



14733 ½ Garfield Ave. Paramount, CA 90723
Tel. (562)790-8876 Fax. (562)790-8199

EcoStone™

EcoStone - is the original and first environmentally conscience alternative to pumice stones. EcoStone is 100% hand made out of phenolic polymers, can be used extensively, and reduce sludge caused by pumice stone as it does not discharge any mud or residue.

EcoStone - can create beautiful abrasion when applied on denim and all kinds of fabric blends for an extended time without damaging or reducing garments durability and life span. EcoStone can achieve bright and cleaner shades while eliminating the dry, ashy, and dirty look that pumice stones causes.

APPLICATION:

	SAMPLE MACHINE; 35LBS (16KG)	PRODUCTION LOAD; 150LBS (68KG) OF GARMENTS
ECOSTONE;	22 lbs (10 kg)	240 lbs (109 kg)
Stone Wash Star Plus (DESIZE + ABRASION ENZYME COMBO);	2 – 4%	2 – 4 %
Asucel N-BT (Neutral Liquid Biopolish);	1 – 4%	1 – 4%
Asutol MX Polvo (ABS);	1 – 4 g/l	1 – 4 g/l

PROCESS:

	LIQUOR RATIO	TEMPERATURE °C	TIME (mins.)
DESIZE + ABRASION (1 bath + 1 rinse);	1:10 – 1:20	40 – 45°C	45 – 60
BIOPOLISH (1 bath + 1 rinse);	1:10 – 1:20	45 – 60°C	20 – 45

PROPERTIES:

Appearance	grey/green pellets
Chemical Description	Phenolic Polymers
Storage	Not specified

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