	JOB CARD	REV DATE: Jul 01/2023
	Line Maintenance - CHD4 - ATR42	TASK: ATR- A-12-22-32-00001-240A- A MAINTENANCE PROCEDURE
Tail Number - MSN TT-ABE - 00230	TITLE: ATR-A-12-22-32-00001-240A-A - Lubrication of the MLG and the MLG Doors	

DM status information		MECH.	INSP.
DM Code	: ATR-A-12-22-32-00001-240A-A		
Airline	: CHD4		
Issue Number	: 005		
Issue Date	: Jul 01/22		
Breakdown Title	: LANDING GEAR		
DM Title	: Lubrication of the MLG and the MLG Doors		
Applicability	: ON A/C MSN ALL		
Aircraft Type	: ATR42		
DM Producer	: FB429		
Language	: Simplified English		
Copyright	: ATR-A-00-65-XX-10000-021A-D		
ON A/C MSN ALL			
TASK ATR-A-12-22-32-00001-240A-A			
Lubrication of the MLG and the MLG Doors			
FIN: 6509GM 6514GM			
WARNING: MOST MATERIALS ARE DANGEROUS FOR YOUR HEALTH AND THE ENVIRONMENT (TOXIC, FLAMMABLE, EXPLOSIVE, IRRITANT...): -OBEY THE MATERIAL MANUFACTURER INSTRUCTIONS AND THE LOCAL REGULATIONS. -USE PROTECTIVE CLOTHING, GOGGLES AND GLOVES. -ENSURE CORRECT AIRFLOW THROUGH THE WORK AREA. -DO NOT BREATHE THE FUMES. -DO NOT USE THESE MATERIALS NEAR SPARKS OR SOURCES OF HEAT. -DO NOT APPLY MATERIALS OUTSIDE OF SPECIFIED AREAS. -PREPARE AND USE ONLY THE NECESSARY MATERIAL QUANTITY, USE THE APPLICABLE PROCEDURE TO DISCARD THE REMAINING MATERIAL.			
1. <u>General</u> A. Reason for the Job Ref. MPD ATR42_122232-LUB-10000-1 Ref. MPD ATR42_122232-LUB-10005-1 Ref. MPD ATR42_122232-LUB-10070-1 B. Additional information			

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ATR	JOB CARD		REV DATE: Jul 01/2023
	Line Maintenance - CHD4 - ATR42		TASK: ATR- A-12-22-32-00001-240A- A MAINTENANCE PROCEDURE
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NOTE: In some cases, the removal of the MLG wheels from the wheel axle will possibly not be easy if A/C operations lead to:
 - High number of cycles between tires changes
 - Long lead time between tires changes.
 In such case, in order to prevent possible wheel seizure on axle, we recommend to remove and install the MLG wheels Ref. MP ATR-A-12-37-32-00ZZZ-520Z-A and Ref. MP ATR-A-12-37-32-00ZZZ-720Z-A for the wheel axle lubrication.

MECH. INSP.

2. **Job Set-Up Information**

A. Work Zones.

ZONE	ZONE DESCRIPTION
193	MAIN LANDING GEAR WELL
194	MAIN LANDING GEAR WELL
730	LH MAIN LANDING GEAR
740	RH MAIN LANDING GEAR

B. Fixtures, Tools, Test and Support Equipment.

REFERENCE	QTY	DESIGNATION
No Specific	AR	WARNING NOTICE
No Specific	1	PUMP - HAND GREASE
No Specific	1	SPATULA
No Specific	1	FEELER GAUGE
No Specific	1	SLIDE CALIPER

C. Consumable Materials.

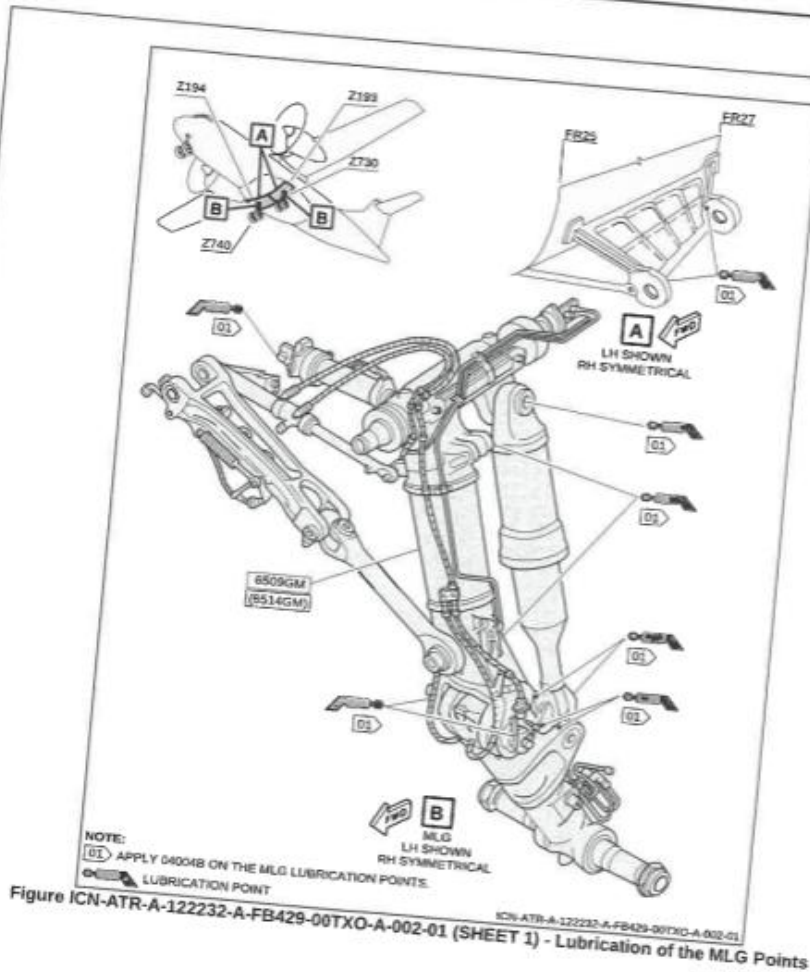
JCP Title: HOH

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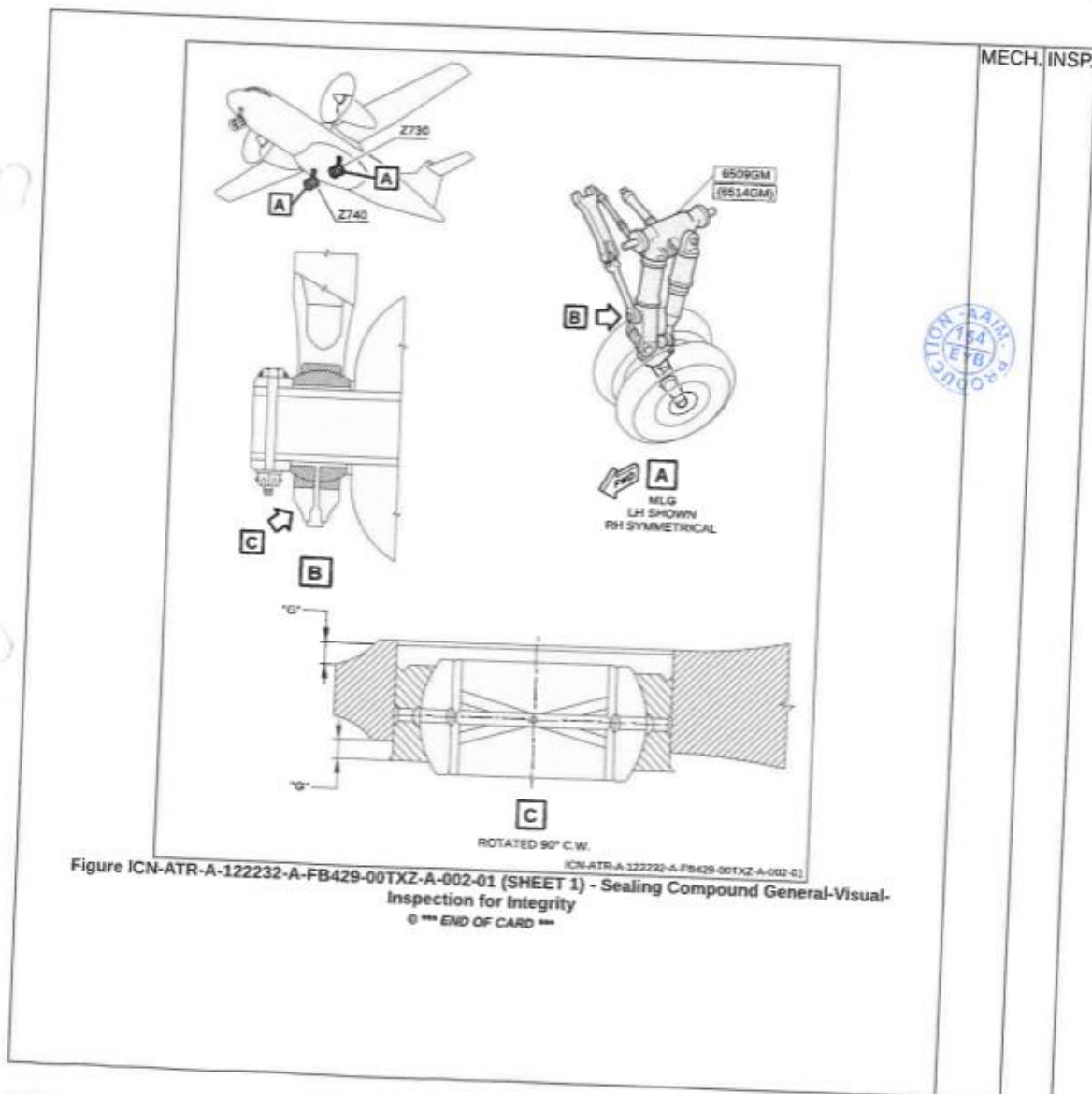
ATR Tail Number - MSN TT-ABE - 00230	JOB CARD Line Maintenance - CHD4 - ATR42	REV DATE: Jul 01/2023
	TITLE: ATR-A-12-22-32-00001-240A-A - Lubrication of the MLG and the MLG Doors	TASK: ATR- A-12-22-32-00001-240A- A MAINTENANCE PROCEDURE



MECH. INSP.



ATR Tail Number - MSN TT-ABE - 00230	JOB CARD Line Maintenance - CHD4 - ATR42	REV DATE: Jul 01/2023
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