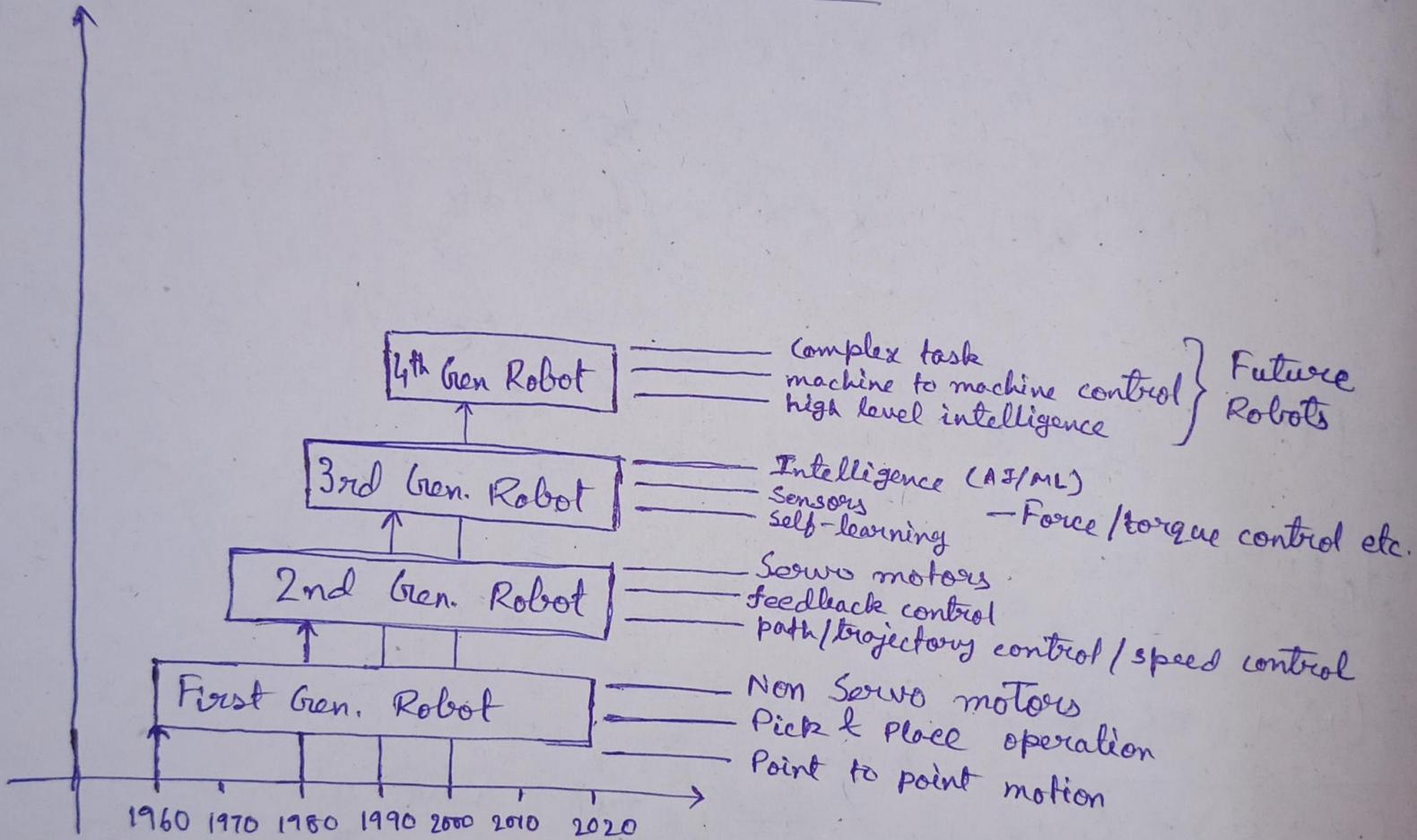


Robotics

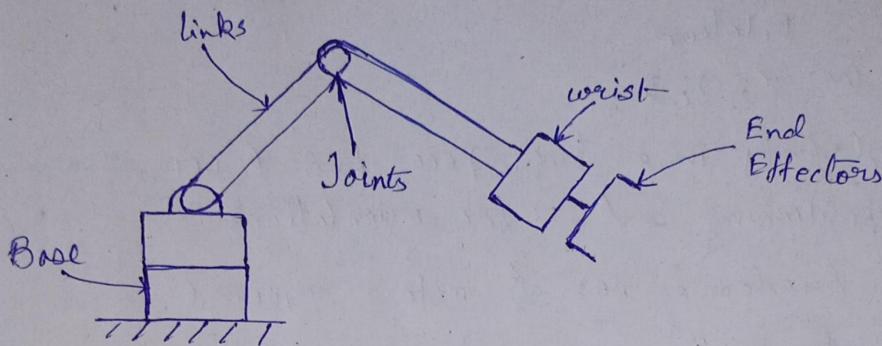
13/8/2024

Progressive Advancement of Robots :- 10 marks



Robot Anatomy

Robotics



Base: Base are having two types in the robots.

- e.g. (i) fixed base (ii) moveable base

(i) fixed base:— The base of the robot which is fixed to the ground is called fixed base robot or manipulator.

(ii) moveable base:— If the base ~~one~~ of the robot is having legs or wheels attached to it is called moving based robot or rovers.

Links: The links are structural member after robot which with stands the forces ~~act~~ act in on it.

(i) Industrial robots has 6 links.

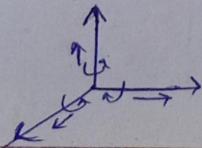
Joints: There are different types of joints are used in robots—

- (i) Revolute Joint, (ii) Prismatic Joint, (iii) Cylindrical Joint, (iv) Spherical Joint, (v) Screw Joint, (vi) Universal Joint

Date: 21/8/2024

* The no. of movement that an object performs in a 3D space is called degrees of freedom.

$$6 = \text{DOF}$$



$$6 = \text{DOF}$$

↳ 3 translation
@ x, y, z

↳ 3 Rotation
@ x, y, z

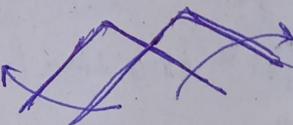
- The rigid body in a free space has 6 DOF -
- 3 for positioning and 3 for orientations.

Degree of freedom = no. of motors required.

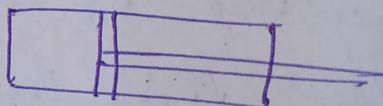
Robot Anatomy:

(A) Joints

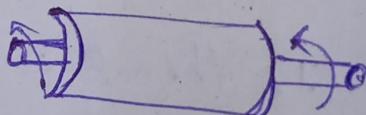
① Revolute joint →



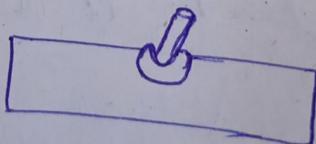
② Prismatic joint →



③ Cylindrical joint →



④ Spherical joint



⑤ Screw joint

⑥ Universal joint

Robot Kinematics

$$A = \begin{bmatrix} 2 & 4 & 6 \\ 5 & 4 & 2 \\ 3 & 2 & 1 \end{bmatrix}_{3 \times 3}$$

$$B = \begin{bmatrix} 4 \\ 3 \\ 2 \end{bmatrix}_{3 \times 1}$$

$$B^T = \begin{bmatrix} 4 & 3 & 2 \end{bmatrix}$$

$$A \cdot B = \begin{bmatrix} 2 \times 4 + 4 \times 3 + 6 \times 2 \\ 5 \times 4 + 4 \times 3 + 2 \times 2 \\ 3 \times 4 + 2 \times 3 + 1 \times 2 \end{bmatrix} = \begin{bmatrix} 32 \\ 36 \\ 20 \end{bmatrix}$$

$$C = \begin{bmatrix} 3 \\ 2 \\ 1 \end{bmatrix}_{3 \times 1}$$

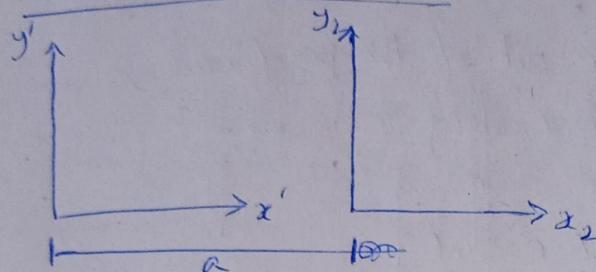
$$|A| = 2(4 \times 1 - 2 \times 2) - 4(5 \times 1 - 3 \times 2) + 6(5 \times 2 - 3 \times 4)$$

$$= -8$$

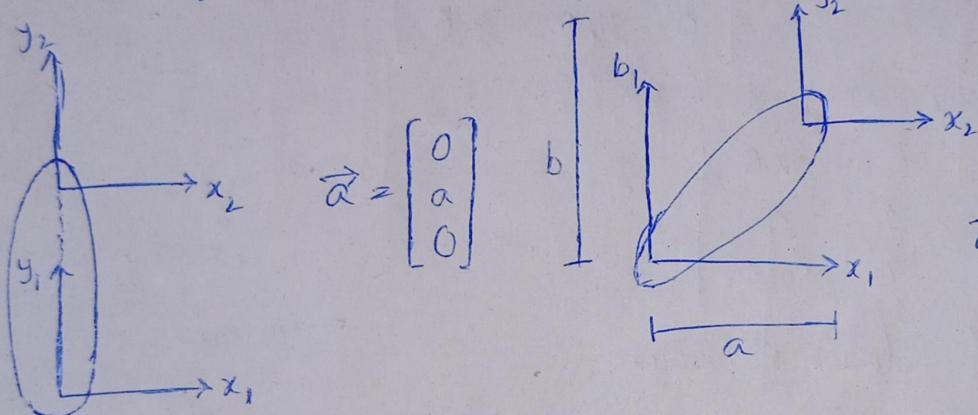
$$A^{-1} = \frac{1}{|A|} (\text{Adj } A)$$

$$B \times C = \begin{vmatrix} i & j & k \\ 4 & 3 & 2 \\ 3 & 2 & 1 \end{vmatrix} = (3 \times 1 - 2 \times 2)i - (4 \times 1 - 3 \times 2)j + (4 \times 2 - 3 \times 3)k \\ = -i + 2j - 1k \\ = \begin{bmatrix} -1 \\ 2 \\ -1 \end{bmatrix}$$

Translation of frames

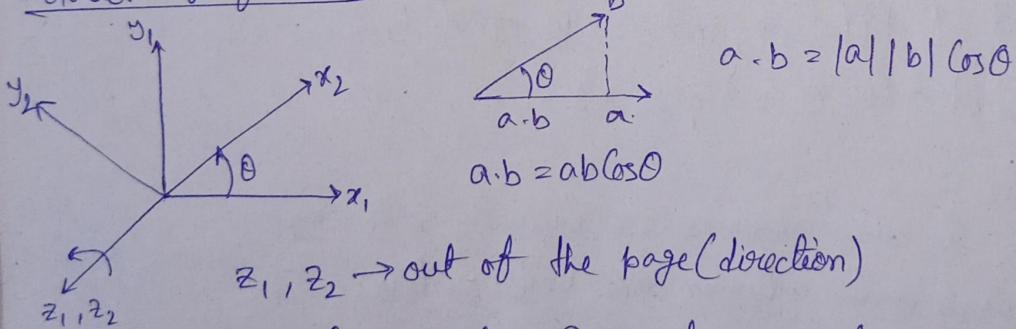


$$\vec{a} = \begin{bmatrix} a \\ 0 \\ 0 \end{bmatrix}$$



$$\vec{a} = \begin{bmatrix} a \\ b \\ 0 \end{bmatrix}$$

Rotation of frames



$$a \cdot b = |a||b|\cos\theta$$

$$a \cdot b = ab\cos\theta$$

$z_1, z_2 \rightarrow$ out of the page (direction)

Rotation matrix for Rotation @ Z at an angle θ

$$[R]_z = \begin{bmatrix} x_2 \cdot x_1 & y_2 \cdot x_1 & z_2 \cdot x_1 \\ x_2 \cdot y_1 & y_2 \cdot y_1 & z_2 \cdot y_1 \\ x_2 \cdot z_1 & y_2 \cdot z_1 & z_2 \cdot z_1 \end{bmatrix}$$

x_1, y_1, z_1 & x_2, y_2, z_2 are unit vectors

$$x_2 \cdot x_1 = \cos\theta$$

$$x_2 \cdot y_1 = \cos(90^\circ - \theta) = \sin\theta$$

$$x_2 \cdot z_1 = \cos(90^\circ + \theta) = -\sin\theta$$

$$y_2 \cdot x_1 = \cos(90^\circ + \theta) = -\sin\theta$$

$$y_2 z_1 = \cos \theta$$

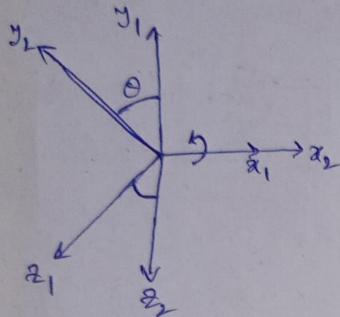
$$y_2 z_1 = \cos(90^\circ) = 0$$

$$z_2 x_1 = \cos(90^\circ) = 0$$

$$z_2 x_1 = \cos(90^\circ) = 0$$

$$z_2 z_1 = \cos(0^\circ) = 1$$

$$[R]_z = \begin{bmatrix} \cos \theta & -\sin \theta & 0 \\ \sin \theta & \cos \theta & 0 \\ 0 & 0 & 1 \end{bmatrix}$$



y_1 & x_2 are out of the page (direction)
Rotation matrix along x is what?

$$[R]_x = \begin{bmatrix} 1 & 0 & 0 \\ 0 & \cos \theta & -\sin \theta \\ 0 & \sin \theta & \cos \theta \end{bmatrix}$$

Rotation matrix along y is what?

$$[R_y] = \begin{bmatrix} \cos \theta & 0 & \sin \theta \\ 0 & 1 & 0 \\ -\sin \theta & 0 & \cos \theta \end{bmatrix}$$

Properties of Rotation Matrix:

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- ① Rotation matrix belongs to 3-dimensional space $\rightarrow R \in SO(3)$.
- ② Determinant of Rotation matrix is equal to 1.

$$\text{e.g. } |[R]_x| = \cos^2 \theta + \sin^2 \theta = 1.$$

$$③ R^{-1} = R^T$$

④ Each row & each columns are mutually orthogonal.

⑤ Each rows & each columns are unit vectors

⑥ Kinematics: It is the study of motion without considering the cause of the motion (i.e. Force)

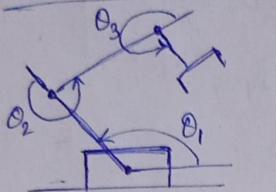
⑦ The kinematic quantities are Displacement or position, velocity and acceleration.

⑧ Dynamics: It is the study of motion considering its cause (Force / Torque).

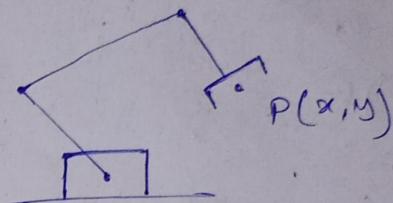
• Kinematics has 2 types —

- (i) Forward or direct Kinematics
- (ii) Inverse Kinematics

Forward Kinematics:



Forward
Inverse



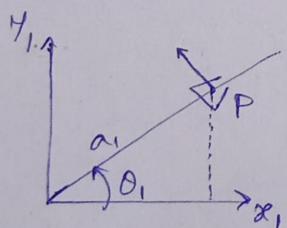
If the joint angles of each joint are known and the end effector positions are calculated, then the process is known as forward kinematics. The forward kinematics has an unique solution.

Each to calculate

Inverse kinematics:

If the end effector position of the Robot known and joint angles of each joint are calculated, then this process is called Inverse kinematics. The inverse kinematics has multiple solutions difficult to calculate.

Kinematics of single / one link Robot



$$\vec{P} = \begin{bmatrix} P_x \\ P_y \\ P_z \end{bmatrix} = \begin{bmatrix} a_1 \cos \theta_1 \\ a_1 \sin \theta_1 \\ 0 \end{bmatrix}$$

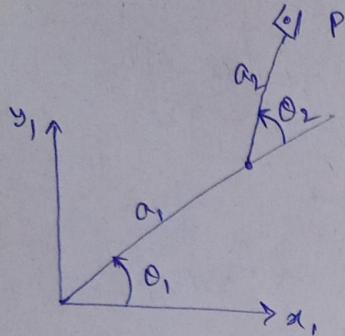
$$P = R_2 \cdot t_x = \begin{bmatrix} \cos \theta & -\sin \theta & 0 \\ \sin \theta & \cos \theta & 0 \\ 0 & 0 & 1 \end{bmatrix} \begin{bmatrix} a_1 \\ 0 \\ 0 \end{bmatrix}$$

| Rotation on z-axis.
Translation on x-axis.

$$= \begin{bmatrix} a_1 \cos \theta \\ a_1 \sin \theta \\ 0 \end{bmatrix}$$

∴ P is position of End Effector of 1 Link manipulator / Robot.

Position of End Effector of 2-link Robot/Manipulator:



$$\vec{P} = \begin{bmatrix} P_x \\ P_y \\ P_z \end{bmatrix} = R_{z,\theta_1} \cdot t_{\alpha_1, a_1} + R_{z,\theta_1} \cdot R_{z,\theta_2} \cdot t_{\alpha_2, a_2}$$

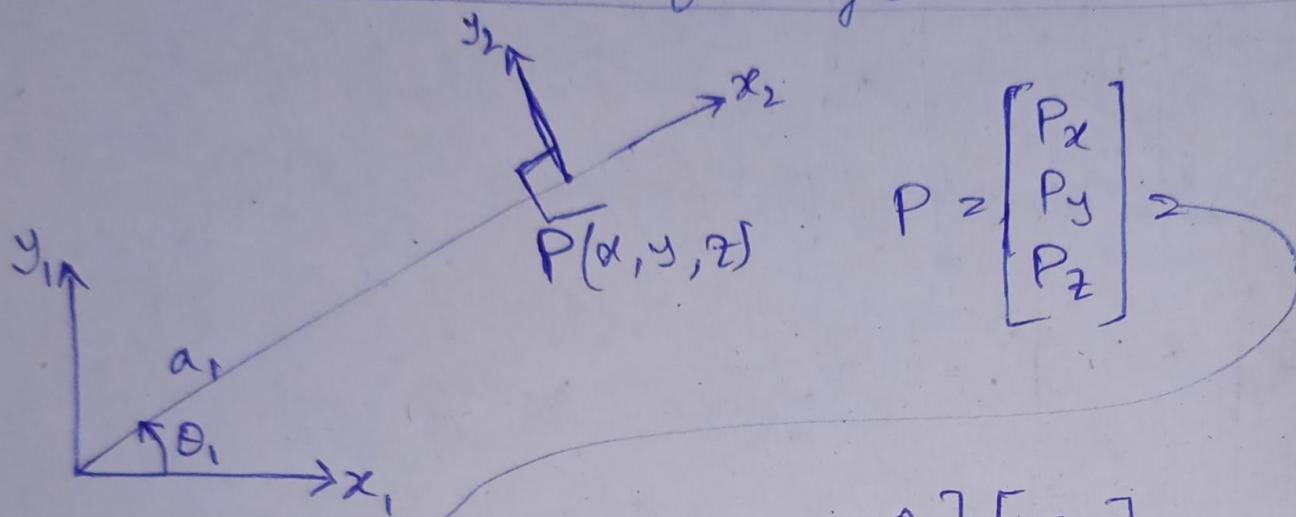
$$= R_{z,\theta_1} [t_{\alpha_1, a_1} + R_{z,\theta_2} t_{\alpha_2, a_2}]$$

$$= \begin{bmatrix} \cos \theta_1 & -\sin \theta_1 & 0 \\ \sin \theta_1 & \cos \theta_1 & 0 \\ 0 & 0 & 1 \end{bmatrix} \begin{bmatrix} a_1 \\ 0 \\ 0 \end{bmatrix} + \begin{bmatrix} \cos \theta_1 & -\sin \theta_1 & 0 \\ \sin \theta_1 & \cos \theta_1 & 0 \\ 0 & 0 & 1 \end{bmatrix} \begin{bmatrix} \cos \theta_2 & -\sin \theta_2 & 0 \\ \sin \theta_2 & \cos \theta_2 & 0 \\ 0 & 0 & 1 \end{bmatrix} \begin{bmatrix} a_2 \\ 0 \\ 0 \end{bmatrix}$$

$$= \begin{bmatrix} a_1 \cos \theta_1 \\ a_1 \sin \theta_1 \\ 0 \end{bmatrix} + \begin{bmatrix} c(\theta_1 + \theta_2) & -s(\theta_1 + \theta_2) & 0 \\ s(\theta_1 + \theta_2) & c(\theta_1 + \theta_2) & 0 \\ 0 & 0 & 1 \end{bmatrix} \begin{bmatrix} a_1 \\ 0 \\ 0 \end{bmatrix}$$

$$= \begin{bmatrix} a_1 \cos \theta_1 + a_2 c(\theta_1 + \theta_2) \\ a_1 \sin \theta_1 + a_2 s(\theta_1 + \theta_2) \\ 0 \end{bmatrix}$$

Forward Kinematics of single-link manipulation / Robot

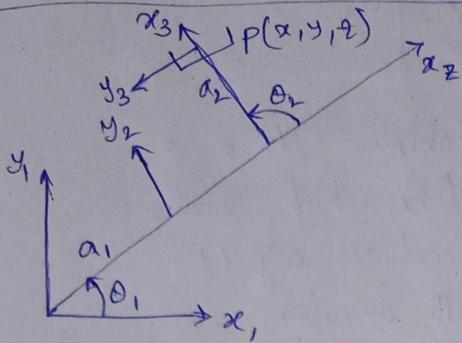


$$P = \begin{bmatrix} P_x \\ P_y \\ P_z \end{bmatrix}$$

$$\Rightarrow R_{z\theta}, t_x, \alpha = \begin{bmatrix} \cos \theta_1 & -\sin \theta_1 & 0 \\ \sin \theta_1 & \cos \theta_1 & 0 \\ 0 & 0 & 1 \end{bmatrix} \begin{bmatrix} a_1 \\ 0 \\ 0 \end{bmatrix}$$

$$P_2 = \begin{bmatrix} a_1 \cos \theta_1 \\ a_1 \sin \theta_1 \\ 0 \end{bmatrix}$$

Forward Kinematics of 2-link manipulator

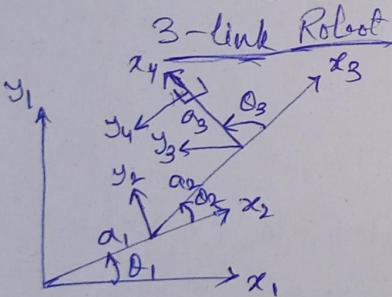


$$P_2 = \begin{bmatrix} P_x \\ P_y \\ P_z \end{bmatrix} = R_{z_1, \theta_1} t_x, a_1 + R_{z_1, \theta_1} R_{z_2, \theta_2} t_x, a_2$$

$$= \begin{bmatrix} c\theta_1 & -s\theta_1 & 0 \\ s\theta_1 & c\theta_1 & 0 \\ 0 & 0 & 1 \end{bmatrix} \begin{bmatrix} a_1 \\ 0 \\ 0 \end{bmatrix} + \begin{bmatrix} c\theta_2 & -s\theta_2 & 0 \\ s\theta_2 & c\theta_2 & 0 \\ 0 & 0 & 1 \end{bmatrix} \times \begin{bmatrix} c\theta_1 & -s\theta_1 & 0 \\ s\theta_1 & c\theta_1 & 0 \\ 0 & 0 & 1 \end{bmatrix} \begin{bmatrix} a_2 \\ 0 \\ 0 \end{bmatrix}$$

$$= \begin{bmatrix} a_1 & c\theta_1 \\ a_1 & s\theta_1 \\ 0 & 0 \end{bmatrix} + \begin{bmatrix} c\theta_1 c\theta_2 - s\theta_1 s\theta_2 & -c(\theta_1 + \theta_2) & 0 \\ s\theta_1 c\theta_2 + c\theta_1 s\theta_2 & s(\theta_1 + \theta_2) & 0 \\ c(\theta_1 + \theta_2) & c(\theta_1 + \theta_2) & 1 \end{bmatrix} \begin{bmatrix} a_2 \\ 0 \\ 0 \end{bmatrix}$$

$$P = \begin{bmatrix} a_1 c\theta_1 + a_2 c(\theta_1 + \theta_2) \\ a_1 s\theta_1 + a_2 s(\theta_1 + \theta_2) \\ 0 \end{bmatrix}$$



$$P = \begin{bmatrix} P_x \\ P_y \\ P_z \end{bmatrix} = R_{z_1, \theta_1} t_x, a_1 + R_{z_1, \theta_1} R_{z_2, \theta_2} t_x, a_2 + R_{z_1, \theta_1} R_{z_2, \theta_2} R_{z_3, \theta_3} t_x, a_3$$

$$P = \begin{bmatrix} a_1 c\theta_1 + a_2 c(\theta_1 + \theta_2) + a_3 c(\theta_1 + \theta_2 + \theta_3) \\ a_1 s\theta_1 + a_2 s(\theta_1 + \theta_2) + a_3 s(\theta_1 + \theta_2 + \theta_3) \\ 0 \end{bmatrix}$$

single-link (velocity)

Position -

$$P = \begin{bmatrix} P_x \\ P_y \\ P_z \end{bmatrix} = \begin{bmatrix} a_1 c\theta_1 \\ a_1 s\theta_1 \\ 0 \end{bmatrix}$$

Velocity

$$\dot{P} = \frac{dP}{dt} = \underbrace{\frac{\partial P}{\partial \theta_1}}_{J} \times \frac{d\theta_1}{dt} = \begin{bmatrix} -a_1 s\theta_1 \\ a_1 c\theta_1 \\ 0 \end{bmatrix}$$

$$\therefore \dot{\theta}_1 = \begin{bmatrix} -a_1 s\theta_1 & \dot{\theta}_1 \\ a_1 c\theta_1 & \dot{\theta}_1 \\ 0 & 0 \end{bmatrix}$$

2nd-link velocity

$$\dot{P} = \begin{bmatrix} a_1 c\theta_1 + a_2 c(\theta_1 + \theta_2) \\ a_1 s\theta_1 + a_2 s(\theta_1 + \theta_2) \\ 0 \end{bmatrix}$$

$$\Theta = \begin{bmatrix} \theta_1 \\ \theta_2 \end{bmatrix}$$

Jacobian - It is a matrix which relates linear velocity (\dot{P}) with angular velocity ($\dot{\theta}$).

Velocity

$$\dot{\dot{P}} = \frac{\partial \dot{P}}{\partial \theta_1} \times \frac{\partial \theta_1}{\partial t} + \frac{\partial \dot{P}}{\partial \theta_2} \times \frac{\partial \theta_2}{\partial t}$$

$$= \underbrace{\left[\frac{\partial \dot{P}}{\partial \theta_1}, \frac{\partial \dot{P}}{\partial \theta_2} \right]}_{J \rightarrow \text{Jacobian}} \begin{bmatrix} \dot{\theta}_1 \\ \dot{\theta}_2 \end{bmatrix} = J\dot{\theta}$$

$J \rightarrow \text{Jacobian}$

$$= \begin{bmatrix} -a_1 s\theta_1 - a_2 s(\theta_1 + \theta_2) & -a_2 s(\theta_1 + \theta_2) \\ a_1 c\theta_1 + a_2 c(\theta_1 + \theta_2) & a_2 c(\theta_1 + \theta_2) \\ 0 & 0 \end{bmatrix} \begin{bmatrix} \dot{\theta}_1 \\ \dot{\theta}_2 \end{bmatrix}$$

$$= \begin{bmatrix} -a_1 s\theta_1 \dot{\theta}_1 - a_2 s(\theta_1 + \theta_2) (\ddot{\theta}_1 + \dot{\theta}_2) \\ a_1 c\theta_1 \dot{\theta}_1 + a_2 c(\theta_1 + \theta_2) (\ddot{\theta}_1 + \dot{\theta}_2) \\ 0 \end{bmatrix}$$

3-link velocity

$$\dot{P} = \begin{bmatrix} -a_1 s\theta_1 \dot{\theta}_1 - a_2 s(\theta_1 + \theta_2) (\ddot{\theta}_1 + \dot{\theta}_2) - a_3 s(\theta_1 + \theta_2 + \theta_3) (\ddot{\theta}_1 + \dot{\theta}_2 + \dot{\theta}_3) \\ a_1 c\theta_1 \dot{\theta}_1 + a_2 c(\theta_1 + \theta_2) (\ddot{\theta}_1 + \dot{\theta}_2) + a_3 c(\theta_1 + \theta_2 + \theta_3) (\ddot{\theta}_1 + \dot{\theta}_2 + \dot{\theta}_3) \\ 0 \end{bmatrix}$$

Acceleration \rightarrow (single link)

$$\ddot{P} = \frac{\partial}{\partial t} (J\dot{\theta}) = J\ddot{\theta} + J\dot{\dot{\theta}}$$

$$= \begin{bmatrix} -a_1 s\theta_1 \\ a_1 c\theta_1 \\ 0 \end{bmatrix} \ddot{\theta}_1 + \begin{bmatrix} -a_1 c\theta_1 \dot{\theta}_1 \\ -a_1 s\theta_1 \dot{\theta}_1 \\ 0 \end{bmatrix} \dot{\theta}_1$$

2nd link

acceleration of 2-link -

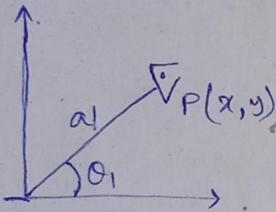
$$\ddot{\rho} = \ddot{\theta} + \dot{\theta}\dot{\phi} = \begin{bmatrix} -a_1 s\theta_1 - a_2 s(\theta_1 + \theta_2) \\ a_1 c\theta_1 + a_2 c(\theta_1 + \theta_2) \end{bmatrix} \begin{bmatrix} -a_2 s(\theta_1 + \theta_2) \\ a_2 c(\theta_1 + \theta_2) \end{bmatrix}$$

$$\begin{bmatrix} \ddot{\theta}_1 \\ \ddot{\theta}_2 \end{bmatrix} + \begin{bmatrix} -a_1 c\theta_1 \dot{\theta}_1 - a_2 s(\theta_1 + \theta_2)(\dot{\theta}_1 + \dot{\theta}_2) & -a_2 c(\theta_1 + \theta_2)(\dot{\theta}_1 + \dot{\theta}_2) \\ -a_1 s\theta_1 \dot{\theta}_1 - a_2 s(\theta_1 + \theta_2)(\dot{\theta}_1 + \dot{\theta}_2) & -a_2 s(\theta_1 + \theta_2)(\dot{\theta}_1 + \dot{\theta}_2) \end{bmatrix} \begin{bmatrix} \dot{\theta}_1 \\ \dot{\theta}_2 \end{bmatrix}$$

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④ Inverse Kinematics

Single or 2-link Robot / Manipulator :



$$P_x = a_1 c\theta_1 \quad \text{--- (1)}$$

$$P_y = a_1 s\theta_1 \quad \text{--- (2)}$$

Known: a_1, P_x, P_y

To find: θ_1

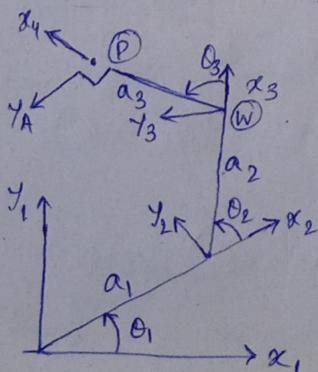
Divide eqn (2) by (1)

$$\frac{a_1 s\theta_1}{a_1 c\theta_1} = \frac{P_y}{P_x}$$

$$\tan\theta_1 = \frac{P_y}{P_x} \Rightarrow \theta_1 = \tan^{-1}\left(\frac{P_y}{P_x}\right)$$

$$\boxed{\theta_1 = \text{atan2}(P_y, P_x)} \quad \text{for right quadrant}$$

3-Link Robot :



$$P_x = a_1 c\theta_1 + a_2 c(\theta_1 + \theta_2) + a_3 c(\theta_1 + \theta_2 + \theta_3)$$

$$P_y = a_1 s\theta_1 + a_2 s(\theta_1 + \theta_2) + a_3 s(\theta_1 + \theta_2 + \theta_3)$$

known $\rightarrow a_1, a_2, a_3, P_x, P_y, \psi = (\theta_1 + \theta_2 + \theta_3)$

To find $\rightarrow \theta_1, \theta_2, \theta_3$

Step 1: Convert 3-link robot to 2-link Robot for calculation.

$$\begin{aligned} w_x &= a_1 \cos \theta_1 + a_2 \cos(\theta_1 + \theta_2) \rightarrow ① & w_x = p_x - a_3 \cos \psi & \rightarrow ③ \\ w_y &= a_1 \sin \theta_1 + a_2 \sin(\theta_1 + \theta_2) \rightarrow ② & w_y = p_y - a_3 \sin \psi & \rightarrow ④ \end{aligned}$$

Elimination methods

① As θ_1 leaving, use,

Squaring & Adding ① & ②

$$w_x^2 + w_y^2 = a_1^2 \cos^2 \theta_1 + a_2^2 \cos^2(\theta_1 + \theta_2) + 2a_1 a_2 \cos \theta_1 \cos(\theta_1 + \theta_2) + a_1^2 \sin^2 \theta_1 + a_2^2 \sin^2(\theta_1 + \theta_2) + 2a_1 a_2 \sin \theta_1 \sin(\theta_1 + \theta_2)$$

$$\begin{aligned} w_x^2 + w_y^2 &= a_1^2 + a_2^2 + 2a_1 a_2 \cos(\theta_1 - (\theta_1 + \theta_2)) \\ &= a_1^2 + a_2^2 + 2a_1 a_2 \cos \theta_2 \end{aligned}$$

$$\cos \theta_2 = \frac{w_x^2 + w_y^2 - a_1^2 - a_2^2}{2a_1 a_2}$$

$$\sin \theta_2 = \pm \sqrt{1 - \cos^2 \theta_2} \quad \Rightarrow \theta_2 = \tan^{-1} \left(\frac{\sin \theta_2}{\cos \theta_2} \right)$$

$$\Rightarrow \theta_2 = \text{atan2}(\sin \theta_2, \cos \theta_2)$$

Calculating θ_1 ,

$$w_x = a_1 \cos \theta_1 + a_2 \cos \theta_1 - a_2 \sin \theta_1 \sin \theta_2$$

$$w_y = a_1 \sin \theta_1 + a_2 \sin \theta_1 \cos \theta_2 + a_2 \cos \theta_1 \sin \theta_2$$

$$w_x = (a_1 + a_2 \cos \theta_2) \cos \theta_1 - a_2 \sin \theta_2 \sin \theta_1 \quad \rightarrow ⑤$$

$$w_y = (a_1 + a_2 \cos \theta_2) \sin \theta_1 + a_2 \sin \theta_2 \cos \theta_1 \quad \rightarrow ⑥$$

Multiplying eqn ⑤ by $a_2 \sin \theta_2$ & eqn ⑥ by $(a_1 + a_2 \cos \theta_2)$

$$w_x a_2 \sin \theta_2 = (a_1 + a_2 \cos \theta_2) a_2 \sin \theta_2 \cos \theta_1 - a_2^2 \sin^2 \theta_2 \sin \theta_1 \quad \rightarrow ⑦$$

$$w_y (a_1 + a_2 \cos \theta_2) = (a_1 + a_2 \cos \theta_2)^2 \sin \theta_1 + (a_1 + a_2 \cos \theta_2) a_2 \sin \theta_2 \cos \theta_1 \quad \rightarrow ⑧$$

Subtract ⑦ from ⑧

$$\begin{aligned} w_y (a_1 + a_2 \cos \theta_2) - w_x a_2 \sin \theta_2 &= (a_1^2 + a_2^2 \cos^2 \theta_2 + 2a_1 a_2 \cos \theta_2) \sin \theta_1 + \\ &\quad a_2^2 \sin^2 \theta_2 \sin \theta_1 \end{aligned}$$

$$= (\alpha_1^2 + \alpha_2^2 + 2\alpha_1\alpha_2 \cos\theta_2) \sin\theta_1$$

$$\sin\theta_{1,2} = \frac{w_y(\alpha_1 + \alpha_2 \cos\theta_2) - w_x \alpha_2 \sin\theta_2}{\Delta}$$

$$\text{where } \Delta = \alpha_1^2 + \alpha_2^2 + 2\alpha_1\alpha_2 \cos\theta_2 = w_x^2 + w_y^2$$

$$c\theta_1 = \pm \sqrt{1 - s^2\theta_2}$$

$$\tan\theta_1 = \left(\frac{s\theta_1}{c\theta_1} \right) \Rightarrow \theta_1 = \arctan2(s\theta_1, c\theta_1)$$

$$\theta_3 = \Psi - \theta_1 - \theta_2$$

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Denavit - Hartenberg (DH) Parameters :

The DH parameters shows / gives the current configuration of the robot. Current configuration means its position and orientation.

There are 4 parameters in DH parameters.

- i) Joint offset (b or d),
- ii) Joint Angle (θ)
- iii) Link length (a),
- iv) Twist Angle (x).

To find DH Parameters

1st Stage: Assign Frames

- (a) First assign z-axis along the direction of motion.
- (b) Assign the x-axis \perp to z & passing through z_{i-1} & z_i (i.e link no.)
- (c) Assign y-axis using Right hand rule

Stage 2! Write DH Parameters :

	$x_i \& x_{i+1} @ z_i$	$z_i \& z_{i+1} @ x_{i+1}$
i	b	θ
1	0	$0(y.v)$
2	0	$0_2(y.v)$
	a_1	0
	a_2	0

b_1 - dist b/w x_1 & x_2 @ z_1

$j.v$ - joint variable

b_2 - dist. b/w x_2 & x_3 @ z_2

Revolute Prismatic

R P - manipulation

	$x_i \& x_{i+1} @ z_i$	$z_i \& z_{i+1} @ x_{i+1}$
	b	θ
1	0	$90 + \theta_1(j.v)$
2	$b_2(j.v)$	0
	a	α
	0	90°
	0	0
	a_1	-90°
	a_2	0

RP manipulation:

	$x_i \& x_{i+1} @ z_i$	$z_i \& z_{i+1} @ x_{i+1}$
	b	θ
1	0	$0_1(j.v)$
2	$b_1(j.v)$	0°
	a_1	-90°
	a_2	0

