Factory address: 99/3 Moo 1Chiangrai -Dongmada Road Mae korn Muang Chiangrai 57000 Tel+66-53-673985-6 Fax +66-53-726998

Head office address: 59/3 Soi Sukhumvit 39 , Sukhumvit Road, Klongton-nua , Wattana , Bangkok 10110 . Tax ID ; 010552904117 tel. 662-262-0030-3 Fax 662-262-0029.

Organic Rice Vinegar process flow Organic Rice Organic Rice Organic Rice-Washing Washing Washing Roasting Steaming Steaming Grinding Cooling Cooling Seed mold Mixing Aspergillus oryzae Cultivation in ambient temp. for 2 days Seed Yeast Mixing Water Saccaromycese Cerevisiae This product flow complied with the following Product Fermentation at 25-35° C WIC-327 Organic Rice Vinegar 4% WID-189 Organic FT Rice Vinegar 5% 1st Filtration WID-210 Organic Rice Vinegar 5% WID-177 Organic FT Rice Vinegar 4% OPRP1 B Pasteurization 70-80 °C 15-20 minutes Alcohol adjustment Water Acetobactor Aceti Mixing Organic Rice Vinegar Fermentation about 25-35 °C 3 months 2 nd Filtration OPRP 1B 2nd Pasteurization 70-80 °C 15-20 minutes Adjust adjustment Water CCP1 B 3rd Pasteurization 70-80 °C 15-20 minutes CCP2 F 3 rd Filtration Bottle Filling Washing Rinsing

Preparation by Officer (QA/PD)	Verification by Manager (QA/PD)	Approved by QMR .
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10/06/2024	10 / 06/ 2024	4202/3/01

Organic Rice Vinegar

CCP 3P only
CONTAINER IS GLASS