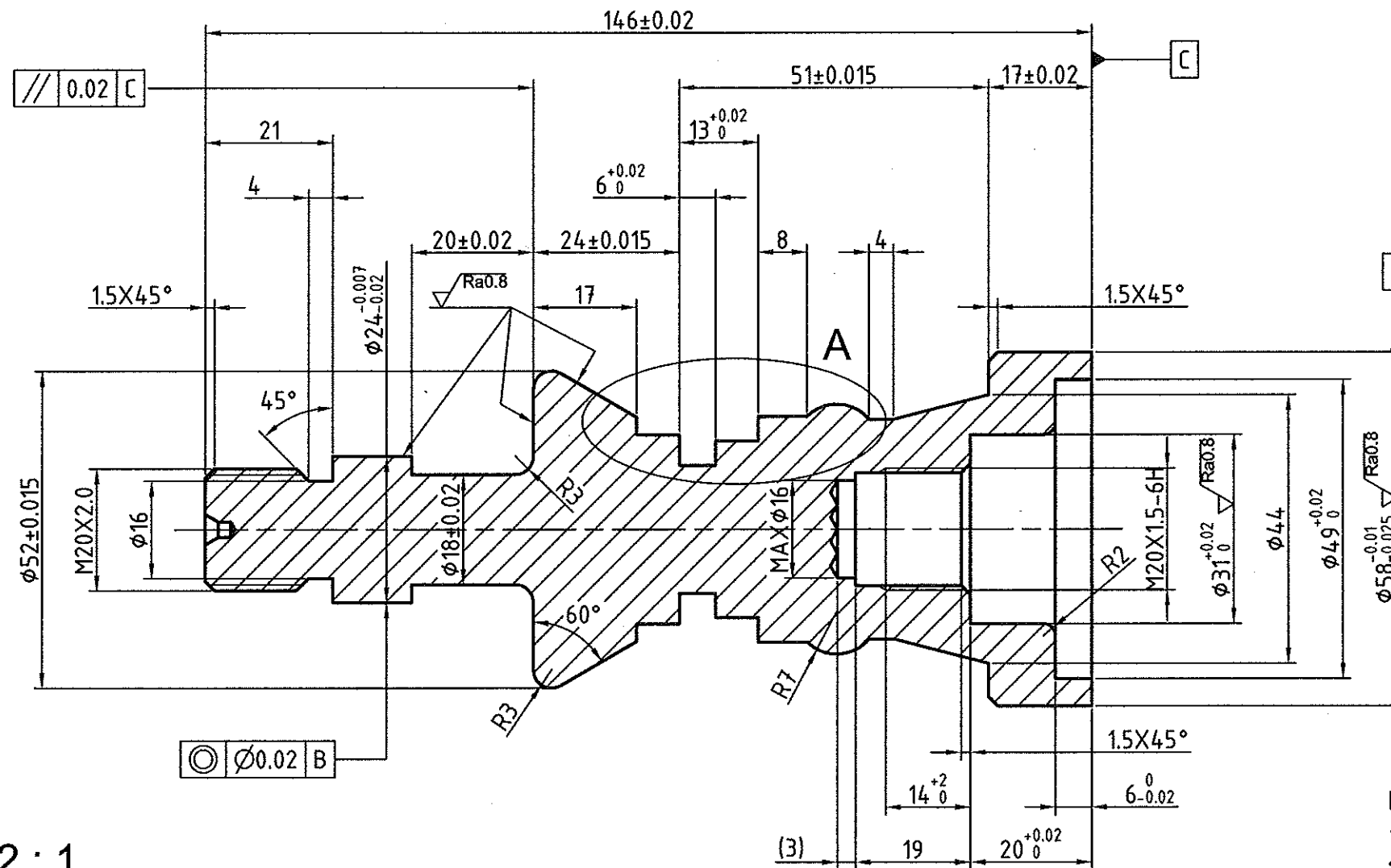
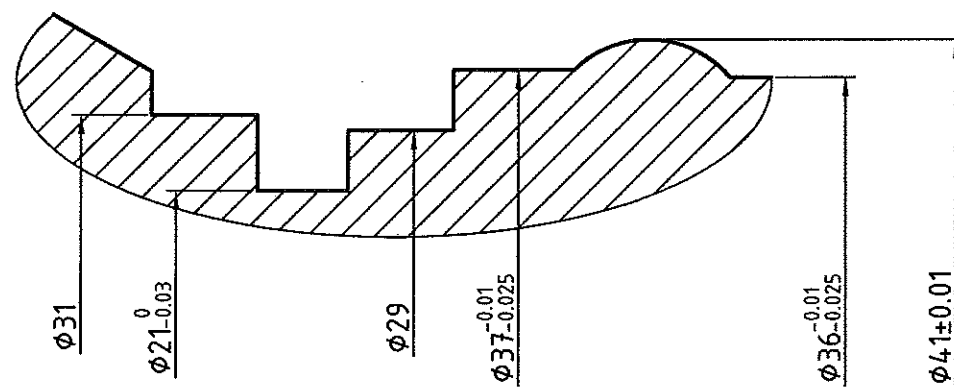


$\sqrt{Ra1.6}$  ( $\sqrt{Ra0.8}$ )



Detail A 2 : 1



NOTE  
 1. Material : Steel  $\phi 60 \times 150$   
 2. General Tolerance  $\pm 0.1 \text{ mm}$   
 3. General Tolerance  $\pm 0.5^\circ$  for angle

M20X2.0  
 $\Delta = \phi 18.701$   
 $\Delta = \phi 18.661$

Test Project for the 40<sup>TH</sup> WorldSkills  
 Competition in Calgary, Canada 2009



|                                    |                  |           |             |           |
|------------------------------------|------------------|-----------|-------------|-----------|
| Skill: Trade No. 6 CNC-Turning     |                  |           |             |           |
| Scale: 1/1                         | Date: 03/09/2009 | Paper: A3 |             |           |
| Drawn / Design by: Masaki Amano JP |                  |           | Drawing No: |           |
| Description: Module 2              |                  |           | Rev:        | Page: 1/1 |