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Head office address: 59/3 Soi Sukhumvit 39 , Sukhumvit Raod, Klongton-nua , Wattana , Bangkok 10110 . Tax ID ; 010552904117 tel. 662-262-0030-3 Fax 662-262-0029.

SPECIFICATION SHEET OF FINISHED PRODUCT

Product name	JOHIN LESS SALT SOY SAUCE			Page 1 of 2
Revision No	01	Revised date of document	13/12/2024	

1. Characteristics of finished product

Item	Method of Analysis	Specification	Frequency
Chemical Characteristics			
pH	pH Meter	4.50 – 4.70	Every lot
%NaCl (w/v)	Titration	8.00 - 8.40	Every lot
% Total Nitrogen (w/v)	Kjeldahl Method	1.34 – 1.40	Every lot
% Alcohol (w/v)	Titration	3.5 Up	Every lot
Brix	Refractometer	23 - 29	Every lot
Color Degree (dilution 1 : 1)	Japanese Soy Sauce Standard	X2 #7 - #19	Every lot
Microbiological Characteristics			
Total Plate Count ^[c]	Petri film, AOAC 990.12	<1 x 10 ⁴ cfu / g	Every lot
Yeast & Mold ^[a]	Petri film, AOAC 997.02	<10 cfu / g	Every lot
Coliform ^[a]	BAM (2020)	<3 MPN / g	Twice a year
<i>Clostridium perfringens</i> ^[a]	BAM (2001)	<1 x10 ³ cfu / g	Twice a year
<i>Bacillus cereus</i> ^[a]	BAM (2020)	<1 x10 ³ cfu / g	Twice a year
<i>Staphylococcus aureus</i> ^[a]	BAM (2016)	<1 x10 ² cfu / g	Twice a year
<i>Salmonella spp.</i> ^[a]	BAM (2022)	Not detected / 25 g	Twice a year
Contaminant			
GMOs	PCR	Not detected	Once a year
Aflatoxin ^[b]	In-house method STM No.03-038 based on AOAC (2019), 991.31	Not detected	Twice a year
Lead (Pb) ^[b]	A.O.A.C.(2019) 2011.19	< 1 ppm	Twice a year
Tin (Tn) ^[b]	A.O.A.C.(2019) 2011.19	< 250 ppm	Twice a year
Arsenic (As) ^[b]	A.O.A.C.(2019) 2011.19	< 2 ppm	Twice a year
Mercury(Hg) ^[b]	US EPA, Method 7473	<0.02 ppm	Twice a year
Copper ^[a]	A.O.A.C.(2019) 2011.19	<20ppm	Twice a year
Melamine ^[b]	In-house method STM No. 03-030 based on USFDA Administration, Laboratory Information Bulletin, LIB No.4423, Vol.24, October 2008	Not detected	Twice a year
3-MCPD ^[c]	In-house method STM No.03-062 based on Journal of AOAC International, Vol.84, No.2:2001, page 455-465	< 0.02 ppm	Twice a year

Reference

[a]=Notification of MINISTRY OF PUBLIC HEALTH ,No. 317 , B.E.2553 Re: Flavoring Products obtained from Protein Hydroxylation of Soy Bean.

[b]=Notification of MINISTRY OF PUBLIC HEALTH, No. 414, B.E.2563 Re: Standard of contaminant in food.

[c]=Commission regulation (EU) No.2023/915.

[d] =Notification of MINISTRY OF INDUSTRY: THAI INDUSTRIAL STANDARD: TIS. 8 - 2549 Re: SEASONING SAUCE.

[e]=Notification of MINISTRY OF PUBLIC HEALTH,No.416) B.E.2563 (2020) Issued by virtue of the Food Act B.E. 2522 Re: Prescribing the quality or standard, principles, conditions and methods of analysis for pathogenic microorganisms in foods



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2. Organoleptic standard

Appearance Red brownish to brown color Liquid*

Flavor Good normal rage of soy sauce.

Taste Salty and good normal of soy sauce.

5. Allergy Advice

This Product contains soybean and wheat.

6. How the product is to be use

Use as the condiment or the composition for cooking food.

3. Ingredients

Ingredients	%	Country of Origin
Soybean	47.00	Thailand
Wheat	29.50	Australia
Water	11.00	Thailand
Refined – Salt (Non – anti caking)	9.00	Thailand
Ethyl alcohol 95% v/v	3.50	Thailand
Seed Mold (Aspergirus Oryzae)	Trace	Japan
Seed Yeast (Zygosaccharomyces Rouxii)	Trace	Thailand
No preservative and artificial color added.		

7.Shelf life

PE Plastic Bulk, drum 1.0 Year from manufacturing date.

PET Plastic Bottle 1.5 Years from manufacturing date.

Tin Can 2.0 Years from manufacturing date.

Glass bottle 2.0 Years from manufacturing date.

8.Storage condition

Stored indoor at temperature below 40 ° C and avoid exposure to direct sunlight and moisture. After opening, refrigerator needed to maintain the quality.

9.Traceability

Lot Identification : MFG: DDMMYYYY

EXP: DDMMYYYY


DD date, MM month and YYYY year in Era of Production and Expiry date.


Lot Identification can be advised by customer.

10.Distribution conditions

Ambient dispatching to the destination by truck with completely canvas sealing or container under carefully practices.

Remark 1.* The color of product will be darken which directly relate to storage time.

Reported by 
(Mrs.Prakaiwan Tepmanee)
Position Assistant QA Manager
Date 13/12/2024

Approved by 
(Mr.Jakkrit Nubnongsu)
Position Operation Director Manager
Date 13/12/2024