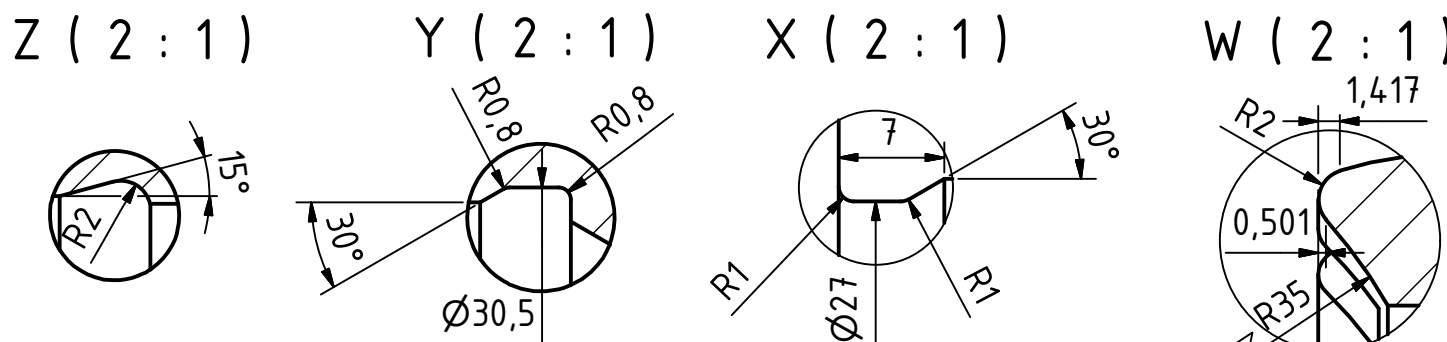
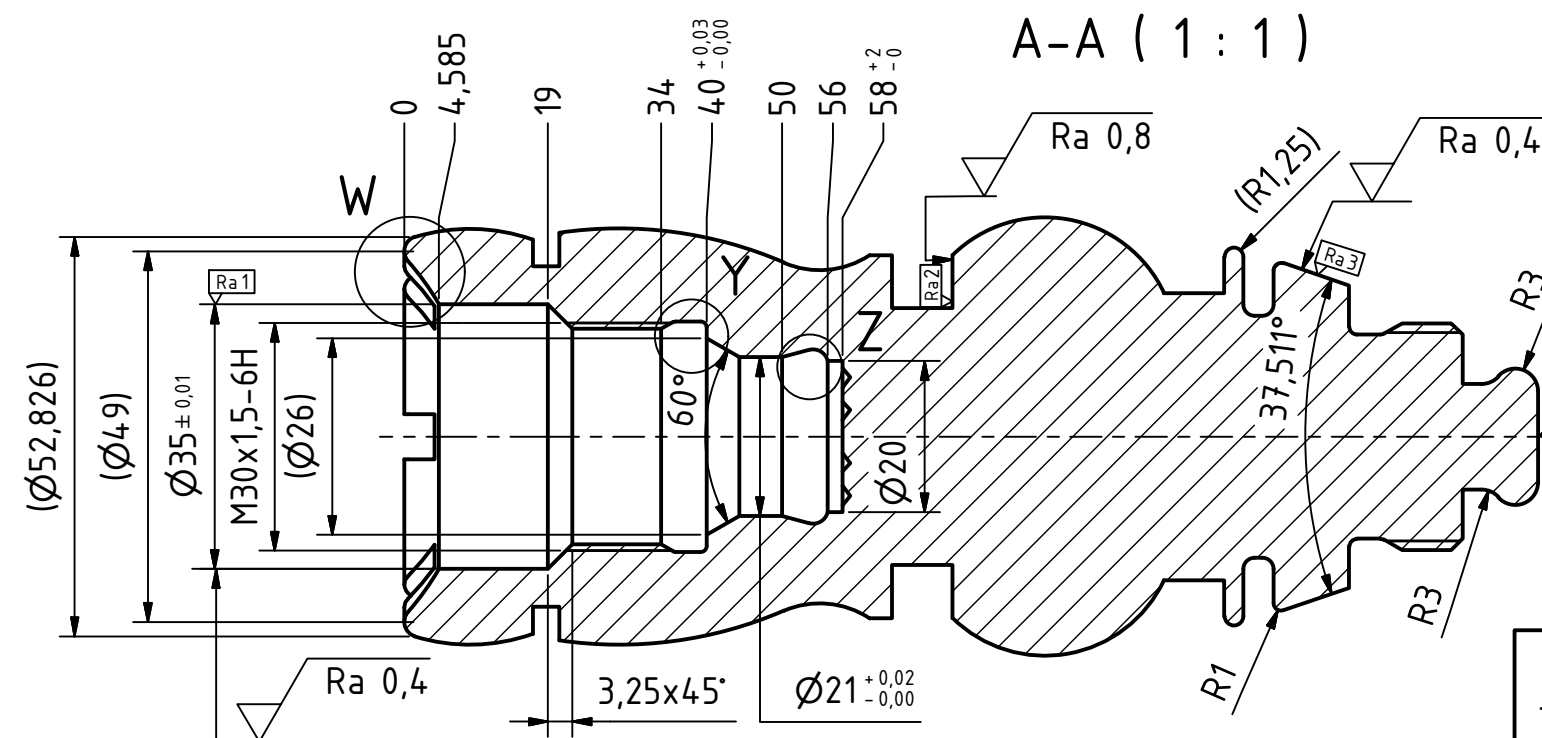
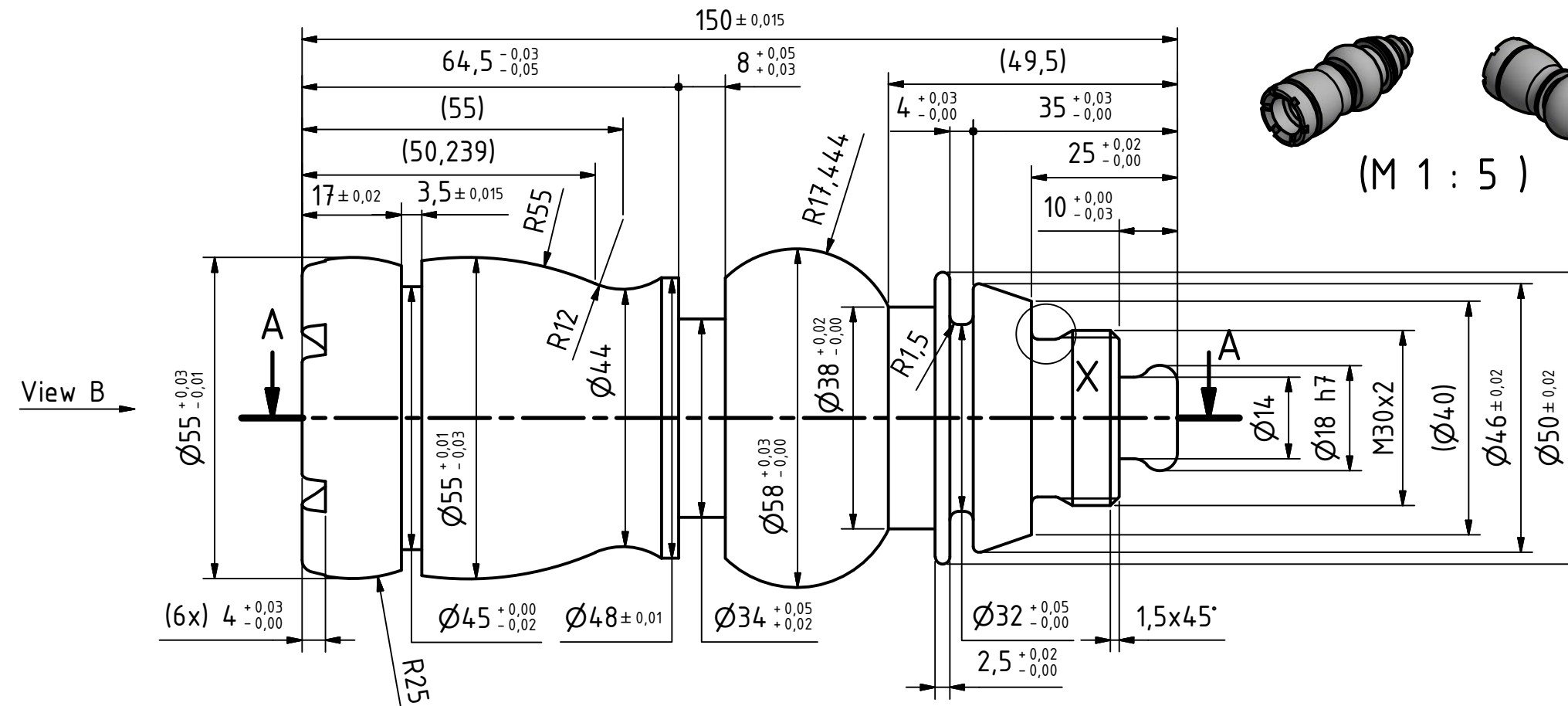
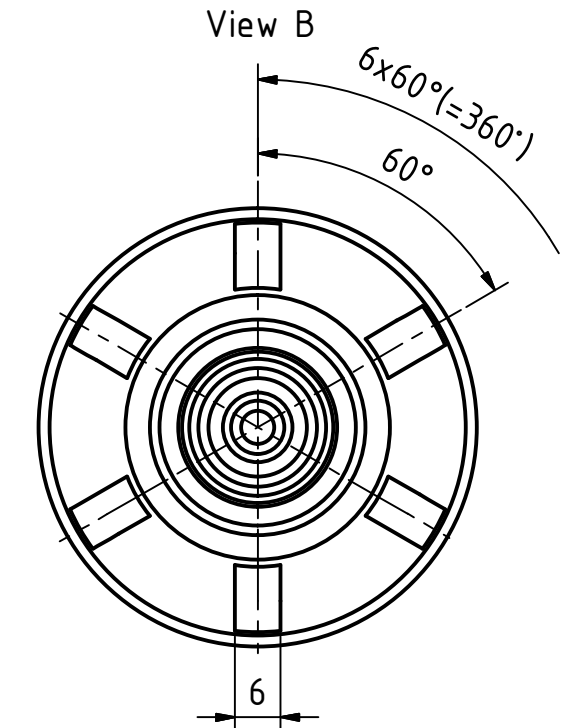


FITTING TABLE acc. to DIN ISO 286-2		
FIT	MAX. VALUE	MIN. VALUE
Ø18h7	Ø18,000	Ø17,982

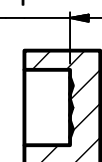


M30x2

max. $\varnothing 28,70$
i. $\varnothing 28,25$

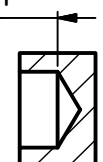
min. Ø28,65

Depth



Information Hole Depth

Depth



-0,5	
------	--

$$\text{R}_a$$

▼

Surface Texture acc. to DIN EN ISO 1302 = Surface check

ISO 6411-A2,5/5,3

DIN ISO 13715

$$\sqrt[0,5]{Ra\ 1,6} \left(\sqrt[0,5]{Ra\ 0,4} \sqrt[0,5]{Ra\ 0,8} \right)$$

General Tolerance $\pm 0,1$

3.1645 EN AW-2007

MATERIAL

Ø60x152

RAW SIZE

Test Project for the 43rd WorldSkills
Competition in São Paulo, Brazil 2015.
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Skill: CNC Turning TP06

Scale: 1:1

Date: 26.04.2015

Paper: A3

Drawn / Design by: Dieter Geisberger AT

Description:

Projektion 1
ISO 5456-2



οΓ

Projektion 3
ISO 5456-2



Drawing No: WSC2015 TP06 AT M1

Rev:

Page:

Appd:

Sign:



world **skills**
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