



Factory address: 99/3 Moo 1Chiangrai –Dongmada Road Mae korn Muang Chiangrai 57000 Tel+66-53-673985-6 Fax +66-53-726998

Head office address: 59/3 Soi Sukhumvit 39 , Sukhumvit Raod, Klongton-nua , Wattana , Bangkok 10110 , Tax ID : 010552904117 tel. 662-262-0030-3 Fax 662-262-0029.

SPECIFICATION SHEET OF FINISHED PRODUCT

Product name	TAMARI SOY SAUCE No.1			Page 1 of 2
Revision No	00	Revised date of document	12/07/2024	

1.Characteristics of finished product

Item	Method of Analysis	Specification	Frequency
Chemical Characteristics			
pH	pH Meter	4.60 – 5.00	Every lot
%Sodium chloride as NaCl (w/v)	Titration	16.30 – 17.20	Every lot
%Total nitrogen content (w/v)	Kjeldahl Method	1.60 -1.70	Every lot
Total soluble solid (Brix)	Refractometer	30 – 40	Every lot
color(dilution 1 : 1)	Japanese Color Meter	X2 = #3 - #7	Every lot
Microbiological Characteristics			
Total Plate Count ^[a]	Petri film, AOAC 990.12	<1 x 10 ⁴ cfu / g	Every lot
Yeast & Mold ^[a]	Petri film, AOAC 997.02	<10 cfu / g	Every lot
Coliform ^[a]	BAM (2020)	<3 MPN / g	Twice a year
<i>Clostridium perfringens</i> ^[e]	BAM (2001)	<1 x10 ³ cfu / g	Twice a year
<i>Bacillus cereus</i> ^[e]	BAM (2020)	<1 x10 ³ cfu / g	Twice a year
<i>Staphylococcus aureus</i> ^[e]	BAM (2016)	<1 x10 ² cfu / g	Twice a year
<i>Salmonella spp.</i> ^[e]	BAM (2022)	Not detected / 25 g	Twice a year
Contaminant			
GMOs	Inhouse Method TE-GM-001 Base JRC Compendium of Reference method for GMOs Analysis	Not detected	Once a year
Aflatoxin ^[b]	In-house method STM No.03-038 based on AOAC (2019), 991.31	Not detected	Twice a year
Lead (Pb) ^[b]	A.O.A.C.(2019) 2011.19	< 1 ppm	Twice a year
Tin (Tn) ^[b]	A.O.A.C.(2019) 2011.19	< 250 ppm	Twice a year
Arsenic (As) ^[b]	A.O.A.C.(2019) 2011.19	< 2 ppm	Twice a year
Mercury(Hg) ^[b]	US EPA, Method 7473	<0.02 ppm	Twice a year
Copper ^[a]	A.O.A.C.(2019) 2011.19	<20ppm	Twice a year
Melamine	In-house method STM No. 03-030 based on USFDA Administration, Laboratory Information Bulletin, LIB No.4423, Vol.24, October 2008	Not detected	Twice a year
3-MCPD ^[c]	In-house method STM No.03-062 based on Journal of AOAC International, Vol.84, No.2:2001, page 455-465	< 0.02 ppm	Twice a year

Reference

[a]=Notification of MINISTRY OF PUBLIC HEALTH ,No. 317 , B.E.2553 Re: Flavoring Products obtained from Protein Hydroxylation of Soy Bean.

[b]=Notification of MINISTRY OF PUBLIC HEALTH, No. 414, B.E.2563 Re: Standard of contaminant in food.

[c]= Commission regulation (EC) No.2023/915 of 25 April 2023

[d] =Notification of MINISTRY OF INDUSTRY: THAI INDUSTRIAL STANDARD: TIS. 8 - 2549 Re: SEASONING SAUCE.

[e]=Notification of MINISTRY OF PUBLIC HEALTH, No.416 B.E.2563 (2020) Issued by virtue of the Food Act B.E. 2522 Re: Prescribing the quality or standard, principles, conditions and methods of analysis for pathogenic microorganisms in foods



Factory address: 99/3 Moo 1 Chiangrai - Dongmada Road Mae korn Muang Chiangrai 57000 Tel+66-53-673985-6 Fax +66-53-726998

Head office address: 59/3 Soi Sukhumvit 39 , Sukhumvit Road, Klongton-nua , Wattana , Bangkok 10110 . Tax ID : 010552904117 tel. 662-262-0030-3 Fax 662-262-0029.

SPECIFICATION SHEET OF FINISHED PRODUCT

Product name	TAMARI SOY SAUCE No.1		Page 2 of 2
Revision No	00	Revised date of document	
		12/07/2024	

2. Organoleptic standard

Appearance Dark brownish color Liquid*
Flavor Good normal range of soy sauce.
Taste Salty and good normal of soy sauce.

5. Allergy Advice

This product contains soybean and wheat.

6. How the product is to be use

Use as the condiment or the composition for cooking food.

3. Ingredients

Ingredients	%	Country of Origin
Water	46.15	Thailand
Soybean	29.00	Thailand
Wheat	7.00	Australia
Dextrose	1.50	Thailand
Lactic acid	0.20	Thailand
Citric acid	0.10	Thailand
Refined – salt (Non – anti caking)	13.00	Thailand
Alcohol	3.00	Thailand
Sodium Succinate	0.05	Thailand

No preservative and artificial color added.

7. Shelf life

Tin Can	2.0 Years from manufacturing date.
Glass bottle	2.0 Years from manufacturing date.
PET bottle	1.5 Years from manufacturing date.
PE / IBC	1. Years from manufacturing date

8. Storage condition

Stored indoor at temperature below 40 ° C and avoid exposure to direct sunlight and moisture. After opening, refrigerator needed to maintain the quality.

4. Packing

Tin can coated with food grade lacquer : 18L

Glass bottle closed with plastic cap and packed 6 bottles and 12 bottles in paper carton : Volume 0.2, 0.25, 0.3, and 0.6 L .PET 10L, IBC 1000L, PE drum 200L.

Package and packing can be advised by customer.

9. Traceability


Lot Identification : MFG: DDMMYYYY EXP : DDMMYYYY
DD date, MM month and YYYY year in Era of Production and Expiry date.

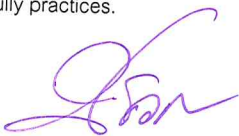
Lot Identification can be advised by customer.

10. Distribution conditions

Ambient dispatching to the destination by truck with completely canvas sealing or container under carefully practices.

Remark 1.* the color of product will be darken which directly relate to storage time.

Reported by 
(Mrs. Prakaiwan Tepmanee)
Position Assistant QA Manager
Date 12/03/2024

Approved by 
(Ms. Nithiwadee Sriseub)
Position QMR & QA Manager
Date