



Challenges

Dependent demand not calculated well leading to

Over inventories, No cost collection/ Production order

Cannot implement MES,WM & Scheduling with current setup



Scope

Setup & deploy manufacturing execution using SAP discrete manufacturing

Implementation of Warehouse management

Implementation methodology

Productized delivery - one core model solution with



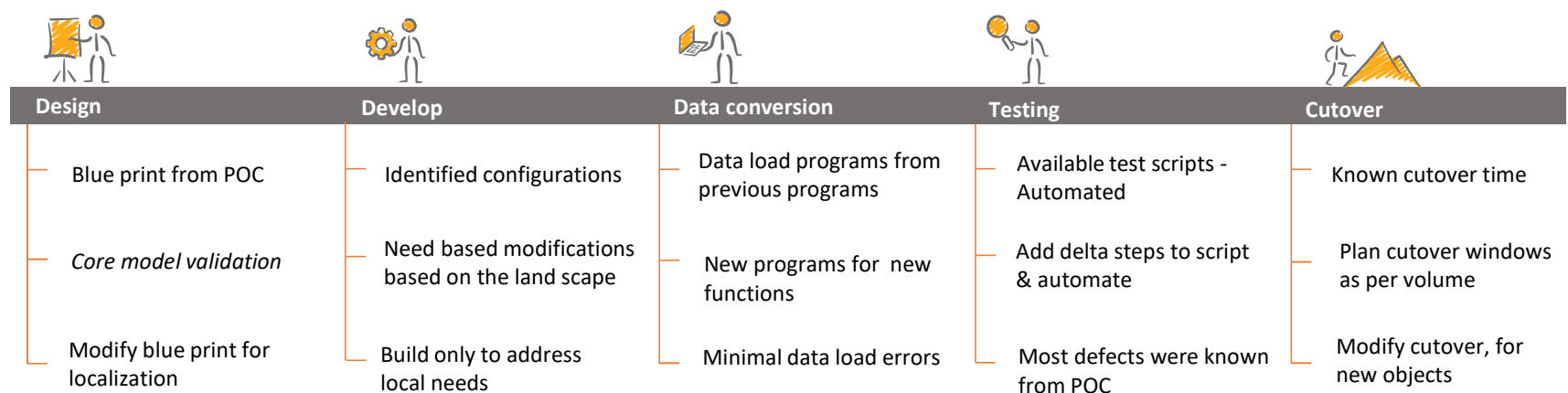
One Governance



One Documentation



One Training Program



Benefits

- Inventory savings of \$7.4M per week
- Visibility to inventory
- Compatibility with Digital Thread and path to implement MES

