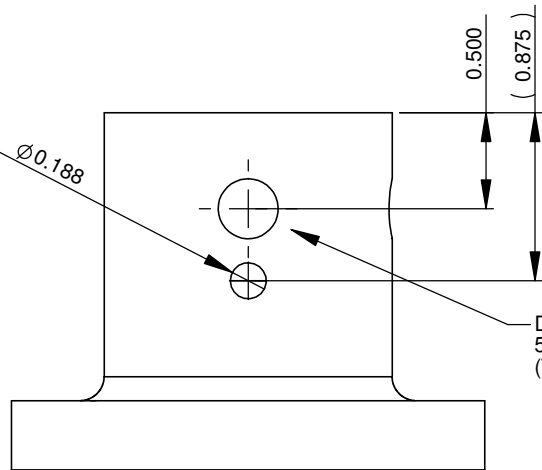
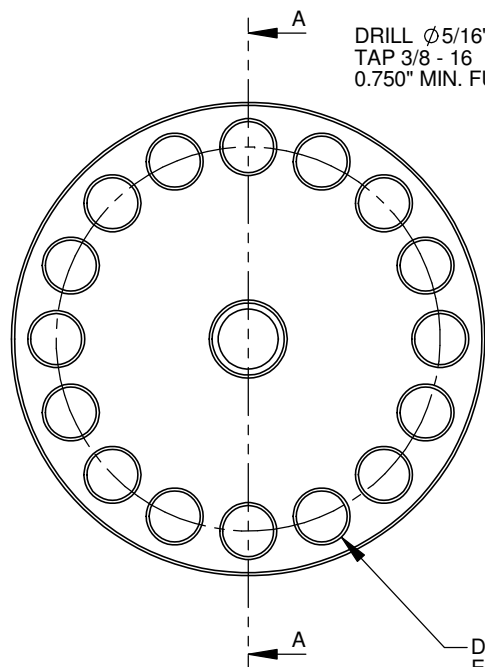


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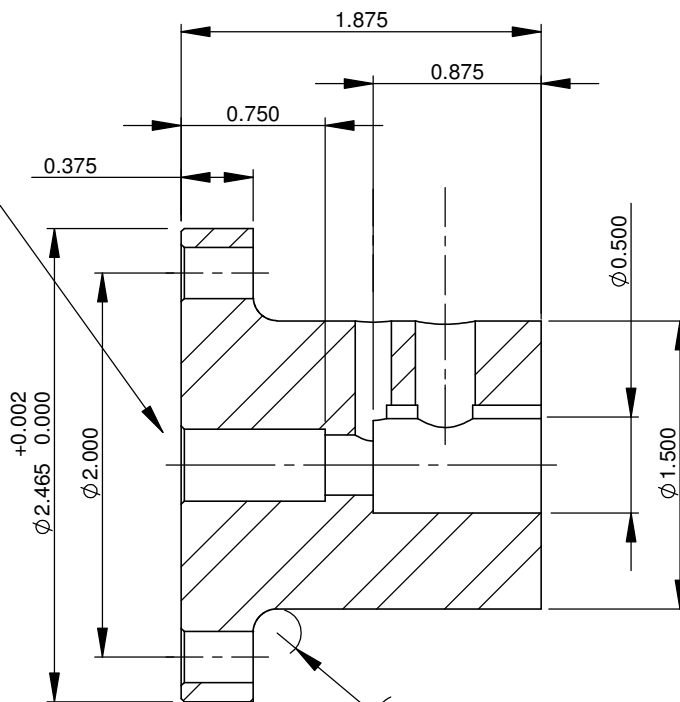


DRILL & TAP FOR  
5/16 - 18 SET SCREW  
(TYP. - 2 PLACES)

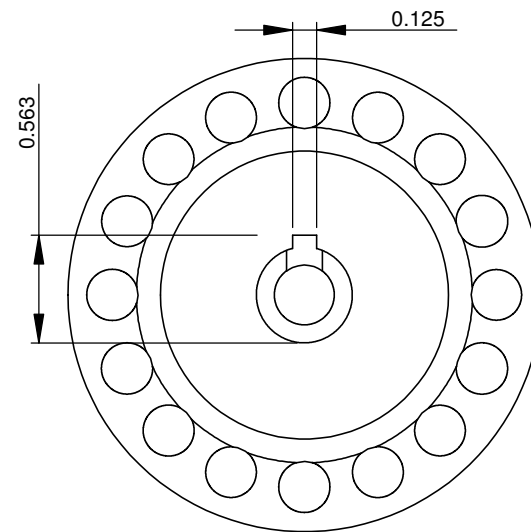
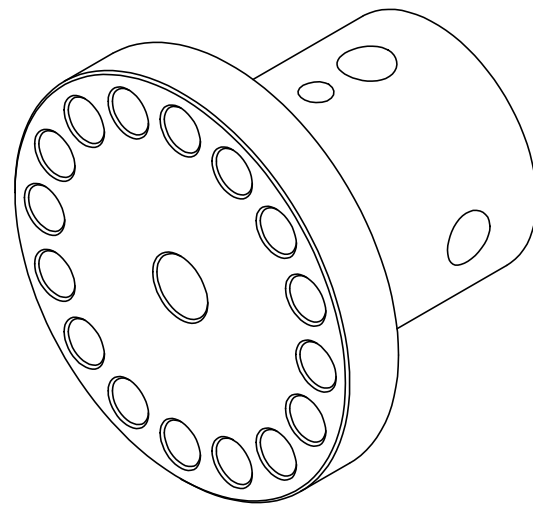


DRILL  $\phi 5/16$ " THROUGH  
TAP 3/8 - 16  
0.750" MIN. FULL THREAD


DRILL  $\phi 17/64$ " THROUGH, 16 PLACES  
EQUALLY SPACED ON A  $\phi 2.000$ " HCD



A-A



UNSPECIFIED DIMENSIONS ARE IN INCHES, ANGLES ARE IN DEGREES  
DECIMALS: X.X  $\pm 0.030$ " ANGLES: X.X  $\pm 5^\circ$  STD. GEOMETRIC TOLERANCE  
X.XX  $\pm 0.010$ " X.XX  $\pm 1^\circ$  SURFACE FINISH  $\sqrt{63}$   $\mu$ in.  
X.XXX  $\pm 0.005$ " X.XXX  $\pm 0.5^\circ$   $\phi = \pm 0.001$ " / IN.  $\phi = \pm 0.001$ "  
X.XXXX  $\pm 0.0010$ "  $\text{H} = \pm 0.001$ " / IN.  $\text{L} = \pm 0.001$ " / IN.  
FRACTIONAL TOLERANCE  $\pm 1/64$ "  
UNSPECIFIED FILLET RADII AND CHAMFERS ARE 1/32"

ITEM #	PART #	PART DESCRIPTION	MATERIAL SPEC.	QTY. REQ'D
BILL OF MATERIALS / PARTS LIST				
DO NOT MANUALLY UPDATE			INVENTURE MANAGEMENT	
DO NOT SCALE DRAWING			D.S.A. WINDLASS	
APPROVALS	DATE		WINCH HUB	
DRAWN C. WILL			AL, 6061-T6, Ø2 1/2"	
CHECKED	05/27/99	SIZE	DWG. NO. 99-0182	REVISION
APPROVED		SCALE N.T.S.	CAD FILE G:\CUSTOMERS\DSA\99-0182	SHEET 1 of 1

REV.	REVISION DESCRIPTION	DATE	APPROVED
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