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Procedure

1. Start with piece J and attach piece A to the left of piece J
2. Using Bolts M6x2.7" and an Allen key, screw two bolts piece A into piece J
3. Next, take piece H and attach it to piece A (3rd hole from the top) using one bolt M6x2.7"
4. Take piece I and attach it to piece A (fourth hole from the top) using one M6x2.7" bolt
5. Repeat steps 1-4 but use piece B instead of piece A creating the left headboard
6. Then take piece G and using four M6x1" bolts, screw it to the top of piece J
7. For the right headboard, take piece J and screw it into the top 2 holes of piece C with M6x2.7" bolts
8. Then screw piece J into piece D with two M6x2.7" bolts
9. Next, attach piece G to piece J with four M6x1" bolts
10. Take piece both piece N's (left and right) and screw piece K to them using 4 M6x1" bolts
11. Then screw piece L to the N pieces (second hole from the top) using 2 M6x1" bolts
12. Screw piece M to piece N (1st hole from the top) using 2 M6x1" bolts, creating the frontside
13. Taking the next 3 pieces N, screw piece P to them (hole 3 and 4 from the top) using 6 M6x1" bolts (right N, left N, and middle N)
14. Attach piece Q to all three N pieces (2nd hole from the top) using 3 M6x1" bolts
15. Attach piece R to the top holes of the three N pieces using 3 M6x1" bolts
16. Next screw one-piece T to the top hole of the right headboard (legs C and D) using the combination of 1 flat washer below 1 washer through an M6x2.7" bolt for both holes
17. Then attach piece U (the shelf with the hole facing outwards on the long side) to the right headboard (2nd hole from the top) using the same combination (1 flat washer stacked below 1 washer and an M6x2.7" bolt) twice
18. Repeat step 16 for the last two shelves for the right headboard
19. Attach piece F to shelf T (top) using a flat washer stacked below a washer with an M6x2.7" bolt
20. Attach piece F to shelf U using a flat washer stacked below a washer with an M6x2.7" bolt

21. Attach piece F to shelf T (third from the top) using a flat washer stacked below a washer with an M6x2.7" bolt
22. Attach piece F to shelf T (bottom) using a flat washer stacked below a washer with an M6x2.7" bolt
23. Attach piece E to shelf T (top) using a flat washer stacked below a washer with an M6x2.7" bolt
24. Attach piece E to shelf U using a flat washer stacked below a washer with an M6x2.7" bolt
25. Attach piece E to shelf T (third from the top) using a flat washer stacked below a washer with an M6x2.7" bolt
26. Attach piece E to shelf T (bottom) using a flat washer stacked below a washer with an M6x2.7" bolt
27. Next, attach the front side to the left headboard connecting the positive part of the metal bowl of K to the negative part of the metal bowl of the leg using 2 M6x0.5" bolts
28. Attach the front side to the right headboard by connecting the positive part of the metal bowl of K to the negative part of the metal bowl of the leg using 2 M6x0.5"
29. Then attach the backside to the left headboard connecting the positive part of the metal bowl of K to the negative part of the metal bowl of the other leg using 2 M6x0.5" bolts
30. And attach the backside to the right headboard connecting the positive part of the metal bowl of K to the negative part of the metal bowl of the other leg using 2 M6x0.5" bolts
31. Using M6x1" bolts attach piece S to the inside legs of the right and left headboard under the backside
32. Then screw piece V to the inside legs of the right and left headboard under piece S using one M6x1" bolt on both sides
33. Screw one 4x0.8" screw into the hole connecting the front side to the left headboard
34. Screw one 4x0.8" screw into the hole connecting the backside to the left headboard
35. Screw one 4x0.8" screw into the hole connecting the backside to the right headboard
36. Screw two M6x1" bolts front legs on the right side
37. Screw two M6x1" bolts to the back legs on the right side
38. Attach piece S to shelf U with a flat washer below a washer and an M6x1.2" bolt
39. Attach piece S to piece H with a flat washer below a washer and an M6x1.2" bolt
40. Slide piece Y (center rail) into the middle metal piece of the right and left headboard
41. Lay piece W (bed slats) on top of center rail (piece Y)
42. Screw 1 4x1.2" in piece W attaching it to the left front piece
43. Screw 1 4x1.2" in piece W attaching it to the left back piece
44. Screw 1 4x1.2" in piece W attaching it to the middle front piece
45. Screw 1 4x1.2" in piece W attaching it to the middle back piece
46. Screw 1 4x1.2" in piece W attaching it to the right front piece
47. Screw 1 4x1.2" in piece W attaching it to the right back piece

Variables

A: leg_a

B: leg_b

C: leg_c

D: leg_d

E: shelf_leg_e

F: shelf_leg_f

G: left_headboard_top

G: right_headboard_top

H: board_1

I: board_2

J: left_headboard

J: right_headboard

K: backside_board_four

L: backside_board_five

M: backside_board_six

N: support_board

P: backside_board_one

Q: backside_board_two

R: backside_board_three

S: long_shelf

T: shelf_one

T: shelf_two

T: shelf_four

U: shelf_three

V: long_support_board

W: bed_slats

Y: center_rail

M6*0.5" bolts: bolt_0.5

M6*1" bolts: bolt_1.0

M6*1.2" bolts: bolt_1.2

M6*2.7" bolts: bolt_2.7

4x1.2" screw: screw_1.2

4x0.8" screw: screw_0.8