Enterprise Resource Planning

Of .

ZAB

Training User Manual

(SV-12.3.0 | MV-1.0.0)

For

ASIATIC GROUP

Production (Planning & Recipe Setting)

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Production Part

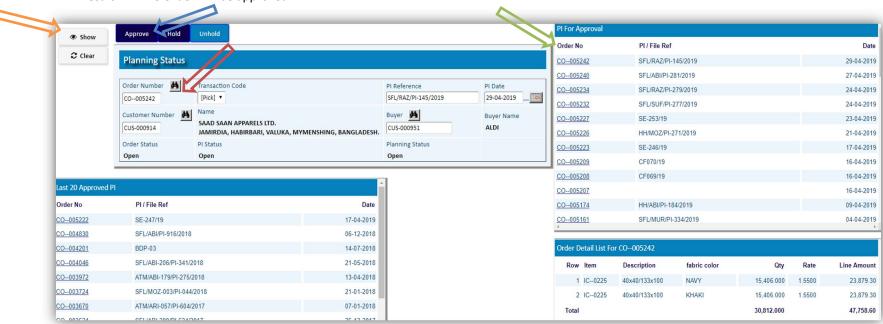
For **Recipe Setting** of Production,

As per Export LC Manual,

Go to Option PLANNING APPROVAL

1. PLANNING APPROVAL

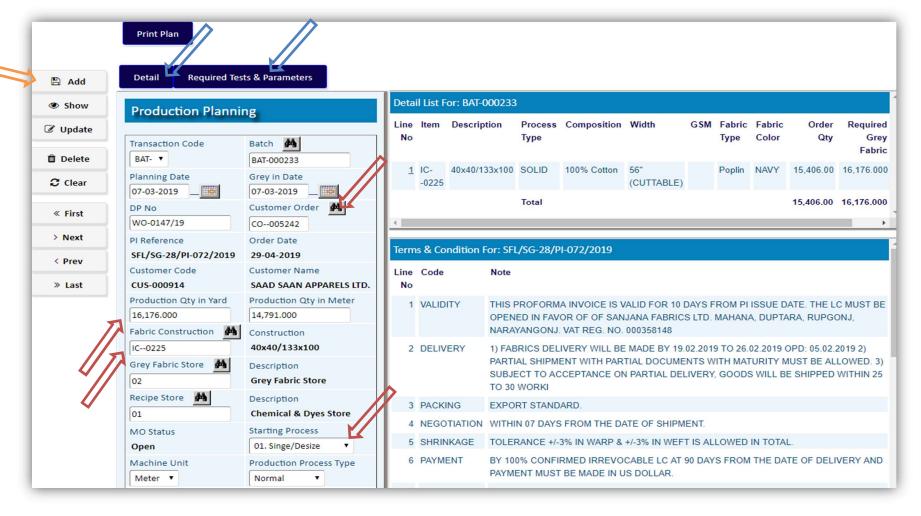
- Step 1 Main Menu (Home Icon) > Production > Planning Approval
- **Step 2** Pick an Order Number from the side list & then click **Show**
- Step 3 Click Approve (To Approve later click Hold)
- **Result** The Order will be approved



2. PRODUCTION PLANNING

> Production Planning Header

- Step 1 Main Menu (Home Icon) > Production > Production Planning
- **Step 2** Write Customer Order No., Qty Yard/Meter etc.
- Step 3 Add fabric Construction, Grey Fabric Store, Recipe Store
- Step 3 Assign the Starting Process & Click Add
- Step 4 to Add Products Click Detail



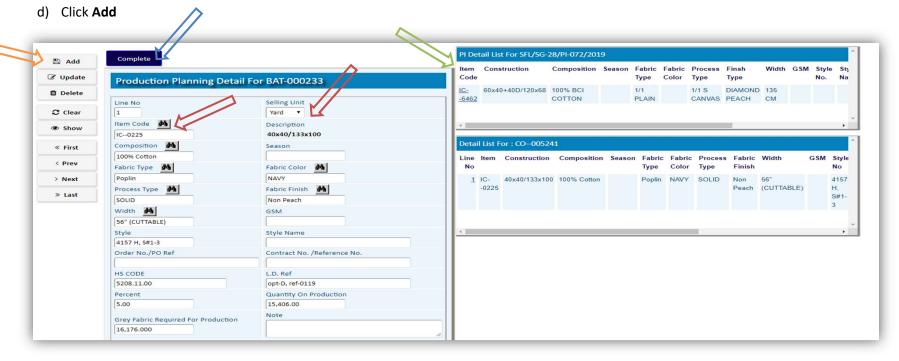
To add Required Test & Parameters click on button Required Test & Parameters

After finishing Add of Required Test & Parameters, click Complete



To Add Products Click Detail

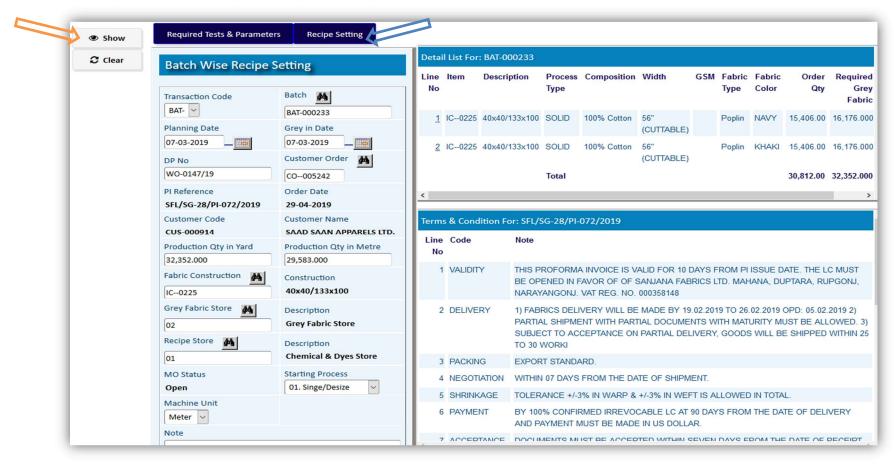
- Production Planning Detail
- a) Pick a product from the side list of PI Detail
- b) Write Selling Unit, Fabric Color.
- c) Fill the other Info



After adding the products, Click Complete

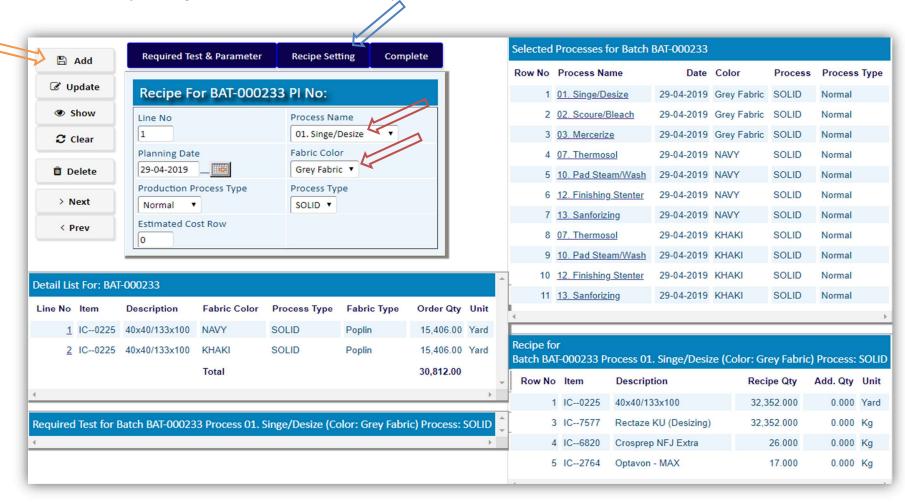
3. RECIPE SETTING

- Step 1 Main Menu (Home Icon) > Production > Recipe Setting
- Step 2 Choose a batch number & click Show
- **Step 3** Click on **Recipe Setting** to add required fabric & chemical (recipe) for production.



Click on Recipe Setting to add required fabric & chemical (recipe) for production.

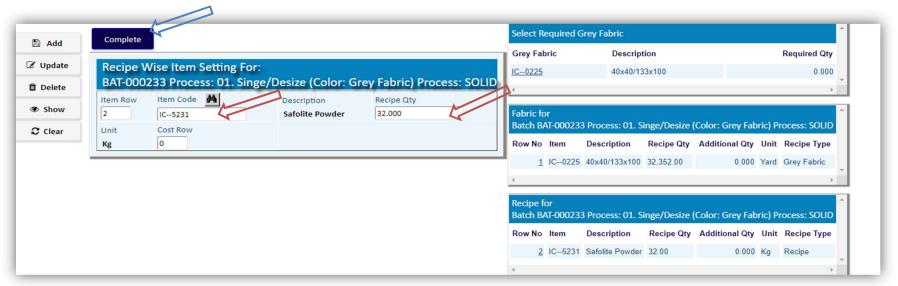
- a) Select Process Name (at first, First Process of Production) & Fabric Color.
- b) Click Add
- c) Repeat a & b to add more process & fabric
- d) click on **Recipe Setting** button to add materials for each process & fabric



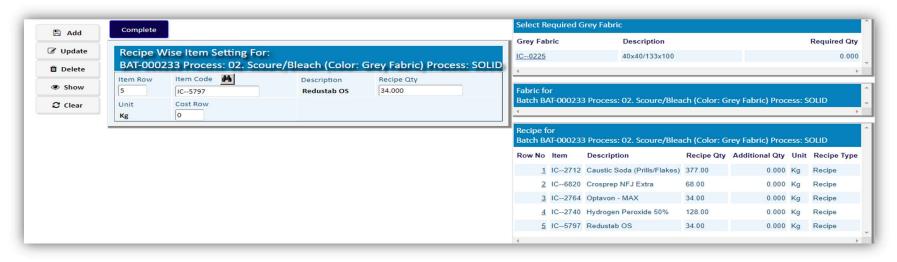
Recipe Setting For: Process: >>

- a) Select Item Code & Recipe Qty
- b) Click Add
- c) Repeat a & b to add more materials
- d) to go back, click on **Complete** button after add materials

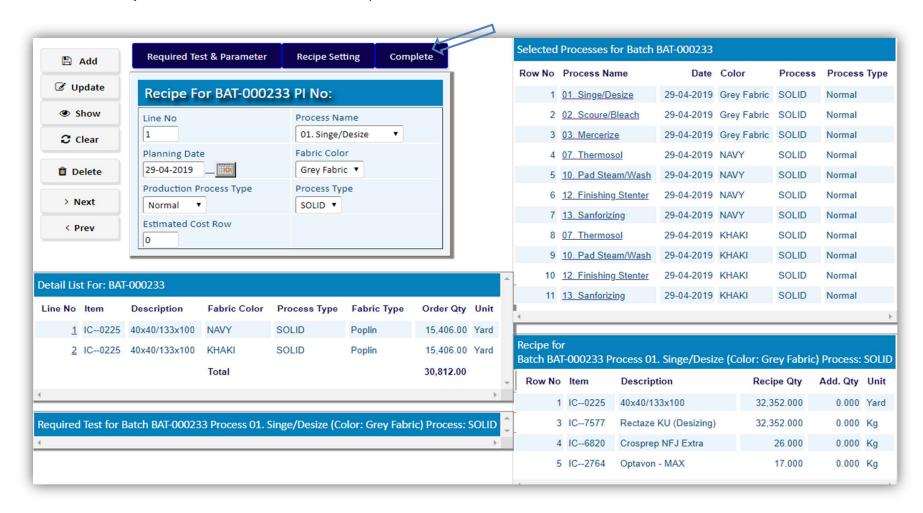
Recipe setting For: Process: 01. Singe/Desize



Recipe setting For: Process: 02. Scoure/Bleach



At last, click on **Complete** button after **Add** materials for all processes



Click on **Print Recipe** button to show all Recipe Materials of **Production**



After ending Recipe Setting of Production,

As per Store Requisition Manual,

Go to Option Store Requisition (Batch)