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Johin Organic Chinese Soy sauce process flow Organic Rice Organic Soybean Peeling Sieving Sieving OPRP 1P Used Magnetic Magnetic Bar Magnetic Bar Roasting Soaking (10 min -30 min) Crushing Steaming (30 min) Storage Cooling (60-120min) Mixing Seed mold Aspergillus oryzae Koji incubation (2 - 3 Days) Mixing Brine Seed Yeast Moromi fermentation Zygosaccaromycese rouxii Pressing Soybean oil Oil separation Raw Soy sauce Filtration 1st Pasteurization 105 -110 °C ≤40Hz OPRP 1B Sedimentation Filtration Water ,Salt and Ingredients 2.Pasteurization 90 - 95°C CCP 1 B Packaging CCP 2 P Filtration 50 micron Receiving Inspection Finished product Preparation by Officer (QA/PD) Verification by Manager (QA/PD) Approved by QMR dsdr 001

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