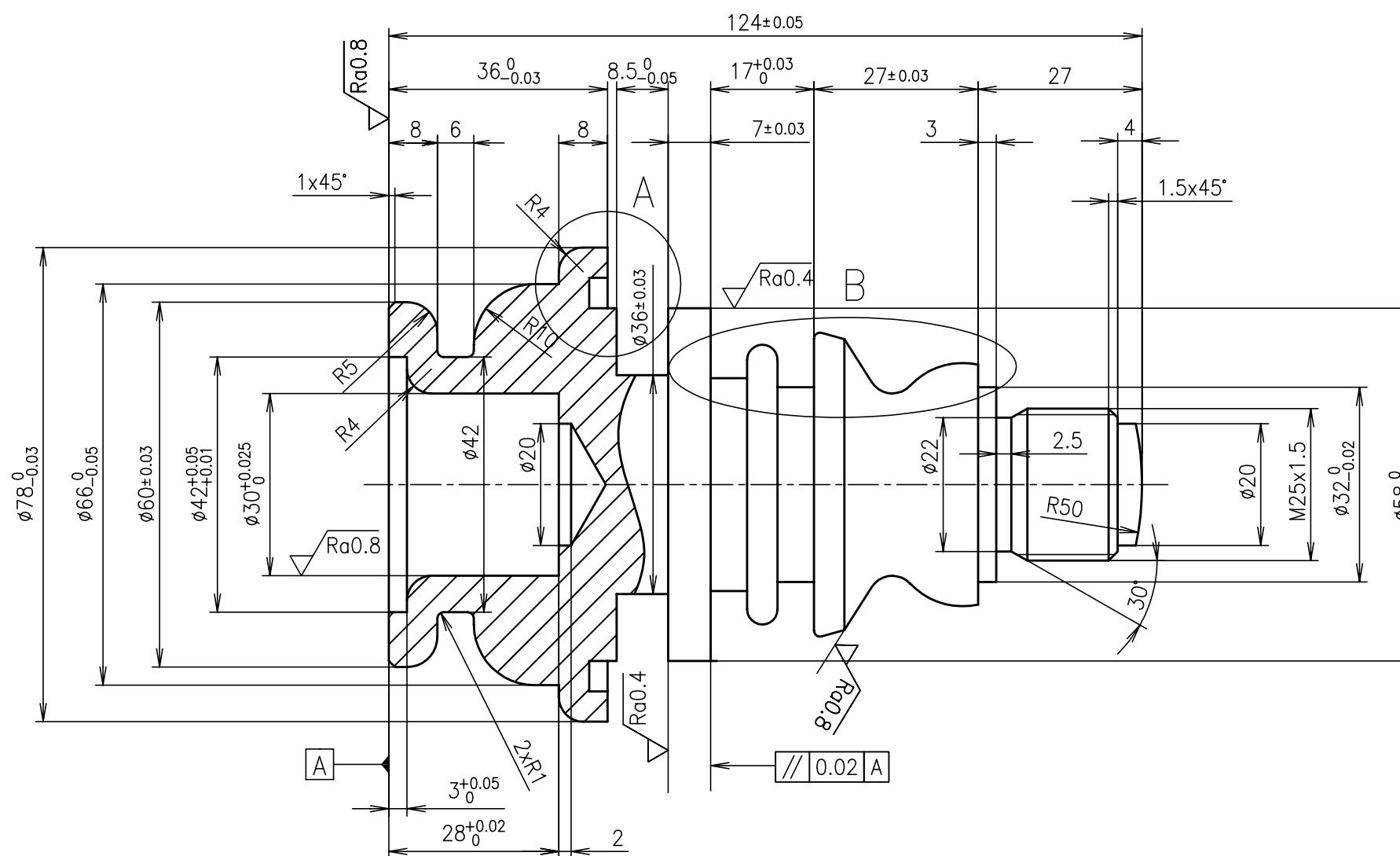
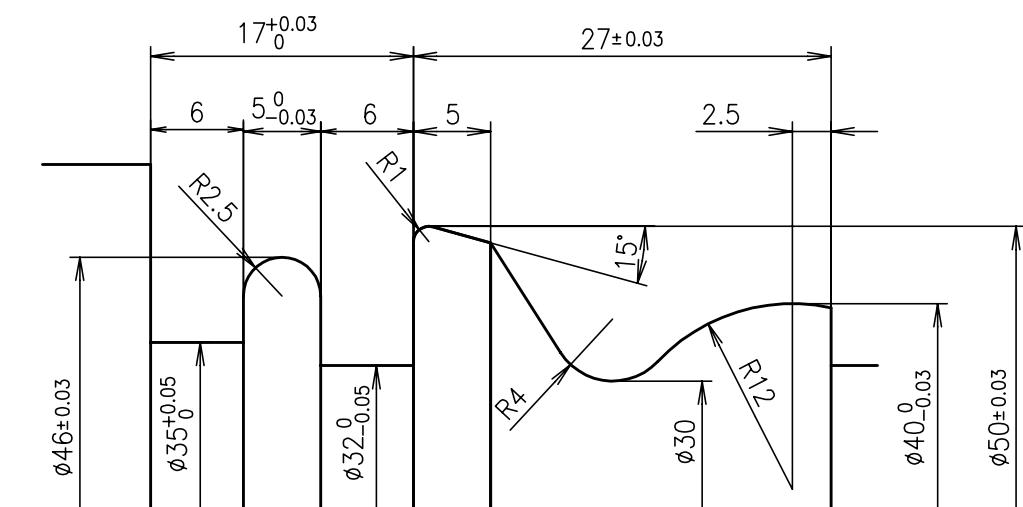


$$\sqrt{Ra1.6} \left(\sqrt{Ra0.4} \sqrt{Ra0.8} \right)$$

Detaile A(2:1)



Detaile B(2:1)



$$\begin{array}{c}
 \begin{array}{ccccc}
 & +0.5 & & -0.5 & \\
 & -0 & & -0.3 & \\
 \end{array} \\
 M25 \times 1.5 \\
 \text{~~~~~} = +0.00 / -0.04 \\
 = 24.026 / 23.986
 \end{array}$$

Scale	General Tolerance	World Skills	Trade Number 06
1 : 1	± 0.1	worldskills Calgary2009	CNC Turning
		Date : Aug. 1 / 2009	Material : Steel $\phi 80\text{mm} \times 130\text{mm}$
		Checked by : Tsutomu Imagawa	
		Calgary 2009	$\text{Clock} = 4.5 \text{ hours}$
			40. IVT0 - 2009 - 06 - TH - 1/A