

Clear Ballistics Re-Melting Instructions

For Metal Molds

Equipment Needed

- Constant heat source to maintain 250F to 270F
- Metal mold

1. *Remove all foreign material from gel.*
2. *Tear or cut gel into small pieces and place in mold.*
3. *Place mold into heat source such as oven or turkey roaster. If turkey roaster is used, please cover.*
4. *Heat for 4 hours or until all bubbles are gone from center of the gel.*
5. *Allow mold and gel to cool for at 12 hours.*
6. *After gel has cooled, remove gel by standing mold/gel on it's end, place hand between mold and gel while slowly pulling gel out.*



Clear Ballistics is not responsible for any damage that may occur during the re-melting process.

Clear Ballistics Re-Melting Instructions

For Plastic Molds

Equipment Needed

- Constant Heat source to maintain 250F to 270F
- Aluminum foil
- 770-NC Mold Release Agent by FreKote

1. *Remove all foreign material from gel.*
2. *Spray empty mold with 770-NC mold release agent and let dry.*
3. *Tear or cut gel into small pieces, then place gel in mold.*
4. *Prior to preheating oven, cover oven rack with aluminum foil to evenly disperse heat.*
5. *Molds that don't lay level or flat, may need additional aluminum foil placed underneath to level the mold.*
6. *Heat for 4 - 6 hours or until all bubbles are gone.*
7. *Allow gel and mold to cool for at least 12 hours.*
8. *After gel has cooled, remove gel by placing hand between mold and gel while pulling gel out.*

Clear Ballistics is not responsible for any property damage that may occur during the re-melting process.

