Issue date :03/10/23

Factory address: 99/3 Moo 1Chiangrai –Dongmada Road Mae korn Muang Chiangrai 57000 Tel+66-53-673985-6 Fax +66-53-726998

Head office address: 59/3 Soi Sukhumvit 39 , Sukhumvit Raod, Klongton-nua , Waltana , Bangkok 10110 . Tax ID ; 010552904117 tel. 662-262-0030-3 Fax 662-262-0029.

SPECIFICATION SHEET OF FINISHED PRODUCT

Product name	Johin Extra soy sauce (gluten free)			Page 1 of 2
Revision No	00	Revised date of document	15/12/2023	

1. Characteristics of finished product

Item	Method of Analysis	Specification	Frequency	
Chemical Characteristics				
рН	pH Meter	4.70 – 4.90	Every lot	
%Sodium chloride as NaCl (w/v)	Titration	16.30 – 17.20	Every lot	
%Total nitrogen content (w/v)	Kjeldahl Method	1.53 – 1.57	Every lot	
Total soluble solid (Brix)	Refractometer	33 - 37	Every lot	
Color Degree	Japanese Soy Sauce Standard	#9 - #15	Every lot	
Microbiological Characteristics				
Total Plate Count [d]	Petri film, AOAC 990.12	<1 x 10⁴cfu / g	Every lot	
Yeast & Mold [a]	Petri film, AOAC 997.02	<10 cfu / g	Every lot	
Coliform [a]	BAM (2020)	<3 MPN / g	Twice a year	
Clostridium perfringens [e]	BAM (2001)	<1 x10 ³ cfu / g	Twice a year	
Bacillus cereus [e]	BAM (2020)	<1 x10 ³ cfu / g	Twice a year	
Staphylococcus aureus [e]	BAM (2016)	<1 x10 ² cfu / g	Twice a year	
Salmonella spp. [e]	BAM (2020)	Not detected / 25 g	Twice a year	
Contaminant				
GMOs	PCR	Not detected	Once a year	
Aflatoxin ^[b]	In-house method STM No.03-038 based on	Not detected	Twice a year	
	AOAC (2019), 991.31	and the second seconds		
Lead (Pb) ^[b]	A.O.A.C.(2019) 2011.19	< 1 ppm	Twice a year	
Tin (Tn) ^[b]	A.O.A.C.(2019) 2011.19	< 250 ppm	Twice a year	
Arsenic (As) [b]	A.O.A.C.(2019) 2011.19	< 2 ppm	Twice a year	
Mercury(Hg) ^[b]	US EPA, Method 7473	<0.02 ppm	Twice a year	
Copper [a]	A.O.A.C.(2019) 2011.19	<20ppm	Twice a year	
Melamine ^[b]	In-house method STM No. 03-030 based on USFDA	Not detected	Twice a year	
	Administration, Laboratory Information Bulletin, LIB		,	
	No.4423, Vol.24, October 2008			
3-MCPD ^[c]	In-house method STM No.03-062 based on Journal	< 0.02 ppm	Twice a year	
	of AOAC International, Vol.84, No.2:2001, page 455-		No at Name	
	465			

Reference

- [a]=Notification of MINISTRY OF PUBLIC HEALTH ,No. 317 , B.E.2553 Re: Flavoring Products obtained from Protein Hydroxylation of Soy Bean.
- [b]=Notification of MINISTRY OF PUBLIC HEALTH, No. 414, B.E.2563 Re: Standard of contaminant in food.
- [c]=Commission regulation (EC) No.1881/2006.
- [d] =Notification of MINISTRY OF INDUSTRY: THAI INDUSTRIAL STANDARD: TIS. 8 2549 Re: SEASONING SAUCE.
- [e]=Notification of MINISTRY OF PUBLIC HEALTH,No.416) B.E.2563 (2020) Issued by virtue of the Food Act B.E. 2522 Re: Prescribing the quality or standard, principles, conditions and methods of analysis for pathogenic microorganisms in foods



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SPECIFICATION SHEET OF FINISHED PRODUCT

Product name		Johin Extra soy sauce (glut	Page 2 of 2	
Revision No	00	Revised date of document	15/12/2023	

2. Organoleptic standard

Appearance Red brownish to dark brown color Liquid*

Flavor

Good normal rage of soy sauce.

Taste

Salty and good normal of soy sauce.

3. Ingredients

Ingredients	%	Country of Origin	
Water	42.0	Thailand	
Soybean	32.0	Thailand	
Rice	8.0	Thailand	
Refined - salt (Non - anti caking)	18.0	Thailand	

No preservative and artificial color added.

5. Allergy Advice

This Product contains soybean and wheat.

6. How the product is to be use

Use as the condiment or the composition for cooking food.

7.Shelf life

PE Plastic Bulk, drum 0.5 Year from manufacturing date.

PET Plastic Bottle

1.5 Years from manufacturing date.

Tin Can

2.0 Years from manufacturing date.

Glass bottle

2.0 Years from manufacturing date.

8.Storage condition

Stored indoor at temperature below 40 ° C and avoid exposure to direct sunlight and moisture. After opening, refrigerator needed to maintain the quality.

4.Packing

PE plastic container: 200 L, IBC 1,000L*

PET plastic bottle : 1 L, 5L, 10L

Tin can coated with food grade lacquer: 18L

Glass bottle closed with plastic cap and packed 6 bottles and 12 bottles in

paper carton: Volume 0.2, 0.3, and 0.6 L

Package and packing can be advised by customer.

9.Traceability

Lot Identification: MFG: DDMMYYYY

EXP: DDMMYYYY

DD date, MM month and YYYY year in Era of Production and Expiry date.

Lot Identification can be advised by customer.

10.Distribution conditions

Ambient dispatching to the destination by truck with completely canvas sealing or container under carefully practices.

Remark 1.* The color of product will be darken which directly relate to storage time.

2 ** This product is packed in the reused IBC 1,000L container, for avoid the over microbial result from the post contamination. It should be rechecked before used.

Reported by

Approved by

(Mrs.Prakaiwan Tepmanee)

(Mr.Phitchai Phitchanuwat)

Position

Assistant QA Manager 15/12/2023

Position

QMR & QA Manager 15 /12 /2023

Date

Date

SFP No.WIC-335 Issued date of Specification: 15/12/2023