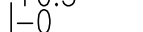



Technical drawing of a mechanical part showing a cross-section. The drawing includes a vertical centerline and a horizontal reference line. Dimensions are indicated: a width of 3, a distance of 1.5 from the centerline to the right edge, and a diameter of $\varnothing 58 \pm 0.03$. The part has a curved top surface on the left side.

Technical drawing of a mechanical part with dimensions and tolerances. The drawing shows a cross-section of a part with a central hole and a flange. The dimensions are as follows:

- Overall length: $17^{+0.03}_0$
- Overall width: 27 ± 0.03
- Flange thickness: 6
- Flange outer diameter: $\phi 46 \pm 0.03$
- Flange inner diameter: $\phi 35^{+0.05}_0$
- Flange fillet radius: $R2.5$
- Central hole diameter: $\phi 32^{+0.05}_0$
- Central hole length: $5^{+0.03}_0$
- Central hole fillet radius: $R1$
- Central hole chamfer: 5
- Central hole chamfer angle: 15°
- Central hole chamfer radius: $R4$
- Central hole chamfer length: $\phi 30$
- Central hole chamfer radius: $R12$
- Central hole chamfer length: 2.5
- Central hole chamfer radius: $\phi 40^{+0.03}_0$
- Central hole chamfer length: $\phi 50 \pm 0.03$



 M25x1.5

 = +0.00 / -0.04
 = 24.026/23.986

Scale	General Tolerance		Trade Number 06 CNC Turning	
1 : 1	± 0.1			
Date : Aug.1/2009		Checked by : Tsutomu Imagawa	Material : Steel φ80mm x130mm	
	Calgary 2009	 = 4.5 hours		
		40, IVT□ - 2009 -06 - TH - 1/A		