



Factory address: 99/3 Moo 1Chiangrai –Dongmada Road Mae korn Muang Chiangrai 57000 Tel+66-53-673985-6 Fax +66-53-726998

Head office address: 59/3 Soi Sukhumvit 39 , Sukhumvit Raod, Klongton-nua , Wattana , Bangkok 10110 , Tax ID : 010552904117 tel. 662-262-0030-3 Fax 662-262-0029.

SPECIFICATION SHEET OF FINISHED PRODUCT

Product name	Organic Rice vinegar (Clear Style)			Page 1 of 2
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1. Characteristics of finished product

Item	Method of Analysis	Specification	Frequency
<u>Chemical Characteristics</u>			
pH	pH Meter	2.50 – 4.20	Every lot
%Acidity as acetic acid (w/v)	Titration	4.10 – 4.50	Every lot
<u>Contaminant</u>			
Lead (Pb) ^[a]	A.O.A.C.	< 1 ppm	Once a year
Arsenic (As) ^[a]	A.O.A.C.	< 1 ppm	Once a year
Copper (Cu) ^[a]	A.O.A.C.	< 10 ppm	Once a year
Zinc (Zn) ^[a]	A.O.A.C.	< 10 ppm	Once a year
Iron (Fe) ^[a]	A.O.A.C.	< 10 ppm	Once a year
Free Mineral Acid ^[a]	Principle for food analysis	Not detected	Once a year
Suspended Solid (SS) ^[a]	APHA-AWWA	<100 ppm	Once a year
Sulfur Dioxide (SO ₂) ^[a]	A.O.A.C.	<10 ppm	Once a year

Reference

[a] = Notification of the Ministry of Public Health (No.204) B.E.2543 (2000) Re: Vinegar.

2. Organoleptic standard

Appearance	clear liquid
Flavor	Good normal rice vinegar
Taste	Sour.

3. Ingredients

Ingredients	%	Country of Origin
Water	75	Thailand
Organic Rice	25	Thailand

No preservative and artificial color added.

5. Allergy Advice

Non Allergen

6.How the product is to be use

Use as the condiment or the composition for cooking food.

7.Shelf life

PE Plastic container	2.0 Years from manufacturing date.
PET Plastic Bottle	3.0 Years from manufacturing date.
Glass bottle	3.0 Years from manufacturing date.

8.Storage condition

Stored indoor at temperature below 40 ° C and avoid exposure to direct sunlight. After opening, refrigerator needed to maintain the quality.



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4.Packing

PE plastic container : 200 L, IBC 1,000L

PET plastic bottle : 1 L, 5L, 10L

Glass bottle closed with plastic cap and packed 6 bottles and 12 bottles in paper carton : Volume 0.2, 0.3, 0.6 and 0.7 L

Package and packing can be advised by customer.

9.Traceability

Lot Identification : MFG: DDMMYYYY

EXP: DDMMYYYY

DD date, MM month and YYYY year in Era of Production and Expiry date.

Lot Identification can be advised by customer.

10.Distribution conditions

Ambient dispatching to the destination by truck with completely canvas sealing or container under carefully practices.

Reported by ds ds
(Mrs.Prakaiwan Tepmanee)

Position Assistant QA Manager

Date 08/05/2567

Approved by

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(Mr.Phitchai Phitchanuwat)

Position

QMR & QA Manager

Date

08/05/2567