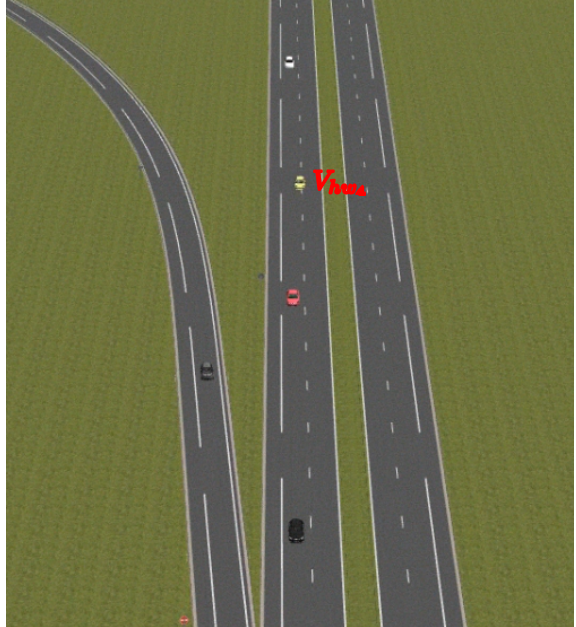
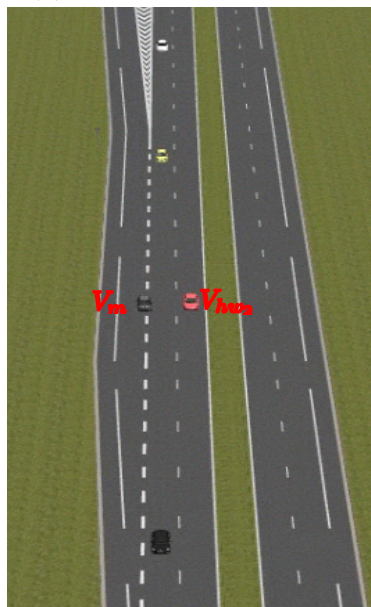




(a) Formation initial shape



(b) Formation shape at $t = 8s$



(c) Formation shape at the merging zone



(d) Formation desired shape