

(b)

Method B Detection			
	Feature Combination	T ²	Control Limit
Tri-variate T ²	Length-Height-Duration	1.917	1.766

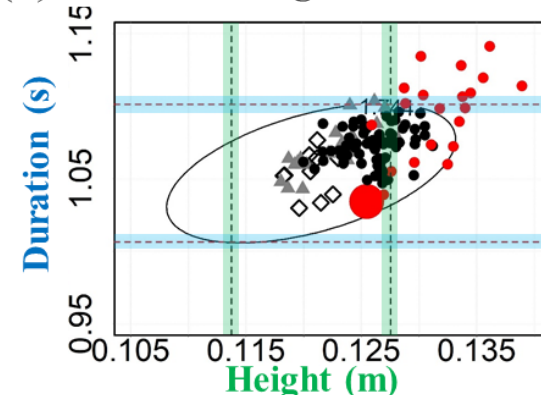


(c)

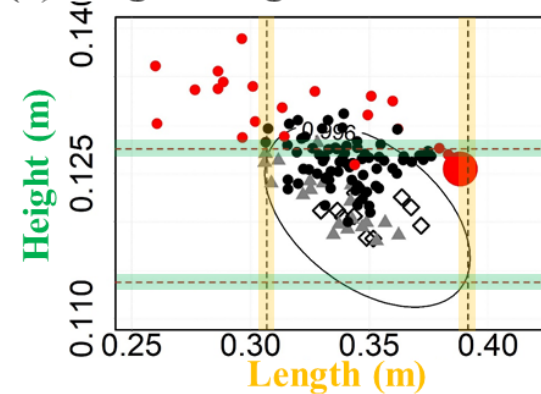
Diagnostics			
	Feature Combination	T ²	Control Limit
Uni-variate T ²	Length	0.815	0.954
	Height	0.259	0.529
	Duration	0.287	1.705
Bi-variate T ²	(d) Duration-Height	1.067	1.744
	(e) Height-Length	1.916	0.996
	(f) Duration-Length	0.888	1.723

Ellipse Charts

(d) Duration-Height



(e) Height-Length



(f) Duration-Length

