

Estimation of normal boiling points of hydrocarbons from descriptors of molecular structure

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Abstract

Correlations for estimation of thermophysical properties are needed for the design of processes and Ž . equipment related to phase equilibria. The normal boiling point NBP is a fundamental characteristic of chemical compounds, involved in many correlations used to estimate important properties. Modern simulation packages usually require the NBP and a standard liquid density from which they can estimate all other necessary properties and begin the design of particular processes, installations and flowsheets. The present work contributes a correlation between the molecular structure and the normal boiling point of hydrocarbons. Its main features are the relative simplicity, sound predictions, and applicability to diversified industrially important structures, whose boiling points and numbers of carbon atoms span a wide range. An achievement of particular Ž interest is the opportunity revealed, for reducing the number of the compounds required for the derivation the . learning set , through multivariate analysis and molecular design. The high accuracy achieved by the correlation opens up a possibility for systematic studies of chemical engineering applications in which the effects of small changes are important. This also defines a path towards the more general problem of the influence of uncertainties in calculated thermophysical parameters on the final outcome of computer aided simulation and design. q1999 Elsevier Science B.V. All rights reserved.

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1. Introduction

Correlations for estimation of thermophysical properties are an important tool for design of processes and equipment, environmental impact assessment, HAZOP studies, and other important

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() G. St. CholakoŔ et al. *Fluid Phase Equilibria* 163 (1999) 21–42 22 chemical engineering problems related to phase equilibria. Consequently, large commercial databases of miscellaneous properties are compiled, but have to be populated with new compounds within the w x limits of interpolation of the available experimental data 1. On the other hand, methods for extrapolation of existing data are needed for assessment of compounds not yet synthesized and/or high molecular compounds for which the experimental determination is unreliable or impossible w x because of degradation 2 .

The physical properties of chemical compounds are described by a large group of structure related Ž . characteristics, such as normal boiling point NBP and critical parameters. Most of these have been w x targeted by different correlations and approaches 3–6 . However, thermophysical properties are interrelated and an efficient strategy is to identify a suitable number of independently determined primary target parameters, which are connected to the largest possible number of properties and can w x be used for their computational estimation 2 .

Ž . The normal boiling point NBP is a fundamental characteristic of chemical compounds. It is involved in many correlations used to estimate thermophysical properties. Modern computer simulation packages usually require the NBP and a standard liquid density from which they can estimate all necessary properties and begin the design of particular processes, installations and flowsheets for their realization.

w x The analysis of prior work, recently reviewed by Katritzky et al. 7 , shows that historically two types of empirical correlations have been developed — correlations, aimed at molecules with the widest possible variation of functional groups and heteroatoms, and — correlations concentrating on molecules within homologous series. The former follow the success of the first group contribution w x w x methods 4 , and

the most recent ones apply electronic and graph topological descriptors 1,2 . A common feature of these correlations is that the dependent variable is a function of estimated contributions of diversified structural features, even when only one complex descriptor is incorporated w x in the final model 7 . They will be

further referred to here as “contribution” models. Correlations developed for homologous series usually

employ the total number of C atoms or the w x w x molecular mass of the compounds with adjustable

constants 5,8 . Gasem et al. 9 recently suggested w x the abbreviation ABC — Asymptotic Behavior

Correlations for such models. Marano and Holder 10 proposed a generalization for all ABCs and developed such correlations for a wide number of w x thermophysical properties of several homologous

series 11 . It has been shown also that ABCs can be w x w x developed with graph topological indices 12 , and molecular energy descriptors 6 . Theoretical explanations have been suggested to relate quantum chemical descriptors to the thermodynamic w x w x w x properties of polar molecules 2,13 . The lattice fluid model 14–16 and the cell model 17 have w x been used to explain ABCs 11 . A common feature of ABCs is that the dependent variable is a non-linear function with several adjustable constants describing the relations between repeated \bar{Z} . \bar{Z} . segments of the molecules mers and empty “holes” lattice-fluid models or mers and free volume \bar{Z} . cell models . They will be further referred to as “mers” models. The advantages and disadvantages of the two approaches have been well documented by the respective authors. From a practical point of view, there is clearly a need for a compromise between the high accuracy but limited functionality of the “mers” models, and the low accuracy and widely varied functionality of the “contribution” models. The present work is an attempt to find such compromise. Furthermore, it is devoted to the investigation of the correlation power of molecular descriptors estimated with conventional programmes for computer simulation of molecular mechanics. These are considered as a potential tool for enhancing the capabilities of the simulation packages

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widely used nowadays for computer aided chemical engineering design. A third objective of the present work is to explore opportunities to reduce the size of the data set upon which the derivation of \bar{Z} . the correlation is based the learning set , since databases employed in contribution models are becoming increasingly larger. Finally, an object of the study was the evaluation of the extrapolation predictive power of such correlations for outlying molecules of industrial importance.

2. Methodology

The development of any correlation relies on a *database* including the objects of interest \bar{Z} . molecular structures in the present context , and relevant known properties of these objects \bar{Z} . *descriptors* of the molecular structures . Independent variables defined from the database have to be \bar{Z} . correlated to a set of dependent characteristics of functional interest NBPs with the help of a suitable *modelling technique*. The predictive power of the correlations usually is confined to the space defined by the constraints of its derivation, although in the specific case of molecular modelling some extrapolation to structurally related outlying molecules might be possible at the cost of higher error. Experimental values for low and moderate NBPs of industrially important compounds are usually available from many sources. Higher boiling points are determined in vacuum, and may be recalculated for normal conditions if a pressure–temperature relation suitable for the particular group of compounds is available. For many compounds, however, the latter relations have not been studied, and the amount of experimental data even at reduced pressure is

limited.

2.1. Database

The design of the database of relevant compounds is perhaps the most important step in the derivation of statistical correlations. The weighting of different groups presented in the database $w \times$ directly influences the subsequent modelling 18. The database should contain all relevant structural features of the modelled groups of compounds, but it should be emphasized again that the relative representation of those groups influences the uniformity of the prediction for the different groups of objects.

Several features were sought from the database used in the present study, in order to achieve representation of the main structures, and the possibility for extrapolation of the predictions towards the three industrially important high molecular hydrocarbons with unknown NBPs — lycopene, $w \times$ β -carotene and 1,2-benzo *a* pyrene, chosen as an example. These are:

- systematic change of properties within several homologous series, since any compound may be viewed as a member of some appropriate series;
- presence of series of branched hydrocarbons with increasing numbers of double bonds, cycloalkanes and terpenoids with known NBPs, which might be extrapolated towards high molecular terpenoids;
- presence of series of hydrocarbons differing by one aromatic ring, which might be extrapolated towards benzopyrenes;
- presence of a control set of compounds with complex molecular structure, estimated by other authors, to be used for comparison with the present study.

() G. St. Cholakov *et al.* Fluid Phase Equilibria 163 1999 21–42 Table 1 Hydrocarbons included in the database

No. Name No. Name No. Name

^b1 ethane 48 3,3-dimethylpentane 96 1-dodecene 2 propane 50 2,2,3-trimethylbutane 97 1-tridecene 3 *n*-butane 51 2-methylheptane 98 1-tetradecene 4 *n*-pentane 52 3-methylheptane 99 1-pentadecene 5 *n*-hexane 53 4-methylheptane 100 1-hexadecene 6 *n*-heptane 54 2,2-dimethylhexane 101 1-heptadecene 7 *n*-octane 55 2,3-dimethylhexane 102 1-octadecene 8 *n*-nonane 56 2,4-dimethylhexane 103 1-nonadecene 9 *n*-decane 57 2,5-dimethylhexane 104 1-eicosene 10 *n*-undecane 58 3,3-dimethylhexane 105 1-heneicosene 11 *n*-dodecane 59 3,4-dimethylhexane 106 1-docosene 12 *n*-tridecane 60 3-ethylhexane 107 1-tricosene ^a13 *n*-tetradecane 61 2,2,3-trimethylpentane 108 1-tetracosene 14 *n*-pentadecane 62 2,2,4-trimethylpentane 109 1-pentacosene ^a15 *n*-hexadecane 63 2,3,3-trimethylpentane 110 1-hexacosene 16 *n*-heptadecane 64 2,3,4-trimethylpentane 111 1-heptacosene 17 *n*-octadecane 65 2-methyl-3-ethylpentane 112 1-octacosene 18 *n*-nonadecane 66 3-methyl-3-ethylpentane 113 1-nonacosene ^b19 *n*-eicosane 67 2,2,3-trimethylhexane 114 1-triacontene ²⁰ *n*-heneicosane 68 2,2,4-trimethylhexane 115 1,3-butadiene 21 *n*-docosane 69 2,2,5-trimethylhexane 116 *c*-2-butene ^b22 *n*-tricosane 70 3,3-diethylpentane 117 *t*-2-butene ²³ *n*-tetracosane 71 2,2,3,3-tetramethylpentane 118 *i*-butene 24 *n*-pentacosane 72 2,2,3,4-tetramethylpentane 119 isoprene ^a25 *n*-hexacosane 73 2,2,4,4-tetramethylpentane 120 2,3-dimethyl-1-butene ^b26 *n*-heptacosane 74 2,3,3,4-tetramethylpentane 121 2,3-dimethyl-2-butene 27 *n*-octacosane 75 2-methyloctane 122 2-ethyl-1-butene 28 *n*-nonacosane 76 2-methylnonane 123 *c*-2-hexene 29 *n*-triacontane 77 3,3,5-trimethylheptane 124 *t*-2-hexene 30 *n*-dotriacontane 78 2,2,3,3-tetramethylhexane 125 2-methyl-1-pentene 31 *n*-pentatriacontane 79 2,5-dimethyldodecane 126 4-methyl-1-pentene 32 *n*-hexatriacontane 80 2,5,-dimethyldodecane 127 2,4,4-trimethyl-1-pentene 33 *n*-tetracontane 81 2,6,10-trimethyldodecane 128 2,4,4-trimethyl-2-pentene 34 *n*-tetratetracontane 82

2,6,10-trimethyltetradecane 129 2-methyl-1-butene ^{b a} 35 *n*-hexacontane 83 pristane 130 2-methyl-2-butene ^a 36 *i*-butane 84
 phytane 131 3-methyl-1-butene ^a 37 2-methylbutane 85 squalane 132 2,3,-dimethyl-butadiene ^{b b} 38 2,2-dimethylpropane 86
 lycopane 133 3,3-dimethyl-1-butene ^b 39 2-methylpentane 87 propylene 134 2-methyl-2-pentene ^{a a} 40 3-methylpentane 88
 1-butene 135 3-methyl-1-pentene ⁴¹ 2,2-dimethylbutane 89 1-pentene 136 1,5-hexadiene 42 2,3-dimethylbutane 90 1-hexene 137
 limonene ^b 43 2-methylhexane 91 1-heptene 138 *a*-pinene ⁴⁴ 3-methylhexane 92 1-octene 140 lycopene 45 2,2-dimethylpentane 93
 1-nonene 141 *b*-carotene 46 2,3-dimethylpentane 94 1-decene 142 cyclopropane ^b 47 2,4-dimethylpentane 95 1-undecene 143
 cyclobutane

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Ž . Table 1 continued No. Name No. Name No. Name ^{a b} 144 cyclopentane 183 cyclopentene 222 mesitylene 145 cyclohexane
 184 cyclohexene 223 1,2,3-trimethylbenzene 146 cycloheptane 185 1,3-cyclohexadiene 224 1,2,4-trimethylbenzene 147
 cyclooctane 186 5-methyl-1,3-cyclopentadiene 225 1,2,3,4-tetrahydronaphtalene 148 methylcyclohexane 187
 1,3-cyclopentadiene 226 *t*-butylbenzene ^b 149 ethylcyclohexane 188 benzene 227 *p*-cymene 150 propylcyclohexane 189
 toluene 228 *m*-diethylbenzene 151 butylcyclohexane 190 ethylbenzene 230 *i*-butylbenzene 152 methylcyclopentane 191
 propylbenzene 231 *m*-diisopropylbenzene 153 ethylcyclopentane 192 butylbenzene 232 diphenylmethane 154
 propylcyclopentane 193 *o*-xylene 233 *m*-ethyltoluene 155 butylcyclopentane 194 *m*-xylene 234 *s*-butylbenzene 156
 pentylcyclopentane 195 *p*-xylene 235 *p*-diethylbenzene 157 hexylcyclopentane 196 1-methyl-3-ethylbenzene 236
p-diisopropylbenzene 158 heptylcyclopentane 197 pentylbenzene 237 diphenyl 159 octylcyclopentane 198 hexylbenzene 238
 1,1-diphenylethane ^b 160 nonylcyclopentane 199 heptylbenzene 239 1,2-diphenylethane ^{a b} 161 decylcyclopentane 200
 octylbenzene 240 naphtalene 162 undecylcyclopentane 201 nonylbenzene 241 anthracene 163 dodecylcyclopentane 202
 decylbenzene 242 phenanthrene ^b 164 tridecylcyclopentane 203 undecylbenzene 243 *m*-terphenyl 165 tetradecylcyclopentane
 204 dodecylbenzene 244 *p*-terphenyl ^{b w x} 166 pentadecylcyclopentane 205 tridecylbenzene 245 1,2-benzo *a* pyrene 167
 hexadecylcyclopentane 206 tetradecylbenzene 246 pyrene ^b 168 heptadecylcyclopentane 207 pentadecylbenzene 247 chrysene
^a 169 octadecylcyclopentane 208 hexadecylbenzene 248 *o*-terphenyl ^a 170 nonadecylcyclopentane 209 heptadecylbenzene 249
 triphenylmethane 171 eicosylcyclopentane 210 octadecylbenzene 250^a acenaphtylene 172 heneicosylcyclopentane 211
 nonadecylbenzene 251 acenaphtene ^a 173 docosylcyclopentane 212 eicosylbenzene 252 1,1,2,2-tetraphenylethane ^a 174
 tricosylcyclopentane 213 heneicosylbenzene 253 4-methyloctane ^a 175 tetracosylcyclopentane 214 docosylbenzene 254
 2,2,3,3-tetramethylbutane ^{b a} 176 pentacosylcyclopentane 215 tricosylbenzene 255 2-ethylhexene ^{b a} 177
c-1,2-dimethylcyclohexane 216 tetracosylbenzene 256 adamantane ^a 178 *t*-1,2-dimethylcyclohexane 217 styrene 257
 1,5-cyclooctadiene ^a 179 *c*-1,3-dimethylcyclohexane 218 *a*-methylbenzene 258 2,5-methyl-1,5-hexadiene ^a 180
t-1,3-dimethylcyclohexane 219 cumene 259 *c*-1-propenylbenzene ^a 181 *c*-1,4-dimethylcyclohexane 220 *o*-ethyltoluene 260
 1-phenylnaphtalene ^a 182 *t*-1,4-dimethylcyclohexane 221 *p*-ethyltoluene 261 indane

^a Members of the control set. ^b Members of the designed learning
 set of 20 hydrocarbons.

The names of the compounds selected for the database used in this study are presented in Table 1, with their published NBPs listed in Table 6. The objects have been limited only to hydrocarbons in order to achieve a reasonable presentation of the functional groups of these fundamental compounds. The homologous series included allow a “mers” influence also to be expressed in the modelling.

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This approach follows from one of the objectives of the present work — to find a compromise between the breadth of the functionality of molecular structures and the precision achieved in their w x estimation. It has been also justified by recent prior work 7,19 . w x

The present database of 261 hydrocarbons was compiled from several sources 4,19–24 . The data w x for

the normal alkanes with more than 30 carbon atoms were calculated by a “mers” correlation 25 . Three hydrocarbons with unknown NBPs were included in the database as an illustration of the case when objects of industrial importance have to be evaluated as outliers. Such molecules are often referred to as “hypotheticals”. Lycopene and b-carotene are industrially important constituents of w x natural products, 1,2-benzo *a* pyrene is a carcinogenic hydrocarbon often used as reference in ecological studies. Most of the hydrocarbons are identical with those used in the most recent w x correlation for description of NBPs of hydrocarbons 19 . The values for some of the hydrocarbons, mainly in the control set were recalculated for normal conditions from vacuum data, which were considered more reasonable.

The limits for the main hydrocarbon series, and structures, included in the database, which determine also the boundaries for the predictive ability of the derived models may be assessed from Tables 1 and 6, but are more clearly outlined by the total carbon atoms dependence of the predicted \check{Z} . \check{Z} . points Fig. 2 , and the scatterplot of the first two principle components Fig. 3 . NBPs are varied in the widest practical range from 184.5 to 877.5 K. The total number of carbon atoms spans from 2 to 60 for the *n*-alkanes, from 3 to 40 — for the series finishing with b-carotene, and — to 30 for the rest of the homologous series.

2.2. Descriptors

Two types of descriptors were employed in the present investigation. *Molecular energy descriptors* were evaluated with a conventional computer programme for w x molecular mechanics simulation, based on the MMX modification of the MM2 method 26 . In such \check{Z} . programmes a structure is considered a collection of atoms held together by elastic harmonic forces-bonds, which constitute the force field. The calculations start with a structure with relevant default values of parameters and its optimized geometry is found by iterational minimization of its total steric energy. Further refinement of the energy contributions may be achieved by assigning more accurate values for the starting force constants and/or applying several programmes with different sophistication for gradual assessment of the

more intimate structural elements or specific programmes, was designed to target particular structural features 1,2,6. Such refinement of the molecular energy descriptors used in the present study has been deliberately avoided.

For the practical purposes of the present study, the minimised molecular energy models of all 261 molecules were obtained with a conventional programme for molecular mechanics simulation, and the contributions of different energies in the minimized models were tested as descriptors. An illustration of the molecular energy descriptors for adamantane is presented in Fig. 1. The names and codes of the descriptors are given in Table 2.

Carbon atom descriptors of various levels of sophistication can be used. The highest level of sophistication presently available comprises the graph topological indices, derived from the adjacency and distance matrices of a chemical structure 12. More than 120 such indices have been suggested. The latest versions can evaluate 3D structural information 27, and many of them have been involved in correlations with thermophysical properties and characteristics 12.

Fig. 1. The minimized energy model and the 15 molecular descriptors of adamantane. Dimensions are given as estimated by the molecular mechanics simulation programme — in kcal mol⁻¹, Å mol⁻¹, etc. Total energy E : 34.616; Stretch energy E : 1.188; Bond energy E : 10.273; Stretch–bend energy E : 0.292; Torsion energy E : 16.524; Van der Waals energy E : 6.924; Dipole-charge interaction energy E : 0.000; Electric dipole moment DM: 0.000; vdW energy E : 0.000; Standard enthalpy H : 14.00; Strain energy E : 27.30; Van der Waals volume V : 254 Å³, Molar volume V : 152 cm³; Total van der Waals surface S : 174.82 Å², Saturated van der Waals surface S : 174.82 Å², Unsaturated van der Waals surface: 0.00 Å².

The lowest level of sophistication of carbon atom descriptors is to use the numbers of atoms engaged in specific groups atom counts. These are generically related to the group contributions, which multiply the particular number of atoms by empirically assigned constants. In the present

Table 2 Descriptors from simulated molecular mechanics No. Description Code

1 Total energy E_{tot} 2 Stretch energy E_{str} 3 Bond energy E_{bnd} 4 Stretch–bend energy $E_{\text{s-b}}$ 5 Torsion energy E_{tor} 6 Van der Waals energy E_{vdw} 7 Energy of “dipole-charge” interaction $E_{\text{d-ch}}$ 8 Electrostatic dipole moment DM 9 Standard heat of formation H_{f} 10 Strain energy E_{st} 11 Van der Waals volume V_{vdw} 12 Molar volume V_{M} 13 Total Van der Waals surface S_{t} 14 Saturated Van der Waals surface S_{sat} 15 Unsaturated Van der Waals surface S_{unsat}

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() G. St. CholakoŔ et al. Fluid Phase Equilibria 163 1999 21–42 28 Table 3 Carbon atom descriptors and molecular mass No. Name Code

16 Total number of C atoms C_{tot} 17 Number of C atoms in CH groups $N_{\text{CH}^3 \text{ a}}$ 18 Number of C atoms in aliphatic CH groups $N_{\text{CH}^2 \text{ a}}$ 19 Number of C atoms in aliphatic CH groups $N_{\text{CH}^1 \text{ a}}$ 20 Number of C atoms in aliphatic C groups N_{Ca} 21 Number of C atoms in aliphatic CH5CH groups $N_{\text{DCH}^2 \text{ a}}$ 22 Number of C atoms in aliphatic CH5CH groups $N_{\text{DCH}^1 \text{ a}}$ 23 Number of C atoms in aliphatic C5 groups N_{DC} 24 Total number of C atoms in aliphatic double bonds DBA $^{\text{c}}$ 25 Number of C atoms in cyclic CH groups $N_{\text{CH}^2 \text{ c}}$ 26 Number of C atoms in cyclic CH groups $N_{\text{CH}^1 \text{ c}}$ 27 Number of C atoms in cyclic C groups N_{Cc} 28 Number of C atoms in cyclic CH5 groups $N_{\text{DCH}^1 \text{ c}}$ 29 Number of C atoms of cyclic C5 groups N_{DC} 30 Total number of C atoms in cyclic double bonds DBC 31 Molecular mass M

investigation we have chosen the carbon atom descriptors, presented in Table 3. For the most part w x they coincide with the descriptors in the recent Joback group contribution model 4 . Because of the success of prior work with topological indices, a limited number of them is also Ź . tested in the present work. This number includes: the Wiener Index, W ; the Balaban index, the Bonchev and Trinajstić information content and mean information content of the unit distances, Ź information content and mean information content of the distances’ distribution indices, known . Ź . respectively as IWD, IWDM, IED and IEDM ; the cyclomatic number, m and the Randić path Ź . connectivity indices CHI up to third order terms. The meaning and methods of calculation of these w x indices have been extensively reviewed elsewhere 12,28 . An additional descriptor — the gravitation Ź . w x index, G , successfully employed lately for the

evaluation of NBPs 7,29 was also tested. Where applicable, the descriptors were calculated not only with unit distances, but also with distances between bonded atoms, obtained from the structures minimized by molecular mechanics simulation. The total number of descriptors, including the topological ones, as well as molecular mass, amounted to 59. This is a relatively low number as compared to the most recent description of NBPs w x of databases including heterocompounds 7 , in which more than 800 descriptors are tested, or the w x study of Wessel and Jurs 19 , confined only to hydrocarbons selecting among 81 descriptors. It should be emphasized though, that one of the objectives of the present investigation was to keep the methods for calculation and the meaning of descriptors as simple as possible. That is why electronic descriptors and complex functions of one or more descriptors were deliberately avoided.

2.3. Modelling

w x A conventional “stepwise” multiple regression procedure 30 was employed to select the most influential variables from the 59 descriptors and determine their optimal number. This procedure is a

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w x subjective molecular feature selection 19 , in which the dependent variable is used to develop models in the form:

$$NBP_j = b_0 + \sum_{i=1}^n b_i X_{ij} + \sum_{i=1}^m \beta_i Z_i$$

where NBP is the normal boiling point of the compound j , b_0 is the intercept term, and b_i is the j o i coefficient for descriptor X_{ij} . A linear contribution of the structural descriptors was adopted for all variables, except for a $\sum_{i=1}^m \beta_i Z_i$ nonlinear “mers”-type independent variable total number of carbon atoms, C_{tot} . The latter is tot w x successfully used in ABC correlations for homologous series 11 . We assume that each molecule may be considered a member of some homologous series. The boiling points of the molecules would then lie on a family of curves, different for each series, but asymptotically dependent on the “mers” variable, C_{tot} . The distances between the curves in the family would be then accounted for by the tot linearly contributing independent variables, which would reflect the specific features of the particular

Fig. 2. Asymptotic dependence of the normal boiling points predicted by the M-20 model $T_{MT\ 20}$, K on the total number of C atoms C_{tot} .

number of C atoms C_{tot}

() G. St. Cholakov *et al.* *Fluid Phase Equilibria* 163 1999 21–42 30mers of molecules belonging to different series. These

assumptions are illustrated in Fig. 2, which presents the boiling points, predicted by one of our models, as a function of the total number of C atoms. The experimental temperatures obey the same dependence. In a later section of the paper we shall show that this concept for the structure of the model is successful.

The algorithm, used also in this paper, for obtaining the best models with an increasing number of $w \times$ independent variables has been described in detail elsewhere 29 .

The targeted representation of the published NBPs was set as a mean standard deviation of relative errors of 2.1%. This target follows from the observation that the experimental uncertainties in the $w \times$ DIPPR database for relevant molecules are around 2.1% 1 . Thus, we use the DIPPR estimated $w \times$ uncertainty as a reasonable figure to aim for in the representation. Ref. 1 suggests also that one descriptor of a pair with a pairwise correlation $G \geq 0.95$ should be discarded. Later work has gone much below that limit, but for hydrocarbons especially this does not seem to be practical. That is why, for the present work the limit of pairwise correlations was set at 0.85.

As in other similar studies, the compounds in the database were divided into a learning set, and a

Ž . control set Table 1 . The compounds in the control set were not used in the derivation of the model. w x They were chosen mainly from the latest and most successful work on NBPs of hydrocarbons 19 . w x An attempt was made to predict the boiling points of nearly all compounds from 19 , which were reported to be difficult for prediction. Compounds with triple bonds, which are not present in our database, were omitted. Our control set includes also three terpenoids, the boiling points for which w x were among the few obtained only from the work of Bogomolov et al. 23 , and could not be compared with other sources.

3. Results and discussion

Ž . The model derived from the learning set with 235 hydrocarbons M-235 is presented in Table 4. It can be seen from this table, and the predictions of M-235, given in Table 6, that the discrepancies

Table 4Ž . Model M-235 , derived from the learning set with 235 molecules. N_{s235} ; Standard residual errors 4.95 K. Coefficient of Multiple correlation: 0.999. Calculated Fisher's Criterion: 24279.2 Independent Coefficients Standard F criterion for Ž . variables

deviation " removal from model $0.678 C 142.51096 1.22788 9999.99 tota N 4.96750 0.19820 628.15 CH_2 a N y 8.24519 1.06216 60.26$

$Ce N y 3.55218 0.34924 103.45 DCH E 1.45273 0.10757 182.38 tot E y 2.05695 0.19640 109.70 bnd V y 1.04224 0.01463 5075.83 vdw S$

$y 0.37320 0.02613 203.99 unsat Intercept 46.97246 2.20274 -$

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from the published values fall even below the average relative deviation targeted in the present study. w x

In the context of the uncertainties of the DIPPR database 19 , and from the point of view of practical application of this correlation, such precision has no particular merit. However, this success of the description allows us to address the third objective of the study, which is to reduce the number of the compounds in the learning set, because a reasonable loss of precision can be tolerated.

In the first attempt to reduce the number of the compounds in the learning set an approach widely Ž w x. used in similar studies for instance in 1 was adopted. The compounds left in the learning set were selected to give a fair representation of the main groups and structures in the database. This approach, however, cannot be based on anything more than a general perception of homologous series. As such it might be inadequate for complex hybrid structures, which cannot be assigned to a particular group. Ž . A model was derived from half of the learning set 116 compounds , chosen following the above approach. It showed a 1.02 K higher standard residual error, but the same set of variables was selected. The analysis of this model indicated that the key to successful description is the uniformity of the distribution of the compounds of the learning set over the space occupied by the database, rather than their number. Our next task then was to find a tool for the statistically based selection of a learning set, and to determine the minimum number of its members. This task has been addressed by multivariate analysis of the database and statistical molecular design of the learning set.

3.1. Multivariate analysis and molecular design of the learning set

The input data of the database consist of columns descriptors and rows objects-molecules. With the help of multivariate analysis the information, contained in the database may be connected to the dependent variable NBP in two ways — either with the columns as independent variables, or — with the principal components factors as independent latent variables [31]. The principal components of the data provide several additional opportunities for data manipulation. When used as latent variables in the modelling, problems with collinearity between the original variables can be solved. Partial least square PLS regression may be applied with a smaller number of latent variables. The latter are usually factors with eigenvalues higher than 1, if cross validation shows that they can account for a sufficient portion of the variance in the data. The objects molecules in our case may be projected onto the plane formed by the first two most influential principal components, and the points on the resulting scatterplot will represent the molecules of the database. This suits our above defined task, since the placement of the molecules of the learning set can be chosen directly from this scatter plot. Information about the principles of multivariate analysis and its application in characterization of quantitative structure-properties relationships can be found elsewhere [32,33]. Its application for statistical molecular design is presented in Ref. [34]. Fig. 3 shows the scatterplot of the molecules of the whole database, and the selection of the molecules in the new learning set. It depicts also the molecules in the control set. It may be seen from the figure that the database is not ideally balanced. The points are situated approximately in a triangle. The homologous series are placed on linear loci. The three hypotheticals can be classified as close outliers, situated close to the right hand side of the triangle, which is formed, however, by only two molecules with known temperatures. The learning set, selected from the scatterplot, is distributed to cover the sides and the center of the triangle.

Fig. 3. Selection of the learning set with 20 hydrocarbons 20P LEARN SET from the scatter plot of the first two principal components of all molecules ALL. The molecules in the control set CONT. SET are also shown. The numbers and the names of the molecules, selected for the learning and the control sets are given in Table 1.

The learning set presented in Fig. 3 consists of 20 molecules. This may be considered the minimum number of members of the set as selected by statistical molecular design.

In the derivation of the M-235 model the descriptors were used as independent variables. The factor analysis of the matrix consisting of the values for the independent variables selected for this model, showed that three factors have eigenvalues higher than 1. Together with a fourth factor with an eigenvalue close to one they account for 95.8% of the variation in the database. If a model with 4 latent variables is constructed through PLS regression, the minimal number of experimental data k follows the 2 s16 points requirement of statistical designs where k is the number of factors, plus w x at least four additional points 34. When applied to our present task these rules determine the minimum number of points in the learning set at twenty. As already explained, the points should be evenly distributed to cover the factor space. In molecular design exact distribution according to a statistical protocol can rarely be achieved, because data for particular structures may not be available or may not be accessible experimentally, as also illustrated by Fig. 3.

A model was further derived with the new learning set of 20 molecules. This model M-20 is presented in Table 5, and its predictions for the original 235 learning set — in Table 6. It is not really a new model, but a variation of the M-235 model. Its independent variables are the same as in M-235, and only its coefficients are derived from the set of 20 molecules. These coefficients will be less sensitive to the distribution of data in the database, than the coefficients of M-235. Its standard residual error is 5.46 K,

which compares favourably with the model derived from 116 molecules \bar{Z} . standard residual error of 6.07 K.

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Table 5 \bar{Z} . Model derived from the designed learning set with 20 molecules M-20. $Ns20$; Standard residual error: 5.46 K. Coefficient of Multiple correlation: 0.999. Calculated Fisher's Criterion: 3221.25 Independent Coefficients Standard F criterion for Variables Deviation removal from model $0.675 N$ 141.66807 2.83713 2493.36 CaN 3.78832 0.44837 71.39 CH_2aN y9.94330 4.29798 5.35 CeN y3.89729 0.99589 15.31 $DCH E$ 1.46310 0.24684 35.13 $tot E$ y2.36292 0.32912 51.54 $bnd V$ y0.92884 0.03353 767.43 $vdw S$ y0.33671 0.08398 16.08 $unsat$ Intercept 40.41170 4.93330 –

It seems appropriate to repeat again here that M20 is only an improvement of the original M235 model. The success of this attempt, however, illustrates an approach, which may be explored in the future for establishing correlations from a limited amount of experimental data. This opportunity is very important since the databases of the latest similar investigations seem to become larger and $w \times$ larger. Katrizky et al. 7, for instance employ 612 compounds for presenting heterostructures, Wessel $w \times$ and Jurs 19 used 356 compounds in their hydrocarbons only study.

3.2. Prediction of the control set and hypotheticals

The last object of the present study was to evaluate the extrapolation predictive power of the above described models.

The values for the NBPs predicted by M235 and M20 for the control set and the “hypothetical” molecules are presented in Table 7. Values for the boiling points of the hypotheticals, estimated by $w \times$ asymptotic behavior correlations 10 are also included. The table shows the published NBPs of all control compounds, and NBPs calculated from published boiling points of the same compounds under reduced pressure. The latter were considered more reliable for two reasons. First, some of the experimental results have been obtained more than 50 years ago with the technique and expertise then available. Secondly, for components whose NBPs are higher than the decomposition temperature the measurement must have been performed at reduced pressure, and recalculated.

As seen from Table 7, most of the NBPs of the “difficult” compounds are predicted by M235 and M20 with a relative error of less than 5% from the published value, if the calculated boiling points for several particular compounds are chosen. There are two compounds, which are predicted with a \bar{Z} . distinctively higher error. One of them — adamantane, has a very complex structure Fig. 1, which obviously is not well represented in the database. The other one — 1,1,2,2-tetraphenylethane, even \bar{Z} . with a recalculated NBP falls closer to the aliphatic homologous series Fig. 2, rather than to the

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Table 6 Predictions of the M-235 and M-20 models for the original learning set of 235 hydrocarbons

Statistics for the predictions of the M-235 model: Mean standard deviation of absolute errors 4.86 °C; Min absolute error 13.4 K; Max absolute error 15.1 K 7 points out of a "11 K error range ; Mean standard deviation of relative error 1.15%; Min relative error 4.35%; Max relative error 3.69% 9 points out of a "2.4% error range . Statistics for the predictions of the M-20 model: Mean standard deviation of absolute errors 5.51 °C; Min absolute error 15.1 K; Max absolute error 26.3 K 10 points out of a "11 K error range ; Mean standard deviation of relative error 1.27%; Min relative error 3.84%; Max relative error 3.92% 13 points out of a "2.4% error range . No. of

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M-20, K Error Error Error Error

41 322.9 324.1 324.3 y1.3 y1.5 y0.4 y0.5 42 331.1 328.7 331.8 2.5 y0.6 0.7 y0.2 43 363.2 363.9 364.7 y0.7 y1.5 y0.2
y0.4 44 365.0 366.1 366.7 y1.1 y1.7 y0.3 y0.5 45 352.3 353.2 353.1 y0.9 y0.8 y0.2 y0.2 46 362.9 360.7 363.2 2.3 y0.2
0.6 y0.1 47 353.6 355.2 358.1 y1.6 y4.5 y0.4 y1.3 48 359.2 358.6 357.9 0.6 1.3 0.2 0.3 49 366.6 368.4 368.7 y1.8 y2.1
y0.5 y0.6 50 354.0 351.0 352.5 3.1 1.5 0.9 0.4 51 390.8 388.4 389.2 2.4 1.6 0.6 0.4 52 392.1 392.7 393.0 y0.6 y0.9 y0.1
y0.2 53 390.9 390.7 391.3 0.2 y0.4 0.1 y0.1 54 380.0 379.7 379.5 0.3 0.5 0.1 0.1 55 388.8 387.3 389.6 1.5 y0.8 0.4 y0.2
56 382.6 389.0 391.4 y6.4 y8.8 y1.7 y2.3 57 382.3 384.2 386.8 y1.9 y4.5 y0.5 y1.2 58 385.1 384.8 383.9 0.3 1.2 0.1 0.3
59 390.9 390.7 392.7 0.2 y1.8 0.1 y0.5 60 391.7 398.9 398.8 y7.2 y7.1 y1.8 y1.8 61 383.0 383.7 384.6 y0.7 y1.6 y0.2
y0.4 62 372.4 377.9 379.3 y5.5 y6.9 y1.5 y1.9 64 386.6 385.9 389.6 0.7 y3.0 0.2 y0.8 65 388.8 390.2 392.1 y1.4 y3.3
y0.4 y0.8 66 391.4 393.6 395.1 y2.2 y3.7 y0.6 y1.0 67 406.8 406.3 407.2 0.5 y0.4 0.1 y0.1 68 399.7 406.8 407.6 y7.1
y7.9 y1.8 y2.0 69 397.2 400.2 401.5 y3.0 y4.3 y0.8 y1.1 70 419.3 423.2 420.5 y3.9 y1.1 y0.9 y0.3 71 413.4 405.9 405.2
7.5 8.2 1.8 2.0 72 406.2 403.7 406.2 2.5 0.0 0.6 0.0 74 414.7 405.6 407.8 9.1 6.9 2.2 1.7 75 416.4 413.0 413.6 3.4 2.8
0.8 0.7 76 440.2 435.8 436.2 4.4 4.0 1.0 0.9 77 428.9 432.9 433.1 y4.1 y4.3 y1.0 y1.0 78 433.3 427.8 427.0 5.5 6.3 1.3
1.5 79 471.3 472.4 474.4 y1.1 y3.1 y0.2 y0.7 80 506.8 511.9 513.3 y5.1 y6.5 y1.0 y1.3 81 526.2 525.8 528.7 0.4 y2.6
0.1 y0.5 82 558.2 559.1 561.6 y0.9 y3.5 y0.2 y0.6 86 769.0 758.6 770.5 10.4 y1.5 1.4 y0.2 87 225.4 231.6 232.1 y6.2
y6.7 y2.7 y3 89 303.1 304.9 305.2 y1.8 y2.1 y0.6 y0.7 90 336.6 339.9 339.6 y3.3 y3.0 y1.0 y0.9 91 366.8 370.0 369.3
y3.2 y2.6 y0.9 y0.7 92 394.4 396.4 395.5 y1.9 y1.1 y0.5 y0.3

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Ž . Table 6 continued No. of T , T T Absolute Absolute Relative Relative \bar{Z} . \bar{Z} . \bar{Z} . compound K M-235, K

M-20, K Error Error Error Error

Ž . Ž . Ž . Ž . M-235, K M-20, K M-235, % M-20, %

93 420.0 422.8 421.5 y2.8 y1.5 y0.7 y0.4 94 443.8 445.4 444.0 y1.6 y0.2 y0.4 0.0 95 465.8 466.9 465.3 y1.1 0.5 y0.2
0.1 96 486.5 485.4 483.8 1.1 2.7 0.2 0.5 97 505.9 509.5 507.2 y3.6 y1.3 y0.7 y0.3 98 524.3 525.0 522.8 y0.7 1.4 y0.1
0.3 99 541.5 542.1 539.8 y0.6 1.7 y0.1 0.3 100 558.0 559.5 557.0 y1.5 1.0 y0.3 0.2 101 573.5 573.3 570.9 0.1 2.5 0.0
0.4 102 588.0 586.8 584.4 1.2 3.6 0.2 0.6 103 601.7 599.5 597.2 2.2 4.5 0.4 0.7 104 615.5 612.4 610.1 3.1 5.4 0.5 0.9
105 628.2 627.9 625.4 0.2 2.8 0.0 0.4 106 640.4 642.3 639.5 y1.9 0.9 y0.3 0.1 107 652.0 652.6 649.9 y0.6 2.1 y0.1 0.3
108 663.2 658.8 656.7 4.3 6.5 0.6 1.0 109 674.3 679.0 675.9 y4.8 y1.6 y0.7 y0.2 110 684.3 689.8 686.6 y5.5 y2.3 y0.8
y0.3 111 694.3 695.4 692.7 y1.2 1.5 y0.2 0.2 112 702.2 704.7 702.1 y2.6 0.1 y0.4 0.0 113 713.2 717.9 714.9 y4.7 y1.7
y0.7 y0.2 114 720.9 726.4 723.5 y5.5 y2.5 y0.8 y0.4 115 268.7 275.1 275.8 y6.4 y7.1 y2.4 y2.6 116 276.9 267.6 268.8
9.2 8.1 3.3 2.9 117 274.0 267.6 268.8 6.4 5.2 2.3 1.9 118 266.3 267.2 268.4 y1.0 y2.2 y0.4 y0.8 119 307.2 310.0 311.1
y2.8 y3.8 y0.9 y1.3 120 328.8 332.2 334.7 y3.4 y5.9 y1.0 y1.8 121 346.4 333.6 335.4 12.8 11 3.7 3.2 122 337.8 339.2
339.4 y1.4 y1.6 y0.4 y0.5 123 342.0 337.0 337.4 5.0 4.6 1.5 1.4 124 341.0 336.8 337.3 4.2 3.7 1.2 1.1 125 335.3 337.1
337.7 y1.9 y2.5 y0.6 y0.7 126 327.0 330.1 332.2 y3.1 y5.2 y1.0 y1.6 127 374.6 379.8 380.6 y5.2 y6 y1.4 y1.6 128
378.1 373.9 375.2 4.2 2.8 1.1 0.7 129 304.3 305.1 305.9 y0.8 y1.6 y0.3 y0.5 130 311.7 301.6 302.8 10.1 8.9 3.3 2.9 131
293.2 297.9 300.4 y4.7 y7.1 y1.6 y2.4 132 341.9 337.4 339.4 4.6 2.5 1.3 0.7 133 314.4 321.1 322.2 y6.7 y7.8 y2.1 y2.5
134 340.5 335.3 336.4 5.2 4.1 1.5 1.2 135 327.3 332.8 334.6 y5.4 y7.3 y1.7 y2.2 136 332.6 340.0 340.2 y7.4 y7.6 y2.2
y2.3 137 449.2 447.2 449.0 2.0 0.1 0.4 0.0 138 429.3 437.4 431.0 y8.1 y1.7 y1.9 y0.4
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Ž . Table 6 continued No. of T , T T Absolute Absolute Relative Relative \bar{Z} . \bar{Z} . \bar{Z} . compound K M-235, K

M-20, K Error Error Error Error

Ž . Ž . Ž . Ž . M-235, K M-20, K M-235, % M-20, %

139 708.5 699.1 708.0 9.4 0.4 1.3 0.1 142 240.4 250.8 249.6 y10.4 y9.2 y4.3 y3.8 143 285.7 287.8 283.3 y2.1 2.4 y0.7
0.8 145 353.9 349.9 351.2 4.0 2.7 1.1 0.8 146 391.9 382.5 383.7 9.4 8.2 2.4 2.1 147 424.3 410.6 411.5 13.7 12.8 3.2 3.0
148 374.1 377.6 379.3 y3.5 y5.3 y0.9 y1.4 149 405.0 402.9 404.6 2.0 0.3 0.5 0.1 150 429.9 429.6 430.9 0.3 y1.0 0.1
y0.2 151 454.1 452.4 453.5 1.7 0.6 0.4 0.1 152 345.0 351.9 352.7 y6.9 y7.8 y2.0 y2.2 153 376.6 381.3 381.8 y4.7 y5.2
y1.2 y1.4 154 404.1 409.9 410.0 y5.8 y5.9 y1.4 y1.5 155 429.8 435.5 435.3 y5.7 y5.5 y1.3 y1.3 156 453.7 454.2 454.2
y0.5 y0.5 y0.1 y0.1 157 476.0 476.5 476.3 y0.5 y0.3 y0.1 y0.1 158 497.0 495.5 495.3 1.5 1.7 0.3 0.3 159 516.7 517.5
516.7 y0.8 0.0 y0.2 0.0 160 535.2 536.3 535.4 y1.1 y0.2 y0.2 0.0 161 552.5 554.2 553.0 y1.7 y0.5 y0.3 y0.1 162 568.9
570.2 568.9 y1.3 0.0 y0.2 0.0 163 584.4 585.4 584.1 y1.0 0.3 y0.2 0.1 164 599.0 600.8 599.4 y1.8 y0.4 y0.3 y0.1 165
613.2 613.5 612.1 y0.3 1.1 0.0 0.2 166 625.9 626.6 625.2 y0.7 0.7 y0.1 0.1 167 639.3 640.1 638.6 y0.8 0.7 y0.1 0.1 168
650.3 654.0 652.5 y3.7 y2.2 y0.6 y0.3 169 661.9 665.5 663.8 y3.6 y1.9 y0.5 y0.3 170 673.1 673.5 672.2 y0.4 0.9 y0.1
0.1 171 683.1 688 686.3 y4.9 y3.2 y0.7 y0.5 172 693.1 695.9 694.4 y2.8 y1.3 y0.4 y0.2 173 703.1 706.5 704.9 y3.4
y1.8 y0.5 y0.3 174 712.0 716.8 715.2 y4.8 y3.2 y0.7 y0.5 175 720.4 725.4 723.9 y5.0 y3.5 y0.7 y0.5 176f 729.3 732.8
731.6 y3.5 y2.3 y0.5 y0.3 177 402.9 405.3 407.4 y2.4 y4.4 y0.6 y1.1 178 396.6 402 404.4 y5.5 y7.8 y1.4 y2 179 393.2
406.6 408.3 y13.4 y15.1 y3.4 y3.8 180 397.6 404.5 406.6 y6.9 y9.0 y1.7 y2.3 181 397.5 402.3 404.6 y4.8 y7.2 y1.2
y1.8 182 392.5 396.6 399.5 y4.1 y7.0 y1.0 y1.8 183 317.4 315.4 312.9 2.0 4.5 0.6 1.4 184 356.1 346.1 345.8 10.1 10.3
2.8 2.9 185 353.5 350.6 348.8 2.9 4.6 0.8 1.3 186 345.9 336.3 332.4 9.7 13.6 2.8 3.9 187 314.7 307.8 303.1 6.8 11.6 2.2
3.7
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Ž . Table 6 continued No. of T , T T Absolute Absolute Relative Relative \bar{Z} . \bar{Z} . \bar{Z} . compound K M-235, K

M-20, K Error Error Error Error

Ž . Ž . Ž . Ž . M-235, K M-20, K M-235, % M-20, %

188 353.3 355.9 352.4 2.6 0.9 y0.7 0.2 189 383.8 385.5 383 y1.8 0.8 y0.5 0.2 190 409.3 413.8 410.9 y4.5 y1.6 y1.1
y0.4 191 432.4 436.4 433.5 y4.0 y1.2 y0.9 y0.3 192 456.5 461.8 458.4 y5.3 y2.0 y1.2 y0.4 193 417.6 411.7 409.6 5.9
8.0 1.4 1.9 194 412.3 406.9 405.0 5.4 7.3 1.3 1.8 195 411.5 408.6 406.9 2.9 4.6 0.7 1.1 196 434.5 430.4 428.4 4.1 6.1
1.0 1.4 197 478.6 480.5 477.2 y1.9 1.3 y0.4 0.3 198 499.3 500.4 497.1 y1.2 2.2 y0.2 0.4 199 519.2 517.9 514.6 1.2 4.6
0.2 0.9 201 555.2 554.9 551.1 0.3 4.1 0.1 0.7 202 571.0 570.3 566.5 0.7 4.6 0.1 0.8 203 586.4 586.4 582.4 y0.1 3.9 0.0
0.7 204 600.8 600.8 596.8 0.0 4.0 0.0 0.7 205 614.4 616.2 612 y1.8 2.5 y0.3 0.4 206 627.0 628.8 624.6 y1.8 2.4 y0.3
0.4 207 639.3 638.4 634.5 0.8 4.7 0.1 0.7 208 650.9 646.1 642.6 4.9 8.3 0.7 1.3 209 662.0 664.0 659.9 y1.9 2.2 y0.3 0.3
210 673.2 674.8 670.7 y1.7 2.4 y0.3 0.4 211 683.2 685.5 681.4 y2.4 1.7 y0.3 0.3 212 693.2 695.5 691.4 y2.3 1.7 y0.3
0.2 213 702.0 707.7 703.4 y5.6 y1.4 y0.8 y0.2 214 710.9 718.5 714.1 y7.5 y3.1 y1.1 y0.4 215 719.3 726.8 722.6 y7.6
y3.3 y1.1 y0.5 216 727.0 734.1 729.5 y7.1 y2.5 y1.0 y0.3 217 418.3 415.6 413.2 2.8 5.1 0.7 1.2 218 438.7 443.1 440.8
y4.4 y2.2 y1.0 y0.5 219 425.6 430 429.1 y4.4 y3.5 y1.0 y0.8 220 438.3 440.1 438.1 y1.8 0.2 y0.4 0.0 221 435.2 436.8
435.3 y1.6 y0.1 y0.4 0.0 222 437.9 431.7 431.1 6.2 6.8 1.4 1.5 223 449.3 440.4 439.6 8.9 9.7 2.0 2.2 224 442.5 436.7
436.3 5.8 6.2 1.3 1.4 225 480.8 478.4 476.1 2.4 4.7 0.5 1.0 226 442.3 445.9 443.7 y3.6 y1.4 y0.8 y0.3 227 450.3 452.0
452.4 y1.7 y2.2 y0.4 y0.5 228 454.3 457.2 455.5 y2.9 y1.2 y0.6 y0.3 229 456.6 461.6 459.8 y5.0 y3.1 y1.1 y0.7 230
445.9 441.5 441.2 4.4 4.7 1.0 1.1 231 476.3 487.5 489.2 y11.1 y12.9 y2.3 y2.7 232 537.4 539.3 534.2 y1.9 3.3 y0.3 0.6
233 434.6 436.2 434.4 y1.7 0.2 y0.4 0.0 234 446.5 452.6 451.5 y6.1 y5.1 y1.4 y1.1

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Ž . Table 6 continued No. of T , T Absolute Absolute Relative Relative \bar{Z} . \bar{Z} . \bar{Z} . compound K M-235, K

M-20, K Error Error Error Error

Ž . Ž . Ž . Ž . M-235, K M-20, K M-235, % M-20, %

235 456.9 460.5 458.8 y3.6 y1.8 y0.8 y0.4 236 483.7 491.1 492.9 y7.5 y9.2 y1.5 y1.9 237 528.4 531.7 526.3 y3.3 2.1
y0.6 0.4 238 545.8 550.0 546.8 y4.2 y1.0 y0.8 y0.2 239 553.7 557.0 551.6 y3.3 2.0 y0.6 0.4 240 491.1 489.2 483.7 1.9
7.4 0.4 1.5 241 612.9 597.8 590.6 15.1 22.3 2.5 3.6 242 612.6 600.4 593.1 12.2 19.5 2.0 3.2 243 638.0 651.4 644.5
y13.4 y6.5 y2.1 y1 244 649.0 643.9 637.6 5.1 11.4 0.8 1.8 246 668.0 666.4 657.6 1.6 10.4 0.2 1.6 247 714.1 701.3
691.9 12.8 22.2 1.8 3.1 251 550.5 548.1 540.5 2.4 10.0 0.4 1.8

In order to illustrate further the problem with the reliability of published NBPs we have tried to follow up the original source of the NBP of 1,1,2,2-tetraphenylethane. In our database this value \bar{Z} . w x 358–3628C was cross-referenced from two papers citing as reference the DIPPR database 19 , and w x the Beilstein database 22 . Reference of the original Beilstein handbook revealed that this compound \bar{Z} . w x has been included in the main work Hauptwerke of the series 35 . Two NBPs are recommended — \bar{Z} . \bar{Z} . 358–3628C uncorrected and — 379–3838C corrected . The original experimental determination of w x the boiling point of 1,1,2,2-tetraphenylethane was done by Biltz 36 , who synthesized and purified the compound himself in the year of 1897.

The M-20 model provides somewhat better predictions for most of the published NBPs. The values predicted for the hypotheticals are close to values estimated by ABCs, which are developed for rather different homologous series, but are the only other alternative. It has to be underlined that the three \bar{Z} . hypotheticals are outliers on the principal components plot Fig. 3 , so the error in the estimation of their boiling points is expected to be higher than that within the boundaries of the models.

It should be noted also that separate models for the different groups of hydrocarbons may be developed

4. Conclusions

The present work contributes a correlation to the very challenging and important investigations of the quantitative relation between the molecular structure and the functional properties of chemical compounds, which has been a fundamental task of chemistry and chemical engineering for many years.

Its main features, as perceived by the present authors, are its relative simplicity, its reliable predictions of the NBPs, and its applicability to diversified industrially important hydrocarbon structures within a widely spanned range of NBPs and number of carbon atoms.

An achievement of particular interest in the present work is the revealed opportunity for the limitation of the learning set through multivariate analysis and molecular design.

The molecular mechanics simulation employed in this study is viewed by the present authors as a potential tool for incorporation in future chemical engineering simulators. It will significantly enhance the capabilities of the latter for designing processes with chemical reactions and is especially suitable for optimisation of the composition of the additive products of the chemical industry³⁷. Furthermore, it allows straightforward, but correct input of complex chemical structures by drawing them directly on the monitor. However, from the point of view of the chemical engineer as the user of such programmes, the benefits of the sophistication cannot be easily appreciated. On the one hand, the sophistication requires an in depth knowledge of the quantum chemistry of the particular structures, which is not so readily available for the structures targeted by chemical engineers. On the other hand, in many cases of engineering importance the sophistication and high accuracy may not be justified, since simple group contribution correlations still work successfully for particular problems. The appropriate level of sophistication for many of the common chemical engineering applications will be different and can only be determined by systematic studies of the influence of uncertainties on key parameters.

The high accuracy achieved by the correlation opens up a possibility for systematic studies of chemical engineering applications in which the effects of small changes are important. This also outlines a path towards the more general problem of the influence of uncertainties in calculated thermophysical parameters on the final solution of computer aided simulation and design.

Acknowledgements

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