

## RESPONSE REPORT

**”Development of an Algorithm Improving Label Arrangements in Offset Printing”**  
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We thank referees for their careful review and helpful comments, which improved clarity of our paper.

- (1) We made the resolutions higher than before for almost figures.
- (2) We magnified the letters in the figures and tables.
- (3) Page 2, Figure 1.2 : We deleted the citation by the unstability of the URL as your comment.
- (4) Page 8, the matrix  $A$  after Table 4.2 :  $A$  is a  $4 \times 14$  matrix. The first row is the column index. The order of the index is same as the order of product number in Table 4.2. To appeal that more, we added the comment “column index” above the index and made a space between the index and the matrix.
- (5) Reference [5] : We rearranged the first line.