



CONNECTION	UNIPOLAR OR	BIPO	LAR						
SPECIFICATION	BIPOLAR-1 WINDING	SERIAL	PARALLEL	PERMISSIBLE F	RADIAL	+AXIAL	FORC	=	
VOLTAGE (VDC)	5.0			ROTOR SPRING-			SPR		
AMPS/PHASE	1.0	0.71	1.41	MOUNTED IN	_	WASHER —			
RESISTANCE/PHASE (Ohms)@25°C	5.0±15%	10±15%	2.5±15%	AXIAL DIRECTION		BEA	ŖING		
INDUCTANCE/PHASE (mH) @1KHz	5.4±20%	21.6±20%	5.4±20%] F	r				١
HOLDING TORQUE (Nm) [lb-in]	0.38 [3.363]	0.537 [4.752]	0.537 [4.752]] Fa 📩	_ ┞	7	Þ		٦,
DETENT TORQUE (Nm) [lb-in]	0.0147	[0.13]	•		=- -	 -			ᆙ
STEP ANGLE (*) ± ACCURACY 1.8±5% (NON-ACCUM)			1			1			
BACK-EMF (V) (300 U/min)		16.13			丩				
ROTOR INERTIA (Kg-m²) [lb-in²]	1.35x10 ⁻⁵ [0.046]			a l			J		
WEIGHT (Kg) [lb]	0.49 [1.08]							
TEMPERATURE RISE: MAX.80°C (MOTO	R STANDSTILL; FOR 2	PHASE ENERGI	ZED)	AXIAL-FORCE Fa	(N)	F	a=10		
AMBIENT TEMPERATURE −10°~ 50°C	[14°F ~ 122°F]			DISTANCE a (m	m)	5 1	10 1	5 20	
INSULATION RESISTANCE 100 MOhm (UNDER NORMAL TEMPERATURE AND HUMIDITY) RADIAL-FORCE Fr (N) 130 90 70			0 52						
INSULATION CLASS B 130° [266°F]					AXIAL		RADIAL		
DIELECTRIC STRENGTH 500VAC FOR 1 MIN. (BETWEEN THE MOTOR CO		TOR COILS AND	THE MOTOR CASE)	SHAFT PLAY (mi	m)	0.08	(0.02	
AMBIENT HUMIDITY MAX. 85% (NO CONDENSATION)			AT LOAD MAX: ((N)	4.5		1.5		
					CCAL	r rorr	_ ^ V D/	/D ~	

TYPE	TYPE OF CONNECTION (EXTERN)				MOTOR	
UNIPOLAR	1WINDING	BIPOLAR SERIAL	Parallel	Connector Pin No.	LEADS	WINDING
A —	Α —	A —	A —	1	BLK	A
СОМ —		Г		3	BLK/WHT	
	Α —	_	l., '干	2	GRN/WHT	
A\		A\ —	A\ 	4	GRN	^\
B	в —	В —	B 	5	RED	— a B
			l r	7	RED/WHT	
COM -	В —	. └	I 生	6	BLU/WHT	
B\ —		B\ —	B∕ →	8	BLU	B \

FULL	STEP	2 P	HASE-	-Ex.,		
WHEN	FACI	NG M	IOUNT	ING E	ND	(X)
STEP	Α	В	Α\	B\		CCW
1	+	+	-	ı		A
2	ı	+	+	ı		
3	ı	ı	+	+		
4	+	-	-	+	CW	

	WIRING DIAGRAM
	(A) BLK 🕶
۷	BLK/WHT 🚅
	(A\) GRN — [[] []
	RED WHT WHT
	(B) (BC) (BC)

2	NEW UL NO.	01.09.08	J.W.
1	PIN-ASSIGNMENT	08.01.08	J.W.
REV	DESCRIPTION	DATE	APVD

Nanotec [®] PLUG & DRIVE
ST5918X1008

SCALE	FREE	APVD	S.Ha.	19.03.07
X	±0.5	CHKD		
1PL 2PL	±0.5 ±0.2 ±0.1	DRN	J.W.	22.11.06
ANGLE	±30'	SIGN	ATURE	DATE

STEPPING MOTOR
DWG.NO
ST5918X1008