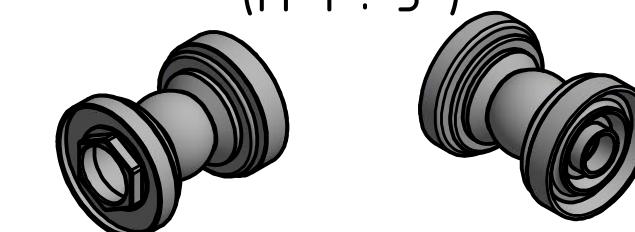
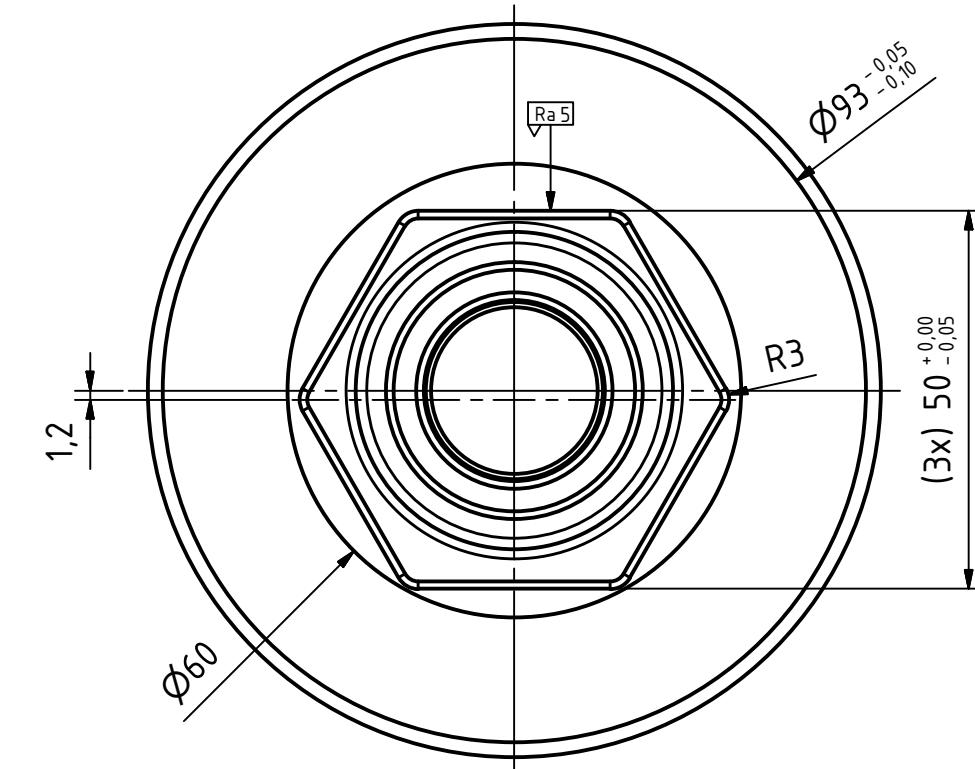
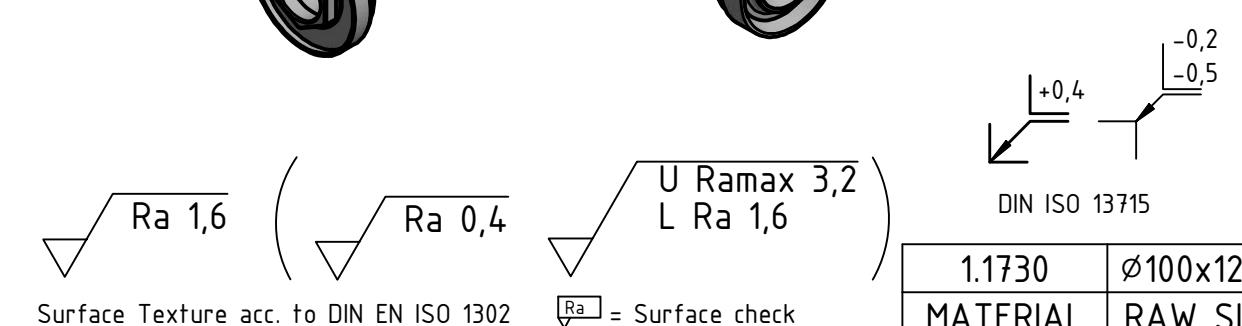


General Tolerance $\pm 0,1$
Form and Positional Tolerances acc. to ISO 110

FITTING TABLE acc. to DIN ISO 286-2		
FIT	MAX. VALUE	MIN. VALUE
Ø 45H7	Ø 45,025	Ø 45,000
Ø 32K7	Ø 32,007	Ø 31,982
Ø 24H7	Ø 24,021	Ø 24,000



(M 1 : 5)



Test Project for the 43rd WorldSkills Competition in São Paulo, Brazil 2015.
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Skill: CNC Turning TP06			Projektion 1 ISO 5456-2		or	Projektion 3 ISO 5456-2	
Scale: 1:1	Date: 02.05.2015	Paper: A3					
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Description:			Rev:	Page:		Appd:	Sign: