Issue date :03/10/23

Factory address: 99/3 Moo 1Chiangrai –Dongmada Road Mae korn Muang Chiangrai 57000 Tel+66-53-673985-6 Fax +66-53-726998

Head office address: 59/3 Soi Sukhumvit 39, Sukhumvit Raod, Klongton-nua, Wattana, Bangkok 10110 . Tax ID; 010552904117 tel. 662-262-0030-3 Fax 662-262-0029.

## SPECIFICATION SHEET OF FINISHED PRODUCT

Product name		Page 1 of 2		
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### 1. Characteristics of finished product

Item	Method of Analysis	Specification	Frequency
Chemical properties			
рН	pH Meter	4.70 - 5.10	Every lot
%NaCl (w/w)	Titration	6.20 - 7.20	Every lot
Brix	Refractometer	39.0 – 45.0	Every lot
Color Degree	Japanese Soy Sauce Standard	#19 - # 27	Every lot
Microbiological Characteristics			
Total Plate Count [d]	Petri film, AOAC 990.12	<1 x 10⁴cfu / g	Every lot
Yeast & Mold [a]	Petri film, AOAC 997.02	<10 cfu / g	Every lot
Coliform [a]	BAM (2020)	<3 MPN / g	Twice a year
Clostridium perfringens [e]	BAM (2001)	<1 x10 <sup>3</sup> cfu / g	Twice a year
Bacillus cereus [0]	BAM (2020)	<1 x10 <sup>3</sup> cfu / g	Twice a year
Staphylococcus aureus [e]	BAM (2016)	<1 x10 <sup>2</sup> cfu / g	Twice a year
Salmonella spp. [0]	BAM (2020)	Not detected / 25 g	Twice a year
Contaminant			
GMOs	PCR	Not detected	Once a year
Aflatoxin <sup>[b]</sup>	In-house method STM No.03-038 based on	Not detected	Twice a year
	AOAC (2019), 991.31		
Lead (Pb) <sup>[b]</sup>	A.O.A.C.(2019) 2011.19	< 1 ppm	Twice a year
Tin (Tn) <sup>[b]</sup>	A.O.A.C.(2019) 2011.19	< 250 ppm	Twice a year
Arsenic (As) [b]	A.O.A.C.(2019) 2011.19	< 2 ppm	Twice a year
Mercury(Hg) <sup>[b]</sup>	US EPA, Method 7473	<0.02 ppm	Twice a year
Copper [a]	A.O.A.C.(2019) 2011.19	<20ppm	Twice a year
Melamine <sup>[b]</sup>	In-house method STM No. 03-030 based on	Not detected	Twice a year
	USFDA Administration, Laboratory Information		
	Bulletin, LIB No.4423, Vol.24, October 2008		
3-MCPD <sup>[0]</sup>	In-house method STM No.03-062 based on	< 0.02 ppm	Twice a year
	Journal of AOAC International, Vol.84,		
	No.2:2001, page 455-465	N	

#### Reference

[a]=Notification of MINISTRY OF PUBLIC HEALTH ,No. 317 , B.E.2553 Re: Flavoring Products obtained from Protein Hydroxylation of Soy Bean.

<sup>[</sup>b]=Notification of MINISTRY OF PUBLIC HEALTH, No. 414, B.E.2563 Re: Standard of contaminant in food.

<sup>[</sup>c]=Commission regulation (EC) No.1881/2006.

<sup>[</sup>d] =Notification of MINISTRY OF INDUSTRY: THAI INDUSTRIAL STANDARD: TIS. 8 - 2549 Re: SEASONING SAUCE.

<sup>[</sup>e]=Notification of MINISTRY OF PUBLIC HEALTH, No.416) B.E.2563 (2020) Issued by virtue of the Food Act B.E. 2522 Re: Prescribing the quality or standard, principles, conditions and methods of analysis for pathogenic microorganisms in foods

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#### SPECIFICATION SHEET OF FINISHED PRODUCT

Product name		Page 2 of 2		
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2. Organoleptic standard

Red brownish to dark brownish color Liquid\*

This Product contains soybean and wheat.

Flavor

Appearance

Good normal rage of soy sauce.

6. Direction of usage

PET Plastic Bottle

5. Allergy Advice

Taste

Salty and good normal of soy sauce.

Use as the condiment or the composition for cooking food.

3. Ingredients

Ingredients Country of Origin Soy Sauce 50.0 Soybean :Thailand/ (Soybean/Wheat/water/Salt)

Wheat: Australia

Salt: Thailand

Tin Can Water: Thailand

1.5 Years from manufacturing date.

Glass bottle

7.Shelf life

2.0 Years from manufacturing date 2.0 Years from manufacturing date

Sugar Cane

Water

Alcohol

Thailand 25.0

1.0

Thailand

22.0 Thailand

Apple Juice 2.0 Thailand

No preservative and artificial color added.

8.Storage condition

Stored indoor at temperature below 40 ° C and avoid exposure

to direct sunlight and moisture. After opening, refrigerator

needed to maintain the quality

4.Packing

9.Traceability

PET plastic bottle : 1 L, 5L, 10L

Lot Identification: MFG: DDMMYYYY

Tin can coated with food grade lacquer: 18L

EXP: DDMMYYYY

Glass bottle closed with plastic cap and packed 6 bottles and 12 bottles in

DD date, MM month and YYYY year in Era of Production and Expiry date.

Lot Identification can be advised by customer.

paper carton: Volume 0.2, 0.3, 0.6 and 0.7 L Package and packing can be advised by customer.

# 10.Distribution conditions

Ambient dispatching to the destination by truck with completely canvas sealing or container under carefully practices.

Remark 1.\* The color of product will be darken which directly relate to storage time.

(Mrs.Prakaiwan Tepmanee)

25d5

(Mr.Phitchai Phitchanuwat)

Position

Reported by

Assistant QA Manager

Position

Approved by

QMR & QA Manager 07/11/2023

Date

07/11/2023

Date

SFP No.WID-121 Issued date of Specification: 07/11/2023