

LOG REPORT Area: GS11 Equipment: EQ114455 Batch Type Batch Start Batch No. Product MPR No. Batch Size Duration 25 I / 4050 Viale

GEM118605	GEMCITABIN	IE FOR INJECTION 2	BMR/3003342-1-08	25 L / 4950 Vi	als	Liquid	06-02-2019, 10:50	08.00	
1. Adjustment of	stoppering head / C	lose door.						Planned	>
Start	End	Duration	Limit	Atempt	Operator				
10:11	10:13	02.00	07	01	Chandu A	dimulam			
10:54	10:56	02.00	07	02	Muneed A	Ahmad			
11:17	11:19	02.00	07	03	Satish Chi	lukurivari			
12:19	12:23	02.00	07	04	Rajendra	Kumar Reddy			
01:15		02.00	07	05	Prabhaka	r Rao J			
2. Centering of the	he filling needles/Clo	ose door.						Planned	•
Start	End	Duration	Limit	Atempt	Operator				
10:11	10:13	02.00	07	01	Chandu A	dimulam			
10:54	10:56	02.00	07	02	Muneed A	Ahmad			
11:17	11:19	02.00	07	03	Satish Chi	lukurivari			
12:19	12:23	02.00	07	04	Rajendra	Kumar Reddy			
01:15		02.00	07	05	Prabhaka	r Rao J			
3. Deactivation o	f filling Pump/Close	door.						Planned	•
Start	End	Duration	Limit	Atempt	Operator				
10:11	10:13	02.00	07	01	Chandu A	dimulam			
10:54	10:56	02.00	07	02	Muneed A	Ahmad			
11:17	11:19	02.00	07	03	Satish Chi	lukurivari			
12:19	12:23	02.00	07	04	Rajendra	Kumar Reddy			
01:15		02.00	07	05	Prabhaka	r Rao J			
4. Adjustment of	stoppering head / C	lose door.							>
Start	End	Duration	Limit	Atempt	Operator				
10:11	10:13	02.00	07	01	Chandu A	dimulam			

01:15		02.00	0/	05	Prabhakar Rao J	
3. Deactivatio	on of filling Pump/Close	door.				Planned
Start	End	Duration	Limit	Atempt	Operator	
10:11	10:13	02.00	07	01	Chandu Adimulam	
10:54	10:56	02.00	07	02	Muneed Ahmad	
11:17	11:19	02.00	07	03	Satish Chilukurivari	
12:19	12:23	02.00	07	04	Rajendra Kumar Reddy	
01:15		02.00	07	05	Prabhakar Rao J	
4. Adjustmen	t of stoppering head / (Close door.				,
Start	End	Duration	Limit	Atempt	Operator	
10:11	10:13	02.00	07	01	Chandu Adimulam	
10:54	10:56	02.00	07	02	Muneed Ahmad	
11:17	11:19	02.00	07	03	Satish Chilukurivari	
12:19	12:23	02.00	07	04	Rajendra Kumar Reddy	
01:15		02.00	07	05	Prabhakar Rao J	
5. Centering o	of the filling needles/Clo	ose door.				•
Start	End	Duration	Limit	Atempt	Operator	
10:11	10:13	02.00	07	01	Chandu Adimulam	
10:54	10:56	02.00	07	02	Muneed Ahmad	
11:17	11:19	02.00	07	03	Satish Chilukurivari	
12:19	12:23	02.00	07	04	Rajendra Kumar Reddy	
01:15		02.00	07	05	Prabhakar Rao J	
6. Deactivatio	on of filling Pump/Close	door.				•
Start	End	Duration	Limit	Atempt	Operator	
10:11	10:13	02.00	07	01	Chandu Adimulam	
10:54	10:56	02.00	07	02	Muneed Ahmad	
11:17	11:19	02.00	07	03	Satish Chilukurivari	

12:19	12:23	02.00	07	04	Rajendra Kumar Reddy		
01:15		02.00	07	05	Prabhakar Rao J		
3. Deactivation	of filling Pump/Close	door.				Planned	•
Start	End	Duration	Limit	Atempt	Operator		$\overline{}$
10:11	10:13	02.00	07	01	Chandu Adimulam		
10:54	10:56	02.00	07	02	Muneed Ahmad		
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12:19	12:23	02.00	07	04	Rajendra Kumar Reddy		
01:15		02.00	07	05	Prabhakar Rao J		
4. Adjustment	of stoppering head / C	lose door.					>
Start	End	Duration	Limit	Atempt	Operator		
10:11	10:13	02.00	07	01	Chandu Adimulam		
10:54	10:56	02.00	07	02	Muneed Ahmad		
11:17	11:19	02.00	07	03	Satish Chilukurivari		
12:19	12:23	02.00	07	04	Rajendra Kumar Reddy		
01:15		02.00	07	05	Prabhakar Rao J		
5. Centering of	the filling needles/Clo	se door.					•
Start	End	Duration	Limit	Atempt	Operator		
10:11	10:13	02.00	07	01	Chandu Adimulam		
10:54	10:56	02.00	07	02	Muneed Ahmad		
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12:19	12:23	02.00	07	04	Rajendra Kumar Reddy		
01:15		02.00	07	05	Prabhakar Rao J		
6. Deactivation	of filling Pump/Close	door.					•
Start	End	Duration	Limit	Atempt	Operator		
10:11	10:13	02.00	07	01	Chandu Adimulam		
10:54	10:56	02.00	07	02	Muneed Ahmad		
11:17	11:19	02.00	07	03	Satish Chilukurivari		
12:19	12:23	02.00	07	04	Rajendra Kumar Reddy		
01:15		02.00	07	05	Prabhakar Rao J		
7. Adjustment o	of stoppering head / C	lose door.					>
Start	End	Duration	Limit	Atempt	Operator		
10:11	10:13	02.00	07	01	Chandu Adimulam		
10:54	10:56	02.00	07	02	Muneed Ahmad		
11:17	11:19	02.00	07	03	Satish Chilukurivari		
12:19	12:23	02.00	07	04	Rajendra Kumar Reddy		
01:15		02.00	07	05	Prabhakar Rao J		
8. Centering of	the filling needles/Clo	se door.					•
Start	End	Duration	Limit	Atempt	Operator		
10:11	10:13	02.00	07	01	Chandu Adimulam		
10:54	10:56	02.00	07	02	Muneed Ahmad		
11:17	11:19	02.00	07	03	Satish Chilukurivari		
12:19	12:23	02.00	07	04	Rajendra Kumar Reddy		
01:15		02.00	07	05	Prabhakar Rao J		
9. Deactivation	of filling Pump/Close	door.					•
Start	End	Duration	Limit	Atempt	Operator		
10:11	10:13	02.00	07	01	Chandu Adimulam		
10:54	10:56	02.00	07	02	Muneed Ahmad		
11:17	11:19	02.00	07	03	Satish Chilukurivari		
12:19	12:23	02.00	07	04	Rajendra Kumar Reddy		
01:15		02.00	07	05	Prabhakar Rao J		

11:17	11:19	02.00	07	03	Satish Chilukurivari
12:19	12:23	02.00	07	04	Rajendra Kumar Reddy
01:15		02.00	07	05	Prabhakar Rao J
3. Deactivation	of filling Pump/Close do	or.			Planned
Start	End	Duration	Limit	Atomot	Operator
				Atempt	Operator Chandra Adianalana
10:11	10:13	02.00	07	01	Chandu Adimulam
10:54	10:56	02.00	07	02	Muneed Ahmad
11:17	11:19	02.00	07	03	Satish Chilukurivari
12:19	12:23	02.00	07	04	Rajendra Kumar Reddy
01:15		02.00	07	05	Prabhakar Rao J
4. Adjustment o	f stoppering head / Clos	se door.			>
Start	End	Duration	Limit	Atempt	Operator
10:11	10:13	02.00	07	01	Chandu Adimulam
10:54	10:56	02.00	07	02	Muneed Ahmad
11:17	11:19	02.00	07	03	Satish Chilukurivari
12:19	12:23	02.00	07	04	Rajendra Kumar Reddy
01:15		02.00	07	05	Prabhakar Rao J
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5. Centering of t	the filling needles/Close	door.			· · · · · · · · · · · · · · · · · · ·
Start	End	Duration	Limit	Atempt	Operator
10:11	10:13	02.00	07	01	Chandu Adimulam
10:54	10:56	02.00	07	02	Muneed Ahmad
11:17	11:19	02.00	07	03	Satish Chilukurivari
12:19	12:23	02.00	07	04	Rajendra Kumar Reddy
01:15		02.00	07	05	Prabhakar Rao J
6. Deactivation	of filling Pump/Close do	or.			·
			1:		
Start	End	Duration	Limit	Atempt	Operator
10:11	10:13	02.00	07	01	Chandu Adimulam
10:54	10:56	02.00	07	02	Muneed Ahmad
11:17	11:19	02.00	07	03	Satish Chilukurivari
12:19	12:23	02.00	07	04	Rajendra Kumar Reddy
01:15		02.00	07	05	Prabhakar Rao J
7. Adjustment o	f stoppering head / Clos	se door.			>
Start	End	Duration	Limit	Atomot	Operator
Start				Atempt	Operator Chandra Adian de la constant de la constan
10:11	10:13	02.00	07	01	Chandu Adimulam
10:54	10:56	02.00	07	02	Muneed Ahmad
11:17	11:19	02.00	07	03	Satish Chilukurivari
12:19	12:23	02.00	07	04	Rajendra Kumar Reddy
01:15		02.00	07	05	Prabhakar Rao J
8. Centering of t	the filling needles/Close	door.			·
Start	End	Duration	Limit	Atempt	Operator
10:11	10:13	02.00	07	01	Chandu Adimulam
10:54	10:56	02.00	07	02	Muneed Ahmad
11:17	11:19	02.00	07	03	Satish Chilukurivari
12:19	12:23	02.00	07	04	Rajendra Kumar Reddy
01:15		02.00	07	05	Prabhakar Rao J
9. Deactivation (of filling Pump/Close do	or.			· ·
Start	End	Duration	Limit	Atempt	Operator
10:11	10:13	02.00	07	01	Chandu Adimulam
10:54	10:56	02.00	07	02	Muneed Ahmad
11:17	11:19	02.00	07	03	Satish Chilukurivari
12:19	12:23	02.00	07	04	Rajendra Kumar Reddy
01:15		02.00	07	05	Prabhakar Rao J
10. Adjustment	of stopporing boad / Clar	se door			
	of stoppering head / Clos				· · · · · · · · · · · · · · · · · · ·
Start	End	Duration	Limit	Atempt	Operator
10:11	10:13	02.00	07	01	Chandu Adimulam
10:54	10:56	02.00	07	02	Muneed Ahmad
11:17	11:19	02.00	07	03	Satish Chilukurivari
12:19	12:23	02.00	07	04	Rajendra Kumar Reddy
01:15	, 	02.00	07	05	Prabhakar Rao J
11. Centering of t	the filling needles/Close	door.			•
Start	End	Duration	Limit	Atempt	Operator
				Atempt 01	
10:11	10:13	02.00	07	01	Chandu Adimulam
10:54	10:56	02.00	07	02	Muneed Ahmad
11:17	11:19	02.00	07	03	Satish Chilukurivari
12:19	12:23	02.00	07	04	Rajendra Kumar Reddy
01:15		02.00	07	05	Prabhakar Rao J
12. Deactivation	of filling Pump/Close do	or.			•
Start	End	Duration	Limit	Atempt	Operator
10:11	10:13	02.00	07	01	Chandu Adimulam
	10:56	02.00	07	02	Muneed Ahmad
10:54	5 5 5 - FE -			and the second second	WINDS A CHILDREN

	10:56	02.00	07	02	Muneed Ahmad	
11:17	11:19	02.00	07	03	Satish Chilukurivari	
12:19	12:23	02.00	07	04	Rajendra Kumar Reddy	
01:15		02.00	07	05	Prabhakar Rao J	
5. Centering o	of the filling needles/Clos	se door.				v
Start	End	Duration	Limit	Atempt	Operator	
10:11	10:13	02.00	07	01	Chandu Adimulam	
10:54	10:56	02.00	07	02	Muneed Ahmad	
11:17	11:19	02.00	07	03	Satish Chilukurivari	
12:19	12:23	02.00	07	04	Rajendra Kumar Reddy	
01:15		02.00	07	05	Prabhakar Rao J	
6 Deactivation	on of filling Pump/Close d	loor				·
Start	End	Duration	Limit	Atempt	Operator	
10:11	10:13	02.00	07	01	Chandu Adimulam	
10:54	10:56	02.00	07	02	Muneed Ahmad	
11:17	11:19	02.00	07	03	Satish Chilukurivari	
12:19	12:23	02.00	07	04	Rajendra Kumar Reddy	
01:15		02.00	07	05	Prabhakar Rao J	
7 Adi	f					
/. Adjustmen	t of stoppering head / Cl	ose door.				,
Start	End	Duration	Limit	Atempt	Operator	
10:11	10:13	02.00	07	01	Chandu Adimulam	
10:54	10:56	02.00	07	02	Muneed Ahmad	
11:17	11:19	02.00	07	03	Satish Chilukurivari	
12:19	12:23	02.00	07	04	Rajendra Kumar Reddy	
01:15		02.00	07	05	Prabhakar Rao J	
	of the filling needles/Clos					
o., centering o	or the filling freedles/clos	Se door.				
Start	End	Duration	Limit	Atempt	Operator	
10:11	10:13	02.00	07	01	Chandu Adimulam	
10:54	10:56	02.00	07	02	Muneed Ahmad	
11:17	11:19	02.00	07	03	Satish Chilukurivari	
12:19	12:23	02.00	07	04	Rajendra Kumar Reddy	
01:15		02.00	07	05	Prabhakar Rao J	
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0 Deactivatio	on of filling Pump/Close d	loor				
9. Deactivatio	on of filling Pump/Close d					*
9. Deactivatio	on of filling Pump/Close of	loor. Duration	Limit	Atempt	Operator	~
			Limit 07	Atempt 01	Operator Chandu Adimulam	•
Start	End	Duration				~
Start 10:11	End 10:13	Duration 02.00	07	01	Chandu Adimulam	~
Start 10:11 10:54	End 10:13 10:56	Duration 02.00 02.00	07 07	01 02	Chandu Adimulam Muneed Ahmad	~
Start 10:11 10:54 11:17	End 10:13 10:56 11:19	Duration 02.00 02.00 02.00	07 07 07	01 02 03	Chandu Adimulam Muneed Ahmad Satish Chilukurivari	~
Start 10:11 10:54 11:17 12:19 01:15	End 10:13 10:56 11:19 12:23	Duration 02.00 02.00 02.00 02.00 02.00	07 07 07 07	01 02 03 04	Chandu Adimulam Muneed Ahmad Satish Chilukurivari Rajendra Kumar Reddy	•
Start 10:11 10:54 11:17 12:19 01:15	End 10:13 10:56 11:19 12:23	Duration 02.00 02.00 02.00 02.00 02.00	07 07 07 07	01 02 03 04	Chandu Adimulam Muneed Ahmad Satish Chilukurivari Rajendra Kumar Reddy	>
Start 10:11 10:54 11:17 12:19 01:15	End 10:13 10:56 11:19 12:23	Duration 02.00 02.00 02.00 02.00 02.00	07 07 07 07	01 02 03 04	Chandu Adimulam Muneed Ahmad Satish Chilukurivari Rajendra Kumar Reddy	>
Start 10:11 10:54 11:17 12:19 01:15 10. Adjustment	End 10:13 10:56 11:19 12:23 t of stoppering head / Cle	Duration 02.00 02.00 02.00 02.00 02.00 02.00 ose door.	07 07 07 07 07	01 02 03 04 05	Chandu Adimulam Muneed Ahmad Satish Chilukurivari Rajendra Kumar Reddy Prabhakar Rao J	>
Start 10:11 10:54 11:17 12:19 01:15 10. Adjustment Start	End 10:13 10:56 11:19 12:23 t of stoppering head / Cle	Duration 02.00 02.00 02.00 02.00 02.00 02.00 Duration	07 07 07 07 07 07	01 02 03 04 05 Atempt	Chandu Adimulam Muneed Ahmad Satish Chilukurivari Rajendra Kumar Reddy Prabhakar Rao J Operator	>
Start 10:11 10:54 11:17 12:19 01:15 10. Adjustment Start 10:11	End 10:13 10:56 11:19 12:23 t of stoppering head / Cle End 10:13	Duration 02.00 02.00 02.00 02.00 02.00 02.00 Duration 02.00	07 07 07 07 07 07 Limit	01 02 03 04 05 Atempt	Chandu Adimulam Muneed Ahmad Satish Chilukurivari Rajendra Kumar Reddy Prabhakar Rao J Operator Chandu Adimulam	>
Start 10:11 10:54 11:17 12:19 01:15 10. Adjustment Start 10:11 10:54	End 10:13 10:56 11:19 12:23 t of stoppering head / Cle End 10:13 10:56	Duration 02.00 02.00 02.00 02.00 02.00 02.00 Duration 02.00 02.00	07 07 07 07 07 07 Limit 07	01 02 03 04 05 Atempt 01 02	Chandu Adimulam Muneed Ahmad Satish Chilukurivari Rajendra Kumar Reddy Prabhakar Rao J Operator Chandu Adimulam Muneed Ahmad	>
Start 10:11 10:54 11:17 12:19 01:15 10. Adjustment Start 10:11 10:54 11:17	End 10:13 10:56 11:19 12:23 t of stoppering head / Cle End 10:13 10:56 11:19	Duration 02.00 02.00 02.00 02.00 02.00 02.00 02.00 02.00 02.00 02.00 02.00	07 07 07 07 07 07 07 07 07 07 07 07	01 02 03 04 05 Atempt 01 02 03	Chandu Adimulam Muneed Ahmad Satish Chilukurivari Rajendra Kumar Reddy Prabhakar Rao J Operator Chandu Adimulam Muneed Ahmad Satish Chilukurivari	>
Start 10:11 10:54 11:17 12:19 01:15 10. Adjustment Start 10:11 10:54 11:17 12:19 01:15	End 10:13 10:56 11:19 12:23 t of stoppering head / Cle End 10:13 10:56 11:19 12:23	Duration 02.00 02.00 02.00 02.00 02.00 02.00 Duration 02.00 02.00 02.00 02.00 02.00 02.00 02.00	07 07 07 07 07 07 Limit 07 07 07	01 02 03 04 05 Atempt 01 02 03 04	Chandu Adimulam Muneed Ahmad Satish Chilukurivari Rajendra Kumar Reddy Prabhakar Rao J Operator Chandu Adimulam Muneed Ahmad Satish Chilukurivari Rajendra Kumar Reddy	>
Start 10:11 10:54 11:17 12:19 01:15 10. Adjustment Start 10:11 10:54 11:17 12:19 01:15 11. Centering of	End 10:13 10:56 11:19 12:23 t of stoppering head / Cle End 10:13 10:56 11:19 12:23 of the filling needles/Clos	Duration 02.00 02.00 02.00 02.00 02.00 02.00 02.00 02.00 02.00 02.00 02.00 02.00 02.00 02.00 02.00	07 07 07 07 07 07 07 07 07 07 07 07 07 0	01 02 03 04 05 Atempt 01 02 03 04 05	Chandu Adimulam Muneed Ahmad Satish Chilukurivari Rajendra Kumar Reddy Prabhakar Rao J Operator Chandu Adimulam Muneed Ahmad Satish Chilukurivari Rajendra Kumar Reddy Prabhakar Rao J	` ` ` ` ` ` ` ` ` ` ` ` ` ` ` ` ` ` `
Start 10:11 10:54 11:17 12:19 01:15 10. Adjustment Start 10:11 10:54 11:17 12:19 01:15	End 10:13 10:56 11:19 12:23 t of stoppering head / Cle End 10:13 10:56 11:19 12:23	Duration 02.00 02.00 02.00 02.00 02.00 02.00 Duration 02.00 02.00 02.00 02.00 02.00 02.00 02.00	07 07 07 07 07 07 Limit 07 07 07	01 02 03 04 05 Atempt 01 02 03 04	Chandu Adimulam Muneed Ahmad Satish Chilukurivari Rajendra Kumar Reddy Prabhakar Rao J Operator Chandu Adimulam Muneed Ahmad Satish Chilukurivari Rajendra Kumar Reddy	>
Start 10:11 10:54 11:17 12:19 01:15 10. Adjustment Start 10:11 10:54 11:17 12:19 01:15 11. Centering of	End 10:13 10:56 11:19 12:23 t of stoppering head / Cle End 10:13 10:56 11:19 12:23 of the filling needles/Clos	Duration 02.00 02.00 02.00 02.00 02.00 02.00 02.00 02.00 02.00 02.00 02.00 02.00 02.00 02.00 02.00	07 07 07 07 07 07 07 07 07 07 07 07 07 0	01 02 03 04 05 Atempt 01 02 03 04 05	Chandu Adimulam Muneed Ahmad Satish Chilukurivari Rajendra Kumar Reddy Prabhakar Rao J Operator Chandu Adimulam Muneed Ahmad Satish Chilukurivari Rajendra Kumar Reddy Prabhakar Rao J	>
Start 10:11 10:54 11:17 12:19 01:15 10. Adjustment Start 10:11 10:54 11:17 12:19 01:15 11. Centering of Start	End 10:13 10:56 11:19 12:23 t of stoppering head / Cle End 10:13 10:56 11:19 12:23 of the filling needles/Clos End	Duration 02.00 02.00 02.00 02.00 02.00 02.00 Duration 02.00 02.00 02.00 02.00 02.00 Duration Duration Duration	07 07 07 07 07 07 07 07 07 07 07 07 07 0	01 02 03 04 05 Atempt 01 02 03 04 05 Atempt	Chandu Adimulam Muneed Ahmad Satish Chilukurivari Rajendra Kumar Reddy Prabhakar Rao J Operator Chandu Adimulam Muneed Ahmad Satish Chilukurivari Rajendra Kumar Reddy Prabhakar Rao J Operator	>
Start 10:11 10:54 11:17 12:19 01:15 10. Adjustment Start 10:11 10:54 11:17 12:19 01:15 11. Centering of Start 10:11	End 10:13 10:56 11:19 12:23 t of stoppering head / Cla End 10:13 10:56 11:19 12:23 of the filling needles/Clos End 10:13	Duration 02.00	07 07 07 07 07 07 07 07 07 07 07 07 07 0	01 02 03 04 05 Atempt 01 02 03 04 05 Atempt	Chandu Adimulam Muneed Ahmad Satish Chilukurivari Rajendra Kumar Reddy Prabhakar Rao J Operator Chandu Adimulam Muneed Ahmad Satish Chilukurivari Rajendra Kumar Reddy Prabhakar Rao J Operator Chandu Adimulam Chandu Adimulam	>
Start 10:11 10:54 11:17 12:19 01:15 10. Adjustment Start 10:11 10:54 11:17 12:19 01:15 11. Centering of Start 10:11 10:54	End 10:13 10:56 11:19 12:23 t of stoppering head / Cle End 10:13 10:56 11:19 12:23 of the filling needles/Clos End 10:13 10:56	Duration 02.00	07 07 07 07 07 07 07 07 07 07 07 07 07 0	01 02 03 04 05 Atempt 01 02 03 04 05 Atempt 01 02	Chandu Adimulam Muneed Ahmad Satish Chilukurivari Rajendra Kumar Reddy Prabhakar Rao J Operator Chandu Adimulam Muneed Ahmad Satish Chilukurivari Rajendra Kumar Reddy Prabhakar Rao J Operator Chandu Adimulam Muneed Ahmad Satish Chilukurivari Rajendra Kumar Reddy Prabhakar Rao J Operator Chandu Adimulam Muneed Ahmad	>
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