ECEN 5833: Low Power Embedded Design Techniques

## **CUBIT**

**Smart Measuring Instrument** 

Team Name: Cubit

Team Members: Rajat Chaple

Saloni Shah

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# Project Proposal ECEN 5833: Low Power Embedded Design Techniques

## **CUBIT**

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### 1.1 Background

A measuring tape is used in a myriad of commercial businesses like construction, tailoring, warehouses as well as in day-to-day life. The first standard measuring tape was invented in 1850s and till now we have been using the same product. Although, since 18<sup>th</sup> century the world has advanced in every possible way, we still use the same measurement technique. The conventional measuring tape has ample of drawbacks like taking and maintaining measurements is very tedious, also all the measurements taken are majorly single use. It is high time that we modernize our method of taking measurements and digitize the data which can be easily stored and accessed from anywhere.

### 1.2 Project Summary

For the course project, our team is designing a smart measuring instrument which will have the capability to take precise linear and angular measurements and transmit the data over to a mobile application using Bluetooth. Primarily, this device will have an encoder-wheel assembly which can be used to take measurements over a straight or curved surface very accurately. A high precision rotary encoder will be helpful in giving high resolution results. Moreover, we will also install an inertial measurement unit (IMU) sensor to take different angular and device orientation data. Both measurements can then be transmitted to a mobile app connected to the product using Bluetooth. This data will also be displayed on an LCD. This device will run on a small battery, and it will also contain an energy harvesting system using solar panel to recharge the battery. All these components will be interfaced with a single Blue Gecko board. The device will operate in low power mode by implementing load power management and utilizing minimum current for required peripherals.

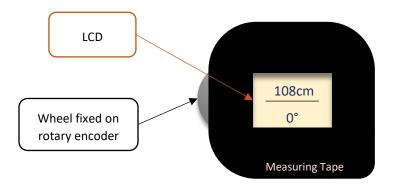


Figure 1: Product Concept

### 1.3 Product Application

- This product can be used to fulfill majority of measurement requirements like taking size data of a straight or uneven surface and taking angle measurements.
- This product can be used in small industries, construction sites, fashion companies and regular households.
- This product will eliminate the need to manually store measured data.
- This product will be low cost, low power consuming with energy harvesting mechanism.
- This product will use long lasting rechargeable batteries unlike single usage dry cells.

### 1.4 Block Diagram

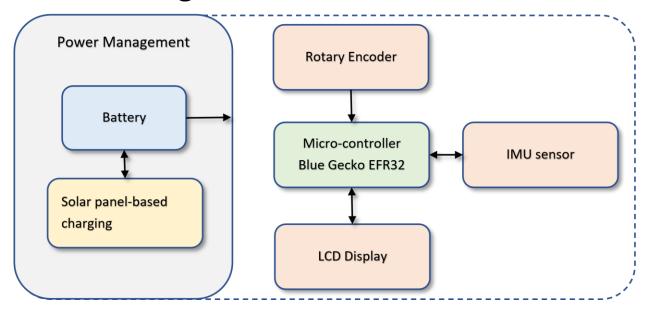


Figure 2: Block Diagram

### 1.5 Product Components

Table 1: Components List

Component		Part No.	Load Power Management
Microcontroller	Silicon Labs Blue Gecko		5
Radio	EFR32BG13		$\checkmark$
Battery	Lithium Ion/Lithium Polymer	LP802036JU+PCM+2 WIRES 50MM Jauch Quartz   Batte Products   DigiKey	
PMIC	BQ25570	BQ25570RGRT Texas Instruments   Integrated Circuits (ICs)   DigiKey	

Buck Converter	TPS62842 Or PMIC internal buck converter	TPS62842DGRR Texas Instruments   Integrated Circuits (ICs)   DigiKey	
Sensor	IMU sensor	BNO005 (To be acquired from Professor)	<b>✓</b>
	Rotary Encoder	Magnetic Rotary Encoder Magnetic Wheel Assembly	<b>✓</b>
	Ultrasonic Sensor	Adafruit Ultrasonic Sensor	<b>✓</b>
НМІ	LCD Display	Adafruit SHARP Memory Display Breakout - 1.3" (Acquired from Professor)	<b>✓</b>
	Push Buttons	Available	
Energy Harvesting System	Solar cells	Monocrystalline solar cells	

### 1.6 Proposed Product Demo

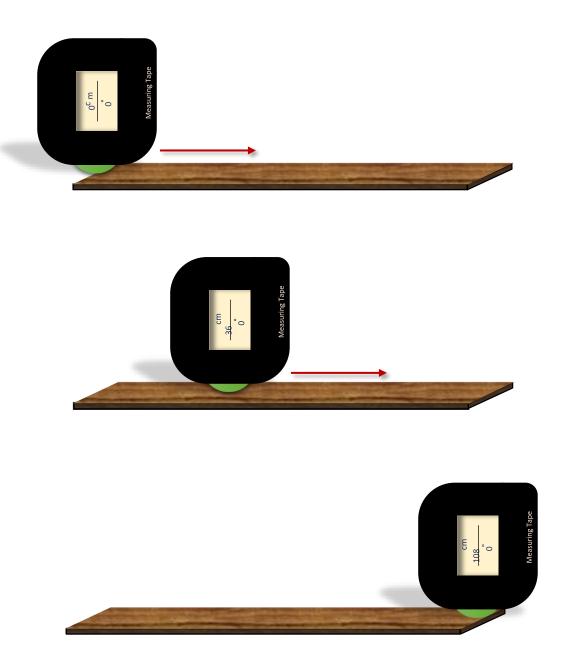


Figure 3: Proposed Product Demo 1

As shown in the above image, this measuring tape can be used to measure any surface. The wheel encoder assembly installed on the product can be slid over a flat or uneven

surface to get size value accurately. This measuring tape will have a high resolution in centimeter because of the use of a precision Rotary encoder with large number of pulse detection in a single rotation.



Figure 4: Proposed Product Demo 2

The above image shows how an angle measurement can be carried out using the product. This angle can be measured in any orientation of the device. The angle measurement will also be highly accurate due to the IMU sensor.

### 1.7 Product Features

- Free android app to store and manage measurement data
- Bluetooth connectivity of mobile phone with the device
- Rotary encoder-wheel assembly for linear measurement
- IMU sensor for accurate angle measurement
- LCD Display for better user experience
- · Energy harvesting mechanism using solar panels
- Load power management by turning on only required peripherals
- · Single rechargeable LiPo battery which can power the complete device

### 1.8 Product Specifications

Dimensions: 100mm x 70mm

· Weight: 100g

Wireless range: 100 m
Size accuracy: ± 1 cm
Angle accuracy: ± 1°

Product Warranty: 2 years

Operating Temperature: 0°C - 65°C

Internal sensors and peripheral operating temperature:

Table 2: Temperature specifications for sensors

Sensor	Operating Temperature Constraints
Blue Gecko	-40 to 85 °C
IMU	-40 to 85 °C
Rotary encoder	-40 to 150 °C
LCD Display	-40 to 70 °C

### Project Update 2

ECEN 5833: Low Power Embedded Design Techniques

## **CUBIT**

### **Smart Measuring Instrument**

Team Name: Cubit

Team Members: Rajat Chaple

Saloni Shah

Date: 01/29/2022

### 2.1 Activities accomplished in past week

 Studied mouse scroll-wheel encoder assemblies to decide the decide the mechanical assembly for final product. Disassembled 4 different optical mouses to explore different assemblies.

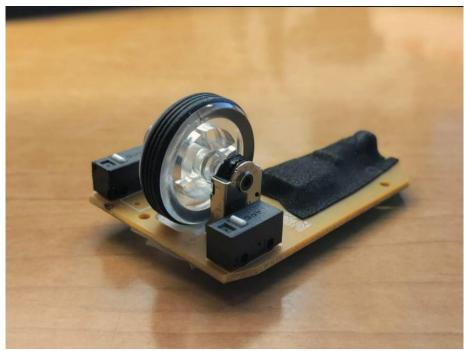


Figure 5: Scroll wheel encoder assembly

- Measured PPR(Pulse per rotation) of rotary encoder and circumference of wheel to estimate linear measurement resolution.
   ○ Finalized ultra-low power Graphic LCD display.
   ○ Estimated total power and energy consumption of the product.
- Worked on project planning and estimated timeline.

### 2.2 Activities for the coming week

- Finalize battery and solar panel based on energy consumption requirements.
   Finalize Power management IC.
- Work on power supply circuit for the product.

### 2.3 Energy model for the product:



Figure 6: Energy model

### 2.4 Sensor selection:

#### **2.4.1 IMU Sensor: BNO005**

- This sensor works on I2C as well as UART.
- We will be interfacing the sensor using I2C as data transfer over UART communication takes longer and even though it consumes less energy, overall efficiency of UART decreases. Moreover, for transfer of larger data bytes I2C consumes the same amount of energy. (These assumptions were made using this reference.)
- This sensor will require external load switch as after start-up it only enters low power mode and suspend mode. (Even in suspend mode it consumes 40uA of current).

#### 2.4.2 Rotary encoder

- This mechanical encoder has just 2 digital pins which can be wired directly as input to the controller. The encoder generated pulses gives the angular position of the axis and can then be converted to digital output.
- The encoder will also require external load switch as it does not have internal circuitry to turn power off.

Online Project Management using Monday.com

### 2.5 Program Flowchart:

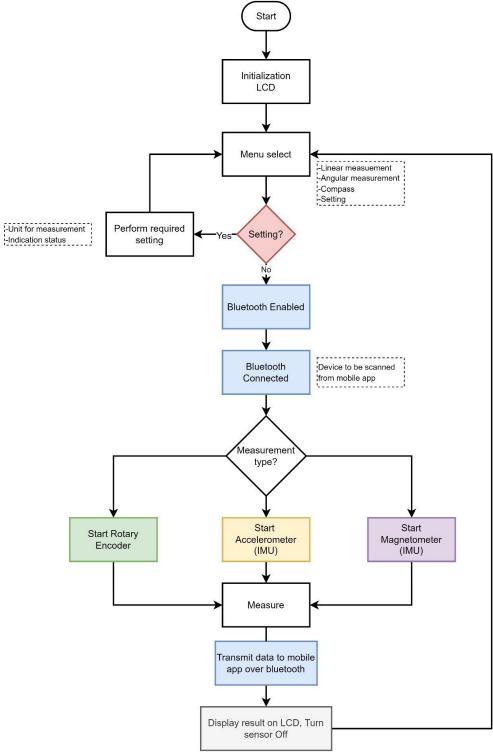


Figure 7: Flowchart

### **Project Update 3**

ECEN 5833: Low Power Embedded Design Techniques

## **CUBIT**

### **Smart Measuring Instrument**

Team Name: Cubit

Team Members: Rajat Chaple

Saloni Shah

Date: 02/05/2022

### 3.1 Activities accomplished in past week:

- o Finalized energy storage element (battery) based on energy consumption requirements.
- o Finalized Power management IC and buck-converter IC.
- Practically implemented measurement system using mechanical rotary encoder, string-pulley assembly and interfaced it with Arduino. Found out that the rotary encoders have a limitation on how fast it can detect rotations i.e. it can only detect signals correctly at less than 160 rpm.



Figure 8: Assembled rotary encoder with a string-pulley



Figure 9: Measuring the length of a ruler using the assembly

Arduino serial monitor output with number of pulse counts and calculated length

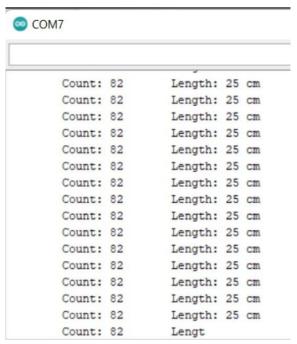


Figure 10: Optical Rotary Encoder output

- Changed the required rotary encoder from mechanical to magnetic due to speed constraints and higher chances of signal misses in the mechanical encoder.
- Finalized required magnetic rotary encoder and ultrasonic sensor for measurement applications.

### 3.2 Activities for the coming week

- Finalized energy harvesting element (solar panel) based on energy consumption requirements.
- o Design product power supply circuit.
- o Interface LCD display with Blue Gecko Evaluation Module.
- Finalize other required components for the product schematic design.

#### **Power Storage Element Selection**

- Expected runtime using supercapacitor = 1.36 hours
- Expected runtime using battery = 3 days (8 hours per day)<sup>1</sup>

#### 3.2.1 Super Cap vs Battery

Required peak current: 25 mA

Average current consumption: 13.68 mA

Average Charge requirement for continuous 8 hours operation: 110mAh

Average Energy Required for 8 hours of operation: 328.4 uWh

Ambient Temperature Conditions: Room Temperature (about 25°C)

Table 3: Super cap - Battery comparison

Super Cap	Battery
Steep discharge curve	Higher operating time
Large leakage current (30 uA)	Very less leakage current (2%/year)
Cannot handle required peak current	Can handle upto 1A peak current
Lower energy density	Higher energy density
Can operate in very low temperature	Dispenses less energy in low temperatures
Lower ESR power loss	Higher ESR power loss

Table 4: Supercap and battery specifications

Design Requirements	Super Cap (Tecate 100F)	Battery (Jauch 480mAh)
Useable Energy	234.5J <sup>2</sup> - 18.6mAh	480 mAh
Peak Discharge Current		1A
Recharge time		2 hours @ 0.5C
2 years of use, 300 charges	500,000 cycles	300 cycles ~ 80% capacity usage
Leakage current or rate	3 uA	Less than 2-3%
ESR	210 mΩ	
Mechanical Dimensions	12.5 x 25 mm	38 x 20.5 mm

<sup>&</sup>lt;sup>1</sup> Refer attached spreadsheet for calculations

<sup>&</sup>lt;sup>2</sup> Refer attached spreadsheet

### 3.3 Power Management Unit Selection

#### 3.3.1 Determining the required voltage range for the product

 To decide the operating voltage range for the product, we looked at the input voltage range of the peripherals utilized in the system. The below table shows the minimum and maximum input voltage range of the sensors and MCU.

Sensor	Vin(min)	Vin(max)	Current Consumption
Blue Gecko	1.8V	3.8V	4uA
IMU	2.4V	3.6V	12.3mA
Rotary encoder	3V	3.6V	15mA
LCD Display	3V	5V	4uA

Table 5: Voltage range for components<sup>1</sup>

- Based on the above calculations, we decided to operate all the peripherals at 3.0V as to utilize maximum possible battery capacity and increase the operating time of the system.
- o The approximate range of the supply voltage will be from 3.0-3.6V.

Blue Gecko datasheet: EFR32BG13 Data Sheet: Blue Gecko Bluetooth® Low Energy SoC Family (silabs.com)

Magnetic Rotary Encoder datasheet: AS5147P-TS\_EK\_AB ams | Development Boards, Kits, Programmers | DigiKey LCD

Display datasheet: Data+sheet.pdf (adafruit.com)

<sup>1</sup> IMU datasheet: BNO055 Datasheet (mouser.com)

#### 3.3.2 Determining the power management topology

- Considering that the power source battery gives maximum 3.7V and our required voltage supply for the peripherals is about 3.0V, which is always lower than supply voltage we decided to implement a buck converter to meet our power requirements.
- The primary reason for choosing a buck converter as opposed to a buckboost is that most Lithium-Poly batteries have a plateau from 3.5-3.6V and very little charge below this plateau, limiting the usefulness of the buck-boost converter and its wide input voltage range2.
- Moreover, the buck-boost converter also has one additional MOSFET as compared to the buck converter which increases power loss and decreases efficiency of the converter.
- Keeping this in mind, we searched for a buck converter IC, with high efficiency, low quiescent current, low cost, and smaller footprint.
- All these requirements were successfully met by the buck converter TPS62840<sup>3</sup>.

#### **3.3.3 Determining Regulated or Unregulated Power Source**

 While deciding whether to use regulated or unregulated power source, we carried out following calculations to understand efficiency of both topologies.

Assumed product usage of 60 minutes or 3600 seconds

Assumed number of measurements in 1 hour, average of 20 measurements

Assumed period for one measurement, average of 13 seconds

On duty cycle = (20 measurements \* 13 seconds) / 3600 = 7.2% Off

duty cycle = 92.8%

<sup>&</sup>lt;sup>2</sup> EETimes - Buck-boost vs. buck converter: it's about battery life in portables

<sup>&</sup>lt;sup>3</sup> TPS62840 datasheet: <u>TPS62840 1.8-V to 6.5-V, 750-mA, 60-nA IQ Step-Down Converter datasheet (Rev. D)</u> (ti.com)

#### TPS62840 Buck converter Efficiency Curve

- Off duty cycle = 0.015-0.020 mA
   Estimated 87.5% efficiency
- On duty cycle = 15-20 mA range
   Estimated 94% efficiency

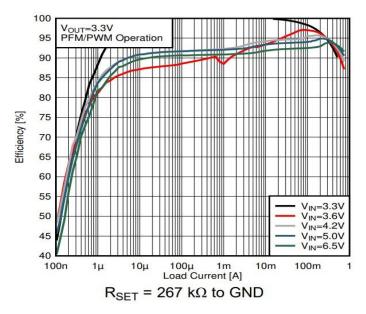


Figure 19. Efficiency Power Save Mode  $V_{OUT} = 3.3 \text{ V}$ 

#### For regulated power case (using TPS62840 buck converter):

- On duty cycle
  - TPS62840 efficiency  $^{\sim}$ 3.6V input and 15,500uA is 94% + 0.06uA lccq
  - Weighted avg power OOB = (On duty cycle \* (15500 + 0.06) \* 3.0V) / 94%
  - Weighted average power out of battery =  $3561 \text{ uW} \circ$  Off duty cycle
  - TPS62840 efficiency ~3.6V input and 20uA is 87.5% + 0.06uA lccq

- Weighted avg power OOB = (Off duty cycle \* (20 + 0.06) \* 3.0V) / 87.5%
- Weighted on duty cycle average power + Weighted off duty cycle average power = 3561uW + 63.8uW = 3624.825 uW

#### For unregulated power case (using Blue Gecko internal LDO):

- On duty cycle
  - Gecko efficiency ~3.6V input and 15,500uA is 83.33%
  - Weighted average power OOB = (On duty cycle \* 15500 \* 3.0V) / 83.33%
  - Weighted average power out of battery = 4017.7 uW o Off duty cycle
  - Gecko efficiency ~3.6V input and 20uA is 83.33%
  - Weighted average power OOB = (Off duty cycle \* 20 \* 3.0V) / 83.33%
- Weighted on duty cycle average power + Weighted off duty cycle average
   power = 4017.7uW + 66.81uW = 4084.5 uW

Increase in battery life using regulated power = 
$$1 - \frac{\frac{3624.825}{4084.5}}{= 11.25\%}$$

Based on above calculations, we decided to use a regulated power source since it provides longer battery life. Moreover, we have a higher on duty cycle, higher power on to power off ratio, higher efficiency at light load and low quiescent current which justifies the use of regulated power source.

#### 3.4. Determining the Power Management IC

 The primary criteria for selecting a PMIC were low minimum input voltage limit to support very low voltage from energy harvesting element (solar cell) and efficient boost converter. A simple and efficient circuitry for energy harvester is required which were available in PMIC BQ25570.

- The input voltage supported in this IC is 0.1-5.1V. Also, many typical solar cells have an output voltage of 0.1V.
- Another important criterion is to have a wide range of input voltage from battery to support lower battery power which is 2-5.5V in case of BQ25570.
- This IC also has higher charging current capacity (maximum 285mA)
   for fast charging from external charger or a USB charging port.
- BQ25570 also has internal Programmable Maximum Power Point Tracking (MPPT) circuitry for optimal energy extraction from energy harvester like solar panel.
- Moreover, BQ25570 has internal boost as well as buck converter to boost low input voltage from the energy harvester and simultaneously regulate the output voltage<sup>4</sup>.

<sup>&</sup>lt;sup>4</sup> BQ25570 internal buck converter vs external TPS62840 buck converter: The TPS62840 buck converter has higher efficiency at low current consumption than the internal buck converter.

### Project Update 4

ECEN 5833: Low Power Embedded Design Techniques

## **CUBIT**

### **Smart Measuring Instrument**

Team Name: Cubit

Team Members: Rajat Chaple

Saloni Shah

Date: 02/12/2022

### 4.1 Activities accomplished in past week:

Generated Altium components library for following parts

Table 6: Components' library list

Sr. No	Part Description	Part Number	Footprint Name	Online SnapEDA/ Octopart Link
1	Blue Gecko	EFR32BG13P732F512GM48-D	48-QFN_7x7	N/A
2	PMIC	BQ25570RGRT	21_QFN_35X35	N/A
3	IMU Sensor	BNO055	LGA28R50P4X10_380X520X100	BNO055 SnapEDA
4	Magnetic Encoder	AS5147P-HTSM	14-TSOP_5x4_4	N/A
5	Resistor	RMCF0603FT1K00	2_Chip_0603_RMCF	N/A
6	Capacitor	CL10A475KP8NNNC	CAP_0603_1MM	N/A
7	Inductor	VLS3015CX-220M-1	2_IND_3x3	N/A
8	LED (red)	150060RS75000	LED_0603_RED_WL-SMCW	N/A
9	LCD header	3502	LCD_SHARP_MEMORY_9_PIN	N/A

#### 4.1.1 Change in the Power management strategy

- O With earlier update, plan was to use PMIC bq25570 and TPS62842 buck converter. Criterion for selection of external buck converter instead of one already integrated into bq25570 was Efficiency. However, considering ON duty cycle of the product operation, efficiency would no longer be a preliminary factor under consideration.
- Also, major concern where we cannot utilize most energy from the battery was resolved using following.
  - Entire circuit would work at 3.15v
  - Buck converters have dropout voltage. This limits battery's minimum usable voltage. As per datasheet, dropout voltage is maximum output current times the buck high side resistance.

#### Calculations:

Maximum output current: 35 mA

Maximum buck high side resistance: 200Ω

Dropout voltage:  $35 \times 200 = 0.7 \text{V}$ 

o Usable battery would be in the range of 3.7v down to 3.22v.

#### 4.1.2 Tested battery power consumption from a sample project

O As a case study one of the sample projects was arranged. Though this project's objective is entirely different than that of CUBIT, similarities in functional blocks were identified. This project also contains solar energy harvesting, PMIC and a load.

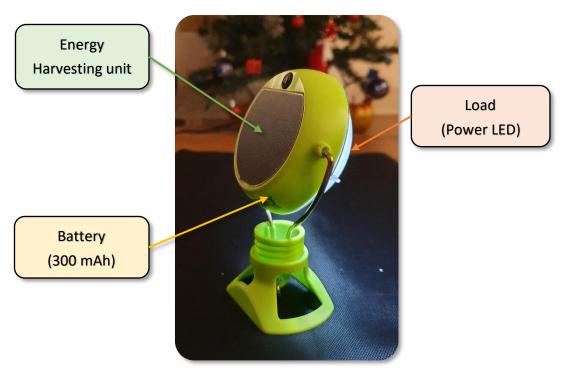


Figure 11: Sample Product for case study

Objective: Solar power lamp Battery capacity = 500mAh

No of Solar cells = 7 (part number unknown)

LEDs: 1 power LED of typical current consumption of 50mA

#### Sample Project Block Diagram

Solar Panel Microcontroller LED Driver

Battery LED

#### Calculations:

Continuous current consumption by Power LED = 55 mA

 $Theoretical\ battery\ backup = \frac{Battery\ capacity(mAh)}{Continuous\ current\ consumption}$ 

$$=\frac{500}{55}=9.09\ Hrs$$

Practically measured battery backup: 9 hours

If current consumption was 18mA, we would get battery backup of ~27 Hrs

Outcome of the experiment:

Our calculation for CUBIT falls between this range where battery backup for 480 mh battery with 18mA avg current consumption is around 24 Hrs. This verifies calculations against practical measurements.

#### Finalized solar cell unit

#### Calculations:

As per calculations in spreadsheet bq25570SolarAppDesign.xlsx,

Minimum solar panel area required is 8mW/cm<sup>2</sup>

As per datasheet: <u>solar cell</u> (2994-KXOB25-12X1F-TB-ND), maximum peak power is 24.5mW per 1.54 cm<sup>2</sup>

This implies power/cm<sup>2</sup> =  $24.5mW/1.54cm^2$ 

 $= 15.90 mW/cm^2$ 

Selected component satisfies this requirement of minimum 8mW/cm<sup>2</sup>

#### 4.1.3 Version tracking using GitHub

Updated previous updates, libraries and calculation documents to github rajatchaple/ecen5833 s22 lpedt project (github.com)

#### 4.1.4 Timing information

Following are the critical timing parameters per module.

Table 7: Timing Information

Device	Parameter	Description	Min	Max
	tL	Time between CSn falling edge and CLK	350 ns	
AS5147		rising edge		
(SPI)	tH	Time between last falling edge of CLK	50 ns	
(3F1)		and rising edge of CSn		
	tMOSI	Data input valid to falling clock edge		
	fSCL	Clock frequency		400kHz
BNO055	fSUDAT	SDA Setup Time	0.1 us	
	HDDAT	SDA Hold Time	0 us	
SHARP	fSCLK	Clock Frequency		1.1MHz
Memory	tsSCS	SCS Setup time	6 us	
LCD	thSCS	SCS hold time	2 us	
LCD	tsSI	SI setup time	250 ns	
	thSI	SI hold time	350 ns	

#### 4.1.5 Calculations for PMIC IC

- Studied reference design in <a href="bq25570">bq25570</a> user <a href="guide">guide</a> in order to understand PMIC circuitry for our application.
- Also, used calculator provided by TI on <u>BQ25570 data sheet, product</u> <u>information and support | TI.com</u> to calculate Resistor values.

#### **4.1.6** Battery specifications

Table 8: Battery specifications

Parameter	Value
Battery nominal Voltage	3.7V
Typical capacity	500mAh
Minimum capacity	480mAh
Charge voltage	4.2V
Standard current	0.2C-100 mA
Max charging current	0.5C – 250mA
Cut-off voltage	3V
Max discharging current	2C-1A
Power rating	1.78Wh

#### **Battery Tolerances**

Table 9: Battery Tolerances

Parameter	Value
Overcharge voltage	4.28 V ± 0.025 V
Overdischarge voltage	3.00 V ± 0.05 V
Over current range	1.0A to 4.0A
Charging operating temperature	+10°C to +45°C
Discharging operating temperature	-20°C to +25°C

#### 4.1.7 High risk elements:

- Magnetic interference of two sensors
  - o IMU has a magnetometer which is to be used for compass and the rotary encoder is also based on magnetic pulse. These two components can interfere with each other and show incorrect reading. As a measure to mitigate this risk, we will be placing the two components physically as far as possible from each other on the board.

#### • EMI interference

- Similar to the issue mentioned, the magnetic field from these components can also generate electromagnetic interference which can disrupt the functionality of other components on the board especially inverted F-antenna for Bluetooth connection (radio frequency can be disrupted due to electromagnetic interference). The potential solutions to overcome EMI are filtering, shielding, or grounding.
- Dual charging system (USB and Solar cell)
  - As a power storage component, we are using a rechargeable LiPo battery. To recharge this battery, we are planning on using energy harvesting component - solar cells. Apart from the solar cells, we also intend to have a 5V USB charging port on the board.
  - The major drawback in this design is the unavailability of a power management IC to efficiently switch between solar cells and USB port. Even if we interface a USB port, we have to have a circuit design such that reverse current does not flow from battery to our energy harvesting device and also to automatically switch between solar energy and USB input.
  - In this circuit design, we plan to use Schottky diodes for fast switching and low voltage drop. In case we are unable to successfully implement this design, we will be eliminating use of USB charging port and use the solar power as our primary recharge source.

#### 4.1.8 Project Schedule:

Table 10: Project Schedule

Task	Deadline
Altium Components Libraries	Feb 12, 2022
Altium Product Schematic	Feb 26, 2022
Altium Product Layout	March 5, 2022
Product Final Layout for Fabrication	March 12, 2022
Send PCCB board for fabrication	March 19, 2022

We are aligned with our project timelines except the task where our plan was to bring up LCD module last week. We will be achieving this task in upcoming week. Instead, this week we focused on our case study of sample project to verify our energy calculations.

# 4.2 Activities planned for the upcoming week:

- o Finalizing Bulk capacitance
- o Implement LCD driver
- o Schematic of Power Management Unit

### Project Update 5

ECEN 5833: Low Power Embedded Design Techniques

## **CUBIT**

### **Smart Measuring Instrument**

Team Name: Cubit

Team Members: Saloni Shah

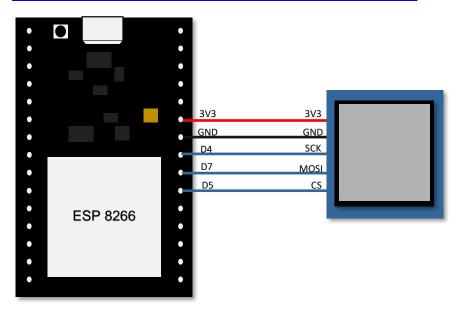
Rajat Chaple

Date: 02/18/2022

# 5.1 Activities accomplished in past week:

#### 5.1.1 LCD Bringup

- o LCD Interfacing with ESP8266
  - For quick test, LCD was interfaced with ESP 8266 using SPI protocol
  - Demo code was run from <u>Arduino Programming | Adafruit Sharp</u>
     Memory Display Breakout | Adafruit Learning System



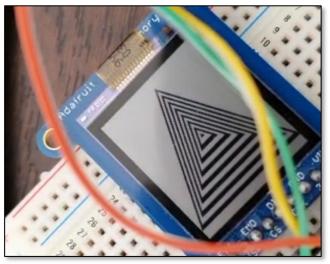
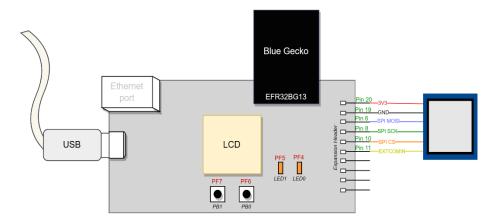


Figure 12 LCD Interfacing with ESP8266

#### o LCD Interfacing with Blue Gecko

Connections



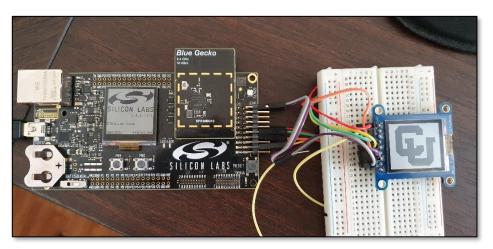


Figure 13 LCD Interfacing with Blue Gecko

- Python Script for Image to binary
  - LCD requires array in binary format representing the graphics
  - Python script was written to convert any image into 168x144 graphics.
  - CU Logo was generated using this script.

#### o Findings

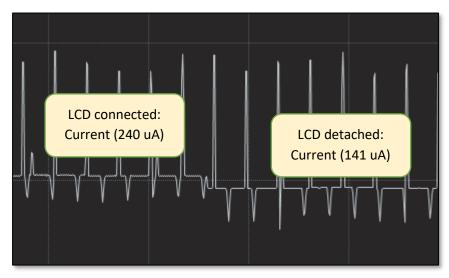
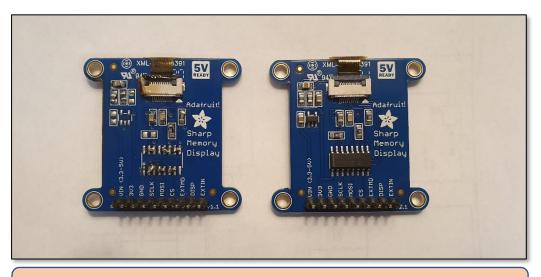


Figure 14 Current consumption by LCD

- Current consumed by LCD is around 100uA
- o Getting rid of additional components from the module



Removed Regulator and Logic level shifter

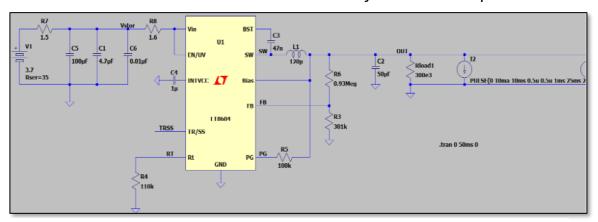
Figure 15 LCD without a breakout module circuit

Current consumption did not change even after removing these additional components

#### 5.1.2 PMIC Simulation and Bulk capacitance

- In order to simulate Power management unit in LTSpice, we did not find the exact part number
- Combination of boost circuitry and LT8604 was used to simulate as these parts were matching with bq25570 specs.

Below simulation showed that there is need of 100uF bulk capacitor.



Addition of bulk capacitor restricts minimum voltage of the system at 3.15v. This satisfies requirements for all peripherals and the controller.

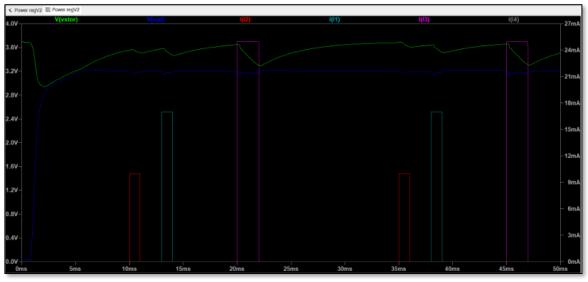


Figure 16 Calculating Bulk capacitor value

# 5.2 Activities planned for the upcoming week:

- Designing a schematic of Power Management unit and sensor interfacing
- o Implement IMU sensor driver

### 5.3 Miscellaneous:

- 1. What features, components, will need to be added to your schematic to enable programming of your micro controller or SoC?
  - a. 10 pin Debug connector would be added to the board schematic

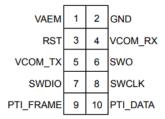


Figure 5.2. Mini Simplicity Connector Pin-Out

Table 5.1. Mini Simplicity Connector Pin Function

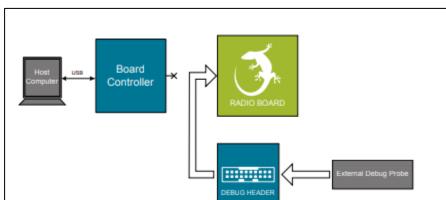
Pin#	Pin Name	Pin Function	EFR32 Functionality	
1	VAEM	Target Advanced Energy Monitor Voltage Net	VDD	
2	GND	Target Ground	VSS	
3	RST	Target Reset (Active Low)	RESETn	
4	VCOM_RX	Target Pass-through UART/Virtual COM Port Receive	US0_RX	
5	VCOM_TX	Target Pass-through UART/Virtual COM Port Transmit	US0_TX	
6	SWO	Target Serial Wire Output	swo	
7	SWDIO	Target Serial Wire Data Input/Output	SWDIO	
8	SWCLK	Target Serial Wire Clock	SWCLK	
9	PTI_FRAME	Target Packet Trace Interface Frame Signal	FRC_DFRAME	
10	PTI_DATA	Target Packet Trace Interface Data Signal	FRC_DOUT	

Figure 17 Debug connector pinout

Source: AN958: Debugging and Programming Interfaces for Custom Designs (silabs.com)

Following features would be available with this debug port:

- 1) SWD (Serial Wire Debug)
- 2) AEM (Advanced Energy Monitoring)
- 3) PTI (Packet trace interface)
- 4) VCOM (Virtual COM port)
- 5) Virtual UART



The Debug In mode of the debugging would be used

Figure 18 Debug interface with Radio board

Source: UG279: EFR32BG13 Blue Gecko Bluetooth Starter Kit User's Guide (silabs.com)

- 2. Describe the process of how you will compile and download code to your board, the target board
  - 1) Simplicity studio v5 would be used as a programming IDE during development.
    - a. GNU ARM C compiler (cross compiler: arm-none-eabi-gcc) would be used to compile the code
    - b. Simplicity Studio v5 also provides an option to select your development board. This in turn defines the memory map of the controller.
  - Simplicity Commander would be used to download the code into target board Command line syntax: commander [command] [options] [arguments]
     Sequence of commands would be,
    - a. Erase Flash
    - b. Flash new code
    - c. Verify written data
    - d. Reset the microcontroller

- 3. Which signals will have test points?
  - a. SPI port (For LCD and Magnetic Rotary Encoder)
    - SCLK
    - CS
    - MOSI
  - b. I2C port (for IMU Sensor)
    - SCL
    - SDA
  - c. UART pins (for Ultrasonic sensor)
    - RX/TX
  - d. Power pins of each sensor
  - e. PMIC Vout
  - f. Energy Harvester Input
  - g. USB Input
  - h. Battery Storage input
- 4. Reset Circuit Description

Reset would be controlled by 2 modes of operation

- a. Reset via Debugging Interface
  - Pin 3 on Mini debug connector
- b. On board reset switch
  - Pin 12 on EFR32BG13 is nReset
    - Active low
    - o It's only required to drive this pin low externally
    - o Internal pull-up pulls this pin high

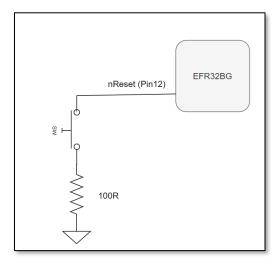


Figure 19 Reset circuit

- 5. Clock Generation Description
  - a. Both oscillators Low Frequency and High Frequency oscillators would be required:
    - High Frequency crystal (38 to 40 MHz): For Radio
    - Low Frequency crystal (32.768 kHz): For Low Energy modes operation
  - b. There are also other oscillators available for clock generation namely
    - 1) High Frequency RC oscillator
    - 2) Auxiliary high frequency RC oscillator
    - 3) Precision LF RC oscillator
    - 4) Low frequency RC oscillator
    - 5) Ultra-low frequency RC oscillator

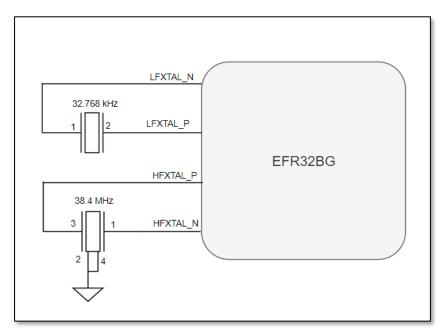


Figure 20 Crystal oscillator connection diagram

#### 6. Provide alternative energy source other than the energy harvester

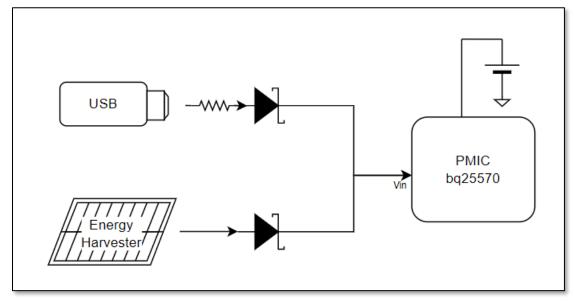


Figure 21 Alternate energy sources for board

There would be a provision of USB apart from Energy harvester unit as an alternative energy source.

- Schottky diodes would be used to allow both the energy sources to be connected at the same time.
- As VIN\_DC is ppulled to ground through a small resistance, USB supply would have a resistance in series to limit the current flow. This solves below problem,

#### CAUTION

If VIN\_DC is higher than VSTOR and VSTOR is equal to VBAT\_OV, the input VIN\_DC is pulled to ground through a small resistance to stop further charging of the attached battery or capacitor. It is critical that if this case is expected, the impedance of the source attached to VIN\_DC be higher than 20 Ω and not a low impedance source.

- 7. Jump Start method to charge the energy storage element in the event that the Energy Harvester circuity is not functional or takes too long.
  - Along with above circuit, there would be a provision to disconnect the battery from the embedded device and charge it using Lab power supply.
  - Battery would be charged at 235mA as 250 mA is the maximum charging current for the battery. Charge voltage would be set to 4.2V

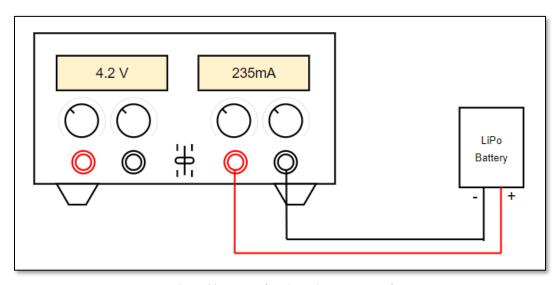


Figure 22 Battery charging using power supply

- 8. What is the maximum charging current allowed by the PMU circuitry? As per PMIC datasheet,
  - Typical charging current is 235mA and
  - Maximum charging current allowed by PMU is 285mA
- 9. What is the maximum charging current allowed by the energy storage unit specs?
  - Max charge current for the **battery** is 0.5C i.e. 250mA
- 10. What will the maximum current of the jump start power source be set to?
  - Maximum current for the jump start can be set to 250mA as supported by the battery.
- 11. Where will the jump start power and ground signals connect to? Following are the two options for the jump start,
  - 1) Disconnect battery and charge it using Lab power supply
  - 2) Charge battery using USB via PMIC
- 12. Ensuring that there is enough energy / current to program the flash of the MCU how much current will the programming of the MCU flash require?

  As per datasheet,
  - Current consumption during flash write is 3.5 mA and
  - Current consumption during Flash read is 2.0 mA

4.1.13 Flash Memory Characteristics<sup>1</sup>

Table 4.44. Flash Memory Characteristics<sup>1</sup>

Parameter	Symbol	Test Condition	Min	Тур	Max	Unit
Flash erase cycles before failure	EC <sub>FLASH</sub>		10000	_	_	cycles
Flash data retention	RET <sub>FLASH</sub>	T ≤ 85 °C	10	_	_	years
		T ≤ 125 °C	10	_	_	years
Word (32-bit) programming time	t <sub>W_PROG</sub>	Burst write, 128 words, average time per word	20	26.3	30	μs
		Single word	62	68.9	80	μs
Page erase time <sup>2</sup>	t <sub>PERASE</sub>		20	29.5	40	ms
Mass erase time <sup>3</sup>	t <sub>MERASE</sub>		20	30	40	ms
Device erase time <sup>4 5</sup>	t <sub>DERASE</sub>	T ≤ 85 °C	_	56.2	70	ms
		T ≤ 125 °C	_	56.2	75	ms
Erase current <sup>6</sup>	I <sub>ERASE</sub>	Page Erase	_	_	2.0	mA
Write current <sup>6</sup>	I <sub>WRITE</sub>		_	_	3.5	mA
Supply voltage during flash erase and write	V <sub>FLASH</sub>		1.62	_	3.6	V

Figure 23 Flash memory specs

13. How much current will the energy storage element and the PMU be able to provide?

Unit	Current
Energy storage element (Battery)	1 A (2C)
PMU (bq25570)	110 mA

- 14. What are the connection points to enable external power to digital / MCU portion of the board?
  - USB as an input to the PMIC would be used to power digital/MCU portion of the board.
  - External lab power supply would be used to charge the battery.

### Project Update 6

ECEN 5833: Low Power Embedded Design Techniques

# **CUBIT**

# **Smart Measuring Instrument**

Team Name: Cubit

Team Members: Saloni Shah

Rajat Chaple

Date: 02/25/2022

### 6.1 Activities accomplished in past week:

#### 6.1.1 IMU Bring-up

- o BNO055 interface with Blue Gecko
  - IMU Communicates with EFR32 radio board over I2C protocol.
  - BNO055 supports two configurable addresses, 0x29 and 0x28.
     0x28 address was selected for the communication.
  - For bring-up, accelerometer values were read. This required following configuration
    - Set up config bits of IMU to turn on Accelerometer
    - Read lower byte of accelerometer

#### Connection Diagram

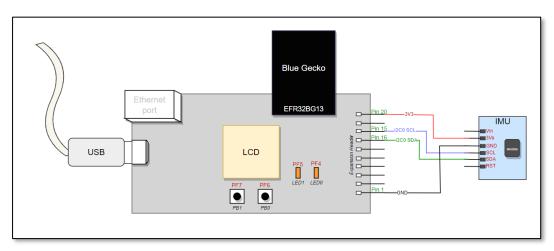


Figure 24 IMU Interface with Blue Gecko

- Program was written for I2C\_FREQ\_STANDARD\_MAX which is 92KHz data transfer.
- Digilent's Analog Discovery 2 logic analyzer was used to monitor the I2C transaction
- Hardware Interface and Logic analyzer trace is shown below.

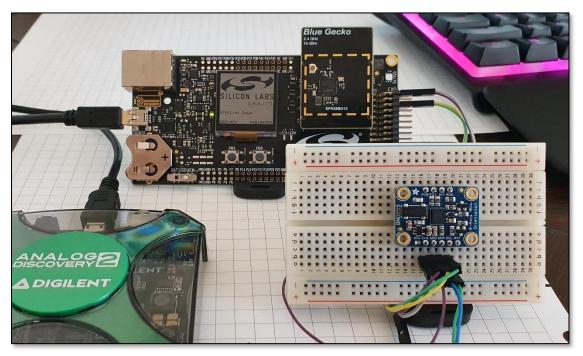


Figure 25 Hardware: IMU with Blue Gecko

#### I2C Transactions

• Accelerometer (x direction) lower byte data is stored in register 0x08 of BNO055.



Figure 26 Logic Analyzer trace for IMU

- Above activity was performed with different accelerations to verify change in values in register 0x08.
- Next task for IMU would be writing down a wrapper functionality to receive
  - Angle using IMU fusion
  - Compass using Magnetometer

#### **6.1.2** Magnetic Encoder Bring-up

- AS5147P Interfacing with Blue Gecko
  - Magnetic encoder uses Hall effect sensor AS5147 to detect change in magnetic field.
  - It supports SPI, ABI, UVW and PWM interfaces. ABI interface would be appropriate for our application as we can keep microcontroller in lowest possible energy mode whenever there's no activity.

#### Connection diagram

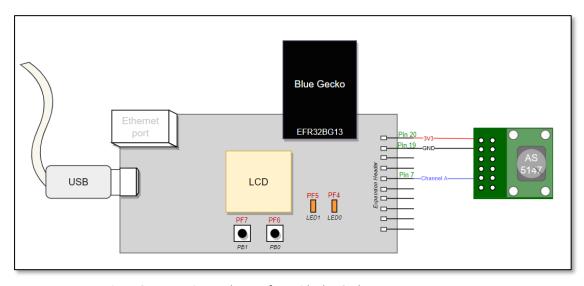


Figure 27 Magnetic Encoder Interface with Blue Gecko

- Program was written to receive interrupts on GPIO pin and keep the count of pulses for channel A of Magnetic encoder. This count was printed over serial terminal.
- Energy profiler was used to see variation in energy consumption as pulses were received.
- With current configuration 1024 pulses are received per revolution.
- It is configurable over SPI to receive 256 pulses per revolution
- Hardware Interface and Energy profiler shown below



Figure 28 Hardware: Magnetic Encoder with Blue Gecko

- o Energy profiler and Serial log
  - Energy profiler showed typical current Magnetic encoder is consuming which is around 900uA.
    - Note: This measurement is only for 1 channel.
  - Program was setting EFR32 radio board in EM2 energy mode where Bluetooth is operational

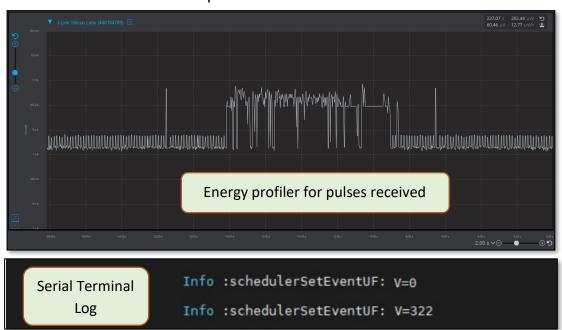


Figure 29 Energy profile and Serial log for Magnetic Encoder

- Challenges for magnetic encoder:
  - It's been observed that EFR32 for above operation is not able to handle 1024 pulses per revolution when wheel rotates faster. In fact, this much resolution is not required for this application.
  - In order to resolve this, plan is to use low power frequency divider to reduce pulses. Required number of pulses per revolution to maintain stated measurement resolution can be calculated as follows

Assumption: Wheel diameter = 3cm

Circumference of wheel =  $\pi * d = 9.42 \ cm$ 

In order to maintain minimum resolution of 0.5cm, around 20 pulses are required per resolution.

Magnetic encoder can be operated in 256 ppr mode with configuration bits and this further can be divided by 8 using external frequency divider. This would result in 32 pulses per revolution.

#### 6.1.3 Actual Bulk capacitor value required (considering the DC bias)

- As per our bulk capacitor calculations, Cubit board requires 100uF capacitor.
- In order to find out equivalent capacitance that would give 100uF, simsurfing tool from murata was used.
   SimSurfing: Multilayer Ceramic Capacitors - Murata Manufacturing
- 220uF (<u>GRM32ER60J227ME05L Murata Electronics | Capacitors | DigiKey</u>) was selected based on following DC bias characteristic.
  - 3.2v is our operational voltage for the entire circuit
  - Effective bulk capacitor value @ 3.2v = 220 52.6% = 104.28uF

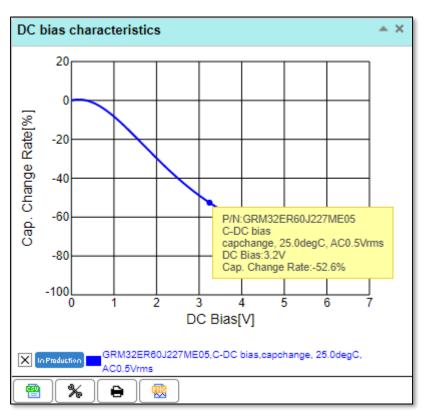


Figure 30 DC bias characteristics for bulk capacitor

#### 6.1.4 IO Ports in design

- Buttons
- Menu selection switches
- Switches
- Operation Mode switch

Modes	Description
All OFF	External supply to PMIC would be disconnected
Partial ON	Only PMIC, EFR32 radio board and LCD would be Turned ON
All ON	All components and required sensors would be turned ON

- o USB
- To be used for fast charging of battery where energy from energy source would not be available.
- Battery connector
  - To be used for External Lipo battery

For above mentioned IO ports ESD protection would be required.

#### **6.1.5** ESD protection

IO Ports	ESD part
HMI pushbutton switches (4)	SP1001-04JTG
USB	SP1003
Battery Connector	SP1003

- SP1003 part used for VBUS pin from USB connector and power pin from battery connector has clamping voltage of 12V which is closer to maximum allowable input voltage (5V) for PMIC BQ25570. Moreover, this part has low leakage current of 100nA (MAX) at 5V operation.
- SP1001 part used for ESD protection on push button switches satisfies the requirement of 4 I/O pins connection for 4 push-button switches.

# 6.2 Activities planned for the upcoming week:

- o Incorporate changes in board schematic suggested in the review
- o Designing a layout for the final board
- o Interface ultrasonic sensor with Blue Gecko development board.

### Project Update 7

ECEN 5833: Low Power Embedded Design Techniques

# **CUBIT**

# **Smart Measuring Instrument**

Team Name: Cubit

Team Members: Saloni Shah

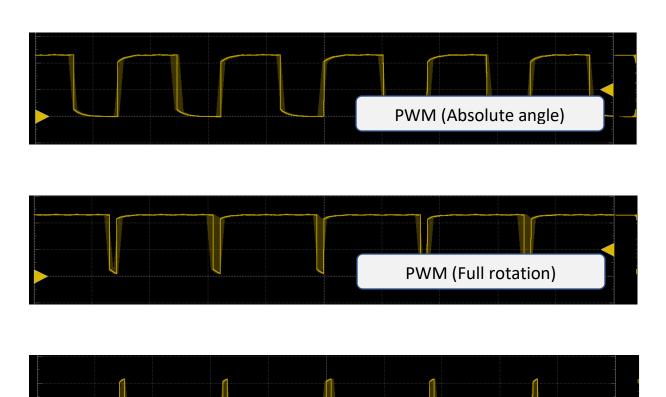
Rajat Chaple

Date: 03/12/2022

### 7.1 Activities accomplished in past week:

#### 7.1.1 Testing of PWM output generation on Magnetic Encoder:

- The magnetic encoder gives output at the rate of minimum 256 pulses per rotation. Two different such output pulses must be interpreted by the controller to determine number of pulses generated and the direction of rotation.
- To avoid problem of having too many A-channel and B-channel pulses to process, alternative PWM is also available. This PWM output was tested on Arduino and Analog discovery 2. PWM signal gives absolute position of the sensor. In addition, Index signal give number of revolutions.
- o Combination of PWM and Index would also give the total rotation.



PWM (0<sup>th</sup> rotation)

- However, this would also require either the ADC (with filtered signal) or measuring time difference between rising and the falling edge. This PWM is at Frequency 558 Hz. This is also energy inefficient.
- Decision has been made to stick with the A-B channel output with frequency divider circuit in series.

#### 7.1.2 Frequency divider for Magnetic Encoder output:

- The magnetic encoder gives output at the rate of minimum 256 pulses per rotation. Two different such output pulses must be interpreted by the controller to determine number of pulses generated and the direction of rotation.
- As per the challenges related to the encoder discussed in previous update, we monitored the pulses received on the controller at the rate of 12 rotations per second. As expected, while transitioning from lowest energy mode to a higher mode while receiving pulses, the controller missed some pulses due to time delay.
- o For these reasons, we decided to include an additional frequency divider on the output of the encoder.
- CD74HC4520 is a high speed CMOS logic Dual Synchronous Counter. It is a dual binary up-counter which consists of two independent internally synchronous 4-state counters. The counter stages are D-flipflops to either increment on rising-edge or falling edge.
- The below image shows the timing diagram of 4-bit binary counter. In this component, we get the option of dividing the input by 1 (on Q0), by 2 (on Q1), by 4 (on Q2) and by 8 (on Q3). We will be using the Q3 output which divides the input by 8. This will reduce our magnetic encoder pulses to 32 pulses per rotation which will be computationally simpler for the controller.

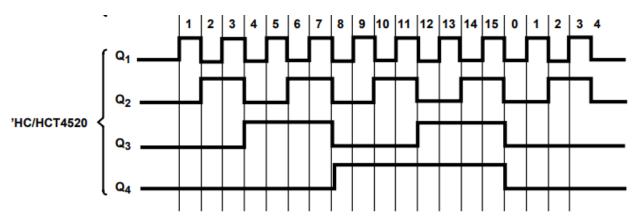


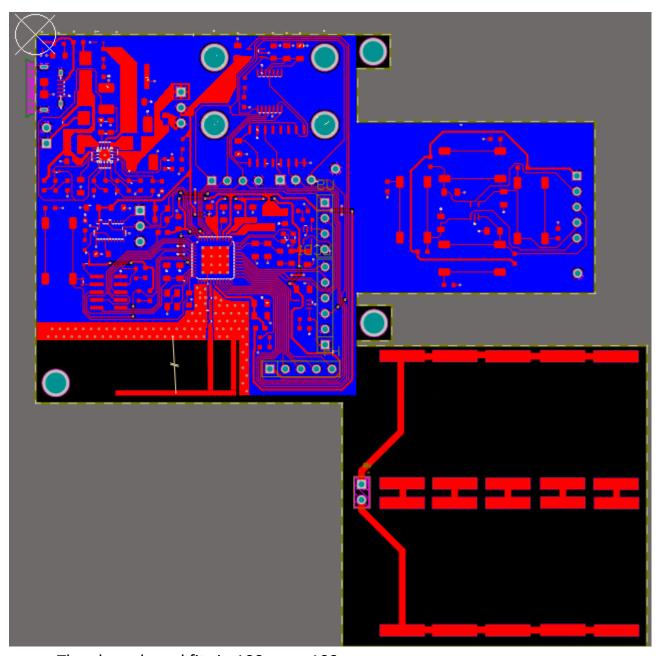
Figure 31 Frequency division timing diagram in CD74HC4520

#### 7.1.3 Interfacing ultrasonic sensor with Blue Gecko development kit:

	,			
	(x)= array_buf[78]	char	82 ('R')	0x20001936
	(x)= array_buf[79]	char	48 ('0')	0x20001937
	(x)= array_buf[80]	char	54 ('6')	0x20001938
	(x)= array_buf[81]	char	53 ('5')	0x20001939
	(x)= array_buf[82]	char	13 ('\r')	0x2000193a

- o Ultrasonic sensor communicates with Blue gecko over UART.
- USART2 was configured in interrupt mode to receive distance measurement.
   Sensor keeps sending data over Tx pin in the format R-distance-\r. Parser was written to process this data.
- Circular buffer was also implemented to manage variable rates of data in and data read. Above screen capture shows the data read and stored in the circular buffer.

#### 7.1.4 Altium Board Layout:



- o The above board fits in 100mm x 100mm.
- o Perforation is to be used to separate out these multiple daughter boards:
  - o Main board
  - o HMI-Switch board
  - o Solar panel board

# 7.2 Activities planned for the upcoming week:

- o Incorporate changes in board layout suggested in the review
- o Finalize board layout and place board fabrication order
- o Complete the interfacing of ultrasonic sensor with Blue Gecko development board.
- o Start working on configuring basic mobile application for the product.
- o Development of initial software for the final board.