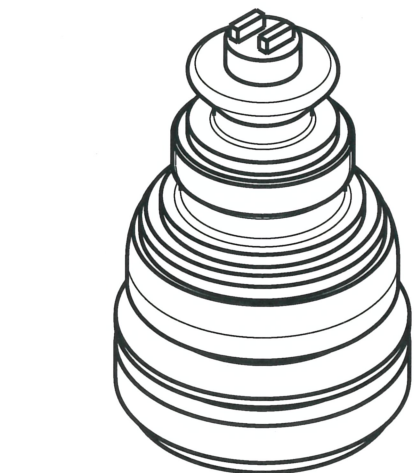


ISO - Tolerances		
70 h6	69.981	70.000
65 g6	64.971	64.990
54 h6	53.981	54.000
44 G7	44.009	44.034
43.6 h6	43.584	43.600
40 f7	39.950	39.975
26 p6	26.022	26.035
20 m7	20.008	20.029
M30x1.5 H6	30.000	30.013

M48x1.5  
+0.0  
-0.05  
pitch diameter



material: steel Ø80x123 mm  
General tolerances ±0.1 mm

Ra 1.6  
Ra 0.4  
Ra 0.8  
Ra 0.2

Test Project for the 42<sup>nd</sup> WorldSkills  
Competition in Leipzig, Germany 2013.  
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Skill: CNC Turning 06	AND
Scale: 1:1 Date: 13.06.13 Paper: A3	Drawing No: 1762472
Drawn / Design by: Durrer Robin	Rev: 01
Description: CNC Turning Part	Page: 1

surface check ①-⑤