CATERPILLAR®

3516C HD MARINE PROPULSION

2855 mhp (2816 bhp) 2100 bkW

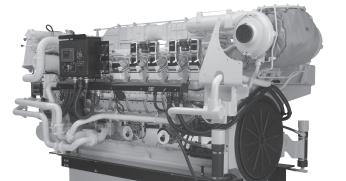


Image shown may not reflect actual engine

SPECIFICATIONS

V-16, 4-Stroke-Cycle-Diesel

| Emissions | IMO compliant |
|---------------------------------|---------------------------|
| Displacement | 78.08 L (4764.73 cu. in.) |
| Rated Engine Speed | 1600 rpm |
| Bore | 170.0 mm (6.69 in.) |
| Stroke | |
| Aspiration | |
| Governor | |
| Cooling System | Heat Exchanger |
| Weight, Net Dry (approx) | |
| Refill Capacity | |
| Lube Oil System | 810.1 L (214 gal) |
| Caterpillar Diesel Engine Oil 1 | 0W30 or 15W40 |
| Rotation (from flywheel end) | Counterclockwise |
| Flywheel and Flywheel Housing | SAE No. 00 |
| Flywheel Teeth | |

STANDARD ENGINE EQUIPMENT

Air Inlet System

Corrosion-resistant separate circuit aftercooler core, power-core air cleaners with service indicator, dual turbochargers

Control System

Dual A3 engine control modules provide engine control and monitoring, rigid wiring harness with plug and run connectors on port and starboard sides

Cooling System

Separate circuit auxiliary fresh water pump, centrifugal non-self-priming auxiliary sea water pump, gear driven centrifugal jacket water pump, expansion tank, engine oil cooler, thermostats and housing

Exhaust System

Dry gas-tight exhaust manifolds with SOLAS compliant heat shields, dual turbochargers with water-cooled bearings and heat shields, modular pulse exhaust manifold, single exhaust outlet

Fuel System

Electronically controlled unit injectors, fuel filter with service indicators, fuel transfer pump, SOLAS compliant fuel connections with spill shield

Instrumentation

Engine-mounted instrument panel with Marine Power Display (MPD), four-position engine control switch, alarm horn, overspeed shutdown notification light, emergency stop notification light, secondary ECU "Ready" light, secondary ECU "Active" light, graphic display unit for analog or digital display of oil and fuel pressure, oil and fuel filter differential, system DC voltage, exhaust and water temperature, air inlet restriction, service meter, engine speed, fuel consumption (total and instantaneous)

Lube System

Pre-lube strategy, top-mounted dual crankcase breathers, oil filter with service indicators, oil level gauge, oil filler, gear-type oil pump

Mounting System

Mounting rails

Power Take-Offs

Accessory drives — upper RH, upper and lower LH; two-sided front housing

Protection System

A3 electronic control module with customer programmable engine derate strategies, engine alarms and diagnostics displayed on local and remote MPDs, emergency stop pushbutton, safety shutoff protection for oil pressure and water temperature, overspeed protection

Genera

Vibration damper and guard, Cat® yellow paint, lifting eyes

ISO Certification

Factory-designed systems built at Caterpillar ISO 9001:2000 certified facilities

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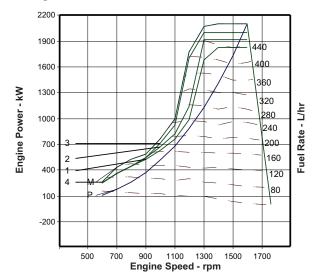


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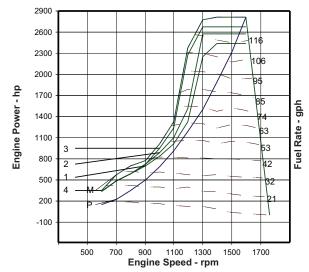
MARINE ENGINE PERFORMANCE

3516C HD TA 2855 mhp (2816 bhp) 2100 bkW @ 1600 rpm D Rating — DM9256-01



| Performance Data | | | | | | | | |
|--|---|--|--|---|---|--|--|--|
| | Speed rpm | Engine d Power kW | BSFC g / kW-hr | | Boost Press kPa Gauge | Intake Air Flow m³/min | Exh Manif Temp °C | Exh Gas Flow m³/min |
| Zone Limit Curve: 1 | 1600 1300 1100 900 700 600 | 1825 1678 761 530 365 254 | 200 196 213 223 214 213 | 434.8 392.0 193.6 140.9 93.2 64.4 | 202.7 175.2 43.8 19.4 8.9 4.2 | 158.1 122.9 52.5 35.6 24.1 20.3 | 571 628 636 638 586 481 | 397.0 324.7 146.2 98.6 64.4 49.6 |
| Zone Limit Curve: 2 | 1600 1300 1100 900 700 600 | 1920 1920 821 543 365 254 | 199 193 212 224 214 213 | 454.7 442.4 207.7 144.6 93.2 64.4 | 202.7 175.2 43.8 19.4 8.9 4.2 | 161.7 136.4 55.0 35.9 24.1 20.3 | 580 639 657 650 586 481 | 410.1 362.1 156.6 100.8 64.4 49.6 |
| Zone Limit Curve: 3 | 1600 1300 1100 900 700 600 | 2000 2000 929 543 365 254 | 199 193 211 224 214 213 | 473.2 459.1 233.1 144.6 93.2 64.4 | 218.7 217.5 62.6 20.3 8.9 4.2 | 165.2 141.0 59.8 35.9 24.1 20.3 | 591 643 686 650 586 481 | 423.2 374.8 175.4 100.8 64.4 49.6 |
| Zone Limit Curve: 4 | 1600 1300 1100 900 700 600 | 2100 2069 993 585 434 266 | 199 192 210 225 223 213 | 498.2 473.5 248.2 156.9 115.4 67.5 | 228.5 227.0 70.7 23.6 12.8 4.6 | 169.7 145.0 62.9 37.0 25.0 20.4 | 606 646 699 687 694 501 | 441.6 385.9 186.7 108.2 73.8 51.0 |
| Max Power Curve: M | 1600 1300 1100 900 700 600 | 2100 2069 993 585 434 266 | 199 192 210 225 223 213 | 498.2 473.5 248.2 156.9 115.4 67.5 | 228.5 227.0 70.7 23.6 12.8 4.6 | 169.7 145.0 62.9 37.0 25.0 20.4 | 606 646 699 687 694 501 | 441.6 385.9 186.7 108.2 73.8 51.0 |
| Prop Demand Curve: P | 1600 1300 1100 900 700 600 | 2100 1126 682 374 176 111 | 199 204 215 220 221 226 | 498.2 274.2 175.1 98.0 46.4 29.9 | 228.5 96.2 36.0 10.3 2.0 0.7 | 169.7 87.1 49.3 32.4 23.1 19.9 | 606 598 604 488 310 255 | 441.6 227.3 132.6 75.5 42.5 33.8 |
| Brake Mean Effective Pressure 1844 kPa Heat Rejection to Coolant (total) 631 kW Heat Rejection to Aftercooler 485 kW Heat Rejection to Exhaust (total) 1941 kW Heat Rejection to Atmosphere from Engine 138 kW | | | | | | 631 kW 485 kW 941 kW | | |

Aftercooler Temperature 43°C (109°F)



| Performance Data | | | | | | | | |
|---------------------------------------|--|---|--|--|---|--|---|--|
| | Eı Speed rpm | ngine Power hp | BSFC lb/ hp-hr | Fuel Rate gph | Boost Press in-hg Gauge | Intake Air Flow cfm | Exh Manif Temp °F | |
| Zone Limit Curve: | 1600 1300 11100 900 700 600 | 2447 2250 1021 711 489 341 | .329 .322 .350 .367 .352 .350 | 114.9 103.6 51.1 37.2 24.6 17.0 | 60.0 51.9 13.0 5.7 2.6 1.2 | 5583 4340 1854 1257 851 717 | 1060 1162 1177 1180 1087 898 | 14020 11467 5163 3482 2274 1752 |
| Zone Limit Curve: | 1600 1300 2 1100 900 700 600 | 2575 2575 1101 728 489 341 | .327 .317 .349 .368 .352 .350 | 120.1 116.9 54.9 38.2 24.6 17.0 | 60.0 51.9 13.0 5.7 2.6 1.2 | 5710 4817 1942 1268 851 717 | 1076 1182 1215 1202 1087 898 | 14483 12787 5530 3560 2274 1752 |
| Zone Limit Curve: | 1600 1300 31100 900 700 600 | 2682 2682 1246 728 489 341 | .327 .317 .347 .368 .352 .350 | 125.0 121.3 61.6 38.2 24.6 17.0 | 64.8 64.4 18.5 6.0 2.6 1.2 | 5834 4979 2112 1268 851 717 | 1096 1189 1267 1202 1087 898 | 14945 13236 6194 3560 2274 1752 |
| Zone Limit Curve: | 1600 1300 41100 900 700 600 | 2816 2775 1332 784 582 357 | .327 .316 .345 .370 .367 .350 | 131.6 125.1 65.6 41.4 30.5 17.8 | 67.7 67.2 20.9 7.0 3.8 1.4 | 5993 5121 2221 1307 883 720 | 1123 1195 1290 1269 1281 934 | 15595 13628 6593 3821 2606 1801 |
| Max Power Curve: | 1600 1300 M 1100 900 700 600 | 2816 2775 1332 784 582 357 | .327 .316 .345 .370 .367 .350 | 131.6 125.1 65.6 41.4 30.5 17.8 | 67.7 67.2 20.9 7.0 3.8 1.4 | 5993 5121 2221 1307 883 720 | 1123 1195 1290 1269 1281 934 | 15595 13628 6593 3821 2606 1801 |
| Prop Deman Curve: | 1600 d 1300 P 1100 900 700 600 | 2816 1510 915 502 236 149 | .327 .335 .353 .362 .363 .372 | 131.6 72.4 46.3 25.9 12.3 7.9 | 67.7 28.5 10.7 3.1 0.6 0.2 | 5993 3076 1741 1144 816 703 | 1123 1108 1119 910 590 491 | 15595 8027 4683 2666 1501 1194 |
| Brake Mean Effective Pressure 267 psi | | | | | | | | |

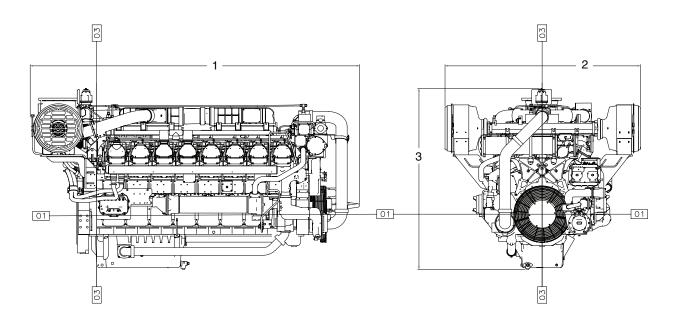
| Brake Mean Effective Pressure | 267 psi |
|--|----------------|
| Heat Rejection to Coolant (total) | 35885 btu/min |
| Heat Rejection to Aftercooler ' | 27582 btu/min |
| Heat Rejection to Exhaust (total) | 110384 btu/min |
| Heat Rejection to Atmosphere from Engine | 7848 btu/min |



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DIMENSIONS



| Engine Dimensions | | | | | |
|--------------------------------|-----------|-----------|--|--|--|
| (1) Length to Flywheel Housing | 1184.5 mm | 46.63 in. | | | |
| (2) Width | 2159.7 mm | 85.03 in. | | | |
| (3) Height | 2129.6 mm | 83.84 in. | | | |
| Weight, Net Dry (approx) | 10,447 kg | 23,032 lb | | | |

Note: Do not use for installation design. See general dimension drawings for detail (#310-9297).

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RATING DEFINITIONS AND CONDITIONS

D Rating (Intermittent Duty)

Typical applications: For vessels operating at rated load and rated speed up to 16% of the time, or 2 hours out of 12, (up to 50% load factor). Typical applications could include but are not limited to vessels such as offshore patrol boats, customs boats, police boats, some fishing boats, fireboats, or harbor tugs. Typical operation ranges from 1000 to 3000 hours per year.

Power at declared engine speed is in accordance with ISO3046-1:2002E. Caterpillar maintains ISO9001:1994/QS-9000 approved engine test facilities to assure accurate calibration of test equipment. Electronically controlled engines are set at the factory at the advertised power corrected to standard ambient conditions. The published fuel consumption rates are in accordance with ISO3046-1.

Fuel rates are based on fuel oil of 35° API [16°C (60°F)] gravity having an LHV of 42 780 kJ/kg (18,390 Btu/lb) when used at 29°C (85°F) and weighing 838.9 g/L (7.001 lb/U.S. gal). Additional ratings may be available for specific customer requirements. Consult your Cat representative for additional information.

Performance data is calculated in accordance with tolerances and conditions stated in this specification sheet and is only intended for purposes of comparison with other manufacturers' engines. Actual engine performance may vary according to the particular application of the engine and operating conditions beyond Caterpillar's control.

Power produced at the flywheel will be within standard tolerances up to 50°C (122°F) combustion air temperature measured at the air cleaner inlet, and fuel temperature up to 52°C (125°F) measured at the fuel filter base. Power rated in accordance with NMMA procedure as crankshaft power. Reduce crankshaft power by 3% for propeller shaft power.

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