

INDUSTREAL CONTROL & SYSTEM & NETWORKS

Scenario: - A manufacturing plant uses automation and robotics over LAN

Ouestions.

a) Redentity sultable transmission media resistance to interference.

Ans) 1. Pibre optic cable.

- 2) 2 monure of electromagnetic interference (EMI)
- e) Rdeal for noisy industrial environments
- 2) offere high-speed data transmisson and long-distanco communication.
- 2. Shielded Twisted pair (STP):-
- =) It has shielding to reduce Porter terence
- 2) Better performance in areas with moderate EMR
 - 3. co-anial cable:
- 2) Offers good resistance to EMR due to its sheilding
- 2) suitable for short to medium elistences in industoial Setups.
- H. Endustrial arade ethernet cables:
- =) Designed to handle harsh environments
- provides better protection doom enterference and physical damage.
- 5. Wireless communication with Frequency Hoppings.
- 2) Avoids Static frequencies to minimize interference
- 2) useful where cabling is not fessible ibut less reliable than wired media.

- Question!
- b) Describe the role of the physical layer in plc communi cation.
- Ans) 1. signal Transmission,-
- 3) converts date into electrical signals for townsmission over physical media
 - 2. Défines Transmission Medium.
- =) specifies the type of cable used in plc. eg! twisted pair 10-axial or power lines
 - 3. Modulation, and Demodulation.
- =) Handles the Modulation of data signals onto carrier trequencies tor transmisson over power.
 - H. Bit-level, communications.
- 2) Transmits raw bit streams (Os and 4s) without Interpreting their meaning.
- 5. Synchronization:
- => Ensures sender and receives eine synchronized to accurately transmit and recieve data bits
 - 6) Data rate control!
- =) manages the speed at which elatais transmitted
- 7) physical connector standards:
- 2) Et Definer Connector types and pin configuration of interfacing devices.

- c) Recommend error control methods for real-time
- Ans) 1. Forward & Error & correction (FEC):
- =) Add redundant data so the reciever can detect and correct errors without retransmission.
- 2) Suitable for real-time system dealay must minized
- 2. cyclic Redudancy check:-
- =) Detects error using a checksum technique.
- ≥) Otten used along side FEC in industrial commucation
 - 3. Hamming code:
- =) corrects single-bit errors and detects two bit
- 2) Useful in system requiring light weight error connet
- 2) Re-arranges dates before transmission to reduce impact burst errors.
- 2) Helps improve realiability in noisy environments
- 5. Low-latency protocol:-
- =) Use light weight protocals with optional error correction to maintain speed
- 6. Time-sensitive Networking.
- 2) Ensures realible and timely delivery in ethelnet - based real-time networks.

Question!

d) compare Modbus and extremet 18p protocols for auto-Mation.

Ans) 1. communication Type:

- =) Modbus: Master slave protocol.
- 2) Ethernet ([p:-producer-consumer model allows simultareous communication.
 - 2. Speed:
- =) Modbus; Slower, especially in Modbus RTU.
- => 6thernet 12p: paster due to use of ethernet real-time communication.
 - 3. Network Type:
- =) Modbusi- works over serial and TCPIEP (RS-232/482)
- 2) Ethernet 18p1. Uses Steen dard Ethernet and TCP1UDP.
- H. Scalibility!
- 2) Modbus! limited device support per Network segment
- 2) Ethernet 12p1. Highly Scalable supports many devices and large net wooles.
- 5. Data Handlings.
- 2) Mod bus! Handle simple numeric date types
- 2) Ethernet IEP: Supports compten data types and large data Sets
- 6. Entero perability?
- 2) Modbus: widely supported simple and open protocol
- 2) 6thelnet 12p! Better suited for integration with Modern industrial system.