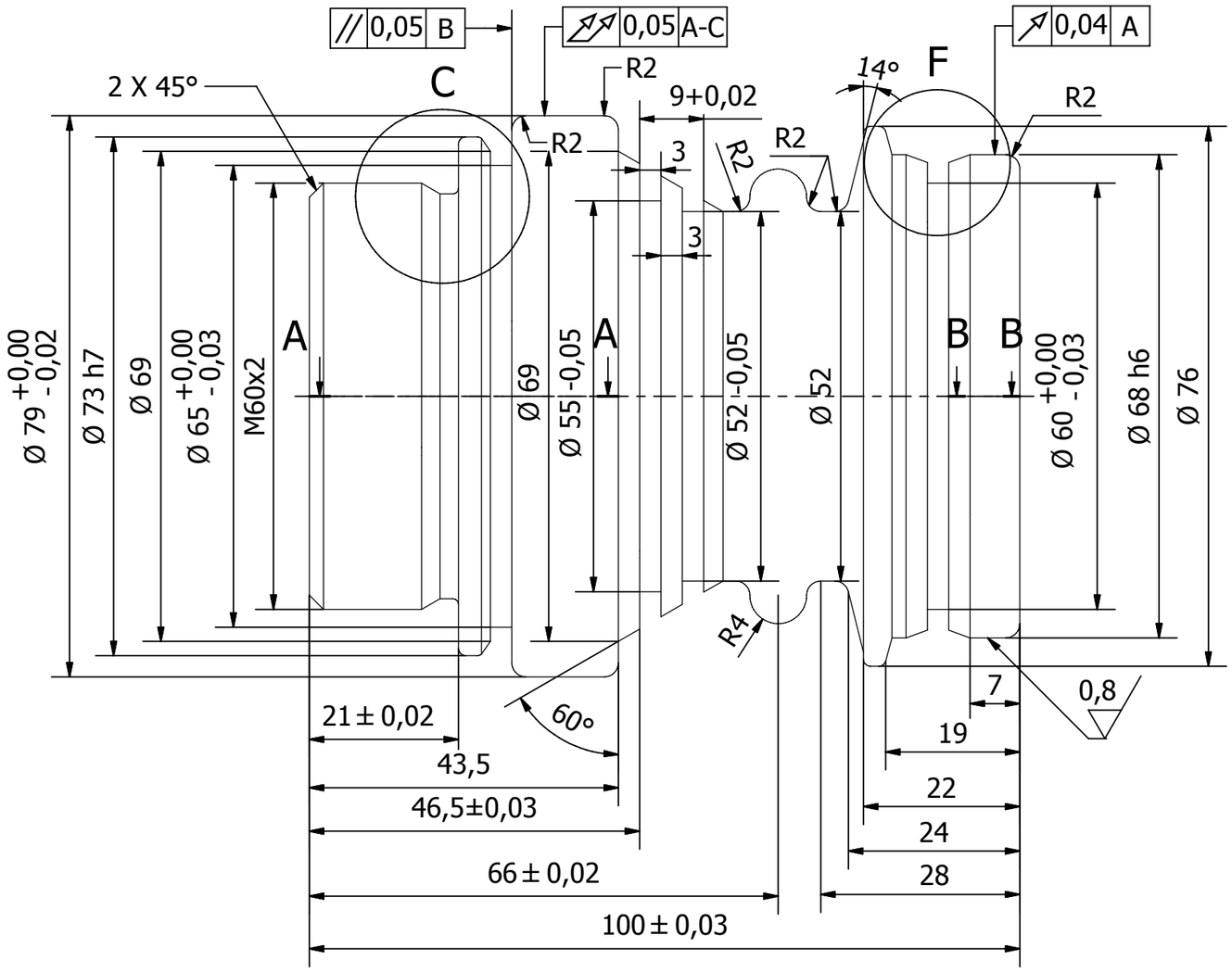
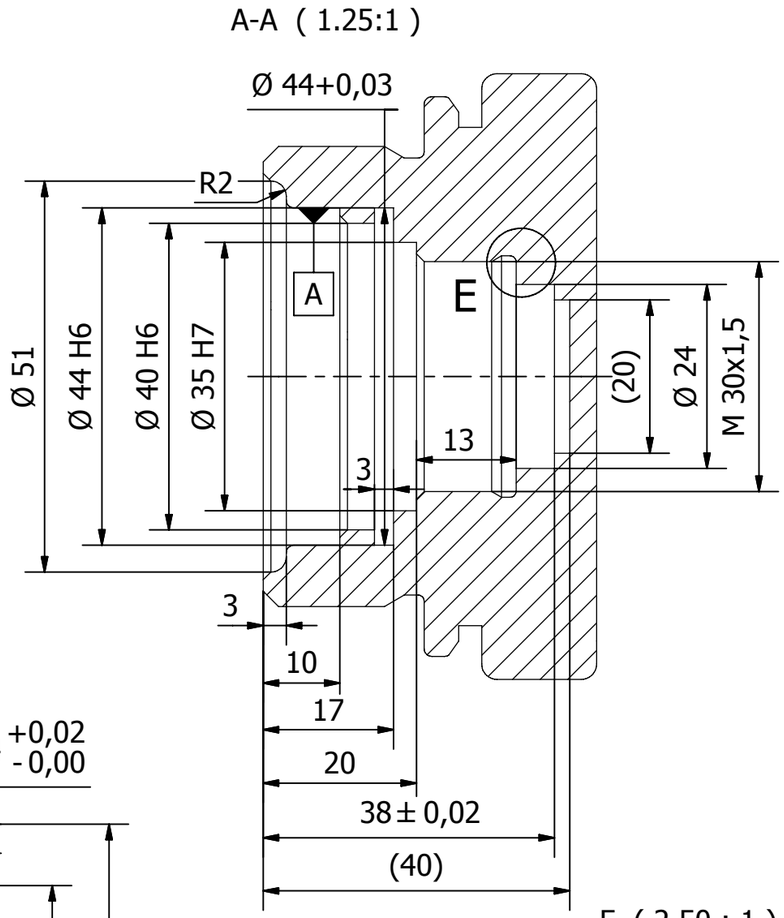
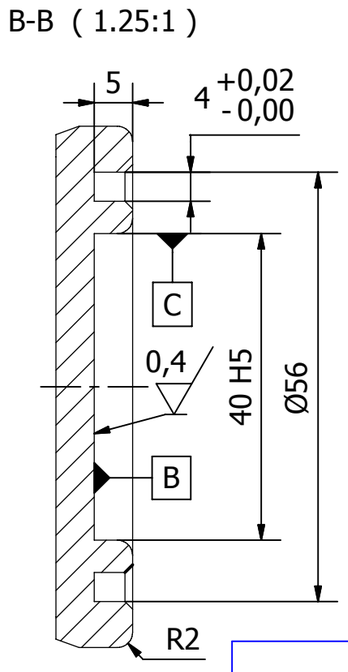
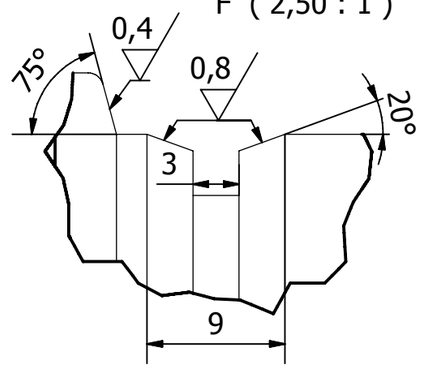
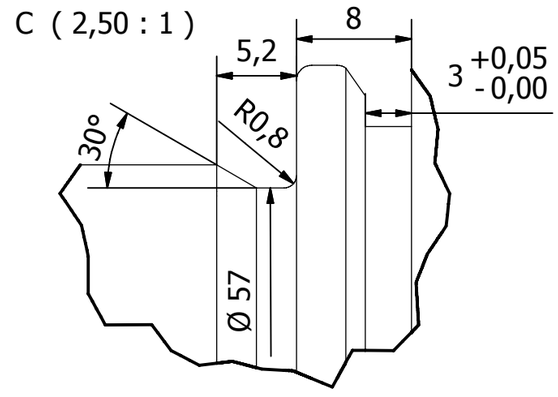


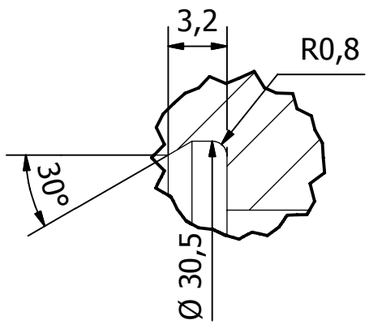






Fit List	
Fit	Size
H7 Ø 30..40	+0,025 0,00
H6 Ø 30..50	+0,016 0,00
H5 Ø 30..50	+0,011 0,00
h7 Ø 50..80	0,00 - 0,030
h6 Ø 50..80	0,00 - 0,019





① - ④ = Ra Ra1,6 (Ra0,8 , Ra0,4)

All unverified radius/chamfer 1 mm
All dimensions in mm
Break all edges

M60x2=Ø58,701 0,0/-0,1
M30x1,5=Ø30,974 +0,1/0,0

Test Project for the 40th WorldSkills Competition in Calgary, Canada 2009.

worldskills international

Skill: TP06_40 CA_DE_EN		Time: 4,5 h	General tolerance ±0,1
Scale:1,25:1	Date:06.08.2009	Paper: 1/1	
Drawn / Design by:j.Harings		Drawing No: 1	
Material dimenson: Aluminium Ø 80x103mm		Rev:	Page: 1