & Cement

Figure 1.8.4 shows the scatterplot between Strength & Cement, highlighted as highest correlated variables. The colour and size of the data points (black for age and blue for superplasticizer) may be used to visually investigate the effects of age and superplasticizer in this plot.

Investigating Low Variance Variable

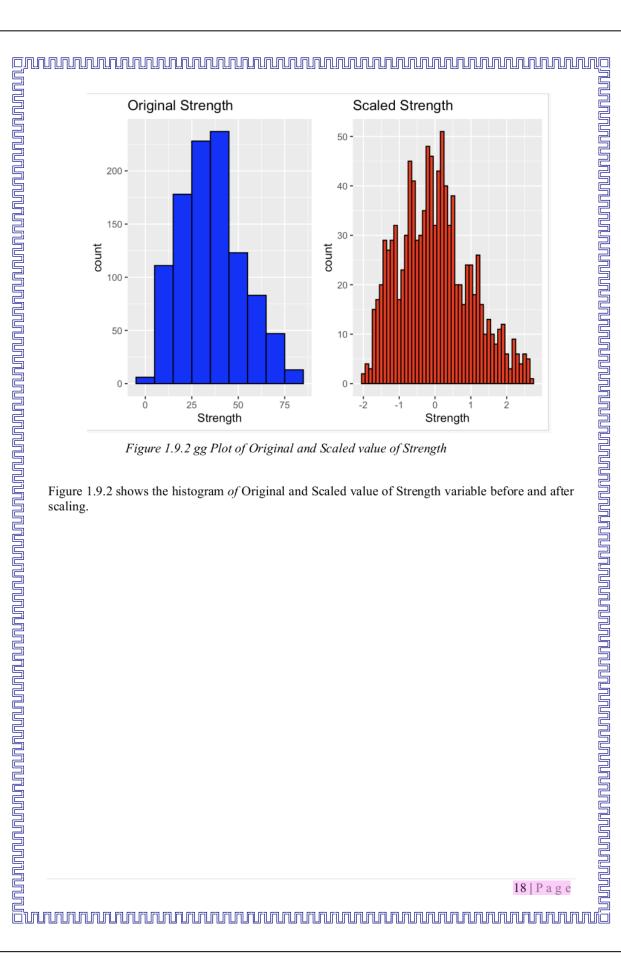
```
214
215
       #Investigating Variable
       variances <- sapply(final_imputed_data_without_outliers, var. na.rm = TRUE)
 216
       low_variance_vars <- names(variances[variances < 0.01])
# Removing low variance variables</pre>
 219
       final_imputed_data_without_outliers <- final_imputed_data_without_outliers[, |names
                                                   (final_imputed_data_without_outliers)
 221
                                                   low_variance_vars]
 222
       str(final_imputed_data_without_outliers)
223
224
       summary(final_imputed_data_without_outliers)
Console Terminal × Background Jobs
R 4.3.2 · ~/Desktop/case study papers/
      ary(final_imputed_data_without_outliers)
                  imputed_data_wished
Blast.Furnace.Slag Fl
· 000 Min.
    Cement
                                           Fly.Ash
                                                                Water
                                                                              Superplasticizer
       :102.0 Min.
                  Min. : 0.00
1st Qu.: 0.00
                                                           Min.
                                                                   :126.6
1st Qu.:194.7
                                        1st Qu.: 0.00
                                                           1st Qu.:164.9
                  Median : 22.00
Mean : 73.95
3rd Qu.:142.85
                                        Median : 0.00
Median :272.8
                                                           Median :185.0
                                                                             Median : 6.400
        :281.0
                                        Mean : 54.56
3rd Qu.:118.30
                                                                   :181.6
3rd Qu.:350.0
                                                           3rd Qu.:192.0
                                                                              3rd Qu.:10.025
                                                           Max. :228.0
NA's :10
                                                                                   :23.400
:10
       :540.0
                          :342.10
Coarse.Aggregate Fine.Aggregate
                                           Age
                                                            Strength
                                                                              isTrain
Min. : 801.0
1st Qu.: 932.0
                   1st Qu.:744.4
                                     1st Qu.:
                                                        1st Qu.:23.69
                                                 7.00
                                                                           Class :character
Median :
          968.0
                   Median :780.6
                                     Median : 28.00
                                                         Median :34.27
        : 972.6
                                             : 32.12
                           :778.5
                                     Mean
                                                                 :35.64
3rd Qu.:1028.4
                   3rd Qu.:824.8
                                     3rd Qu.: 28.00
                                                         3rd Qu.:45.85
```

Figure 1.8.5 Removing variable having low variance

The code in fig 1.8.5 seeks to recognise and delete variables with low variance, which may not contribute much to modelling or analysis. Removing low variance variables can minimise noise, simplify models, and perhaps enhance performance.

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