

生醫材料導論

Hydrogel for Biomedical Application

水膠生物醫學應用

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Hydrogels (水膠)

Wichterle and Lim, 1960

2-hydroxyethyl methacrylate
+
glycol dimethacrylate

Letters to Nature

Nature 185, 117-118 (9 January 1960) | doi:10.1038/185117a0

Hydrophilic Gels for Biological Use

O. WICHTERLE & D. LÍM

1. Institute for Macromolecular Chemistry, Czechoslovak Academy of Sciences, Prague.

PLASTICS to-day enjoy wide use in many fields, and it is natural that the possibility of their employment in permanent contact with living tissues has been seriously considered. A study of the literature shows that almost all known plastics have been proposed for this purpose at various times. The question of structural similarity with the tissue has not, however, been emphasized although physiologically unfavourable effects were observed in most cases of application of normal type plastics.

▲ Top

- Gel are defined as a substantially dilute cross-linked system, and are categorized principally as weak or strong depending on their flow behavior in steady-state. (swelling behavior and three-dimensional structure)
- The excellent tolerance of the body towards hydrogels
- The **non-degradable hydrogels** got **encapsulated in a fibrous capsule without eliciting any irritation** to the surrounding tissue upon subcutaneous implantation.

Hydrogels

- Three-dimensional cross-linked hydrophilic polymer networks that have the ability to swell but do not dissolve in water.
 - May absorb from 10~20% up to thousands of times their dry weight in water.
-
- Retain a large quantity of water within the matrix, enabling them to behave quite similar to natural living tissues.
 - Provide a semi-wet, three-dimensional environment for molecular-level biological interactions.
 - Provide a non-adhesive surface towards cells and allow for programmable cell adhesion upon attaching biological molecules to the hydrogel.

Water in hydrogels

Step 1

Begins to **absorb water**, the first water molecules entering the matrix will hydrate the most **polar, hydrophilic groups**, leading to '**primary bound water**'.

Step 2

As the polar groups are hydrated, the **network swells**, and **exposes hydrophobic groups**, which also interact with water molecules, leading to hydrophobically-bound water, or '**secondary bound water**'.

Step 3

Primary and secondary bound water are often combined and simply called the '**total bound water**'.

Step 4

- The **additional swelling water** that is imbibed after the ionic, polar and hydrophobic groups become saturated with bound water is called '**free water**' or '**bulk water**'.
- **Fill the space between the network chains**, and/or the center of larger pores, macropores or voids.

Total water : Bound water + free water

Classification of hydrogel

Origin

➤ Natural

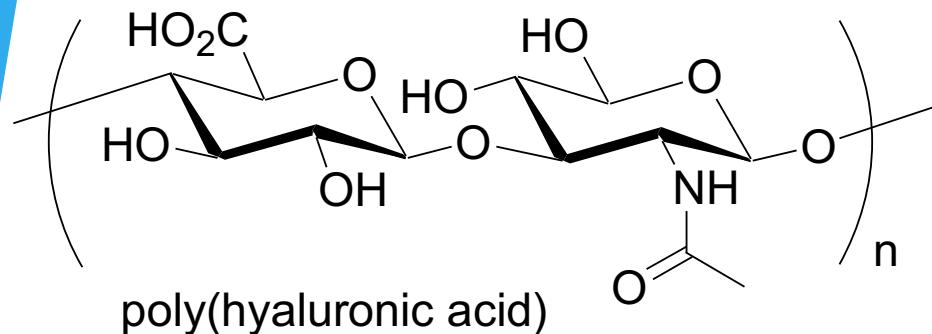
- Most closely resemble the tissues they are meant to replace
- Almost always biocompatible
- Biodegradable
- Difficult to isolate from biological tissues
- Restricted versatility

➤ Synthetic

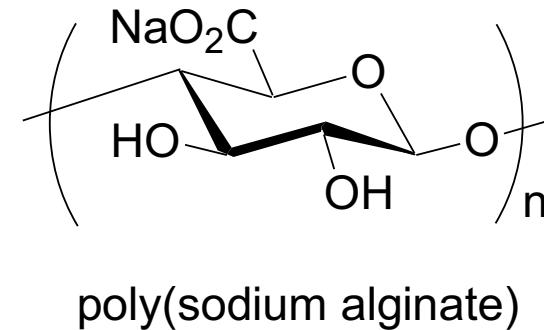
- Can be reliably produced
- Greater control over polymer structure
- May not be biocompatible
- Not always biodegradable
- Use of toxic reagents a problem

Classification of hydrogel

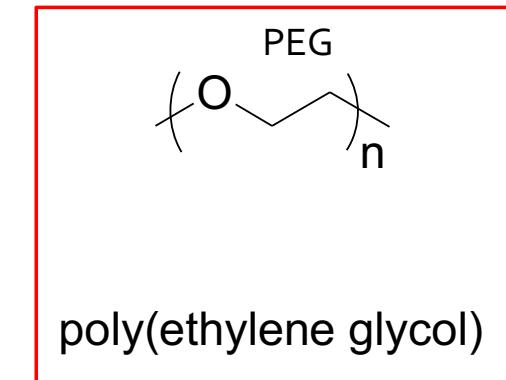
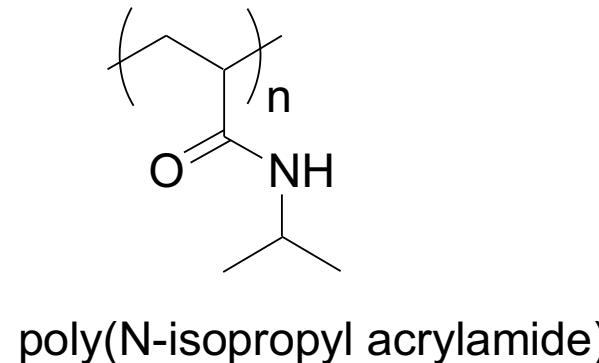
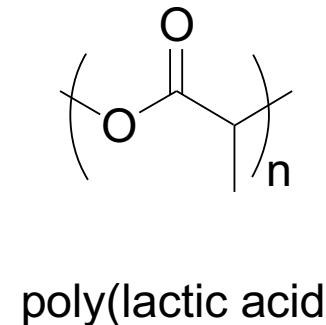
Natural



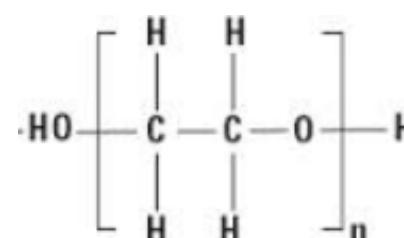
Some Hydrogel Forming Polymers



Synthetic



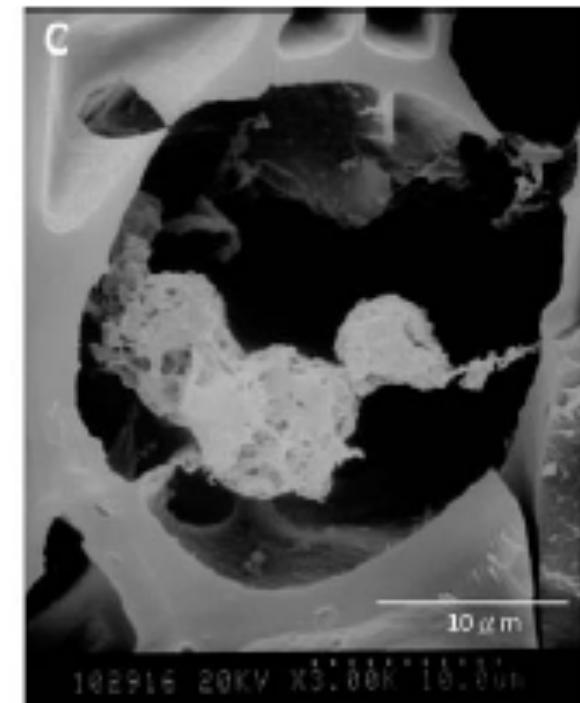
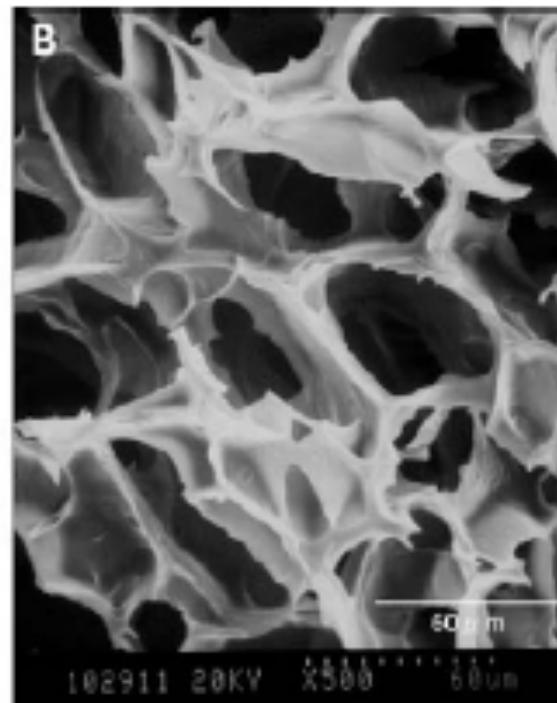
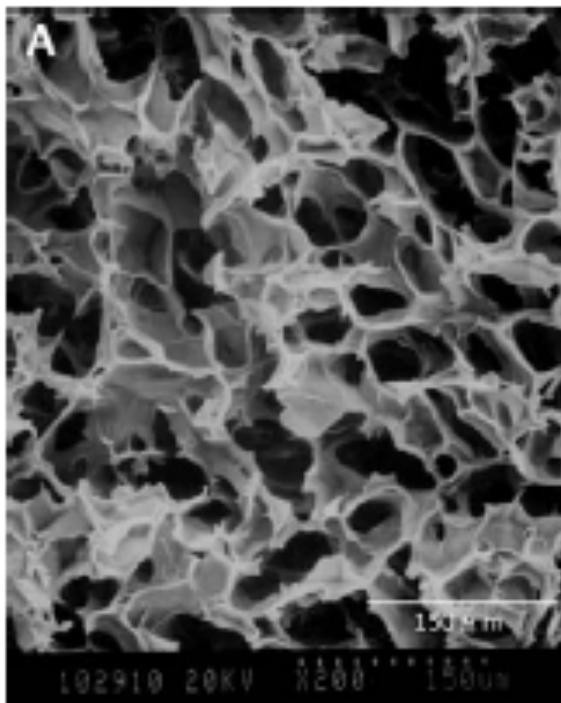
Poly(vinyl alcohol)



Classification of hydrogel

- various criteria for the classification of hydrogels

| | |
|--|-----------------|
| Water content or degree of swelling | Low swelling |
| | Medium swelling |

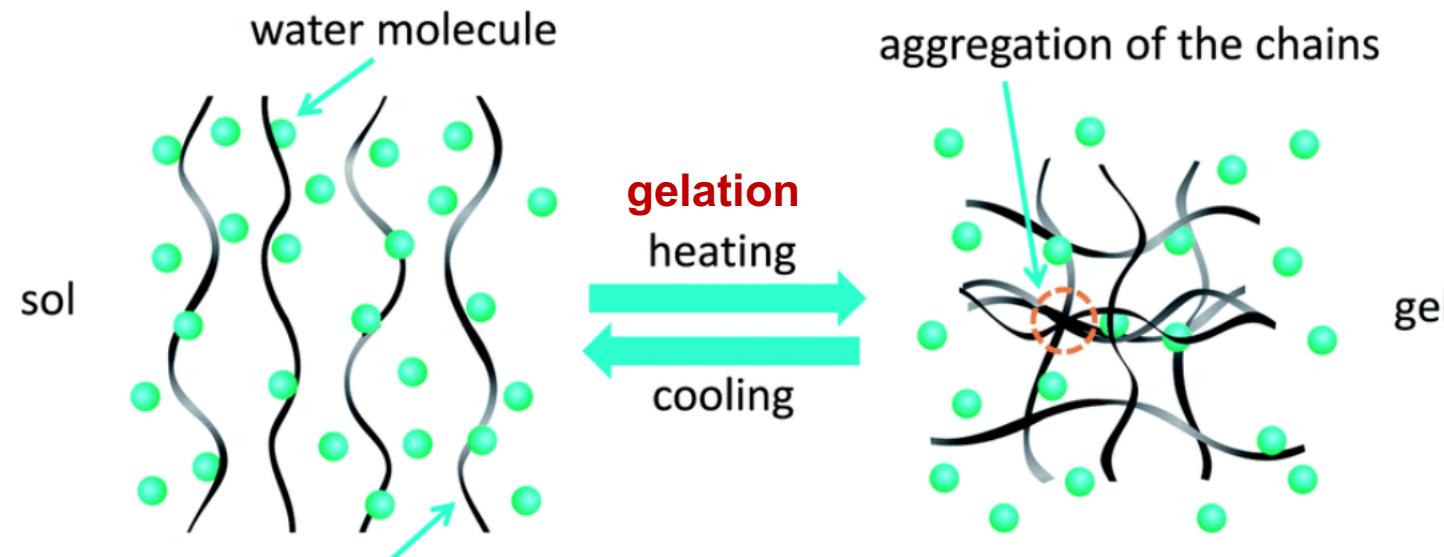


| | |
|------------------|---------------|
| Biodegradability | Biodegradable |
| | Nondegradable |

Methods to produce hydrogel

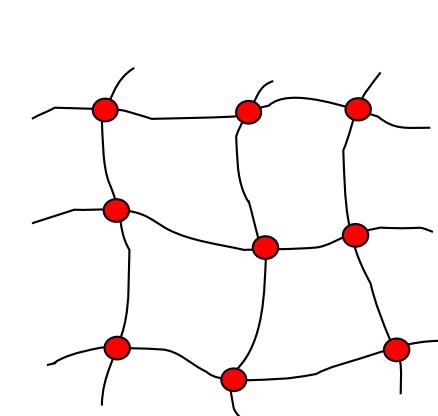
Gelation refers to the linking of macromolecular chains together (**gel**) which initially leads to progressively larger branched yet **soluble polymers (sol)** depending on the structure and conformation of the starting material.

→ sol-gel transition



Hydrogel Fabrication

Chemical hydrogels



Covalently cross-linked

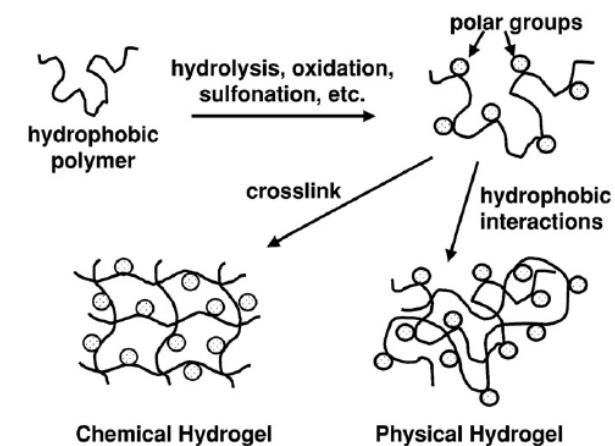
- Thermoset hydrogels
- Volume phase transition
- Reliable shape stability and memory

Physical hydrogels

Noncovalently cross-linked

- Hydrogen bonding
- Hydrophobic interaction
- Stereocomplex formation
- Ionic complexation

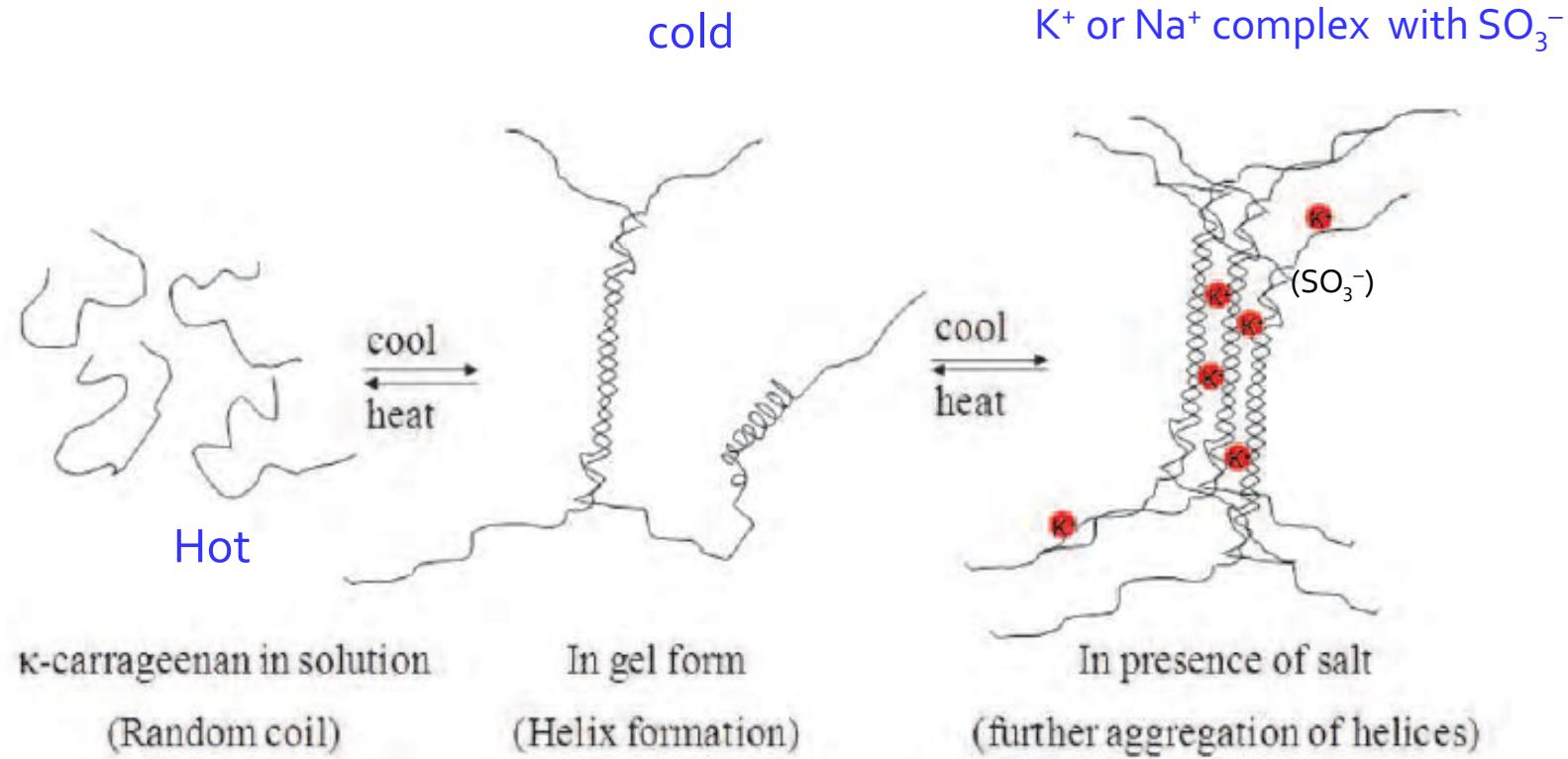
- Thermoplastic hydrogels
- Sol-gel phase transition
- Limited shape stability and memory



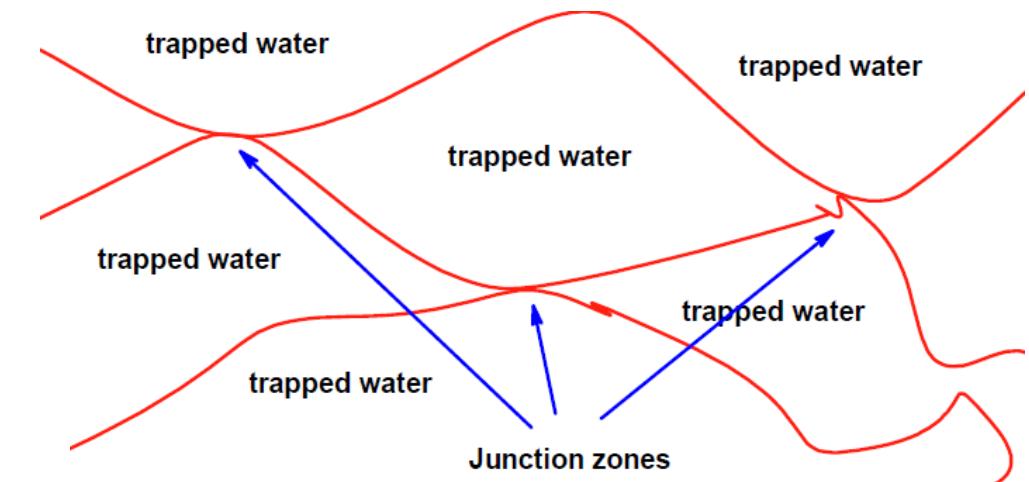
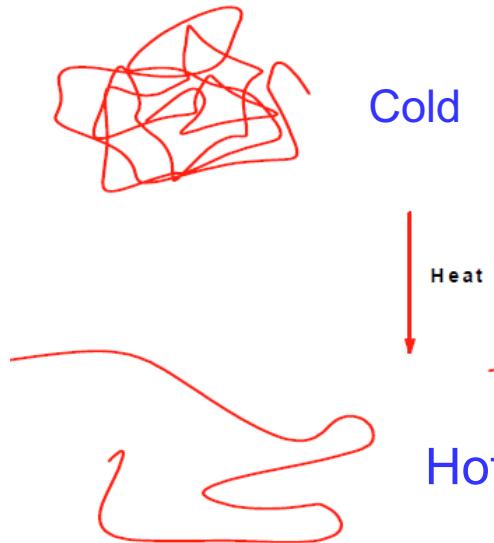
Physical cross-linking

Heating/cooling a polymer solution

The gel formation is due to **temperature change** to **form helix-formation**, association of the helices, and forming junction zones.



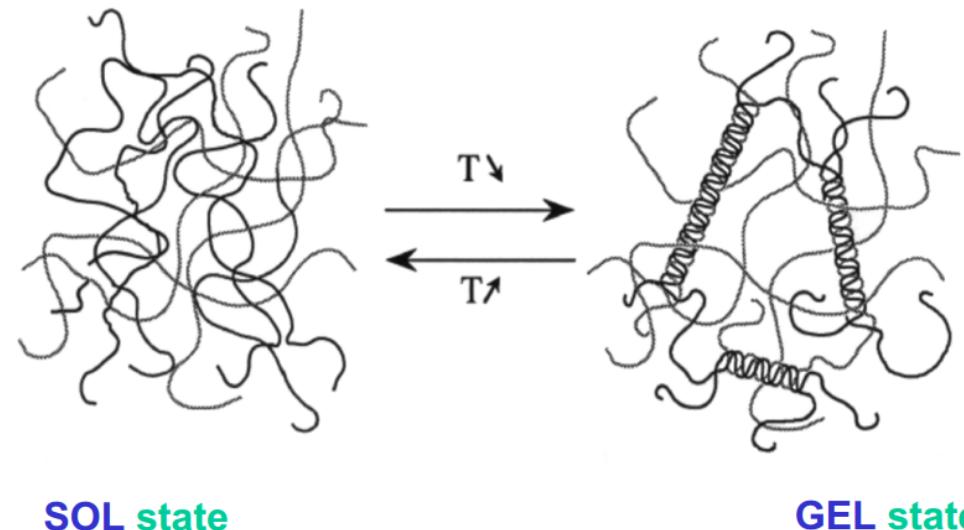
Geltin gelation



Mechanism of gelation

Gelatin gelation is related to the coil-triple helix transition.

Gelation and gel strengthening are kinetic processes



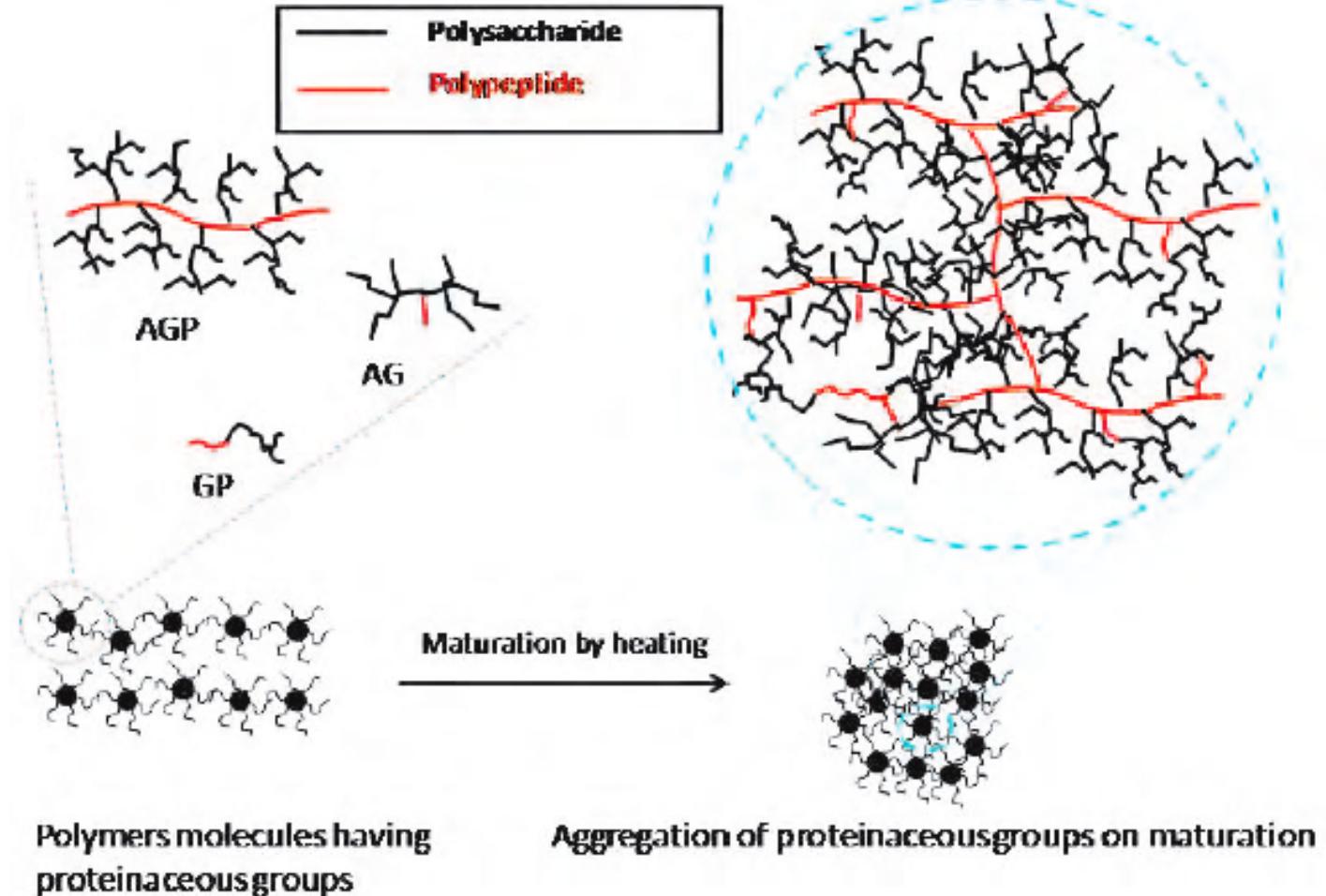
Coil-triple
helix
structure

Maturation (heat induced aggregation)

Physical cross-linking

Gum arabic

- Arabinogalactan (AG)
- Arabinogalactan protein (AGP)
- Glycoprotein (GP)

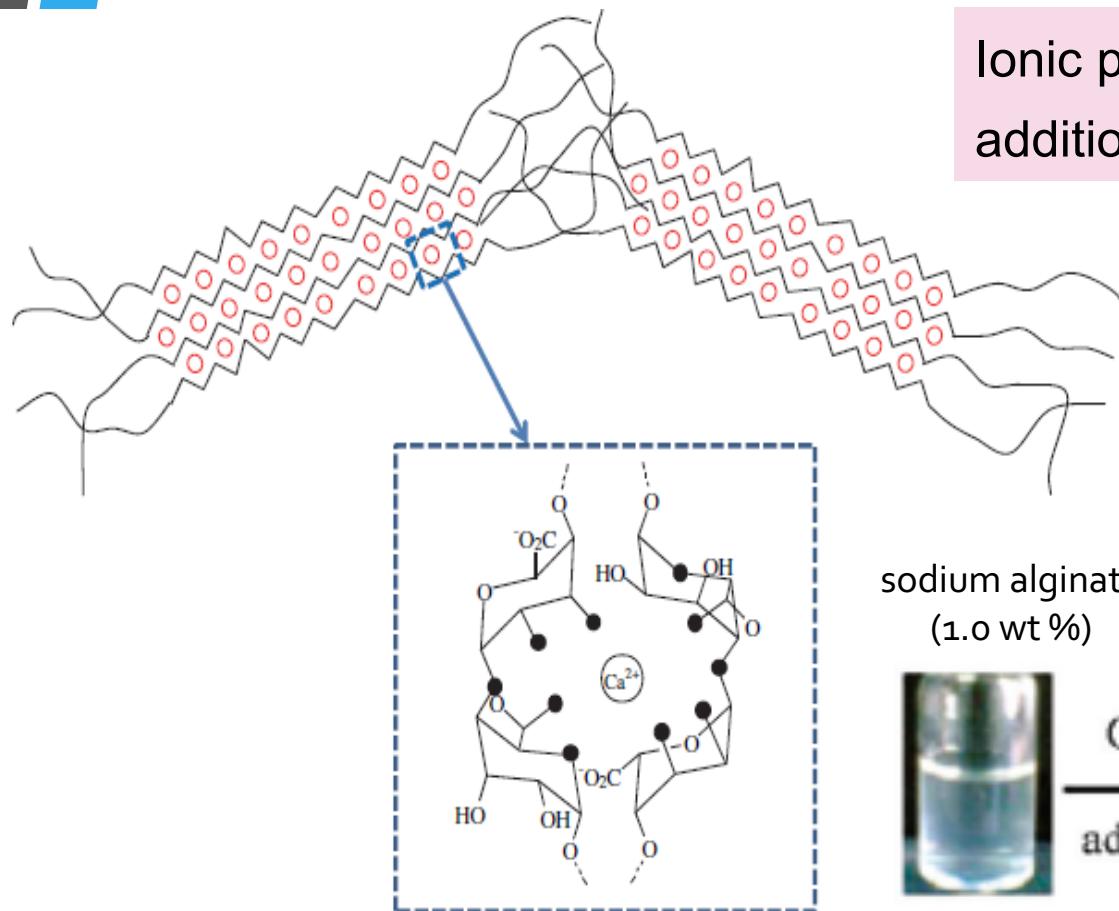


Maturation of gum arabic causing the aggregation of proteinaceous part of molecules leading to cross-linked hydrogel network.

Ionic hydrogel

Physical cross-linking

Calcium Alginate Hydrogels



Ionic polymers can be cross-linked by the addition of **di- or tri-valent counterions**.

sodium alginate
(1.0 wt %)



$\xrightarrow[\text{addition}]{\text{CaCl}_2}$



$\xrightarrow[\text{liquid removal}]{}$



forming
sponge-like gel

Complex coacervation

Physical cross-linking

Can be formed by mixing of a **polyanion** with a **polycation**. (polymers with opposite charges stick together and form soluble and insoluble complexes depending on the concentration and pH of the respective solutions)

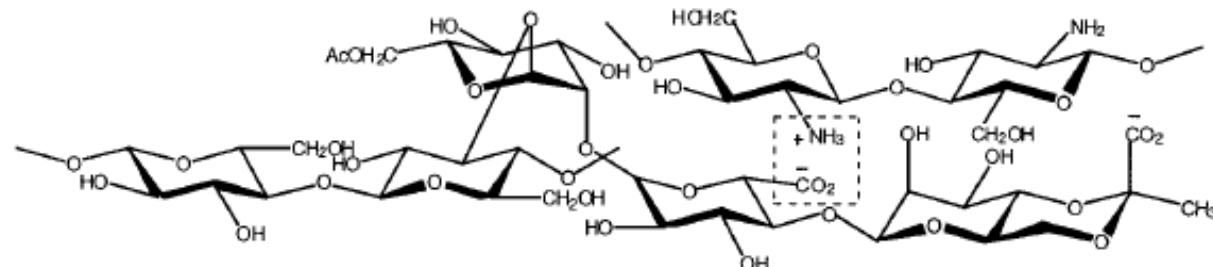
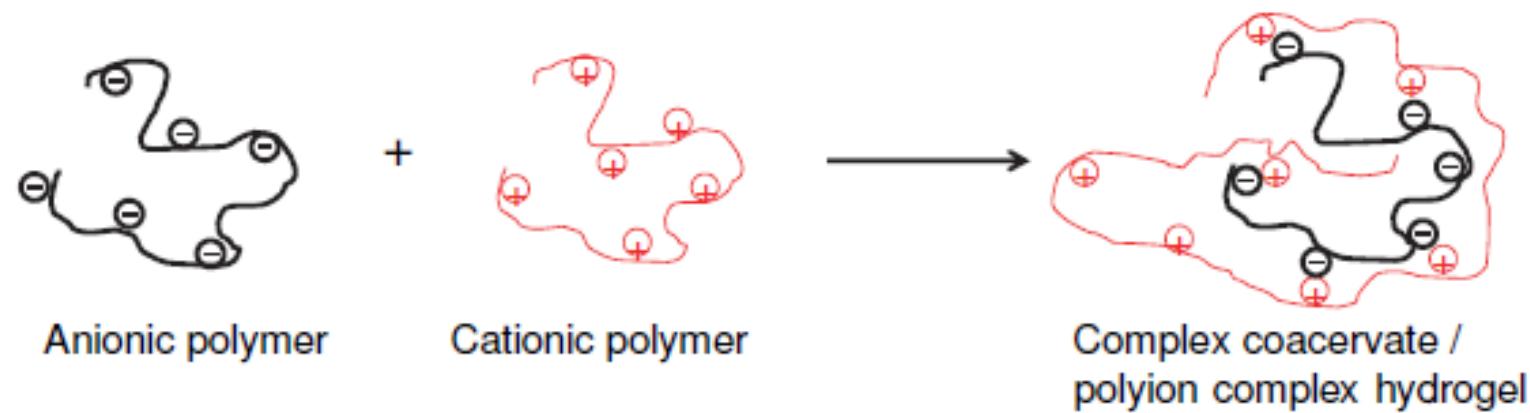
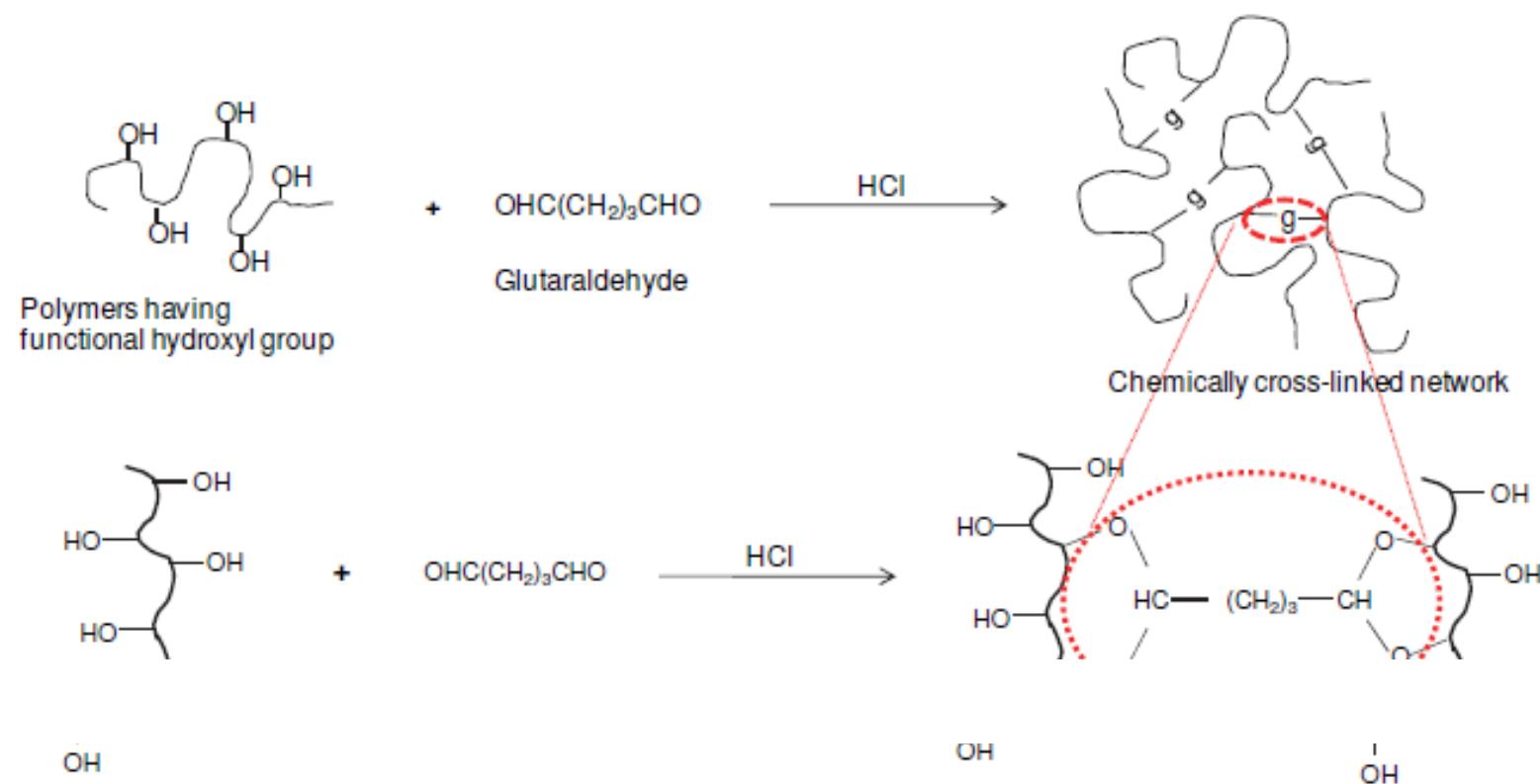


Figure 1. Schematic representation of Chitosan and Xanthan interaction to form the CH-X hydrogel.

Chemical cross-linkers

- Involves the introduction of new molecules between the polymeric chains to produce cross-linked chains.
- Functional groups (such as OH, COOH, and NH₂)

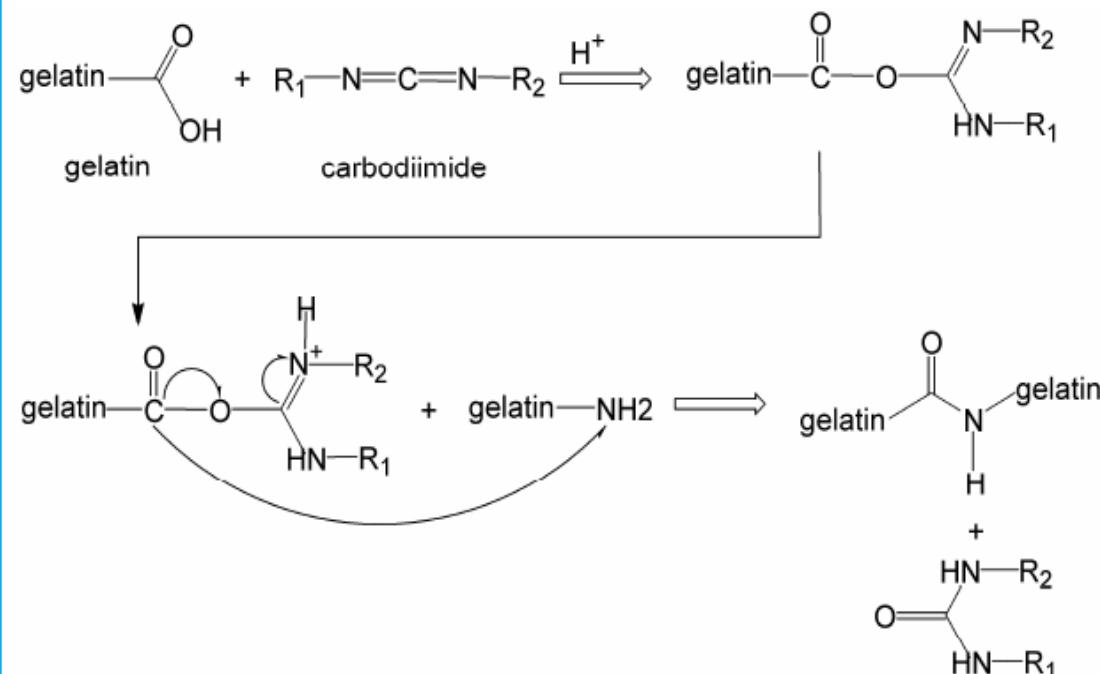
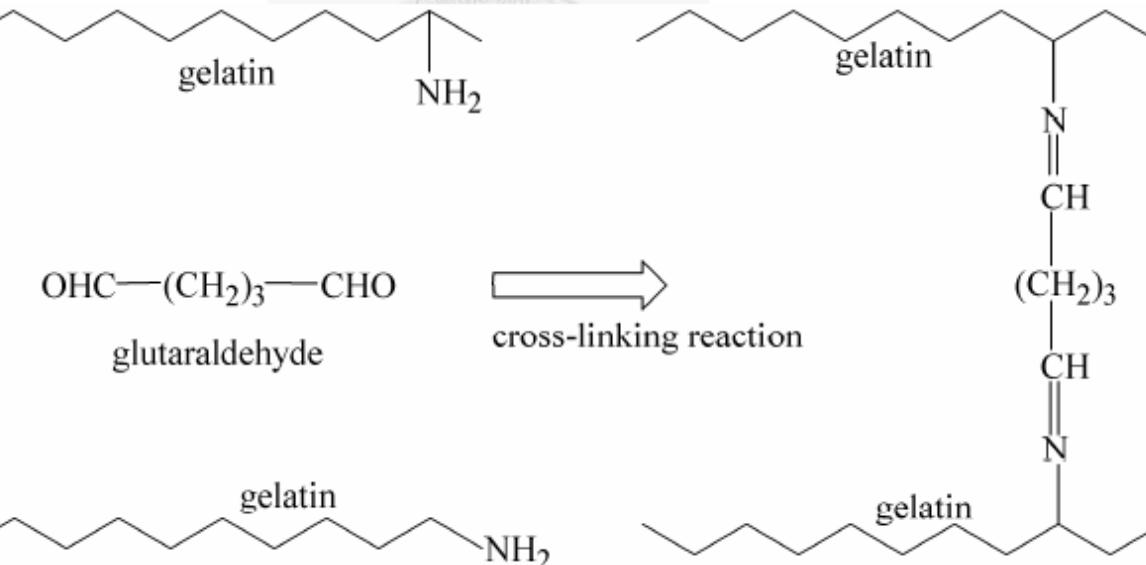


Schematic illustration of using chemical cross-linker to obtain cross-linked hydrogel network.

Chemical cross-linkers

Gelatin

Glutaraldehyde



Carbodiimide

Monomers used in the synthesis hydrogels for pharmaceutical applications

| Monomer abbreviation | Monomer |
|----------------------|------------------------------------|
| HEMA | Hydroxyethyl methacrylate |
| HEEMA | Hydroxyethoxyethyl methacrylate |
| HDEEMA | Hydroxydiethoxyethyl methacrylate |
| MEMA | Methoxyethyl methacrylate |
| MEEMA | Methoxyethoxyethyl methacrylate |
| MDEEMA | Methoxydiethoxyethyl methacrylate |
| EGDMA | Ethylene glycol dimethacrylate |
| NVP | N-vinyl-2-pyrrolidone |
| NIPAAm | N-isopropyl A A m |
| AA | Acrylic acid |
| HPMA | N-(2-hydroxypropyl) methacrylamide |
| EG | Ethylene glycol |
| PEGMA | PEG methacrylate |

Different physical forms

(a) Solid molded forms

soft contact lenses



(b) Pressed powder matrices

pills or capsules for oral ingestion

(c) Microparticles

bioadhesive carriers or wound treatments

(d) Coatings

*on implants or catheters; on pills or capsules
on the inside capillary wall in capillary electrophoresis*

(e) Membranes or sheets

*a reservoir in a transdermal drug delivery patch
2D electrophoresis gels*

(g) Liquids

form gels on heating or cooling

Characteristic of hydrogel





Solubility

Method A

- The hydrogel content of a given material is estimated by measuring its **insoluble part in dried sample** after immersion in deionized water for 16 h or 48 h at room temperature.
- The sample should be prepared at a dilute concentration to ensure that hydrogel material is fully dispersed in water.

$$\text{Gel Fraction (hydrogel\%)} = \left(\frac{W_d}{W_i} \right) * 100$$

Wi: initial weight of dried sample

Wd: weight of the dried insoluble part of sample after extraction with water

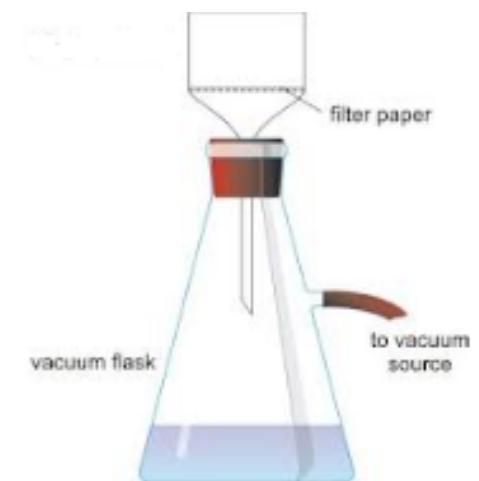
Solubility

Method B

Pore size: 1.2 μm

- The weight (W_1) of a 70 mm glass fiber paper is determined
- 1-2 wt% (S) sample dispersion can be prepared in distilled water followed by **overnight hydration** at room temperature.
- The hydrated dispersion is then centrifuged prior to filtration.
- Drying of the filter paper is carried out in a oven followed by cooling to a constant weight (W_2).

$$\% \text{Hydrogel} = \left(\frac{W_2 - W_1}{S} \right) * 100$$



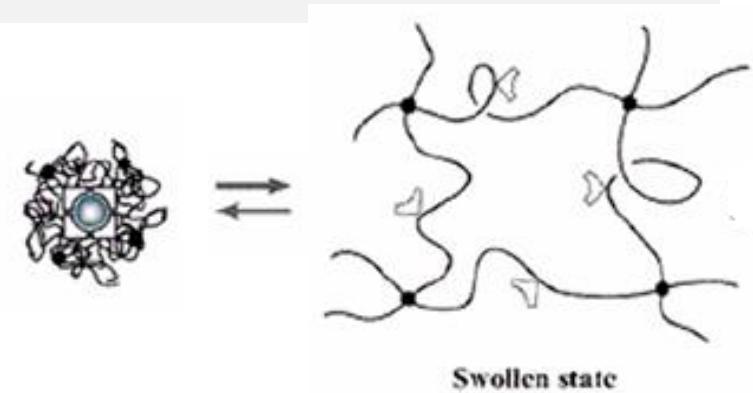
Swelling measurement

according to the Japanese Industrial Standard (JIS) K8150

- Determined by **swelling the hydrogels in PBS for 72 h to reach equilibrium** followed by overnight lyophilization to obtain their dry weight.
- Changes in hydrogel weight between the dried and swollen states were used to determine the **volumetric swelling ratio** and equilibrium water content as follows

$$\text{Swollen Ratio, } Q = \left(\frac{W_{\text{swollen}} - W_{\text{dry}}}{W_{\text{dry}}} \right)$$

$$\text{Equilibrium Water Content} = \left(\frac{W_{\text{swollen}} - W_{\text{dry}}}{W_{\text{swollen}}} \right)$$



Swelling measurement

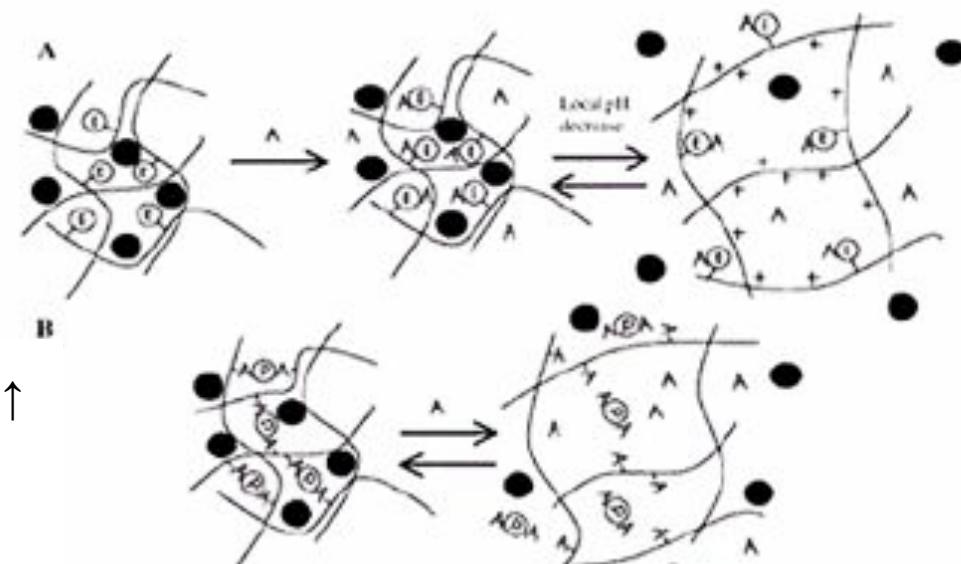
Swelling property is influenced by:

- Type and composition of monomers
- Other environmental factors such as :
Temperature, pH, ionic strength
- Cross-linking



Mechanical strength
and permeability

- hydrophobic comonomers density ↑
- mechanical strength ↑
- swelling property ↓



Rheology

流變學

- Describe the **elastic**/**viscous** behavior of materials (**Viscoelastic**). 黏彈體
- Liquid-like as viscous; Solid-like as Elastic**
- Corresponds to Maxwell-type behavior with a single relaxation time that may be determined from the crossover point and, this relaxation time increases with concentration.

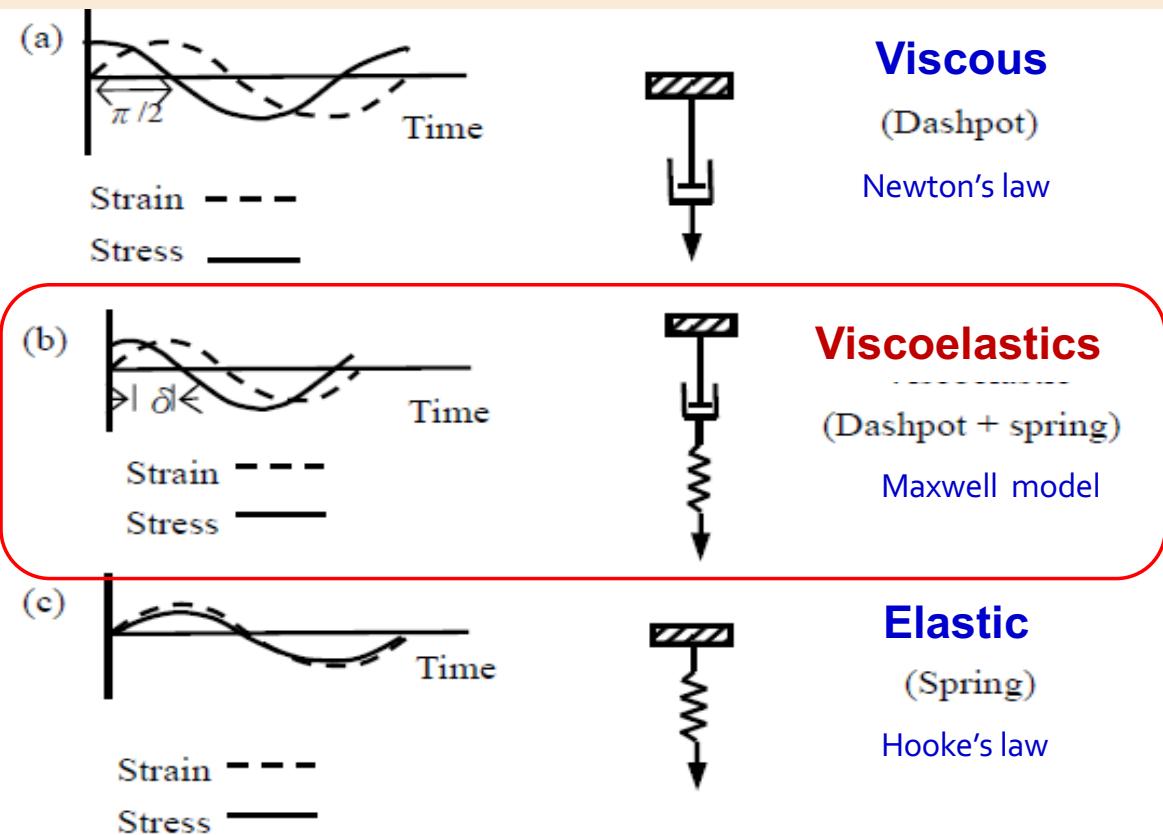
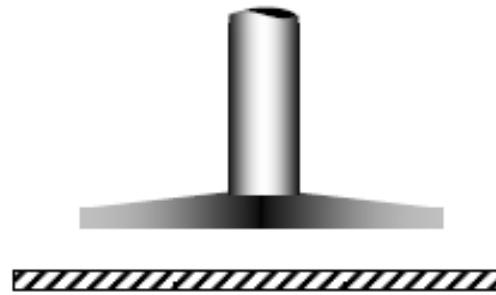
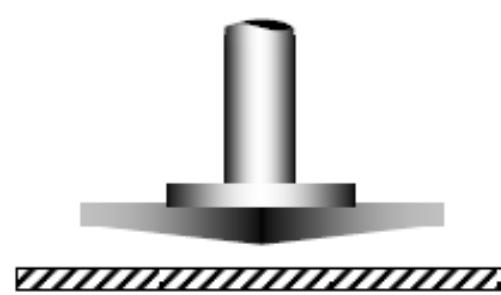


Figure 6 Maxwell model element.

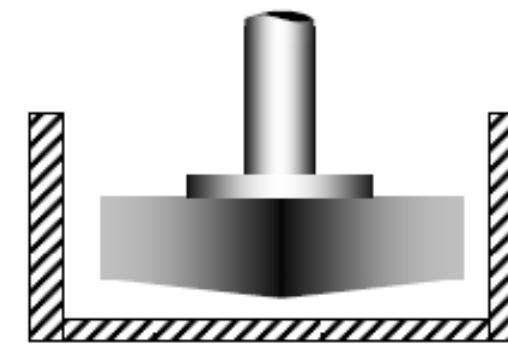
Rheology



Parallel and plate



Concentration of



Coaxial cylindrical

| •Gelatinization Time | G' , G'' , η^* | Parameters: $\tau = 1 \text{ Pa}$, $f = 1 \text{ Hz}$, CS mode, $t = 150/300 \text{ s}$, $T = 25/37^\circ\text{C}$ |
|----------------------|-------------------------|---|
|----------------------|-------------------------|---|

流變儀 (Rheometer)

G' : Storage modulus 儲存模數
 G'' : Loss modulus 損失模數

- The **storage modulus G'** provides information regarding the **elasticity or energy stored** in the material during
- The **loss modulus G''** describes the **viscous character** or energy dissipated as heat.

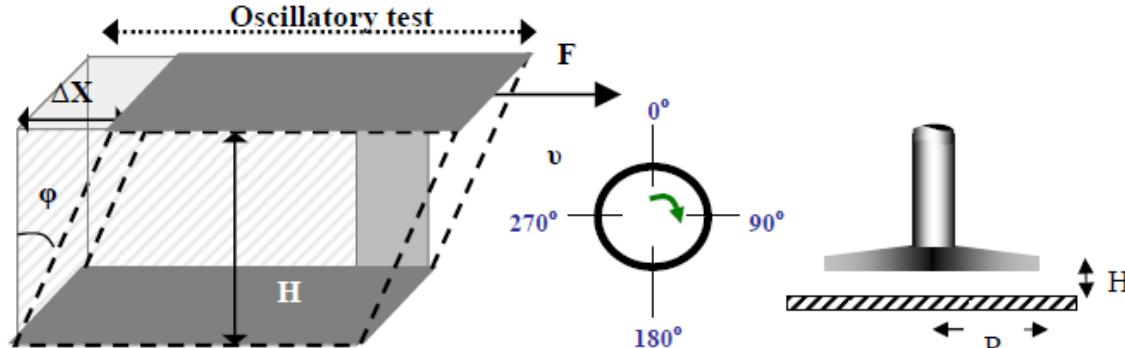
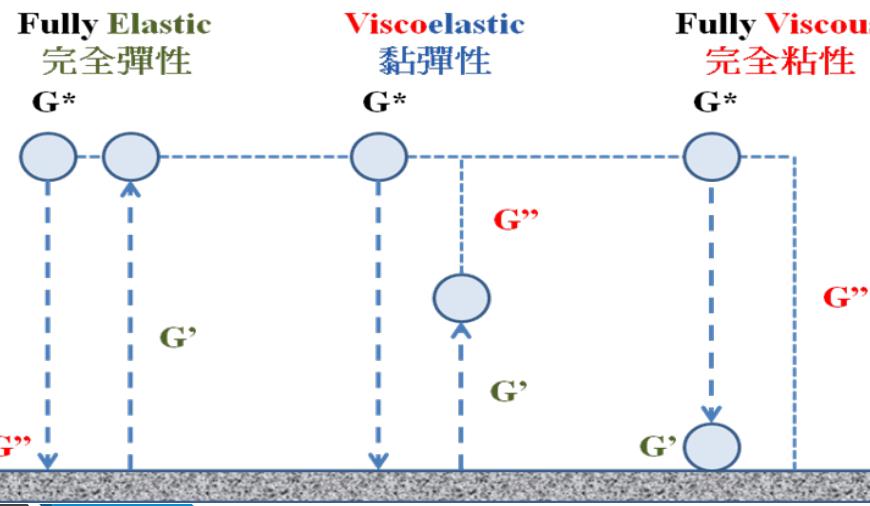


Figure 7 Dynamic oscillatory test model of rheometer.

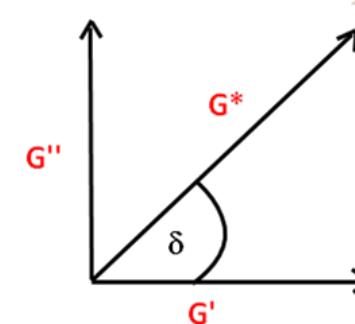


G^* : complex modulus

$$G^*(\omega) = G'(\omega) + i G''(\omega)$$

$$G' = \frac{\tau_0}{\gamma_0} \cos \delta$$

$$G'' = \frac{\tau_0}{\gamma_0} \sin \delta$$



$$\tan \delta = \frac{G''}{G'}$$

$\tan \delta > 1$, in a **solution** form

< 1 , in a **gel** form.

Rheology

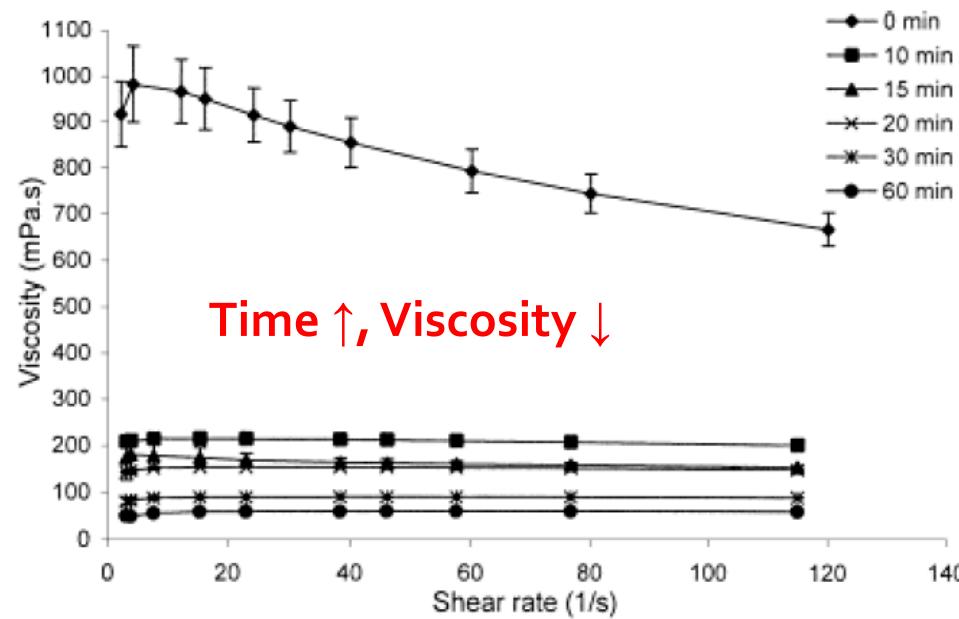


Figure 2. Dynamic viscosity as a function of shear rate for chitosan solutions at 20°C following steam sterilization (0–60 min). Mean \pm sd ($n = 3$).

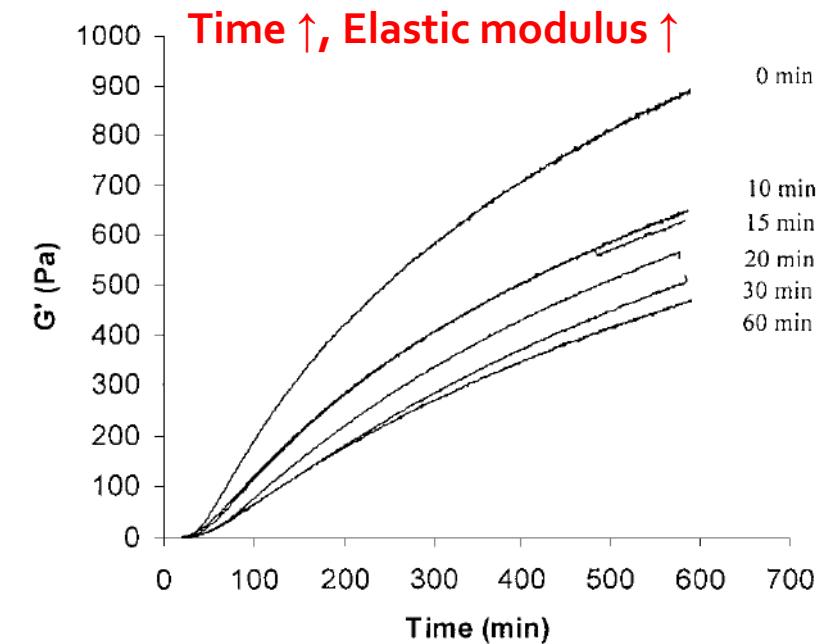


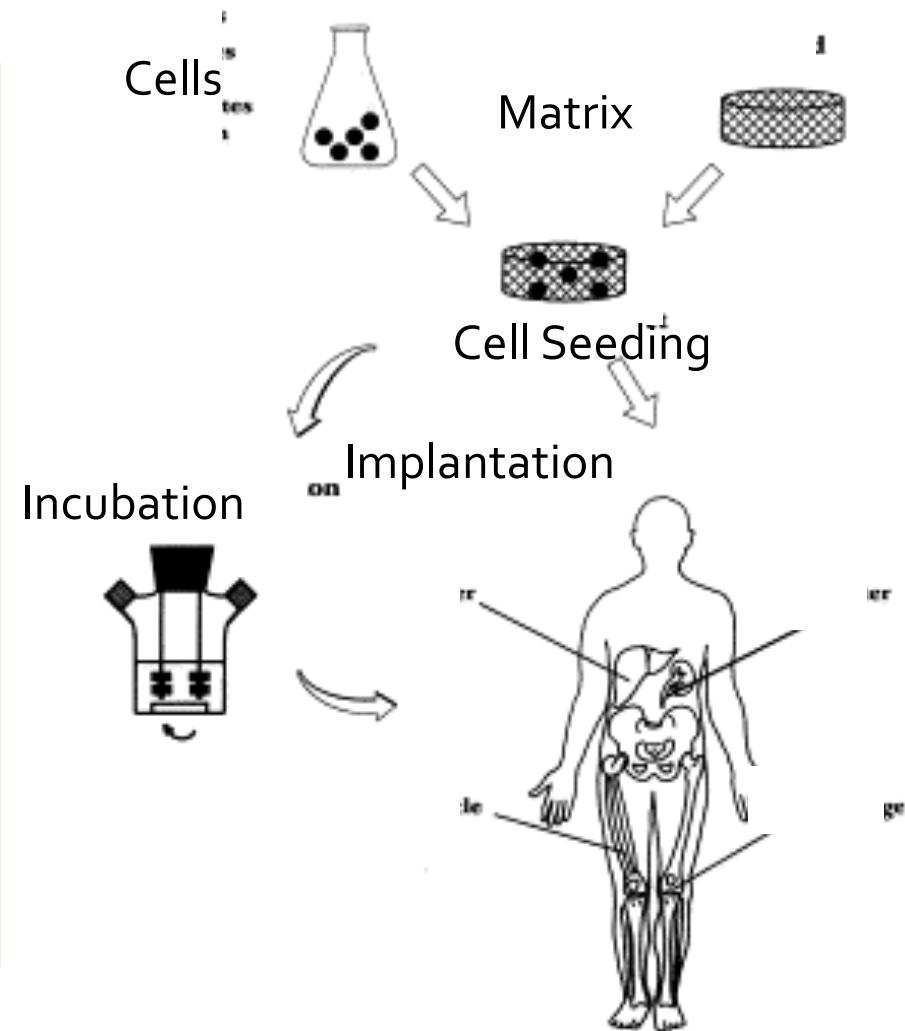
Figure 3. Elastic Modulus (G') of chitosan/GP systems at 37°C following steam sterilization of chitosan solutions (0–60 min). Mean ($n = 3$ –6).

The difference between initial gelling and gelling temperature is a critical factor

Smart /intelligent stimuli-responsive hydrogels and application

Matrix Based Cell Transplantation

- Matrix purposes
 - Maintain structural integrity of the implant
 - Guide the growth of new tissue
 - Allow for the invasion of blood vessels
 - Provide necessary mechanical forces to cells



Hydrogels as Tissue Engineering Matrices

Advantages

- Aqueous environment can protect cells and fragile drugs
- Good transport of nutrient to cells and products from cells
- Easily modified with cell adhesion ligands
- Can be injected *in vivo* as a liquid that gels at body temperature
- Usually biocompatible

Disadvantages

- Can be hard to handle
- Usually mechanically weak
- Difficult to load drugs and cells and then crosslink
- *In vitro* as a prefabricated matrix
- Difficult to sterilize

Hydrogel for cartilage repair



Hydrogels as Tissue Engineering

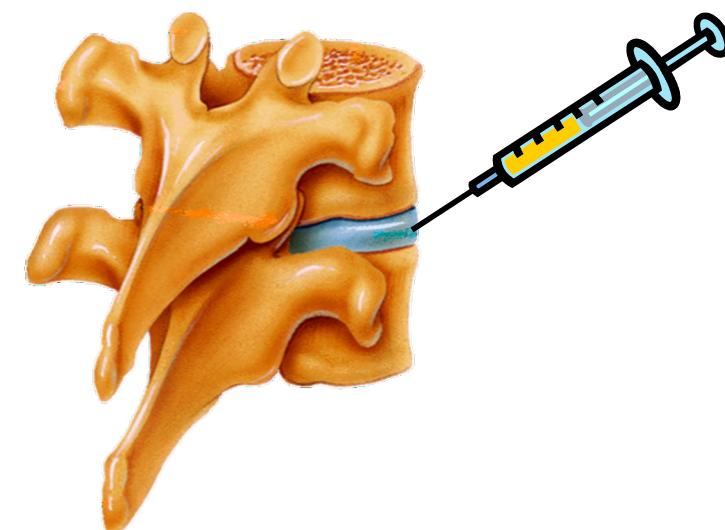
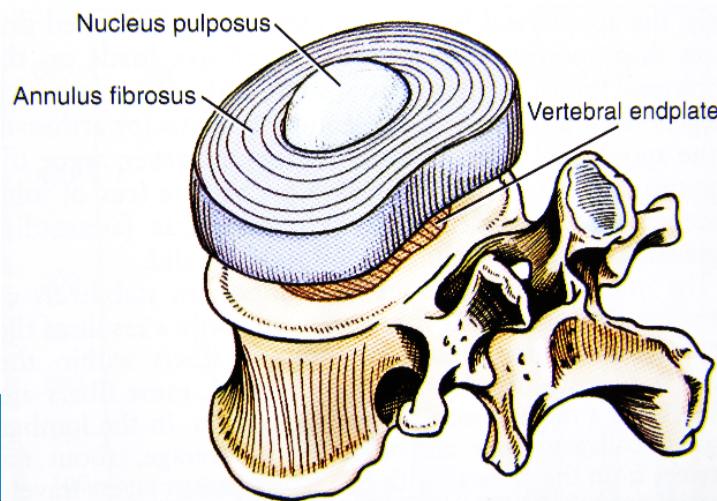
Table 2

Complex shear modulus of native tissues and polymers.

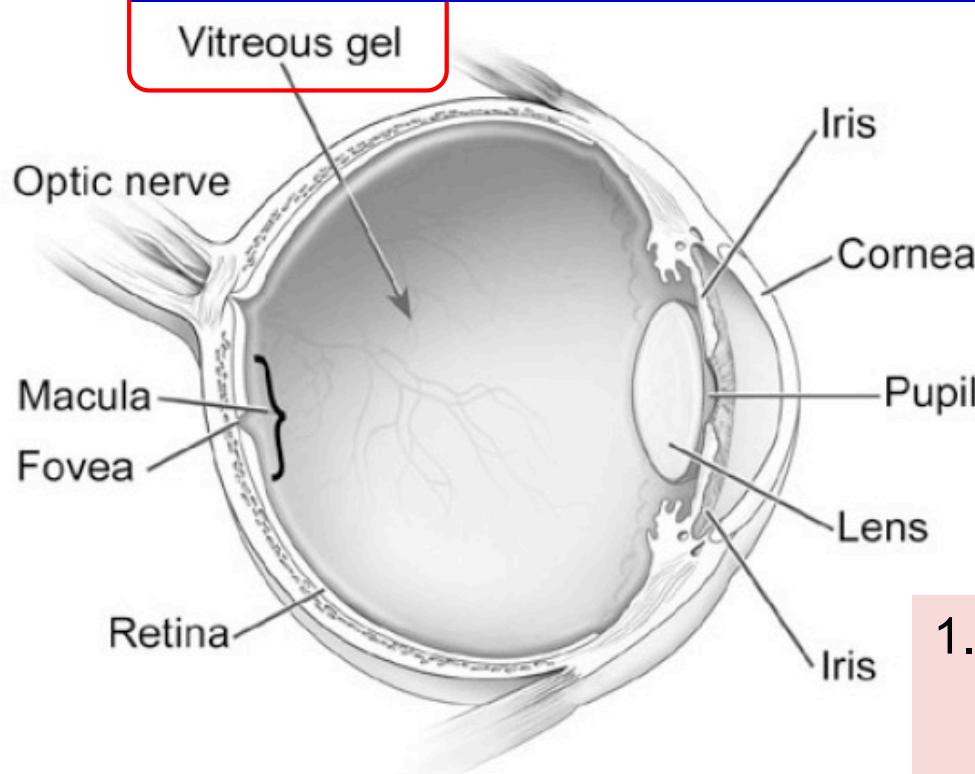
| Component | $ G^* $ (kPa) ^a | δ (°) |
|--------------------------------|---|--------------|
| Nucleus pulposus | NA | 11.3 |
| Anulus fibrosus ^b | NA | 540 |
| Articular cartilage | NA | 440 |
| Hyal50% | 10 mg ml ⁻¹ | 0.019 |
| Collagen–proteoglycan mixture | Coll:PG = 28:9 | 0.04 |
| Elastin-like polypeptide (ELP) | 324 mg ml ⁻¹ | 0.08 |
| Hyaluronan | 20 mg ml ⁻¹ in PBS | 0.09 |
| GMHA | 1% w/v | 0.109–0.154 |
| HA-MA | 1.5% w/v | 0.3 |
| Alginate | 2% in 0.15 M NaCl and 1.8 mM CaCl ₂ | 2.31 |
| Cross-linked ELP | 50 mg ml ⁻¹ (ELP[KV ₆ –112]), 37 °C | 3 |
| Amidic alginate hydrogel | 1% in distilled water | 16 |
| Oxi-HA/ADH8 hydrogel | 6% (w/v) HA with 8% (w/v) ADH | 30 |

^a Values are determined at 10 rad s⁻¹.

^b Tissue was tested at a frequency of 628 rad s⁻¹.



Hydrogel as Artificial vitreous replacements



Vitreous body:

1. Two-third of the eye with a weight of approximately 4 g and a volume of about 4 ml
2. The fluid that fills the space inside the sclera. It has an index of refraction of 1.337
3. Density: 1.0053~ 1.0089 g/cc
4. pH 7.0~7.4

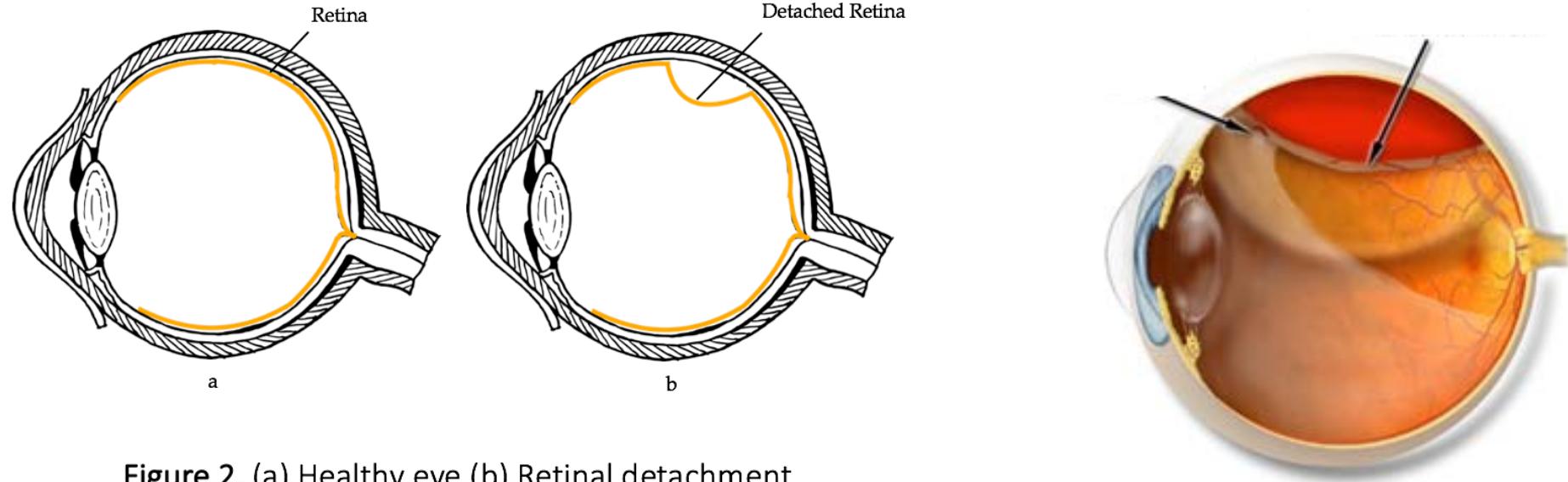
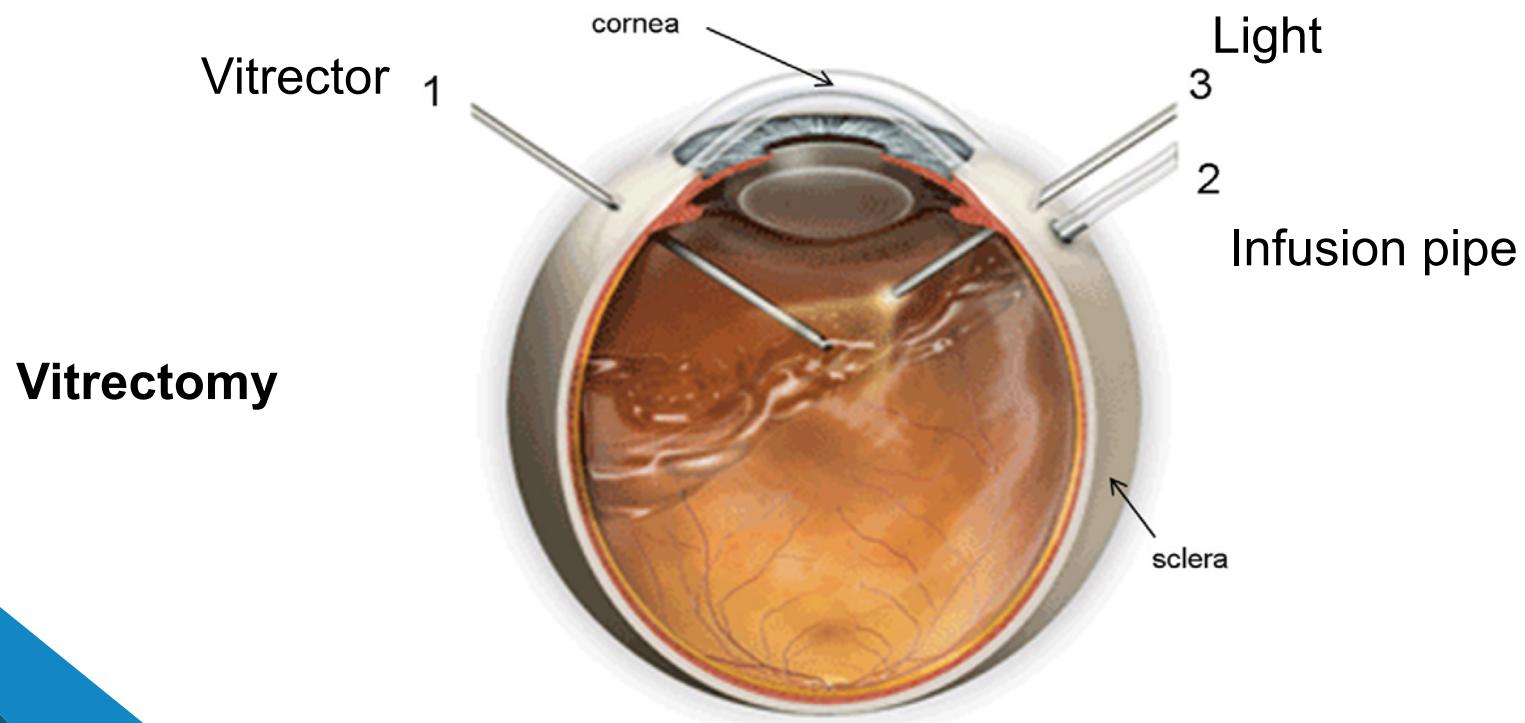


Figure 2. (a) Healthy eye (b) Retinal detachment.



Hydrogel as Artificial vitreous replacements

Classification of vitreous substitutes

- **Gases**

- Air
- Perfluorocarbon gases

- **Liquid**

- Aqueous solutions: water, PBS
- Silicone oil and its derivatives
- Perfluorocarbon liquids (PFCLs)

- **Gel**

- Semisynthetic polymers
- Synthetic polymers

Table 3

| Material | Refractive index | Specific gravity | Viscosity (cSt) | Surface tension (dyn/cm) |
|-----------------------|------------------|------------------|----------------------------------|--------------------------|
| Natural vitreous | 1.33 | 1.086 | 2813 (M) [*] 385 (K) | high |
| Silicone oil | 1.404 | 0.97 | 1000–12,000 | 20 |
| Fluorosilicone oil | 1.382 | 1.29 | 1000–10,000 | 23 |
| Perfluoro-n-octane | 1.27 | 1.76 | 0.8 | 14 |
| Perfluorophenanthrene | 1.28 | 2.03 | 8.03 | 16 |

*M – Maxwell viscosity and K – Kelvin viscosity. The value given is the average of the three regions of the vitreous.

Hydrogel as Artificial vitreous replacements

Criteria for an ideal vitreous substitute

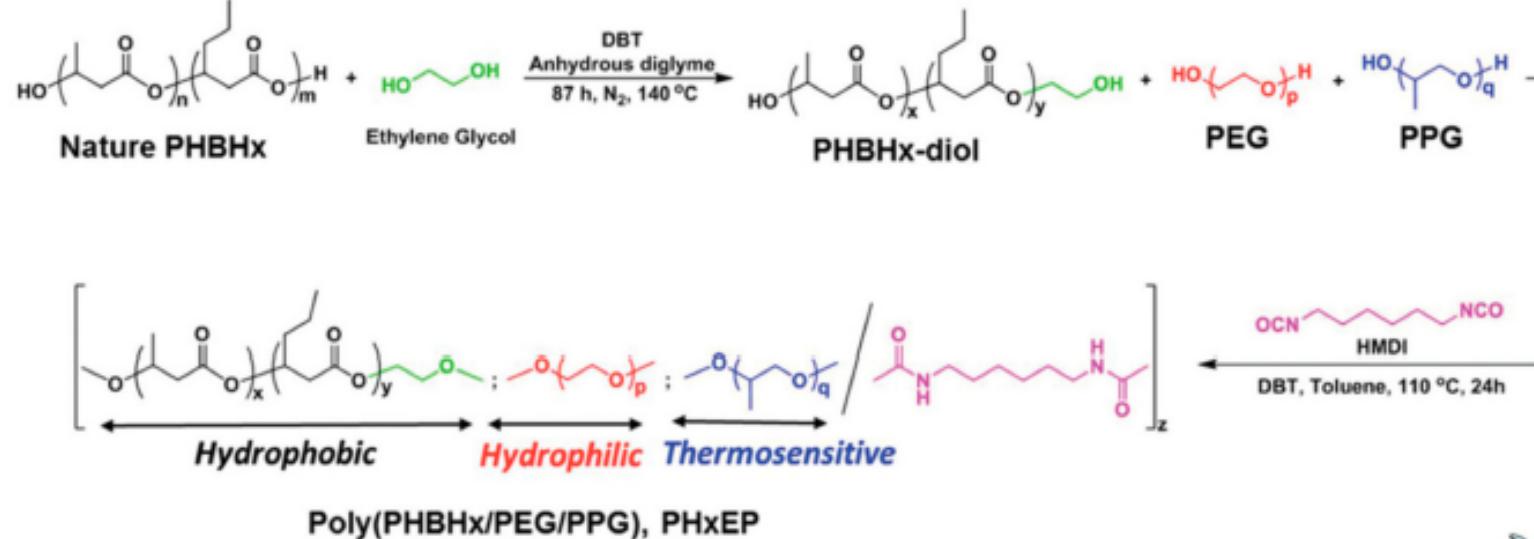
Clear, transparent and colorless

- Density and refractive index
- Storable and serializable, chemically and biologically inert
- Biocompatible with the vitreous humor itself and with the adjacent tissues
- Not be absorbable or biodegradable
- Viscoelastic properties
- High surface tension
- Allow the transfer of necessary metabolites and proteins inside the vitreous
- Injectable through a small-gauge needle
- Hydrophilic material with high equilibrium water content

Hydrogel as Vitreous substitute

poly[(R)-3-hydroxybutyrate-(R)-3-hydroxyhexanoate] (PHBHx)-based polyurethane thermogel named PHxEp (poly(PHBHx/PEG/PPG urethane))

A



B

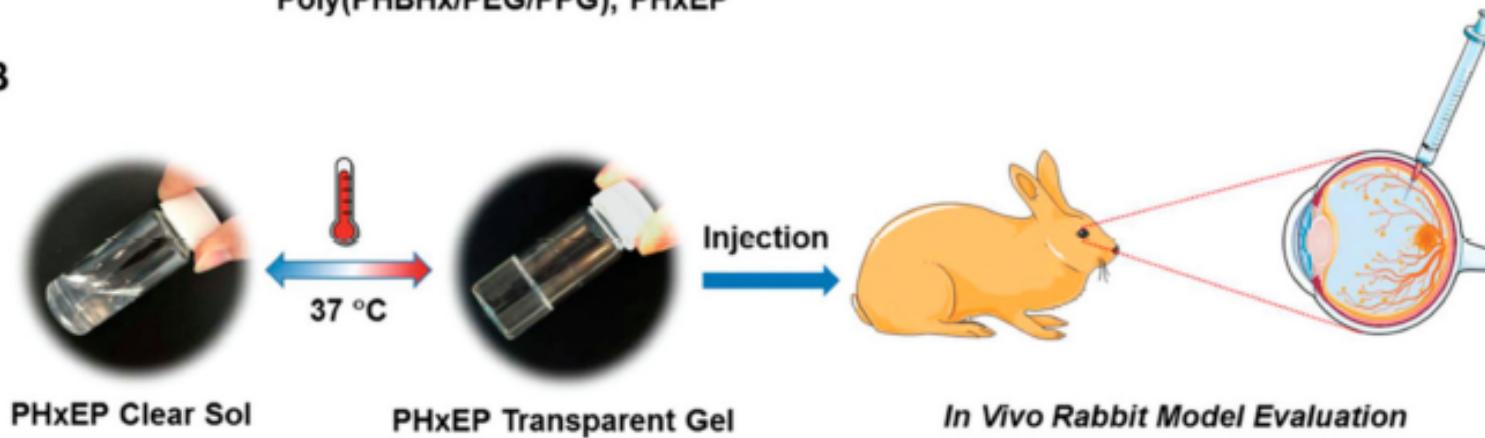
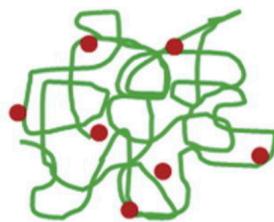


Figure 4. (A). Schematic illustration of the synthetic route of poly(PHBHx/PEG/PPG urethane); (B). hydrophobic PHBHx content is varied within the hydrogel, and that can change the gel properties from cloudy to transparent at 37 °C. The gels are then tested for in vivo eye application. Image adapted from Loh et al., (2019) and reprinted with permission from Royal society of chemistry.

Thiolated Gellan (above transition temperature)



- -SH
- S-S

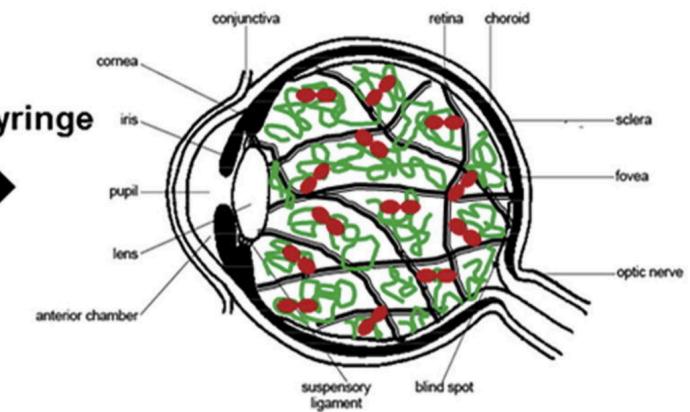


Poly(MAM-co-MAA-co-BMAC)

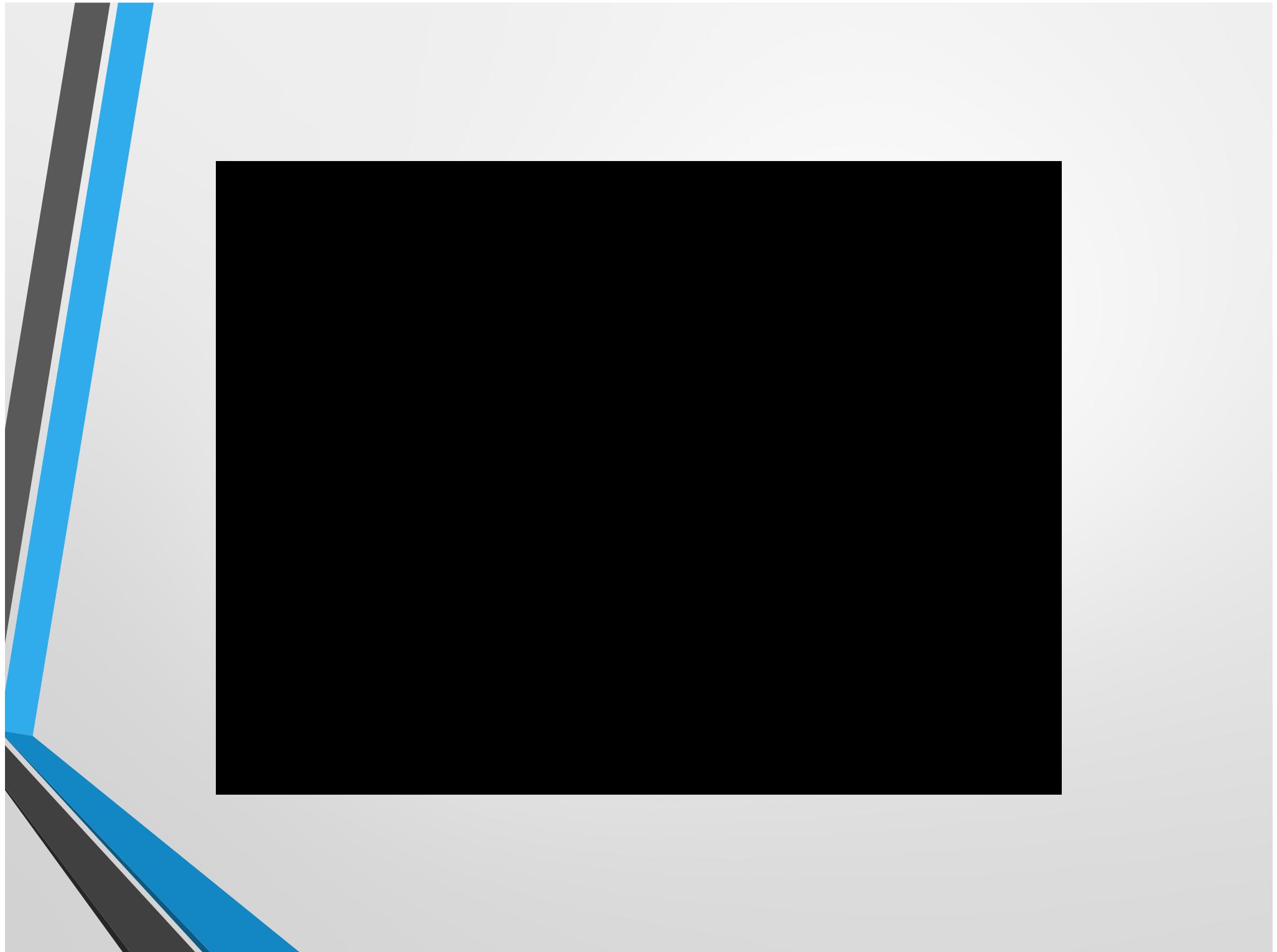
Composite polymer solution

Injected via syringe

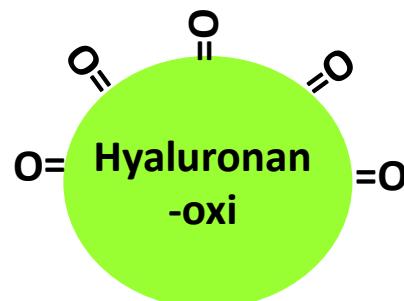
**Cooling
and
oxidation**



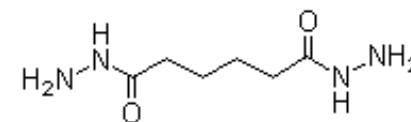
Biomimetic Vitreous Substitute



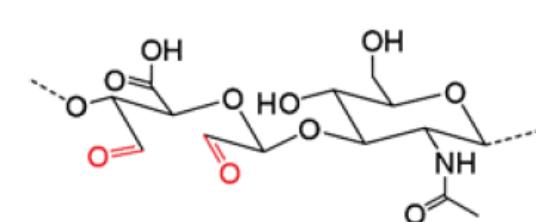
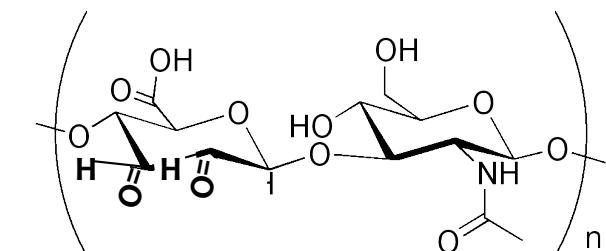
Hydrogel as Artificial vitreous replacements



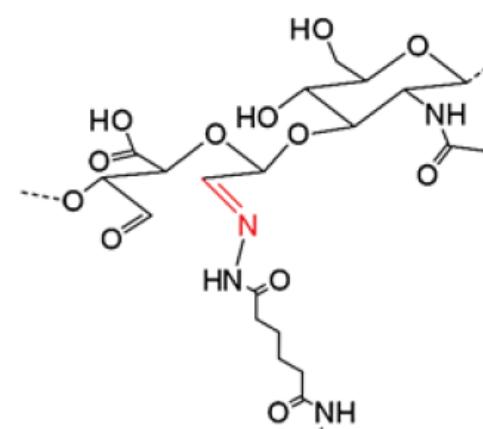
Low toxicity



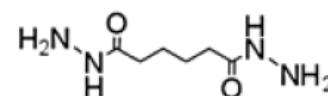
Physicochemical properties
Biocompatibility
Biodegradability



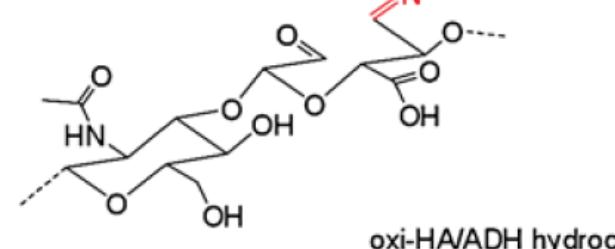
oxidized hyaluronic acid (oxi-HA)



+



adipic acid dihydrazide (ADH)



oxi-HA/ADH hydrogel



Hydrogel as Artificial vitreous replacements

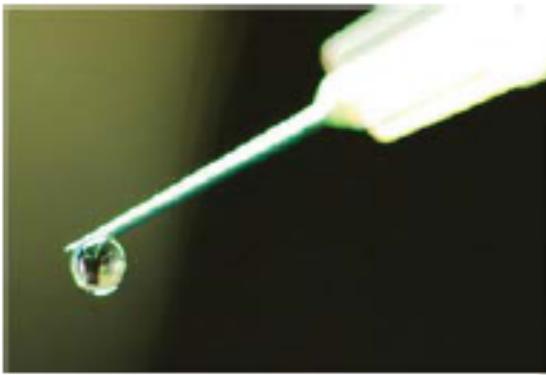
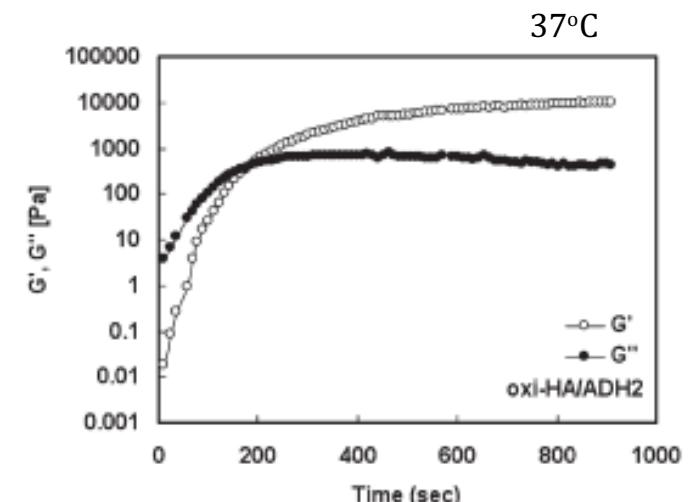
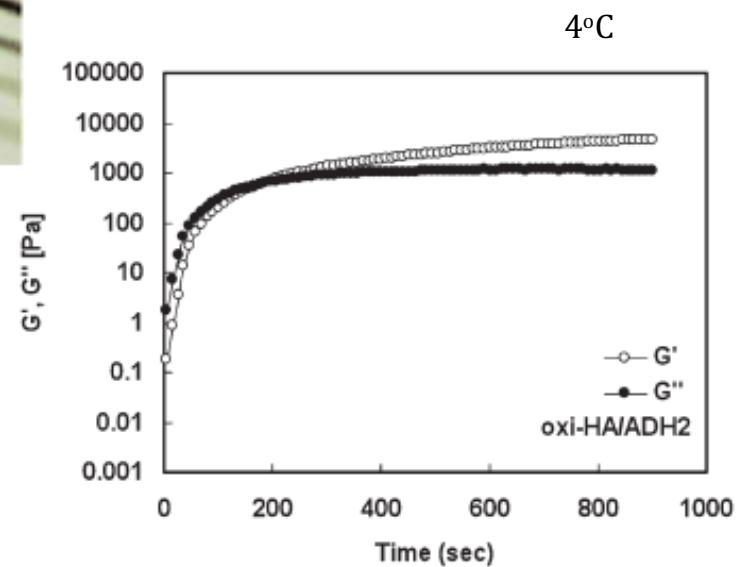


Table 2.

Characteristics of oxi-HA/ADH hydrogels prepared with 6% (w/v) oxi-HA cross-linked with different concentrations of ADH (2, 4 and 8%, w/v)

| Hydrogel | RI | Gel point (s) | | <i>In vitro</i> degradation time (days) |
|-------------|-----------------|---------------|-------|---|
| | | 4°C | 37°C | |
| Oxi-HA/ADH2 | 1.3420 ± 0.0000 | 180.3 | 175.4 | 2 |
| Oxi-HA/ADH4 | 1.3427 ± 0.0001 | 202.2 | 185.7 | 14 |
| Oxi-HA/ADH8 | 1.3442 ± 0.0001 | 491.7 | 143.4 | >35 |

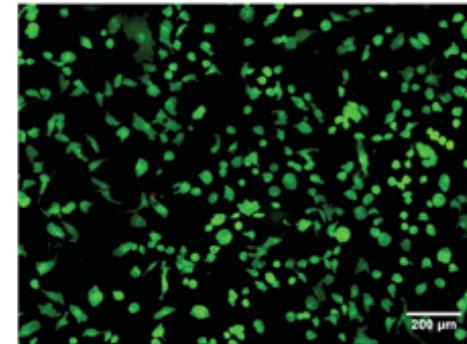
The gel point was defined at the cross-over point of G' and G'' determined by rheological measurement ($G' = G''$); the time required for the gel point to occur is referred to as the gelation time.



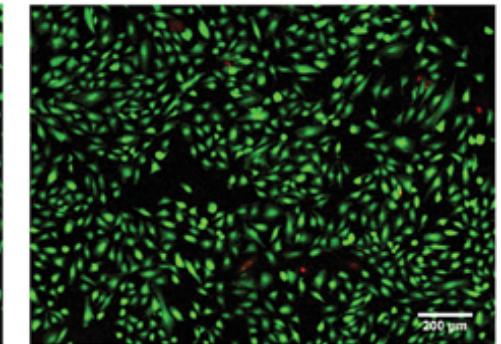
Hydrogel as Artificial vitreous replacements

Control

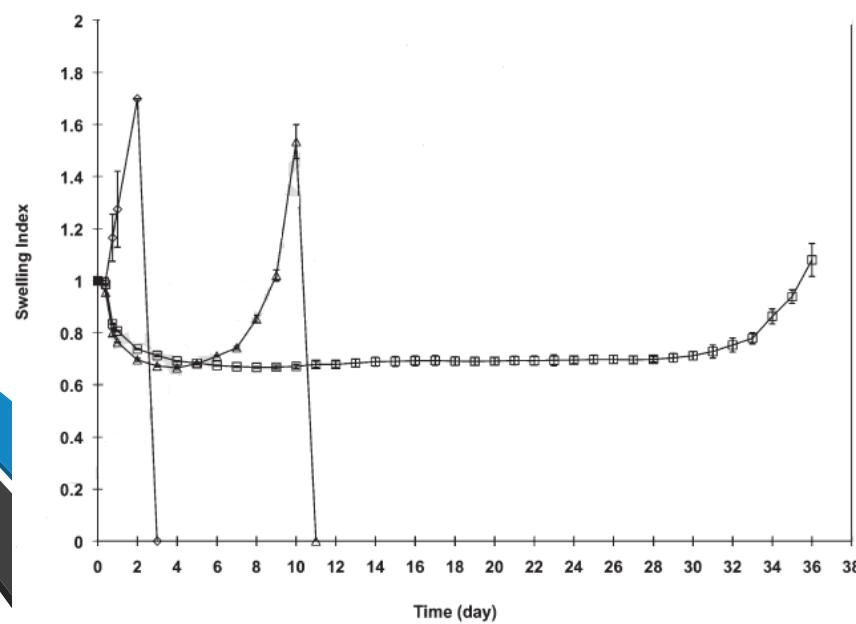
Day 1



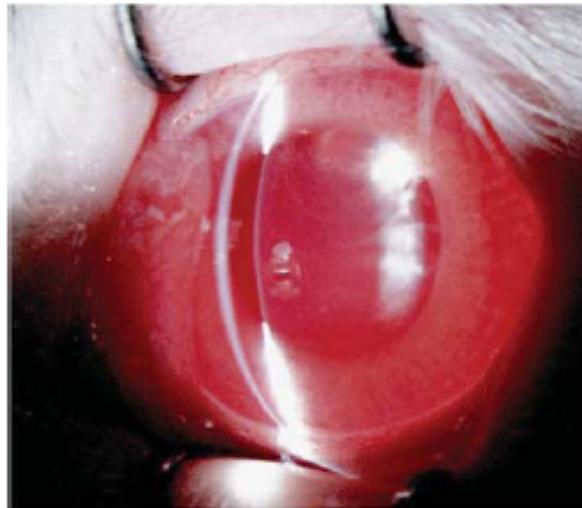
Day 3



oxi-HA/ADH8



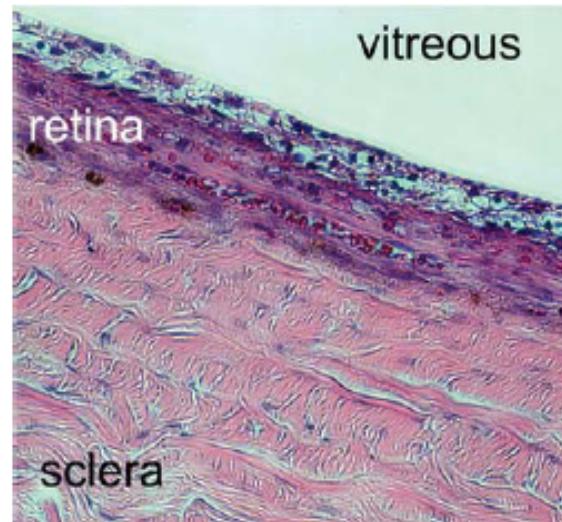
Hydrogel as Artificial vitreous replacements



left eye (operated)



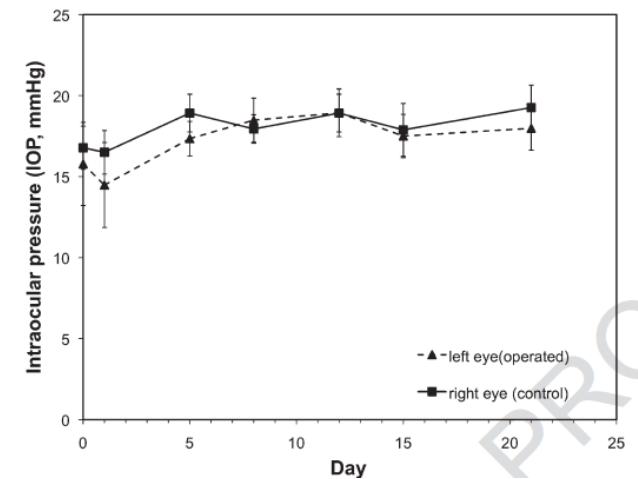
Right eye (control)



left eye (operated)



Right eye (control)



oxi-HA/ADH8

Summaries

- Unique biocompatible injectable hydrogels for biomedical applications due to the several advantages **of *in situ* forming gels** compared to implantable systems.
- Injectable systems responding to various stimuli such as **light, chemical/physical reactions, temperature**.
- The feasibility of tuning the degradation and gelation time as well as the water content of the gels, coupled with the mild gelation process and ability to deliver them in a minimally invasive manner, make them potential **protein and cell carrier vehicles**.
- Determine the suitability of the **injectable gel for tissue engineering and drug delivery applications** include rate of gelation, degradability, rate of degradation, extent of water content, non - toxicity of the process, as well as physical and mechanical properties of the gel.
- Properties of **various tissues will be a crucial parameter** that will determine hydrogel applicability as tissue engineering scaffolds.

Reference

1. Syed K. H. Gulrez, Saphwan Al-Assaf and Glyn O Phillips (2011). Hydrogels: Methods of Preparation, Characterization and Applications, Progress in Molecular and Environmental Bioengineering - From Analysis and Modeling to Technology Applications.
2. Allan S. Hoffman. Hydrogels for biomedical applications. Advanced Drug Delivery Reviews 64 (2012) 18–23.