Issue date :03/10/23

Factory address: 99/3 Moo 1Chiangrai -Dongmada Road Mae korn Muang Chiangrai 57000 Tel+66-53-673985-6 Fax +66-53-726998

Head office address: 59/3 Soi Sukhumvit 39 , Sukhumvit Raod, Klongton-nua , Wattana , Bangkok 10110 . Tax ID : 010552904117 tel. 662-262-0030-3 Fax 662-262-0029.

SPECIFICATION SHEET OF FINISHED PRODUCT

Product name	ซีอิ๊วน้ำปลามหิดล			Page 1 of 2
Revision No	00	Revised date of document	11/11/2023	

1 Characteristics of finished product

Item	Method of Analysis	Specification	Frequency
Chemical Characteristics			
рН	pH Meter	4.60 – 5.00	Every lot
%Total nitrogen content (w/v)	Kjeldahl Method	1.50 - 1.55	Every lot
%Sodium Chloride (w/v)	Titration	15.00 - 16.00	Every lot
Color Degree	Japanese Soy Sauce Standard	30 - 41	Every lot
Total soluble solid : Brix	Refractometer	30 - 40	Every lot
Microbiological Characteristics			
Total Plate Count [d]	Petri film, AOAC 990.12	<1 x 10⁴cfu / g	Every lot
Yeast & Mold [a]	Petri film, AOAC 997.02	<10 cfu / g	Every lot
Coliform [a]	BAM (2020)	<3 MPN / g	Twice a year
Clostridium perfringens [0]	BAM (2001)	<1 x10 ³ cfu / g	Twice a year
Bacillus cereus [*]	BAM (2020)	<1 x10 ³ cfu / g	Twice a year
Staphylococcus aureus [0]	BAM (2016)	<1 x10 ² cfu / g	Twice a year
Salmonella spp. [e]	BAM (2020)	Not detected / 25 g	Twice a year
Contaminant			
GMOs	PCR	Not detected	Once a year
Aflatoxin ^[b]	In-house method STM No.03-038 based on	Not detected	Twice a year
	AOAC (2019), 991.31		
Lead (Pb) ^[b]	A.O.A.C.(2019) 2011.19	< 1 ppm	Twice a year
Tin (Tn) ^[b]	A.O.A.C.(2019) 2011.19	< 250 ppm	Twice a year
Arsenic (As) [b]	A.O.A.C.(2019) 2011.19	< 2 ppm	Twice a year
Mercury(Hg) ^[b]	US EPA, Method 7473	<0.02 ppm	Twice a year
Copper ^[a]	A.O.A.C.(2019) 2011.19	<20ppm	Twice a year
Melamine ^[b]	In-house method STM No. 03-030 based on	Not detected	Twice a year
	USFDA Administration, Laboratory Information		
	Bulletin, LIB No.4423, Vol.24, October 2008		
3-MCPD ^[c]	In-house method STM No.03-062 based on	< 0.02 ppm	Twice a year
	Journal of AOAC International, Vol.84,		
	No.2:2001, page 455-465		

Reference

- [a]=Notification of MINISTRY OF PUBLIC HEALTH ,No. 317 , B.E.2553 Re: Flavoring Products obtained from Protein Hydroxylation of Soy Bean.
- [b]=Notification of MINISTRY OF PUBLIC HEALTH, No. 414, B.E.2563 Re: Standard of contaminant in food.
- [c]=Commission regulation (EC) No.1881/2006.
- [d] =Notification of MINISTRY OF INDUSTRY: THAI INDUSTRIAL STANDARD: TIS. 8 2549 Re: SEASONING SAUCE.
- [e]=Notification of MINISTRY OF PUBLIC HEALTH,No.416) B.E.2563 (2020) Issued by virtue of the Food Act B.E. 2522 Re: Prescribing the quality or standard, principles, conditions and methods of analysis for pathogenic microorganisms in foods



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Product name		ซีอิ๊วน้ำปลามหิดล		Page 2 of 2
Revision No	00	Revised date of document	11/11/2023	

Organoleptic standard

Appearance

Light Brownish color liquid*

Flavor

Good normal rage of sauce and Vegetable Fermentation.

Taste

Salty with good normal of sauce.

3. Ingredients

Ingredients	%	Country of Origin		
Soy Sauce	93.64	Soybean :Thailand/		
(Soybean ,Rice, Salt, Water)		rice: Thailand		
		Water :Thailand		
,		Salt : Thailand		
Sathorn Leaves Fermentation	2.12	Thailand		
Kombu Extract F No.500	1.06	Thailand		
Sugar	1.06	France		
Salt	2.12	Thailand		
No Preservative and artificial color added				

4.Packing

Glass bottle 0.2, 0.25, 0.3, 0.6L 6 or 12 bottles per carton.

PET plastic 10 L packed 2 bottles per carton

Package and packing can be advised by customer

5. Allergy Advice

This product contains soybean

6. How the product is to be use

Use as the condiment or the composition for cooking food.

7.Shelf life

Glass bottle

2.0 Years from manufacturing date.

PET plastic

1.5 Years from manufacturing date.

8.Storage condition

Stored indoor at temperature below 40 ° C and avoid exposure to directly sunlight. After opening, refrigerator needed to maintain the quality.

9.Traceability

Lot Identification : MFG: DDMMYYYY

EXP: DDMMYYYY

Lot Identification can be advised by customer

10.Distribution conditions

Ambient dispatching to the destination by truck with completely

canvas sealing or container under carefully practices.

Remark 1.* The color of product will be darken which directly relate to storage time.

Reported by

Date

do ds

Approved by

h.

(Mrs.Prakaiwan Tepmanee)

Position

Assistant QA Manager

stant QA Manager

Position

Date

(Mr.Phitchai Phitchanuwat)

QMR & QA Manager 41/11/2023

SFP No.WID-232 Issued date of Specification: 11/11/2023